

## 2.4GHz Helical Antenna : AF 216M245001

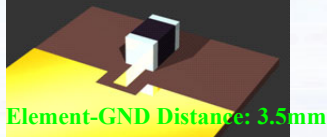
No.1 Small Size : The Smallest Size in the world in keeping high efficiency

Efficiency > -1.6dB (69%)  
 Peak Gain > +1.7dBi  
 Average Gain > +0.0dBi (ZX plane-Vertical polarization)

*Confidential*

### Shapes

2.5 x 1.6 x 1.6 mm



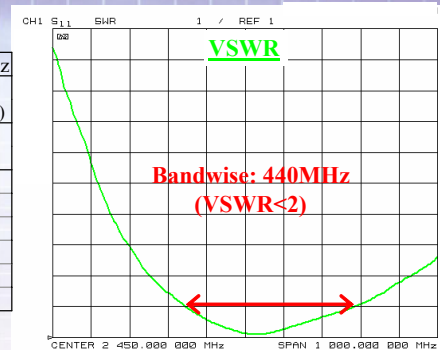
Element-GND Distance: 3.5mm

\*on Taiyo Yuden's Evaluation Board

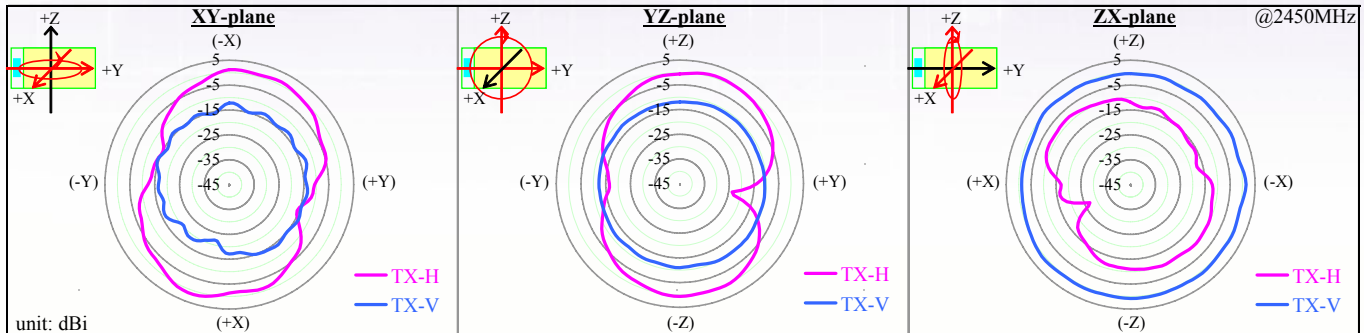
\*GND size on evaluation board: 45x10mm

### Electrical Characteristics

		2400MHz	2450MHz	2500MHz	
Efficiency	[dB]	-1.6 (69%)	-1.5 (70%)	-1.5 (71%)	
Peak gain	[dBi]	1.5	1.5	1.8	
Average gain [dBi]	XY-plane	TX-H	-3.0	-2.8	-2.9
		TX-V	-15.1	-15.2	-15.0
	YZ-plane	TX-H	-2.8	-2.9	-3.2
		TX-V	-11.5	-11.4	-11.1
	ZX-plane	TX-H	-12.0	-11.8	-11.4
		TX-V	0.0	0.0	0.1



### Radiation Pattern

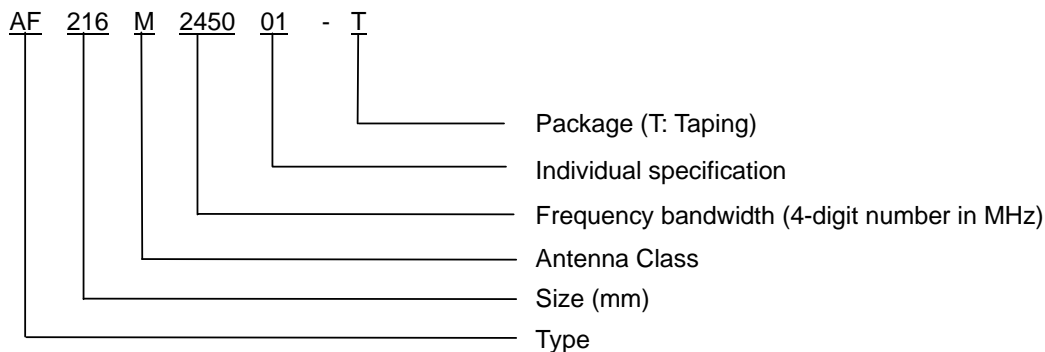


TAIYO YUDEN

## 1.0 Scope

This specification covers the helical antenna in mounted condition on Taiyo Yuden evaluation board.

### Part Numbering System



## 2.0 Environment condition (Refer to the reliability test of table -1 for the reliability assurance)

- 2.1 Operating temperature range : -20 to +80
- 2.2 Humidity : 15 to 95%RH (Without dew condensation)
- 2.3 Storage temperature range ( Antenna of single unit )  
: -40 to +85
- 2.4 Storage temperature and humidity range (packing condition)  
: -10 to +40 , 15 to 85% RH

## 3.0 Electrical characteristics

- 3.1 Input Impedance : 50 (Specified value )
- 3.2 Frequency bandwidth : 2400 to 2500MHz
- 3.3 Gain <sup>\*1</sup>  
: +1 dBi min. (Peak)  
: -2 dBi min.  
(Vertical polarization average gain of omni directional plane)  
: -6 dBi min. (Total average gain)
- 3.4 VSWR in bandwidth <sup>\*2</sup> : 3.0 (Typical)

\* 1: Total average gain in 3.3 of electrical characteristics shall be total average gain of V, H polarization in X-Y, Y-Z and X-Z side (Average of total measurement points) in mounted on Taiyo Yuden evaluation board.

\* 2: VSWR in bandwidth in 3.4 of electrical specification shall be VSWR mounted on Taiyo Yuden on standard board.

## 4.0 Mechanical performance

- 4.1 Shape dimension: Refer to figure -1.
- 4.2 Dimension of evaluation board and land-patterns: Refer to figure -2, 3.

# Reflow soldering temperature profile

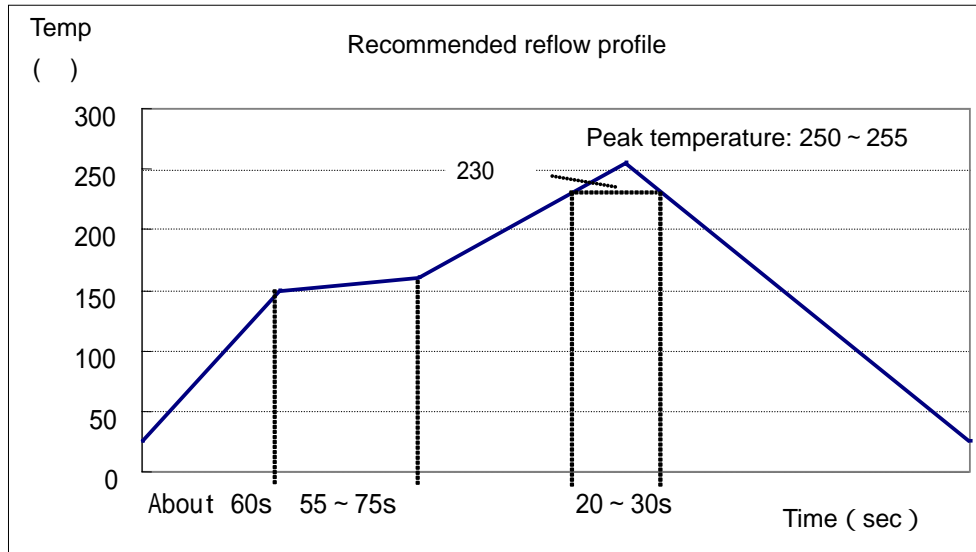
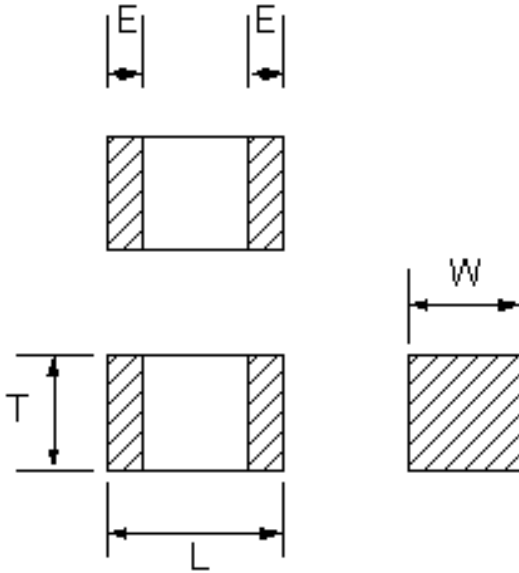


Figure -1

Part number: PG\_AF\_216M245001-T

Shape dimension

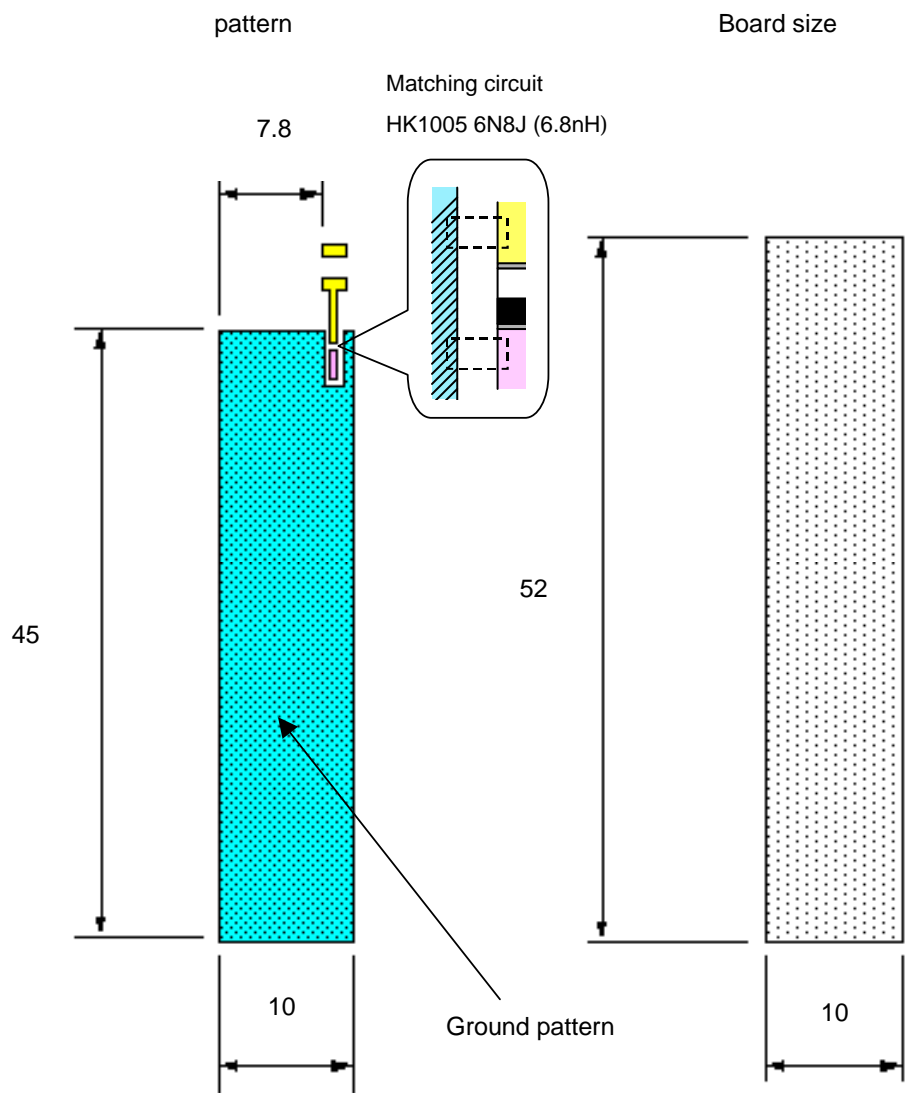


Code	L	W	T	E
Size	$2.5 \pm 0.2$	$1.6 \pm 0.2$	$1.6 \pm 0.2$	$0.5 \pm 0.3$

Unit : mm

Figure -2  
Dimension of evaluation board for this antenna

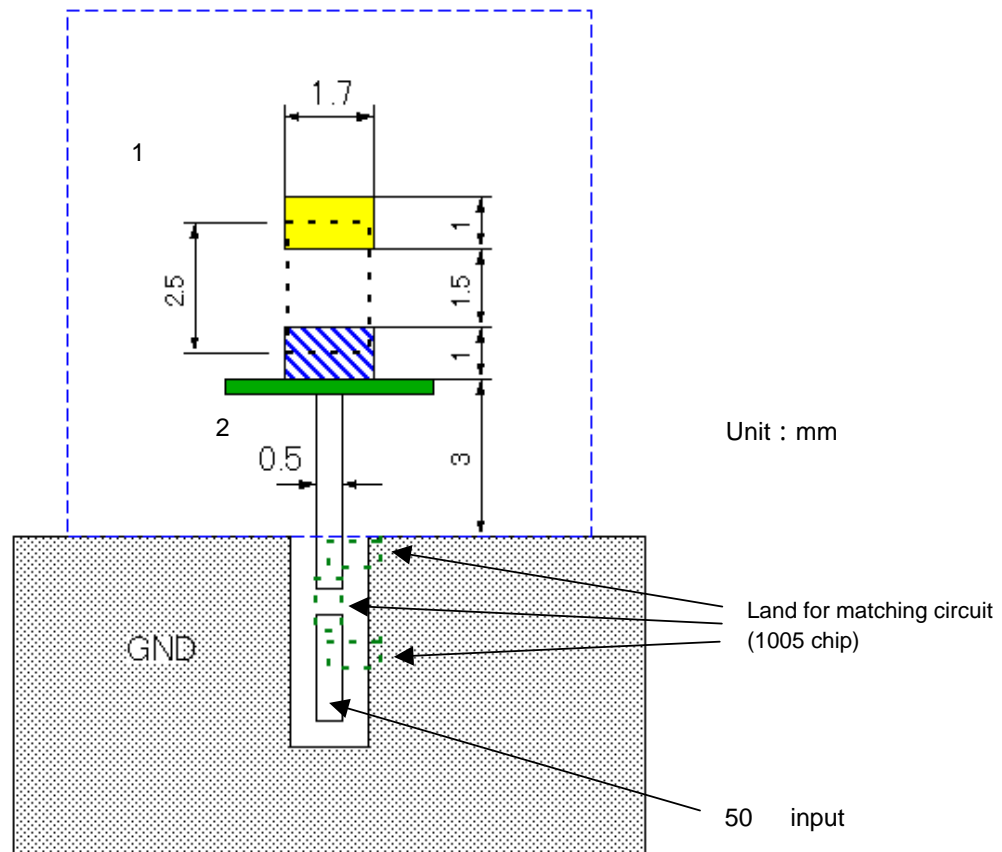
- Board material: FR-4
- Thickness of base material: 0.8mm
- Electrode pattern: single-side
- Thickness of electrode: 35  $\mu$  m
- Land part: Refer to figure3





Unit : mm

Figure -3

Antenna land-patterns (Tentative)



-  Land for input terminal
-  Land for NC terminal

1 : Don't arrange the pattern on near, surface and inside layer to the antenna mounting area.  
(Refer to our company evaluation circuit board.)

2 : A solder area is set at solder resist.

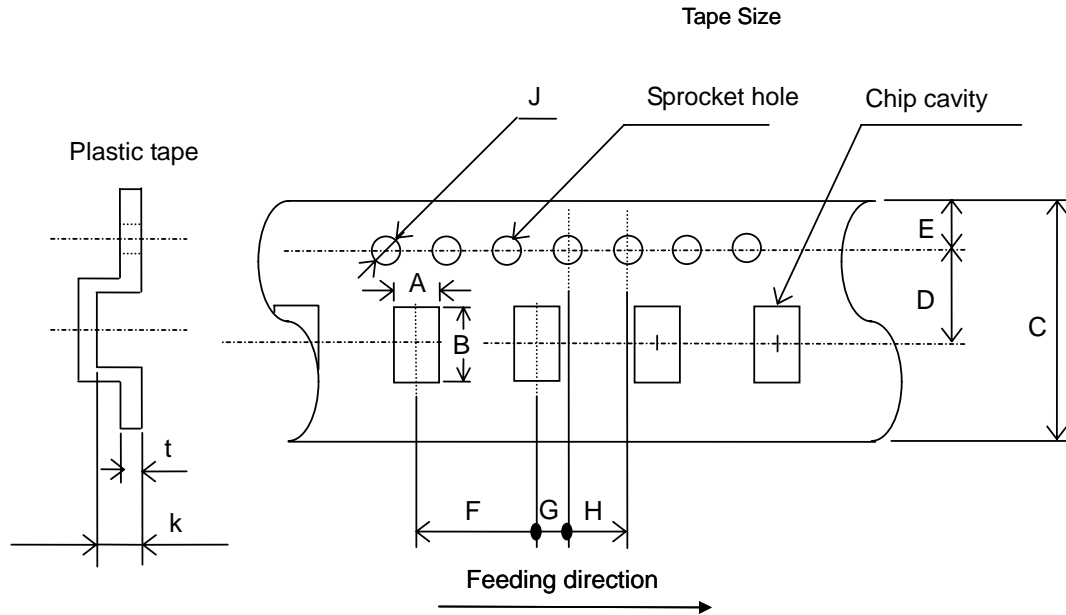
## Precautions

- 1 . Be careful of using these products because characteristics may be deteriorated when it is used in the following environment.
  - Special gas atmosphere (Such as Cl<sub>2</sub>, NH<sub>3</sub>, SO<sub>x</sub> and No<sub>x</sub>, etc.)
  - Gas atmosphere with volatility and flammability
  - Place where dust is abundant
  - Place where water splashes directly, dew condensation is ease to occur because of high humidity, direct sunlight is subjected and freeze.
- 2 . Don't apply excessive pressure and shock because these products are made from ceramics element.
- 3 . Don't apply excessive pressure and shock to these products during transporting and handling of print circuit board that these products are soldered.
- 4 . Be careful of handling (Don't fall and hit) because characteristics changes when electrode is damaged and chipped out. And, don't touch these products with bare hands because it causes a solderability decline.
- 5 . Please storage under the following condition
  - Temperature : Below +40
  - Humidity : Below 85% RHUse these products after the delivery within six months. And, after more than six months have passed, confirm solderability before the use them.
- 6 . Arrange these products of position of mounting where stress isn't applied against sled and deflection of circuit board.

Be careful not to apply stress and deflection of board during process after soldering these products (circuit board cut, break board checker, mounting of other components, installation to chassis and wave soldering to backside of the circuit board after Reflow soldering) because electrode peeling and chip break occur by stress and deflection. When separating print circuit board after mounting, please 7 . Be careful not to apply excessive stress and shock to prevent break and chip out during mounting these products on print circuit board.
- 8 . Please use flux containing less than 0.1% wt (cl conversion) of halogen material in soldering to prevent corrosion of electrodes and decline of insulation resistance.
- 9 . Preheat in soldering so as to be less than 100 between solder temperature and products temperate to prevent break of these products.
- 10 . When supersonic washing is applied, please confirm cleaning condition in advance because crack may occur in these products and the soldering part by vibration and strength of the terminal electrode may be declined.
- 11 . When repairing by hand solder iron, temperature of soldering iron should be less than less than 320 for less than 3 seconds to prevent a terminal electrode decline.

## Tape Packaging (T)

In case of taping packing, plastic tapes shall be used.



### Dimensions

Code	A	B	C	D	E	F	G
Size	$1.85 \pm 0.1$	$2.75 \pm 0.1$	$8.0 \pm 0.2$	$3.5 \pm 0.05$	$1.75 \pm 0.1$	$4.0 \pm 0.1$	$2.0 \pm 0.05$

[Unit : mm]

### Dimensions

Code	H	J	K	t
Size	$4.0 \pm 0.1$	$1.5 \begin{matrix} +0.1 \\ -0 \end{matrix}$	1.85 max.	0.25 max.

A, B, t : Sufficient clearance.

[Unit : mm]

### Dimension of Reel

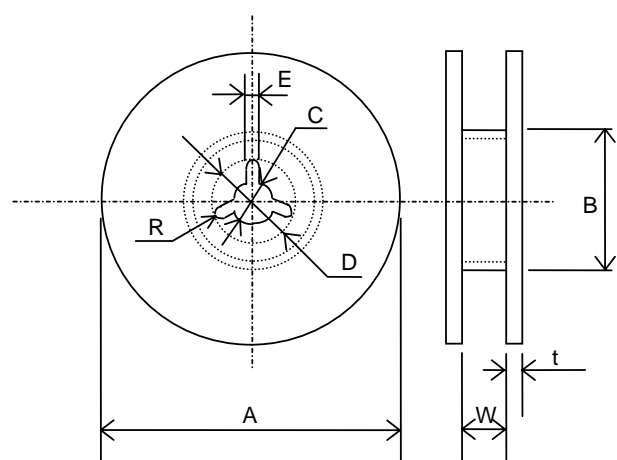
Code	A	B	C
Size	$178 \pm 2.0$	50 min.	$13.0 \pm 0.2$

Code	D	E	W
Size	$21.0 \pm 0.8$	$2.0 \pm 0.5$	$10 \pm 1.5$

Code	t	R
Size	3.0 max.	1.0

[Unit : mm]

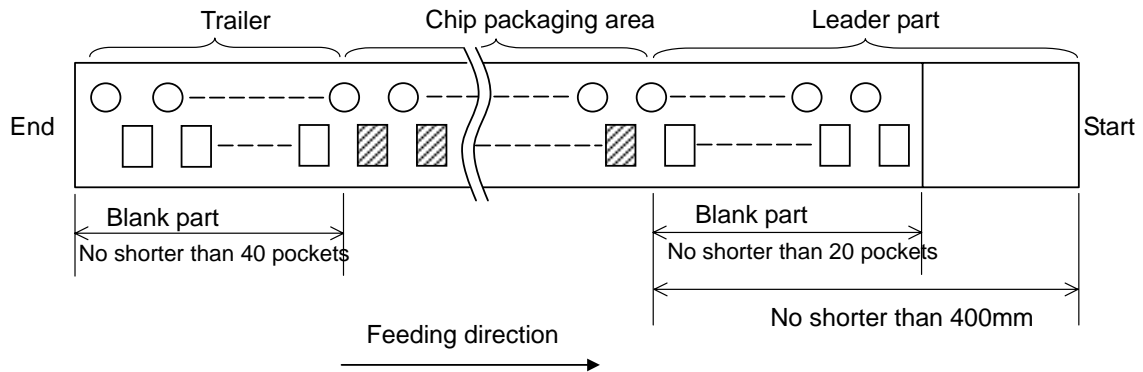
### Dimensions of Reel



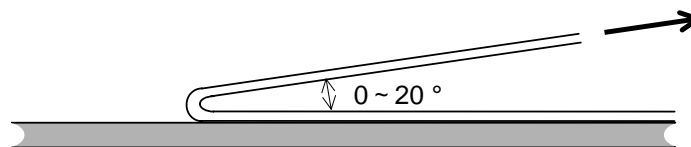


## Tape Packaging (T)

1. Taping shall be right-sided wound. When the end is pulled out, sprocket hole will be at the right-hand side.
2. For packaging chips by taping, blank spaces are provided on taping as shown in the figure.
  - Leader part 400mm min.
  - Leader part (Blank part) 20 pockets min.
  - Trailer (Blank part) 40 pockets min.

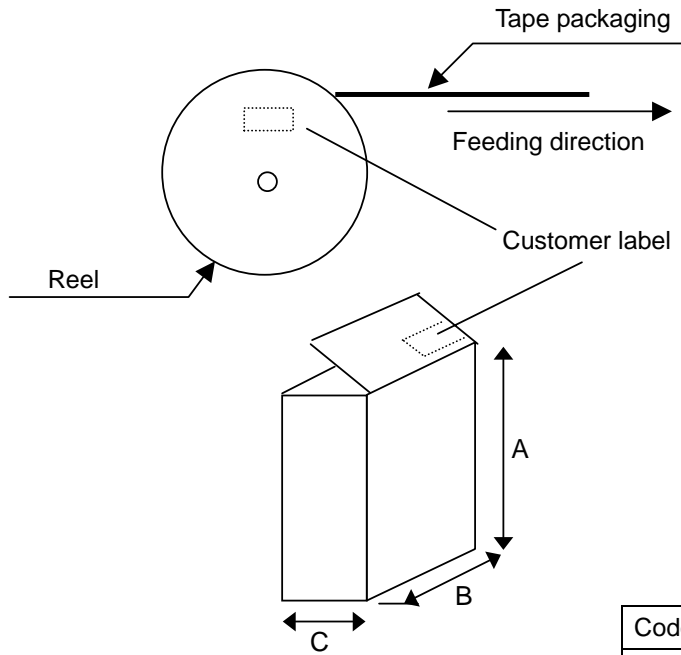


3. Seal tape of plastic taping shall not be crossed over sprocket holes.
4. Plastic tape shall not be seamed.
5. Tensile strength of tape is 5N (0.51kgf) or over.
6. Number of chips missed from tape reel shall be 1 piece maximum per reel.
7. Standard number of chips contained in a reel shall be 2,000 pieces.
8. Label indicating part No., quantity and control No. shall be attached to the outside of reel.
9. Peeling strength of seal tape (or top tape) shall be 0.1 ~ 0.7N (10.2 ~ 71.4gf) when seal tape (or top tape) is peeled from carrier tape at an angle of  $0^\circ \sim 20^\circ$ .



Tape Packaging (T)

[ Packaging Mode ]



Customer label description

1. Manufacturer Name
2. Customer Parts No.
3. Our Parts No.
4. Quantity
5. Control No.  
( Shipping Lot No. )
6. Manufacturing site  
( MADE IN       )

Code	A	B	C	Reel
Size	190	185	70	5 reels max.
			140	10 reels max.

[Unit: mm] (The size is only for reference.)

Material: Paper

Packaging unit: Maximum 5 reels or 10 reels in a box.

- To attach labels means that all products are passed.

Operating conditions for guarantee of this product are as shown in the specification.

Please note that Taiyo Yuden Co., Ltd. shall not be responsible for a failure and/or abnormality which are caused by use under the conditions other than the aforesaid operating conditions.

This product is developed, designed and intended for use in general electronics equipments. (for AV, household, office supply, information service, telecommunications, etc.). Before incorporating the components into any equipments in the field such as aerospace, aviation, nuclear control, submarine, transportation, (automotive driving and control, passenger protection, train control, ship control), transportation signal, disaster prevention, medical, public information network etc.

where higher safety and reliability are especially required, please contact Taiyo Yuden Co., Ltd. for more detail in advance.

And before incorporating the components or devices into the equipments not mentioned in the above, if there is possibility of direct damage or injury to human body, please contact Taiyo Yuden Co., Ltd. for more detail in advance.