

Material Safety Data Sheet

acc. to ISO/DIS 11014

Printing date 01/29/2009

Reviewed on 01/29/2009

1 Identification of substance**Product details****Trade name:** 245 CORE Sn63Pb37

Application of the substance / the preparation: Flux cored solder

Manufacturer/Supplier:Kester
800 W. Thorndale Ave.
Itasca, IL 60143Tel.(847) 297-1600
Fax.(847) 390-9338**Information department:****2 Hazards identification****WHMIS Hazard Symbols****Information pertaining to particular dangers for man and environment:**

The product has to be labelled due to the calculation procedure of international guidelines.

Harmful by inhalation and if swallowed.

Danger of cumulative effects.

May cause sensitisation by inhalation and skin contact.

Contains lead. Should not be used on surfaces liable to be chewed or sucked by children.

NFPA ratings (scale 0 - 4)

Health = 2

Fire = 1

Reactivity = 0

HMIS-ratings (scale 0 - 4)

HEALTH	*2
FIRE	1
REACTIVITY	0

Health = *2

Fire = 1

Reactivity = 0

GHS label elements**Danger**

3.4/1 - May cause allergy or asthma symptoms or breathing difficulties if inhaled.

3.4/1 - May cause an allergic skin reaction.

**Warning**

3.1/4 - Harmful if swallowed.

3.1/4 - Harmful if inhaled.

Prevention:

Avoid breathing dust/fume/gas/mist/vapours/spray.

(Contd. on page 2)

USA

Material Safety Data Sheet

acc. to ISO/DIS 11014




Printing date 01/29/2009

Reviewed on 01/29/2009

Trade name: 245 CORE Sn63Pb37

(Contd. of page 1)

*Wash thoroughly after handling.**Do not eat, drink or smoke when using this product.**Use only outdoors or in a well-ventilated area.**Contaminated work clothing should not be allowed out of the workplace.**Wear protective gloves/protective clothing/eye protection/face protection.**In case of inadequate ventilation wear respiratory protection.***Response:***IF SWALLOWED: Call a POISON CENTER or doctor/physician if you feel unwell.**IF ON SKIN: Wash with plenty of soap and water.**IF INHALED: Remove to fresh air and keep at rest in a position comfortable for breathing.**IF INHALED: If breathing is difficult, remove to fresh air and keep at rest in a position comfortable for breathing.**Call a POISON CENTER or doctor/physician if you feel unwell.**Specific treatment (see label).**Rinse mouth.**If skin irritation or rash occurs: Get medical advice/attention.**If experiencing respiratory symptoms: Call a POISON CENTER or doctor/physician.**Wash contaminated clothing before reuse.***Disposal:***Dispose of contents/container in accordance with local/regional/national/international regulations.***3 Composition/Data on components****Chemical characterization***Description: Mixture of the substances listed below with nonhazardous additions.***Dangerous components:**

7440-31-5	tin		50-100%
7439-92-1	lead	Danger:  3.1.O/3, 3.1.I/4 Warning:  3.7/2	25-50%
65997-06-0	Modified Rosin	Danger:  3.4.R/1, 3.4.S/1	2.5-10%

Additional information:*Composition and weight percent of solder alloys varies widely and can be determined by product label.**Flux in core is typically 1-3% by weight.***4 First aid measures****General information:***Symptoms of poisoning may even occur after several hours; therefore medical observation for at least 48 hours after the accident.**After inhalation: In case of unconsciousness place patient stably in side position for transportation.**After skin contact: Immediately wash with water and soap and rinse thoroughly.**After eye contact: Rinse opened eye for several minutes under running water.***After swallowing:***Induce vomiting, if person is conscious. Seek medical help.**Immediately call a doctor.*

USA

(Contd. on page 3)

Material Safety Data Sheet

acc. to ISO/DIS 11014

Printing date 01/29/2009

Reviewed on 01/29/2009

Trade name: 245 CORE Sn63Pb37

(Contd. of page 2)

5 Fire fighting measures

Suitable extinguishing agents:

CO₂, extinguishing powder or water spray. Fight larger fires with water spray or alcohol resistant foam.

Special hazards caused by the material, its products of combustion or resulting gases:

In case of fire, the following can be released:

Carbon monoxide (CO)

Carbon dioxide (CO₂)

Melted solder above 1000 °F will liberate toxic lead and/or antimony fumes.

Aliphatic aldehydes

Protective equipment:

Wear self-contained respiratory protective device.

Mouth respiratory protective device.

6 Accidental release measures

Person-related safety precautions: *Ensure adequate ventilation*

Measures for environmental protection: *Do not allow to enter sewers/ surface or ground water.*

Measures for cleaning/collecting:

Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).

Dispose contaminated material as waste according to item 13.

Ensure adequate ventilation.

Melted solder will solidify on cooling and can be scraped up. Use caution to avoid breathing fumes if a gas torch is used to cut up large pieces.

7 Handling and storage

Handling:

Information for safe handling: *Prevent formation of aerosols.*

Information about protection against explosions and fires: *No special measures required.*

Storage:

Requirements to be met by storerooms and receptacles: *No special requirements.*

Information about storage in one common storage facility: *Not required.*

Further information about storage conditions:

Keep receptacle tightly sealed.

Store in dry conditions.

8 Exposure controls and personal protection

Additional information about design of technical systems: *No further data; see item 7.*

(Contd. on page 4)

USA

Material Safety Data Sheet

acc. to ISO/DIS 11014

Printing date 01/29/2009

Reviewed on 01/29/2009

Trade name: 245 CORE Sn63Pb37

(Contd. of page 3)

Components with limit values that require monitoring at the workplace:**7440-31-5 tin**

PEL	2 mg/m ³ Metal
REL	2 mg/m ³ Tin, Metal
TLV	2 mg/m ³

7439-92-1 lead

PEL	0.05* mg/m ³ as Pb
REL	<0.1* mg/m ³ as Pb; *Blood Pb <0.06 mg/100 g whole blood
TLV	0.05 mg/m ³ as Pb; BEI

Additional information:

PEL = Permissible Exposure Limit (OSHA)

REL = Recommended Exposure Limit (NIOSH)

TLV = Threshold Limit Value (ACGIH)

OSHA = Occupational Safety and Health Administration

ACGIH = American Conference of Governmental Industrial Hygienists

NIOSH = National Institute for Occupational Safety and Health

Personal protective equipment:**General protective and hygienic measures:**

Keep away from foodstuffs, beverages and feed.

Immediately remove all soiled and contaminated clothing.

Wash hands before breaks and at the end of work.

Breathing equipment:

In case of brief exposure or low pollution use respiratory filter device. In case of intensive or longer exposure use respiratory protective device that is independent of circulating air.

When ventilation is not sufficient to remove fumes from the breathing zone, a safety approved respirator or self-contained breathing apparatus should be worn.

Protection of hands:

Protective gloves

Material of gloves:

Nitrile rubber, NBR

Natural rubber, NR

Penetration time of glove material:

The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

Eye protection:

Tightly sealed goggles

(Contd. on page 5)

USA

Material Safety Data Sheet

acc. to ISO/DIS 11014

Printing date 01/29/2009

Reviewed on 01/29/2009

Trade name: 245 CORE Sn63Pb37

Safety glasses

(Contd. of page 4)

9 Physical and chemical properties**General Information**

Form: Solid material
Color: Silver grey
Odor: Mild

Change in condition**Melting point/Melting range:** 183-184 °C (361-363 °F)**Boiling point/Boiling range:** NA**Flash point:** > 93 °C (> 199 °F)**Auto igniting:** Product is not selfigniting.**Danger of explosion:** Product does not present an explosion hazard.**Density:** NA**Solubility in / Miscibility with****Water:** Not miscible or difficult to mix.**10 Stability and reactivity****Thermal decomposition / conditions to be avoided:** No decomposition if used according to specifications.**Materials to be avoided:** Strong acids, strong oxidizers.**Dangerous reactions** No dangerous reactions known.**Dangerous products of decomposition:**

When heated to soldering temperatures, the solvents are evaporated and rosin may be thermally degraded to liberate aliphatic aldehydes and acids.

11 Toxicological information**Acute toxicity:****LD/LC50 values that are relevant for classification:****65997-06-0 Modified Rosin**

Oral LD50 > 4.000 mg/kg (Rat)

Primary irritant effect:

on the skin: Possible local irritation by contact with flux or fumes.

on the eye: Smoke during soldering can cause eye irritation.

through inhalation:

Flux fumes during soldering may cause irritation and damage of mucous membranes and respiratory system.

through ingestion: May be harmful if swallowed.

(Contd. on page 6)

—USA

Material Safety Data Sheet

acc. to ISO/DIS 11014

Printing date 01/29/2009

Reviewed on 01/29/2009

Trade name: 245 CORE Sn63Pb37

(Contd. of page 5)

Sensitization:*Sensitization possible through inhalation.**Sensitization possible through skin contact.***Additional toxicological information:***The product shows the following dangers according to internally approved calculation methods for preparations:**Harmful**Irritant***12 Ecological information****General notes:***Water hazard class 2 (Self-assessment): hazardous for water**Do not allow product to reach ground water, water course or sewage system.**Danger to drinking water if even small quantities leak into the ground.***13 Disposal considerations****Product:****Recommendation:***Must not be disposed of together with household garbage. Do not allow product to reach sewage system.**Disposal must be made according to official regulations.***Uncleaned packagings:***Recommendation: Disposal must be made according to official regulations.***14 Transport information****DOT regulations:***Hazard class: -***Land transport ADR/RID (cross-border):***ADR/RID class: -***Maritime transport IMDG:***Marine pollutant: No***Air transport ICAO-TI and IATA-DGR:***ICAO/IATA Class: -**UN "Model Regulation": -***15 Regulations***USA The following information relates to product regulation specific to the USA.*

(Contd. on page 7)

USA

Material Safety Data Sheet

acc. to ISO/DIS 11014

Printing date 01/29/2009

Reviewed on 01/29/2009

Trade name: 245 CORE Sn63Pb37

(Contd. of page 6)

SARA (Superfund Amendments and Reauthorization Act)

Section 355 (extremely hazardous substances):

None of the ingredient is listed.

Section 313 (Specific toxic chemical listings):

7439-92-1 | lead

TSCA (Toxic Substances Control Act):

All ingredients are listed or exempt from listing.

California Proposition 65

Chemicals known to cause cancer:

WARNING: This product contains a chemical(s) known to the State of California to cause cancer.

lead

Chemicals known to cause reproductive toxicity:

WARNING: This product contains a chemical(s) known to the State of California to cause birth defects and/or other reproductive harm.

lead

Carcinogenicity categories

EPA (Environmental Protection Agency)

7439-92-1 | lead

B2

IARC (International Agency for Research on Cancer)

7439-92-1 | lead

2B

NTP (National Toxicology Program)

None of the ingredients is listed.

NIOSH-Ca (National Institute for Occupational Safety and Health)

None of the ingredients is listed.

OSHA-Ca (Occupational Safety & Health Administration)

None of the ingredients is listed.

CANADA: The following information relates to product regulation specific to Canada.

Workplace Hazardous Materials Identification (WHMIS):

This product has been classified in accordance with the hazard criteria of the Canadian Controlled Products Regulation (CPR) and the MSDS contains all of the information required by the CPR.

WHMIS Classification:

D2A

D2B

EUROPEAN UNION

The following information relates to product regulation specific to the directives of the European Union.

Risk phrases:

Harmful by inhalation and if swallowed.

Danger of cumulative effects.

(Contd. on page 8)

USA

Material Safety Data Sheet

acc. to ISO/DIS 11014

Printing date 01/29/2009

Reviewed on 01/29/2009

Trade name: 245 CORE Sn63Pb37

(Contd. of page 7)

*May cause sensitisation by inhalation and skin contact.***Safety phrases:***Keep out of the reach of children.**Do not breathe gas/fumes/vapour/spray (appropriate wording to be specified by the manufacturer).**Avoid contact with skin.**Wear suitable gloves and eye/face protection.**In case of accident or if you feel unwell, seek medical advice immediately (show the label where possible).**Dispose of this material and its container to hazardous or special waste collection point.**In case of accident by inhalation: remove casualty to fresh air and keep at rest.***Special labeling of certain preparations:***Contains lead. Should not be used on surfaces liable to be chewed or sucked by children.***16 Other information**

The information contained herein is based on data considered accurate and is offered solely for information, consideration and investigation. Kester extends no warranties, makes no representations and assumes no responsibility as to the accuracy, completeness or suitability of this data for any purchaser's use. The data on this Material Safety Data Sheet relates only to this product and does not relate to use with any other material or in any process. All chemical products should be used only by, or under the direction of, technically qualified personnel who are aware of the hazards involved and the necessity for reasonable care in handling. Hazard communication regulations require that employees must be trained on how to use a Material Safety Data Sheet as a source for hazard information.

Abbreviations and acronyms:

ADR: Accord européen sur le transport des marchandises Dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road)

RID: Reglement internationale concernent le transport des marchandises dangereuses par chemin de fer (Regulations Concerning the International Transport of Dangerous Goods by Rail)

IMDG: International Maritime Code for Dangerous Goods

DOT: US Department of Transportation

IATA: International Air Transport Association

IATA-DGR: Dangerous Goods Regulations by the "International Air Transport Association" (IATA)

ICAO: International Civil Aviation Organization

ICAO-TI: Technical Instructions by the "International Civil Aviation Organization" (ICAO)

GHS: Globally Harmonized System of Classification and Labelling of Chemicals

NFPA: National Fire Protection Association (USA)

HMIS: Hazardous Materials Identification System (USA)

WHMIS: Workplace Hazardous Materials Information System (Canada)

LC50: Lethal concentration, 50 percent

LD50: Lethal dose, 50 percent

USA