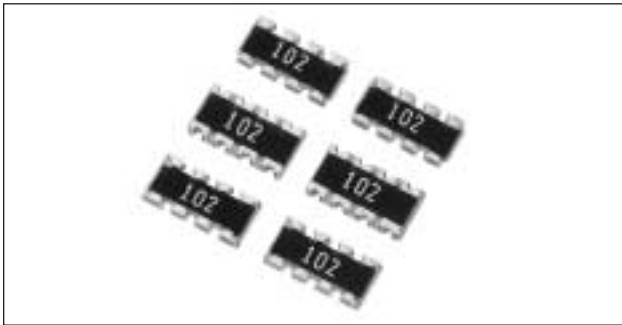


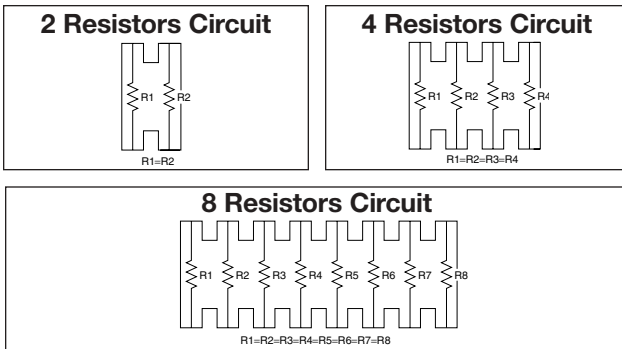
Chip Resistor Arrays



CRC Series (Convex Square Corner Type)



Chip Resistor Arrays have several resistor elements integrated as a single component.



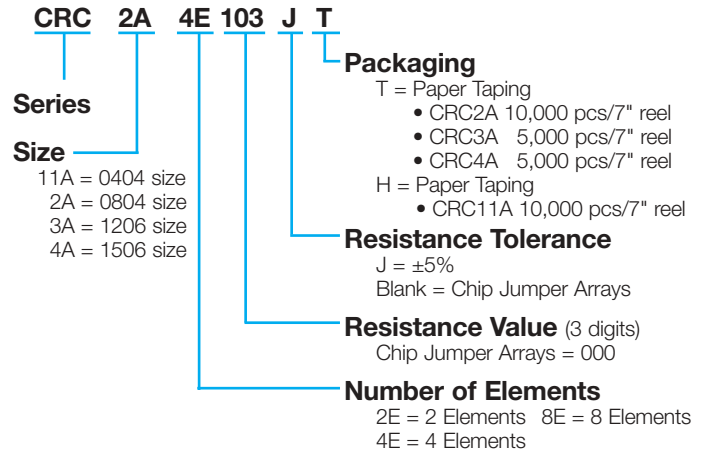
FEATURES

- Reduction in mounting process & costs
- Save PCB space
- Reduction of inventory control costs

APPLICATIONS

- Computer
- Hard Disk Drive
- Printer
- CD-ROM

HOW TO ORDER



RATING

| Chip Resistor Arrays | |
|-----------------------|-------------------------------------|
| Item | Rating |
| Rated Power (70°C)* | 1/16W Element |
| Max. Working Voltage | 50V (25V CRC4A) |
| Max. Overload Voltage | 100V (50V CRC4A) |
| Resistance Value | J = 10Ω to 2.2MΩ (CRC4A8E 1MΩ max.) |
| Tolerance | J $\pm 5\%$ |
| Working Temperature | -55 to +125°C |

| Chip Jumper Arrays | |
|-----------------------------|-----------------------------|
| Item | Rating |
| Rated Current | 1A |
| Conductive Resistance Value | 50MΩ max. |
| Resistance Value | Zero ohms (0 \pm .5 ohms) |
| Working Temperature | -55 to +125°C |

*Rated voltage = 50V or $\sqrt{\text{Rated power} \times \text{Resistance value}}$, whichever is less

DIMENSIONS

millimeters (inches)

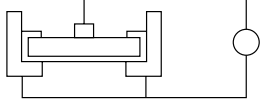
| Code | W | L | c | d | t | P | | |
|---------------------|--|--|--|--|--|--|--|--|
| Dim. | 1.00 \pm 0.10 (0.040 \pm 0.004) | 1.00 \pm 0.10 (0.040 \pm 0.004) | 0.20 \pm 0.15 (0.008 \pm 0.006) | 0.20 \pm 0.15 (0.008 \pm 0.006) | 0.35 \pm 0.06 (0.014 \pm 0.002) | 0.65 typ (0.026 typ) | | |
| No Marking on chips | | | | | | | | |
| Code | L | W | T | P | c | d | e1 | e2 |
| Dim. | 2.00 \pm 0.10 (0.079 \pm 0.004) | 1.00 \pm 0.10 (0.039 \pm 0.004) | 0.40 \pm 0.10 (0.016 \pm 0.004) | 0.50 typ (0.020 typ) | 0.15 \pm 0.15 (0.006 \pm 0.006) | 0.25 \pm 0.15 (0.010 \pm 0.006) | 0.30 \pm 0.10 (0.012 \pm 0.004) | 0.40 \pm 0.10 (0.016 \pm 0.004) |
| No Marking on chips | | | | | | | | |
| Code | W | L | c | d | T | P | | |
| Dim. | 1.60 \pm 0.15 (0.063 \pm 0.006) | 3.20 \pm 0.15 (0.126 \pm 0.006) | 0.30 \pm 0.20 (0.012 \pm 0.008) | 0.20 \pm 0.15 (0.008 \pm 0.006) | 0.50 \pm 0.10 (0.020 \pm 0.004) | 0.80 typ (0.031 typ) | | |
| No Marking on chips | | | | | | | | |
| Code | L | W | T | P | c | d | e | |
| Dim. | 3.80 \pm 0.10 (0.150 \pm 0.004) | 1.60 \pm 0.10 (0.063 \pm 0.004) | 0.45 \pm 0.10 (0.018 \pm 0.004) | 0.50 typ (0.020 typ) | 0.30 \pm 0.20 (0.012 \pm 0.008) | 0.30 \pm 0.15 (0.012 \pm 0.006) | 0.30 \pm 0.10 (0.012 \pm 0.004) | |
| No Marking on chips | | | | | | | | |

Chip Resistor Arrays



CR, CJ, CRA, CRB, CRC Series - Test Conditions

ELECTRICAL CHARACTERISTICS

| Item | Standard | | Test Conditions | | | | | | | |
|--|---|--------------|---|---|--|--------------|--|---|---|---|
| | Resistor | Jumper | Resistor | Jumper | | | | | | |
| DC Resistance | Within Initial Tolerance | | Power Condition A (20°C, 65% RH) | | | | | | | |
| Temperature Characteristics | <table border="1"> <thead> <tr> <th>Resistance (Ω)</th> <th>TCR (ppm/°C)</th> </tr> </thead> <tbody> <tr> <td>*D, F 10 ≤ R ≤ 1M</td> <td>-100 to +100</td> </tr> <tr> <td>J, CR05 = F R < 10 10 ≤ R ≤ 1M 1M < R</td> <td>-100 to +600 -250 to +250 -500 to +300</td> </tr> </tbody> </table> | | Resistance (Ω) | TCR (ppm/°C) | *D, F 10 ≤ R ≤ 1M | -100 to +100 | J, CR05 = F R < 10 10 ≤ R ≤ 1M 1M < R | -100 to +600 -250 to +250 -500 to +300 | / | Test Temperature: 25, 125(°C) $\Delta R/R = R_2 - R_1 / R_1 \times 1 / T_2 - T_1 \times 10^6$ $\Delta R/R = \text{Temp. Coefficient (ppm/°C)}$ T ₁ = 25(°C) T ₂ = 125(°C) R ₁ = T ₁ Resistance at (Ω) R ₂ = T ₂ Resistance at (Ω) |
| | Resistance (Ω) | TCR (ppm/°C) | | | | | | | | |
| *D, F 10 ≤ R ≤ 1M | -100 to +100 | | | | | | | | | |
| J, CR05 = F R < 10 10 ≤ R ≤ 1M 1M < R | -100 to +600 -250 to +250 -500 to +300 | | | | | | | | | |
| Short-time Overload | <table border="1"> <thead> <tr> <th>ΔR/R</th> <th>Visual</th> </tr> </thead> <tbody> <tr> <td>±(2.0%+0.10Ω) max. of the initial value</td> <td>No evidence of mechanical damage intermittent overload</td> </tr> </tbody> </table> | ΔR/R | Visual | ±(2.0%+0.10Ω) max. of the initial value | No evidence of mechanical damage intermittent overload | 50mΩ max. | (1) Apply 2.0 x rated voltage for 5 sec. (2.5 x rated voltage for Arrays) (2) Wait 30 minutes (3) Measure resistance CR03 = 30V max. CR05 = 50V max. CR10 = 100V max. CR21 = 200V max. CR32 = 400V max. CRA3A, CRB3A, CRC3A = 100V max. | (1) 2A for 5 sec. (CJ03 = 1A) (2) Wait 30 minutes (3) Measure resistance | | |
| ΔR/R | Visual | | | | | | | | | |
| ±(2.0%+0.10Ω) max. of the initial value | No evidence of mechanical damage intermittent overload | | | | | | | | | |
| Intermittent Overload | <table border="1"> <thead> <tr> <th>ΔR/R</th> <th>Visual</th> </tr> </thead> <tbody> <tr> <td>±(5%+0.1Ω) max. of the initial value</td> <td>No evidence of mechanical damage</td> </tr> </tbody> </table> | ΔR/R | Visual | ±(5%+0.1Ω) max. of the initial value | No evidence of mechanical damage | 50mΩ max. | (1) Perform 10,000 voltage cycles as follows: ON (2.0 x rated voltage, 2.5 x for Arrays) 1 sec. OFF 25 sec. (2) Stabilization time 30 min. without loading (3) Measure resistance CR03 = 30V max. CR05 = 50V max. CR10 = 150V max. CR21 = 200V max. CR32 = 400V max. CRA, CRB, CRC = 100V max. | (1) Perform 10,000 current cycles as follows: ON (2A) 1 sec. OFF 25 sec. (2) Wait 30 minutes (3) Measure resistance CJ03 = 1A max. | | |
| ΔR/R | Visual | | | | | | | | | |
| ±(5%+0.1Ω) max. of the initial value | No evidence of mechanical damage | | | | | | | | | |
| Dielectric Withstanding Voltage | No evidence of mechanical damage | | Apply 500 VAC for 1 min. (CR10 300 VAC) (CR05, CRA3A, CRB3A, CRC3A 300 VAC/1 sec. CR03 50 VAC/min.) | | | | | | | |
| Insulation Resistance | <ul style="list-style-type: none"> • CR03, CJ03 = 10⁸Ω min. • CR05, CJ05 = 10⁸Ω min. • CR10, CJ10 = 10⁹Ω min. • CR21, CJ21 = 10¹⁰Ω min. • CR32, CJ32 = 10¹²Ω min. • CRA3A, CRB3A, CRC3A = 10⁹Ω min. | | Apply 500V DC (CR05, CRA3A, CRB3A, CRC3A 100V DC CR03 50 VDC)  | | | | | | | |

Chip Resistor Arrays



CR, CJ, CRA, CRB, CRC Series - Test Conditions

MECHANICAL CHARACTERISTICS

| Item | | Standard | | Test Conditions | |
|---------------------------|--------------|---|-------------------|---|--------|
| | | Resistor | Jumper | Resistor | Jumper |
| Terminal Strength | $\Delta R/R$ | $\pm(1\%+0.05\Omega)$ max. of the initial value | 50m Ω max. | Apply the load as shown: Measure resistance during load application | |
| | Visual | No evidence of mechanical damage after loading | | | |
| Soldering Heat Resistance | $\Delta R/R$ | $\pm(1\%+0.05\Omega)$ max. of the initial value | 50m Ω max. | Immerse into molten solder at 260 \pm 5 $^{\circ}$ C for 10 \pm 1 sec. Stabilize component at room temperature for 1 hr. Measure resistance. | |
| | Visual | No evidence of leaching | | | |
| Solderability | | Coverage \geq 95% each termination end | | Immerse in Rogin Flux for 2 \pm 0.5 sec. and in SN62 solder at 235 \pm 5 $^{\circ}$ C for 2 \pm 0.5 sec. | |
| Anti-Vibration Test | $\Delta R/R$ | $\pm(1\%+0.1\Omega)$ max. of the initial value | 50m Ω max. | 2 hrs. each in X, Y and Z axis. (TTL 6 hrs.) 10 to 55 Hz sweep in 1 min. at 1.5mm amplitude. | |
| | Visual | No evidence of mechanical damage | | | |
| Solvent Resistance | $\Delta R/R$ | $\pm(0.5\%+0.05\Omega)$ max. of the initial value | 50m Ω max. | Immerse in static state butyl acetate at 20 $^{\circ}$ C to 25 $^{\circ}$ C for 30 \pm 5 sec. Stabilize component at room temperature for 30 min. then measure value. | |
| | Visual | No evidence of mechanical damage | | | |

ENVIRONMENTAL CHARACTERISTICS

| Item | | Standard | | Test Conditions | |
|--------------------------|--------------|---|-------------------|---|--------|
| | | Resistor | Jumper | Resistor | Jumper |
| Temperature Cycle | $\Delta R/R$ | $\pm(1\%+0.05\Omega)$ max. of the initial value | 50m Ω max. | (1) Run 5 cycles as follows: -55 \pm 3 $^{\circ}$ C for 30 min. 125 \pm 3 $^{\circ}$ C for 30 min. Room temp. for 10-15 min. (2) Stabilize component at room temperature for 1 hr. then measure value. | |
| | Visual | No evidence of mechanical damage | | | |
| Low Temperature Storage | $\Delta R/R$ | $\pm(2\%+0.1\Omega)$ max. of the initial value | 50m Ω max. | (1) Dwell in -55 $^{\circ}$ C chamber without loading for 1000 $^{+48}$ hrs. (2) Stabilize component at room temperature for 1 hr. then measure value. | |
| | Visual | No evidence of mechanical damage | | | |
| High Temperature Storage | $\Delta R/R$ | $\pm(3\%+0.1\Omega)$ max. of the initial value | 50m Ω max. | (1) Dwell in 125 $^{\circ}$ C chamber without loading for 1000 $^{+48}$ hrs. (2) Stabilize component at room temperature for 1 hr. then measure value. | |
| | Visual | No evidence of mechanical damage | | | |
| Moisture Resistance | $\Delta R/R$ | $\pm(3\%+0.1\Omega)$ max. of the initial value | 50m Ω max. | (1) Dwell in temp.: 65 $^{\circ}$ C RH90 to 95% RH chamber without loading for 1000 $^{+48}$ hrs. (2) Stabilize component at room temperature for 1 hr. then measure value. | |
| | Visual | No evidence of mechanical damage | | | |
| Life Test | $\Delta R/R$ | $\pm(3\%+0.1\Omega)$ max. of the initial value | 50m Ω max. | (1) Temp.: 70 \pm 3 $^{\circ}$ C Voltage: (rated voltage) on 90 min. off 30 min. Duration: 1000 $^{+48}$ hrs. (2) Stabilize component at room temperature for 1 hr. then measure value. | |
| | Visual | No evidence of mechanical damage | | | |
| Loading Life in Moisture | $\Delta R/R$ | $\pm(3\%+0.1\Omega)$ max. of the initial value | 50m Ω max. | (1) Temp.: 40 \pm 2 $^{\circ}$ C RH: 90-95% Voltage Cycle: on 90 min. (rated voltage) off 30 min. Duration: 1000 $^{+48}$ hrs. (2) Stabilize component at room temperature for 1 hr. then measure value. | |
| | Visual | No evidence of mechanical damage | | | |

Packaging of Chip Component

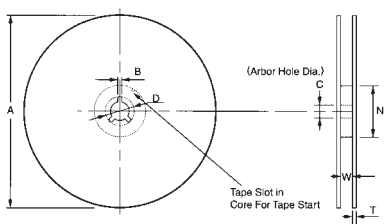


Automatic Insertion Packaging

TAPE AND REEL

REEL DIMENSIONS

millimeters (inches)



| Tape Size | A Max. | B Min. | C | D Min. | N Min. | W | T Max. |
|-----------|-------------|-----------------|----------------------------|-----------------|---------------|----------------------------|-----------------|
| 8mm | 178 (7) | 1.50 (0.059) | 13.0±0.50 (0.512±0.020) | 20.2 (0.795) | 50 (1.969) | 10.0±1.50 (0.394±0.059) | 2.50 (0.098) |
| | 260 (10) | | | | | | |

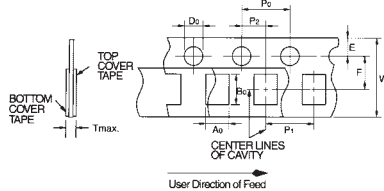
Metric dimensions will govern.
English measurements rounded and for reference only.

millimeters (inches)

PUNCHED TAPE CONFIGURATION 8MM TAPE ONLY

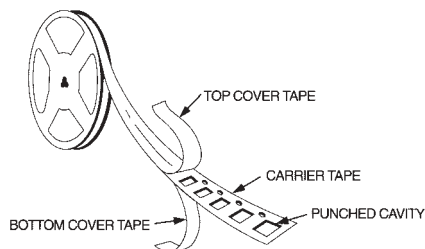
| Tape Size | D ₀ | E | P ₀ | P ₂ | W | F |
|-----------|---|----------------------------|---------------------------|----------------------------|----------------------------|----------------------------|
| 8mm | 1.50 ^{+0.10} / _{-0.000} (0.059 ^{+0.004} / _{-0.000}) | 1.75±0.10 (0.069±0.004) | 4.0±0.10 (0.157±0.004) | 2.00±0.05 (0.079±0.002) | 8.00±0.20 (0.135±0.008) | 3.50±0.05 (0.138±0.002) |

VARIABLE DIMENSIONS



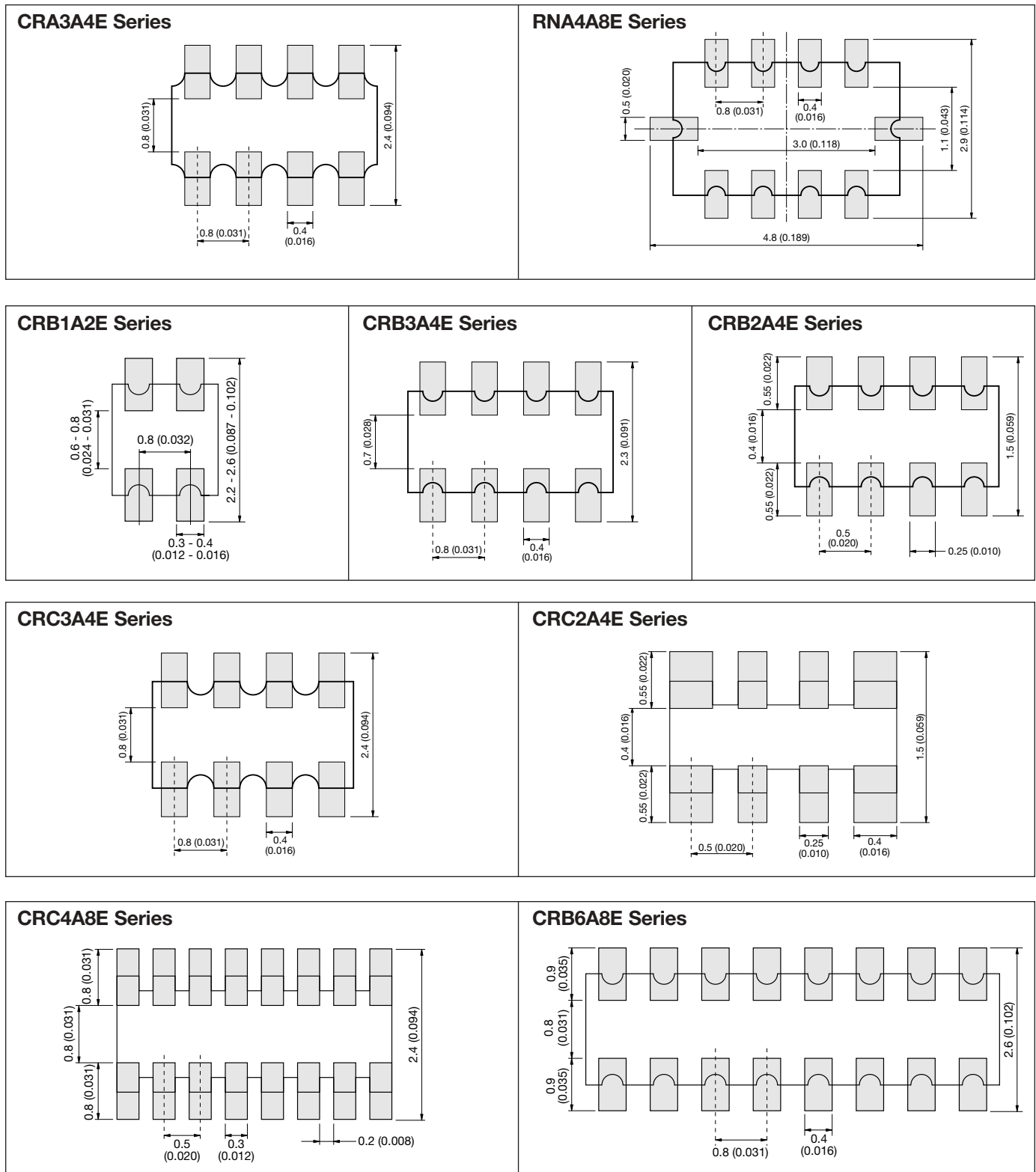
| Style | P ₁ | A ₀ | B ₀ | T max. |
|-------------------------|--|----------------------------|----------------------------|-----------------|
| CR/CJ03 CR/CJ05 | 2.00±0.10 (0.079±0.004) | 0.65±0.10 (0.026±0.004) | 1.15±0.10 (0.045±0.004) | 0.60 (0.024) |
| CR/CJ/FR10 | 4.00±0.10 (0.157±0.004) or 2.00±0.10 (0.079±0.004) | 1.10±0.20 (0.043±0.008) | 1.90±0.20 (0.075±0.008) | 1.10 (0.043) |
| CR/CJ/FR21 | 4.00±0.10 (0.157±0.004) | 1.65±0.20 (0.065±0.008) | 2.40±0.20 (0.094±0.008) | |
| CR/CJ/FR32 | | 2.00±0.20 (0.079±0.008) | 3.60±0.20 (0.142±0.008) | |
| CRB1A | | 1.90±0.20 (0.075±0.008) | 1.90±0.20 (0.075±0.008) | |
| CRA3A CRB3A CRC3A | | 2.00±0.20 (0.079±0.008) | 3.60±0.20 (0.142±0.008) | |
| CRB2A | | 2.00±0.10 (0.079±0.004) | 1.25±0.20 (0.049±0.008) | |

PUNCHED CARRIER



RECOMMENDED LAND PATTERNS IS REFERRED THE FOLLOWING FOR EXAMPLE

millimeters (inches)



SAMPLE KIT PART NUMBERS

| Part Number | Description |
|------------------------|--|
| CRJ-E6-Kit | Combination 0603, 0805, 1206, 5% parts 21 values per case size 100 pcs. per value (approx.) |
| CR05-E12-Kit | 0402, 5% parts 63 values 100 pcs. per value |
| CR10J-E12-Kit | 0603, 5% parts 63 values 100 pcs. per value (approx.) |
| CR21J-E12-Kit | 0805, 5% parts 63 values 100 pcs. per value (approx.) |
| CR32J-E12-Kit | 1206, 5% parts 63 values 100 pcs. per value (approx.) |
| CR05F-E24-Kit | 0402, 1% parts 63 values 100 pcs. per value |
| CR10F-E24-Kit | 0603, 1% parts 63 values 100 pcs. per value |
| CR-ARRAY-E6-Kit | Arrays, Various styles, CRA, CRB, CRC, RNA, 5% 13 values per style (approx.) 20 pcs. per value |