## **Pressure**

# **Freescale Semiconductor**

# Integrated Silicon Pressure Sensor On-Chip Signal Conditioned, Temperature Compensated and Calibrated

The MPXx5050 series piezoresistive transducer is a state-of-the-art monolithic silicon pressure sensor designed for a wide range of applications, but particularly those employing a microcontroller or microprocessor with A/D inputs. This patented, single element transducer combines advanced micromachining techniques, thin-film metallization, and bipolar processing to provide an accurate, high level analog output signal that is proportional to the applied pressure.

## Features

- 2.5% Maximum Error over 0° to 85°C
- · Ideally suited for Microprocessor or Microcontroller-Based Systems
- Temperature Compensated Over -40° to +125°C
- Patented Silicon Shear Stress Strain Gauge
- Durable Epoxy Unibody Element
- Easy-to-Use Chip Carrier Option

			ORDER	ING INFOR	MATION			
Device Name	Case		# of Ports		Pressure Type			Device
Device Name	No.	None Single		Dual	Gauge	Differential	Absolute	Marking
Unibody Package (MP)	(5050 Series)							
MPX5050D	867	•				•		MPX5050D
MPX5050DP	867C			•		•		MPX5050DP
MPX5050GP	867B		•		•			MPX5050GP
MPX5050GP1	867B		•		•			MPX5050GP
Small Outline Package	(MPXV5050 S	eries)			•	•		
MPXV5050GP	1369		•		•			MPXV5050GP
MPXV5050DP	1351			•		•		MPXV5050DP
MPXV5050GC6U	482A		•		•			MPXV5050G
MPXV5050GC6T1	482A		•		•			MPXV5050G
Small Outline Package	(Media Resis	tant Gel) (M	MPVZ5050 Se	ries)	•			
MPVZ5050GW7U	1560		•		•			MZ5050GW

MPX5050 MPXV5050 MPVZ5050 Series 0 to 50 kPa (0 to 7.25 psi) 0.2 to 4.7 V Output



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MPX5050 Rev 11, 03/2010

### UNIBODY PACKAGES







MPX5050D CASE 867-08

# SMALL OUTLINE PACKAGES

MPX5050GP

CASE 867B-04



MPVZ5050GW7U CASE 1560-03



MPXV5100GC6U CASE 482A-01



MPXV5050DP CASE 1351-01



MPXV5050GP CASE 1369-01

## **Operating Characteristics**

**Table 1. Operating Characteristics** ( $V_S = 5.0 \text{ Vdc}$ ,  $T_A = 25^{\circ}\text{C}$  unless otherwise noted, P1 > P2. Decoupling circuit shown in Figure 4 required to meet electrical specifications.)

Characteristic		Symbol	Min	Тур	Max	Unit
Pressure Range <sup>(1)</sup>		P <sub>OP</sub>	0		50	kPa
Supply Voltage <sup>(2)</sup>		V <sub>S</sub>	4.75	5.0	5.25	Vdc
Supply Current		Ι <sub>ο</sub>	—	7.0	10	mAdc
Minimum Pressure Offset <sup>(3)</sup> @ V <sub>S</sub> = 5.0 Volts	(0 to 85°C)	V <sub>off</sub>	0.088	0.2	0.313	Vdc
Full Scale Output <sup>(4)</sup> @ V <sub>S</sub> = 5.0 Volts	(0 to 85°C)	V <sub>FSO</sub>	4.587	4.7	4.813	Vdc
Full Scale Span <sup>(5)</sup> @ V <sub>S</sub> = 5.0 Volts	(0 to 85°C)	V <sub>FSS</sub>	_	4.5	_	Vdc
Accuracy <sup>(6)</sup>	(0 to 85°C)	_	—	—	±2.5	%V <sub>FSS</sub>
Sensitivity		V/P	—	90	—	mV/kPa
Response Time <sup>(7)</sup>		t <sub>R</sub>	_	1.0	_	ms
Output Source Current at Full Scale Output		I <sub>o+</sub>	_	0.1	—	mAdc
Warm-Up Time <sup>(8)</sup>		-	—	20	-	ms
Offset Stability <sup>(9)</sup>			—	±0.5	_	%V <sub>FSS</sub>

1.1.0 kPa (kiloPascal) equals 0.145 psi.

2. Device is ratiometric within this specified excitation range.

3.Offset ( $V_{off}$ ) is defined as the output voltage at the minimum rated pressure.

4. Full Scale Output (V<sub>FSO</sub>) is defined as the output voltage at the maximum or full rated pressure.

- 5. Full Scale Span (V<sub>FSS</sub>) is defined as the algebraic difference between the output voltage at full rated pressure and the output voltage at the minimum rated pressure.
- 6. Accuracy (error budget) consists of the following:

Linearity: Output deviation from a straight line relationship with pressure over the specified pressure range.

Temperature Hysteresis: Output deviation at any temperature within the operating temperature range, after the temperature is cycled to and from the minimum or maximum operating temperature points, with zero differential pressure applied.

Pressure Hysteresis: Output deviation at any pressure within the specified range, when this pressure is cycled to and from the minimum or maximum rated pressure at 25°C.

TcSpan: Output deviation over the temperature range of 0° to 85°C, relative to 25°C.

TcOffset: Output deviation with minimum pressure applied, over the temperature range of 0° to 85°C, relative to 25°C.

Variation from Nominal: The variation from nominal values, for Offset or Full Scale Span, as a percent of V<sub>FSS</sub> at 25°C.

7. Response Time is defined as the time for the incremental change in the output to go from 10% to 90% of its final value when subjected to a specified step change in pressure.

8. Warm-up Time is defined as the time required for the product to meet the specified output voltage after the Pressure has been stabilized.

9.Offset Stability is the product's output deviation when subjected to 1000 hours of Pulsed Pressure, Temperature Cycling with Bias Test.

## **Maximum Ratings**

## Table 2. Maximum Ratings<sup>(1)</sup>

Rating	Symbol	Value	Unit
Maximum Pressure (P1 > P2)	P <sub>max</sub>	200	kPa
Storage Temperature	T <sub>stg</sub>	-40° to +125°	°C
Operating Temperature	T <sub>A</sub>	-40° to +125°	°C

1. Exposure beyond the specified limits may cause permanent damage or degradation to the device.

Figure 1 shows a block diagram of the internal circuitry integrated on a pressure sensor chip.

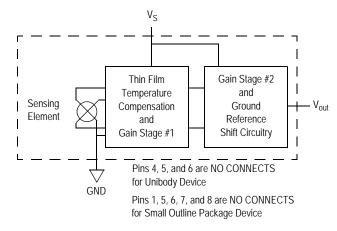


Figure 1. Fully Integrated Pressure Sensor Schematic

## **On-chip Temperature Compensation and Calibration**

Figure 3 illustrates the Differential/Gauge Sensing Chip in the basic chip carrier (Case 867). A fluorosilicone gel isolates the die surface and wire bonds from the environment, while allowing the pressure signal to be transmitted to the sensor diaphragm.

The MPX5050/MPXV5050G series pressure sensor operating characteristics, and internal reliability and qualification tests are based on use of dry air as the pressure media. Media, other than dry air, may have adverse effects on sensor performance and long-term reliability. Contact the factory for information regarding media compatibility in your application.

Figure 2 shows the sensor output signal relative to pressure input. Typical, minimum, and maximum output curves are shown for operation over a temperature range of 0° to 85°C using the decoupling circuit shown in Figure 4. The output will saturate outside of the specified pressure range.

Figure 4 shows the recommended decoupling circuit for interfacing the output of the integrated sensor to the A/D input of a microprocessor or microcontroller. Proper decoupling of the power supply is recommended.

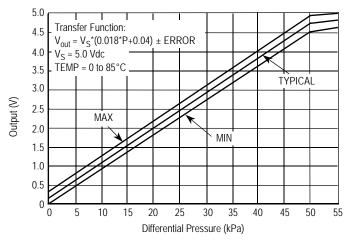


Figure 2. Output vs. Pressure Differential

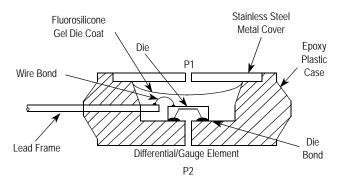


Figure 3. Cross-Sectional Diagram (not to scale)

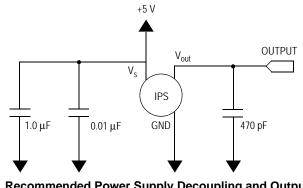
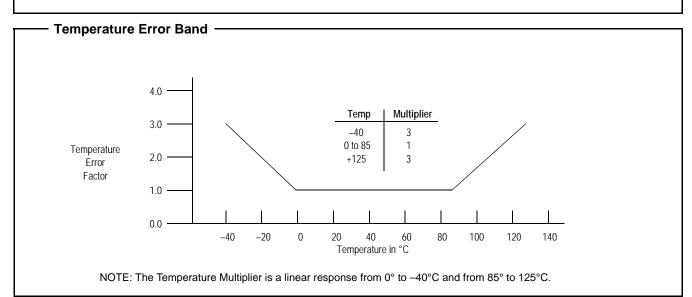


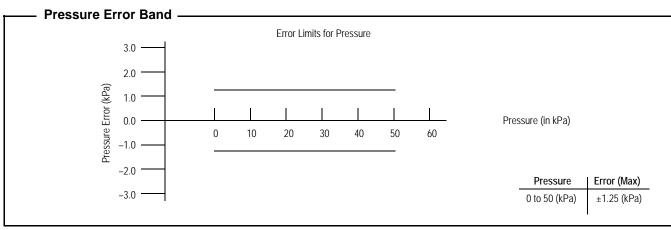
Figure 4. Recommended Power Supply Decoupling and Output Filtering (For additional output filtering, please refer to Application Note AN1646)

## Pressure

### - Transfer Function

```
Nominal Transfer Value: V_{out} = V_S (P \times 0.018 + 0.04)
\pm (Pressure Error x Temp. Factor x 0.018 x V_S)
V_S = 5.0 V \pm 0.25 Vdc
```





## PRESSURE (P1)/VACUUM (P2) SIDE IDENTIFICATION TABLE

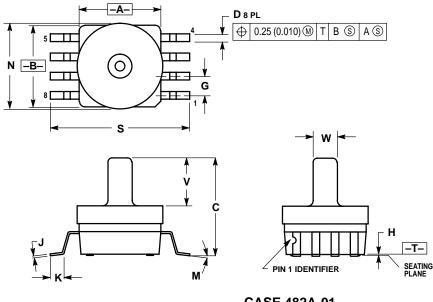
Freescale designates the two sides of the pressure sensor as the Pressure (P1) side and the Vacuum (P2) side. The Pressure (P1) side is the side containing fluorosilicone gel which protects the die from harsh media. The MPX pressure sensor is designed to operate with positive differential pressure applied, P1 > P2.

The Pressure (P1) side may be identified by using the table below:

Part Number	Case Type	Pressure (P1) Side Identifier
MPX5050D	867	Stainless Steel Cap
MPX5050DP	867C	Side with Part Marking
MPX5050GP	867B	Side with Port Attached
MPXV5050GP	1369	Side with Port Attached
MPXV5050DP	1351	Side with Part Marking
MPXV5050GC6U/T1	482A	Vertical Port Attached

## **Pressure**

## **PACKAGE DIMENSIONS**



N DIMENSIONING AND TOLERANCING PER ANSI 1.

Y14.5M, 1982. CONTROLLING DIMENSION: INCH. 2. 3. DIMENSION A AND B DO NOT INCLUDE MOLD PROTRUSION.

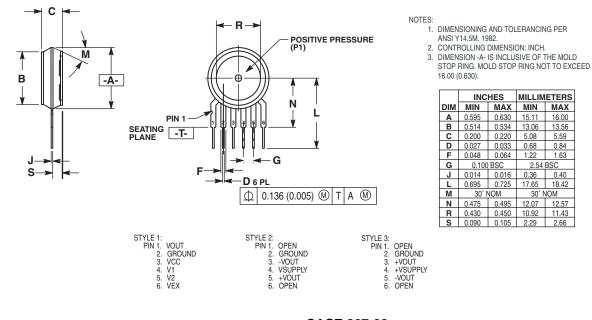
PROTRUSION. 4. MAXIMUM MOLD PROTRUSION 0.15 (0.006).

	INC	HES	MILLIN	IETERS
DIM	MIN	MAX	MIN	MAX
Α	0.415	0.425	10.54	10.79
В	0.415	0.425	10.54	10.79
С	0.500	0.520	12.70	13.21
D	0.038	0.042	0.96	1.07
G	0.100	BSC	2.54 BSC	
Н	0.002	0.010	0.05	0.25
J	0.009	0.011	0.23	0.28
К	0.061	0.071	1.55	1.80
М	0 °	7 °	0 °	7 °
Ν	0.444	0.448	11.28	11.38
S	0.709	0.725	18.01	18.41
٧	0.245	0.255	6.22	6.48
w	0.115	0.125	2.92	3.17

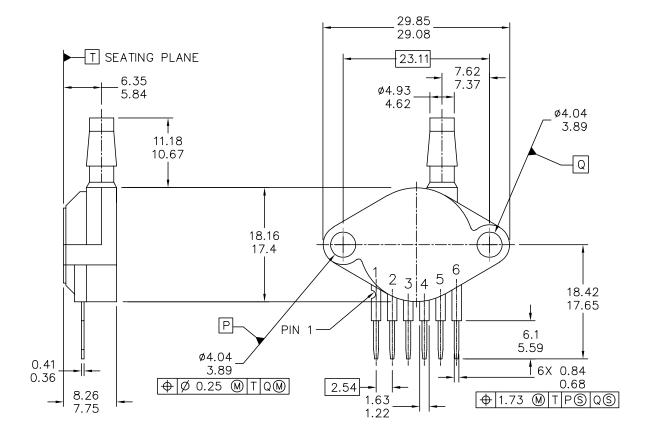
5.59

0.84

**CASE 482A-01 ISSUE A** UNIBODY PACKAGE



CASE 867-08 **ISSUE N UNIBODY PACKAGE** 



G FREESCALE SEMICONDUCTOR, INC. ALL RIGHTS RESERVED.	MECHANICA	LOUTLINE	PRINT VERSION NO	IT TO SCALE
TITLE:		DOCUMENT NO	]: 98ASB42796B	RE∨: G
SENSOR, 6 LEAD UNIBO	CASE NUMBER	R 867B−04	28 JUL 2005	
AP & GP 01ASB09087B		STANDARD: NE	IN-JEDEC	

PAGE 1 OF 2

### CASE 867B-04 ISSUE G UNIBODY PACKAGE

MPX5050

### NOTES:

- 1. DIMENSIONS ARE IN MILLIMETERS.
- 2. DIMENSIONS AND TOLERANCES PER ASME Y14.5M-1994.
- 3. 867B-01 THRU -3 OBSOLETE, NEW STANDARD 867B-04.

STYLE 1:

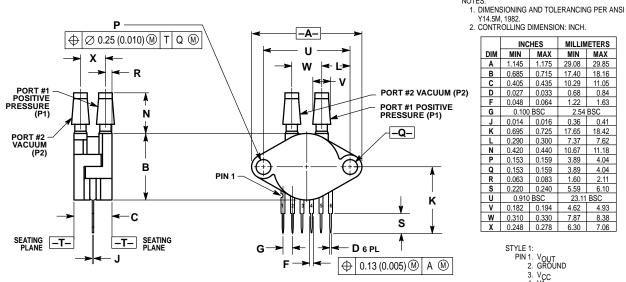
PIN	1:	V OUT
	2:	GROUND
	3:	VCC
	4:	V1
	5:	V2
	6:	V EX

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TITLE:	DOCUMENT NO	): 98ASB42796B	REV: G	
SENSOR, 6 LEAD UNIBO	CASE NUMBER	R: 867B-04	28 JUL 2005	
AP & GP 01ASB09087B		STANDARD: NO	DN-JEDEC	

PAGE 2 OF 2

### CASE 867B-04 ISSUE G UNIBODY PACKAGE

MPX5050



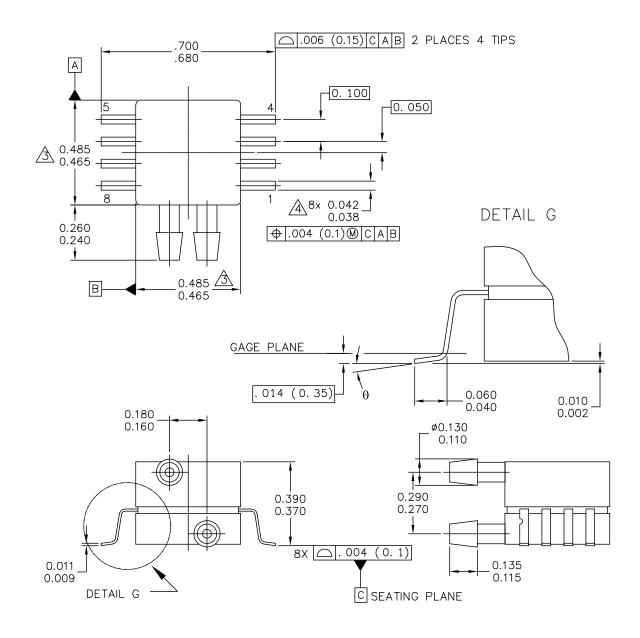
CONT	CONTROLLING DIMENSION: INCH.					
	INC	HES	MILLIN	IETERS		
DIM	MIN	MAX	MIN	MAX		
Α	1.145	1.175	29.08	29.85		
В	0.685	0.715	17.40	18.16		
C	0.405	0.435	10.29	11.05		
D	0.027	0.033	0.68	0.84		
F	0.048	0.064	1.22	1.63		
G	0.100	0.100 BSC		BSC		
J	0.014	0.016	0.36	0.41		
K	0.695	0.725	17.65	18.42		
L	0.290	0.300	7.37	7.62		
N	0.420	0.440	10.67	11.18		
Р	0.153	0.159	3.89	4.04		
Q	0.153	0.159	3.89	4.04		
R	0.063	0.083	1.60	2.11		
S	0.220	0.240	5.59	6.10		
U	0.910	BSC	23.11	BSC		
V	0.182	0.194	4.62	4.93		
W	0.310	0.330	7.87	8.38		
X	0.248	0.278	6.30	7.06		

NOTES:

0.25. STYLE 1: PIN 1. VOUT 2. GROUND 3. V<sub>CC</sub> 4. V1 5. V2 6. V<sub>EX</sub>

**CASE 867C-05 ISSUE F** UNIBODY PACKAGE

MPX5050



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TITLE:	DOCUMENT NO	: 98ASA99255D	REV: A
8 LD SNSR. DUAL POP	RT CASE NUMBER	: 1351–01	27 JUL 2005
	STANDARD: NC	N-JEDEC	

PAGE 1 OF 2

### CASE 1351-01 ISSUE A SMALL OUTLINE PACKAGE



NOTES:

- 1. CONTROLLING DIMENSION: INCH
- 2. INTERPRET DIMENSIONS AND TOLERANCES PER ASME Y14.5M-1994.

A DIMENSIONS DO NOT INCLUDE MOLD FLASH OR PPROTRUSIONS. MOLD FLASH AND PROTRUSIONS SHALL NOT EXCEED .006 PER SIDE.

4 DIMENSION DOES NOT INCLUDE DAMBAR PROTRUSION. ALLOWABLE DAMBAR PROTRUSION SHALL BE .008 MAXIMUM.

STYLE 1:		STYLE 2:	
PIN 1:	GND	PIN 1:	N/C
PIN 2:	+Vout	PIN 2:	Vs
PIN 3:	Vs	PIN 3:	GND
PIN 4:	-Vout	PIN 4:	Vout
PIN 5:	N/C	PIN 5:	N/C
PIN 6:	N/C	PIN 6:	N/C
PIN 7:	N/C	PIN 7:	N/C
PIN 8:	N/C	PIN 8:	N/C

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TITLE:		DOCUMENT NO	): 98ASA99255D	REV: A
8 LD SNSR, DUAL PORT		CASE NUMBER	8: 1351-01	27 JUL 2005
		STANDARD: NO	N-JEDEC	

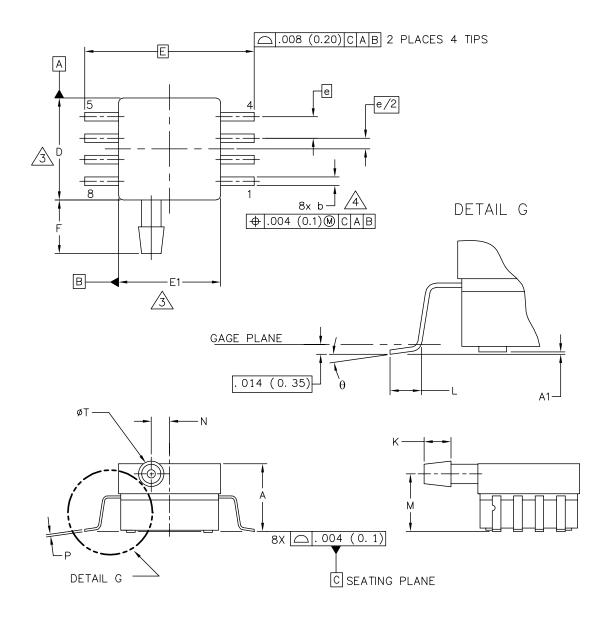
PAGE 2 OF 2

# CASE 1351-01 **ISSUE A**

## SMALL OUTLINE PACKAGE

### **MPX5050**

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TITLE:	DOCUMENT NO	D: 98ASA99303D	REV: B
8 LD SOP, SIDE PO	ORT CASE NUMBER	R: 1369–01	24 MAY 2005
	STANDARD: NO	ON-JEDEC	

PAGE 1 OF 2

### CASE 1369-01 ISSUE B SMALL OUTLINE PACKAGE

NOTES:

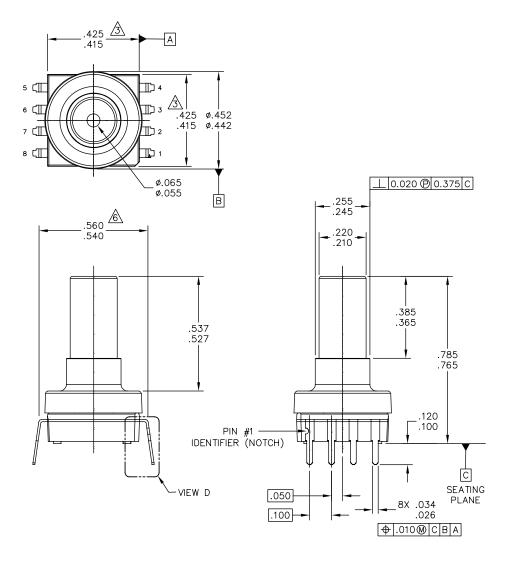
- 1. CONTROLLING DIMENSION: INCH
- 2. INTERPRET DIMENSIONS AND TOLERANCES PER ASME Y14.5M-1994.
- A DIMENSIONS DO NOT INCLUDE MOLD FLASH OR PPROTRUSIONS. MOLD FLASH AND PROTRUSIONS SHALL NOT EXCEED .006 (0.152) PER SIDE.
- A DIMENSION DOES NOT INCLUDE DAMBAR PROTRUSION. ALLOWABLE DAMBAR PROTRUSION SHALL BE .008 (0.203) MAXIMUM.

	INC	INCHES MILLIMETERS INCHES		MILLIMETERS					
DIM	MIN	MAX	MIN	MAX	DIM	MIN	MAX	MIN	MAX
A	. 300	. 330	7.11	7.62	θ	0°	7°	0°	7°
A 1	. 002	. 010	0. 05	0. 25	-				
b	. 038	. 042	0.96	1.07	-				
D	. 465	. 485	11.81	12. 32	-				
E	. 717	BSC	18	.21 BSC	-				
E1	. 465	. 485	11.81	12.32	-				
e	. 100	BSC	2.	54 BSC	-				
F	. 245	. 255	6. 22	6.47	-				
к	. 120	. 130	3. 05	3. 30	-				
L	. 061	. 071	1. 55	1.80	-				
м	. 270	. 290	6.86	7.36	-				
N	. 080	. 090	2. 03	2. 28	-				
Р	. 009	. 011	0. 23	0. 28	-				
Т	. 115	. 125	2. 92	3. 17	-				
			INC						
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TITL	TITLE:			DOCUMENT NO: 98ASA99303D			REV: B		
8 LD SOP, SIDE PORT			CASE NUMBER: 1369-01 24 MAY			24 MAY 2005			
				STANDARD: NON-JEDEC					

PAGE 2 OF 2

### CASE 1369-01 **ISSUE B** SMALL OUTLINE PACKAGE

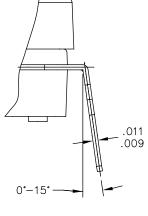
14



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TITLE: SO, 8 I/O, .420 X .420 PKG, .100 IN PITCH		DOCUMENT NO: 98ASA10611D		REV: D
		CASE NUMBER	8: 1560–03	25 FEB 2009
		STANDARD: NON-JEDEC		

PAGE 1 OF 3

### CASE 1560-03 ISSUE D SMALL OUTLINE PACKAGE



VIEW D

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TITLE:	DOCUMENT N	DOCUMENT NO: 98ASA10611D		
SO, 8 1/0, .420 X .420 PK	G, CASE NUMBER	CASE NUMBER: 1560-03 25 FEB 20		
.100 IN PITCH	STANDARD: N	STANDARD: NON-JEDEC		

PAGE 2 OF 3

### CASE 1560-03 ISSUE D SMALL OUTLINE PACKAGE

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NOTES:

1. DIMENSIONING AND TOLERANCING PER ASME Y14.5M - 1994.

2. CONTROLLING DIMENSION: INCH.

A DIMENSIONS DO NOT INCLUDE MOLD PROTRUSION.

4. MAXIMUM MOLD PROTRUSION IS .006.

5. ALL VERTICAL SURFACES 5' TYPICAL DRAFT.

A DIMENSION TO CENTER OF LEAD WHEN FORMED PARALLEL.

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TITLE:	DOCUMENT NO	): 98ASA10611D	REV: D	
SO, 8 1/0, .420 X .420 PKG	, CASE NUMBER	R: 1560–03	25 FEB 2009	
.100 IN PITCH	STANDARD: N	DN-JEDEC		

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### CASE 1560-03 ISSUE D SMALL OUTLINE PACKAGE

MPX5050

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MPX5050 Rev. 11 03/2010