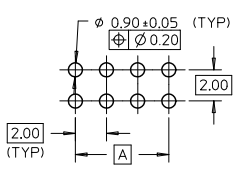
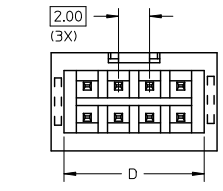
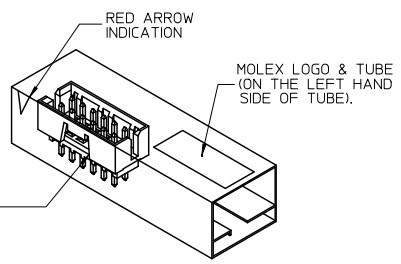
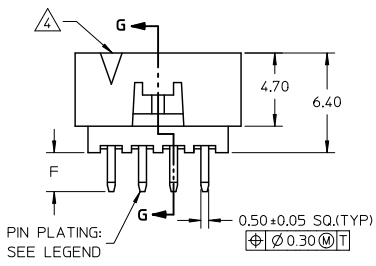
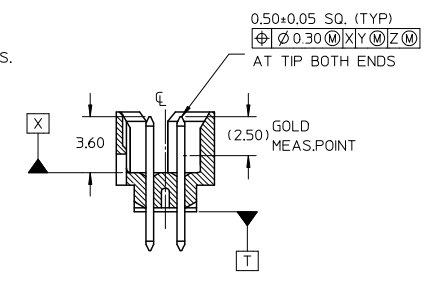
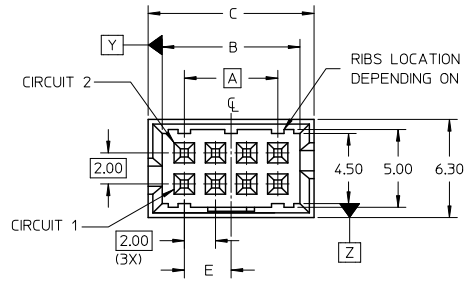


10 9 8 7 6 5 4 3 2 1



REF : ORIENTATION OF PART IN TUBE
(FOR THE REFERENCE OF PART/TUBE ASSEMBLY)

P/N IN TUBE	CKT SIZE	VOID PIN	DIMENSION					
			A	B	C	D	E	F
87831-04**	4	-	2.00	4.85	6.65	5.00	1.00	2.50
87831-06**	6	-	4.00	6.85	8.65	7.00	2.00	2.50
87831-08**	8	-	6.00	8.85	10.65	9.00	3.00	2.50
87831-10**	10	-	8.00	10.85	12.65	11.00	4.00	2.50
87831-12**	12	-	10.00	12.85	14.65	13.00	5.00	2.50
87831-51**	4	-	2.00	4.85	6.65	5.00	1.00	3.50
87831-52**	6	-	4.00	6.85	8.65	7.00	2.00	3.50
87831-53**	12	1	10.00	12.85	14.65	13.00	5.00	2.50
87831-54**	8	-	6.00	8.85	10.65	9.00	3.00	3.50
87831-55**	8	-	6.00	8.85	10.65	9.00	3.00	2.80
87831-56**	12	10	10.00	12.85	14.65	13.00	5.00	2.50
87831-57**	8	-	6.00	8.85	10.65	9.00	3.00	4.70
87831-61**	4	-	2.00	4.85	6.65	5.00	1.00	2.80
87831-62**	6	-	4.00	6.85	8.65	7.00	2.00	2.80

PART NUMBER LEGEND :

87831 - * * * *

CIRCUIT SIZE
(SEE TABLE)

PLATING OPTIONS

- 41 - 0.38um/15uin GOLD IN CONTACT AREA AND 1.88um/75uin MIN.TIN IN SOLDER TAIL AREA OVER 1.27um/50uin MIN. NICKEL OVERALL.
- 42 - 0.76um/30uin GOLD IN CONTACT AREA AND 1.88um/75uin MIN.TIN IN SOLDER TAIL AREA OVER 1.27um/50uin MIN. NICKEL OVERALL.

NOTES:

- FOR ILLUSTRATION PURPOSES, 8 CIRCUIT SIZE WAFER IS SHOWN.
- MATERIAL :
HOUSING : GLASS FILLED, NYLON 46, UL94V-0, COLOR BLACK.
PIN : 0.50MM SQ. PHOSPHOR BRONZE.
- PRODUCT SPECIFICATION PS-87831-027 APPLIES.
- CKT 4 & 6 HAS NO IDENTIFICATION TAG.
- THIS HEADER MATES WITH MOLEX :
a) CRIMP RECEPTACLE HOUSING, 51110 SERIES WITH CRIMP TERMINAL, 50394 SERIES.
b) 2MM MILLIGRID DUAL ROW IDT, 87568 SERIES.
- PARTS TO BE PACKED IN TUBE WITH MOISTURE BARRIER BAG.
- NO CENTRE POLARIZATION SLOT FOR CKT SIZE 4 AND 6

ADD P/N: 87831-5742	2010/07/13	QUALITY SYMBOLS	GENERAL TOLERANCES (UNLESS SPECIFIED)	DIMENSION STYLE	SCALE	DESIGN UNITS	THIRD ANGLE PROJECTION
EC NO: S2011-0038	DRWNSKANG	▽=0	mm INCH	MM ONLY	NTS	METRIC	
CHKD:ATSEE	2010/08/19	▽=0	4 PLACES ± --- ± ---	DRAWN BY	DATE		
APPR:MLONG	2010/08/25		3 PLACES ± --- ± ---	ATSEE	2003/10/03		
			2 PLACES ± 0.2 ± --- ± ---	CHECKED BY	DATE		
			1 PLACE ± --- ± ---	KCLING	2003/11/07		
			ANGULAR ± 3°	APPROVED BY	DATE		
				SKTOH	2003/11/07		
				MATERIAL NO.			
				SEE TABLE			
				SIZE			
				A3			

DRAFT WHERE APPLICABLE
MUST REMAIN
WITHIN DIMENSIONS

TITLE
MGRID, SHROUDED HEADER
VERTICAL, W/LOCK FEATURE

MOLEX INCORPORATED
DOCUMENT NO.
SD-87831-012
SHEET NO.
1 OF 1

9 8 7 6 5 4 3 2 1