



NOTE:
- CRIMPING SPECIFICATION ACCORDING TO CS-64323-001

2	BOX TERMINAL	STAINLESS STEEL thickness : 0.15 mm										0.2420
1	BODY TERMINAL	HIGH CONDUCTIVITY COPPER ALLOY thickness : 0.3 mm										0.2442
MARK	DESIGNATION	MATERIAL										0.2580
0643231029	Sn	Sn		0.50 TO 1	3.1	2.8	0.575	3.25	3.45	0.95	0.15	0.2420
0643231319	Au 127µ MINI	Sn	Ni									0.2442
0643231039	Sn	Sn		>1 TO 2	3.7	3.3	0.9	3.95	4.15	1.15	0.3	0.2580
0643231219	Au 127µ MINI	Sn	Ni									0.2602
MATERIAL NUMBER	CONTACT AREA	CRIMPING AREA	UNDERLAYER	CRIMPING RANGE (mm ²)	A±0.3	B±0.3	rC±0.2	D±0.3	E±0.3	rF±0.2	G ±0.1	WEIGHT (g)

ISKD COTES CARACTERISTIQUES SPECIALES
SPECIAL KEY CHARACTERISTICS
 INDICATION DIMENSIONS S.P.C.
 DENOTES S.P.C. DIMENSIONS
 INDICATION DIMENSIONS CRITIQUE
 DENOTES CRITICAL DIMENSIONS
 INDICATION DIMENSIONS FONCTIONNELLES
 DENOTES FUNCTIONAL DIMENSIONS
 QUANTITE PAR FEUILLE INDIVIDUELLE
 QUANTITY PER INDIVIDUAL SHEET
 1 0 4 ISKCI 0

GENERAL TOLERANCES (UNLESS SPECIFIED)		DIMENSION STYLE		SCALE		DESIGN UNITS		FIRST ANGLE PROJECTION	
		MM ONLY		15:1		METRIC			
4 PLACES	± 0.1	mm	INCH	DRAWN BY	DATE	TITLE			
3 PLACES	± 0.15			VGUERIN	2007/11/07	CP RCPT TRM 1.5			
2 PLACES	± 0.2			CHECKED BY	DATE				
1 PLACE	± 0.3			PAROLARI	2007/11/07				
ANGULAR ± 2 °				APPROVED BY	DATE				
				ESTICKEIR	2007/11/07				
DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS		SEE CHART		MATERIAL NO.	DOCUMENT NO.	MOLEX INCORPORATED		SHEET NO.	
				A		SD-64323-001		1 OF 1	

From A1_P_AMF Rev. E 2006/04/15