## Vishay Sfernice



# **Power Resistor Thick Film Technology**



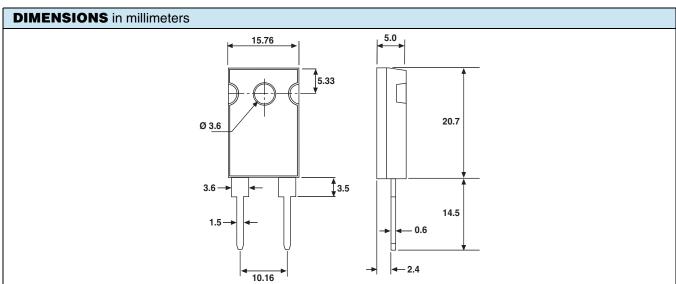
LTO series are the extension of RTO types. We used the direct ceramic mounting design (no metal tab) of our RCH power resistors applied to semiconductor packages.

### **FEATURE**

 100 W at 25 °C case temperature heatsink mounted



- · Direct mounting ceramic on heatsink
- Broad resistance range: 0.015  $\Omega$  to 1 M $\Omega$
- Non inductive
- TO-247 package: Compact and easy to mount
- Compliant to RoHS directive 2002/95/EC



#### Note

• Tolerance unless otherwise specified: ± 0.3 mm

#### **MECHANICAL SPECIFICATIONS**

Mechanical ProtectionMoldedResistive ElementThick filmSubstrateAluminaConnectionsTinned copperWeight3.5 g max.Mounting Torqure1 Nm

### **DIMENSIONS**

Standard Package TO247 package

## **ENVIRONMENTAL SPECIFICATIONS**

Temperature Range Climatic Category Flammability - 55 °C to + 175 °C 55/175/56 IEC 60695-11-5 2 applications 30 s separated by 60 s

| ELECTRICAL SPECIFICATIONS                                  |  |  |  |  |  |
|--|--|--|--|--|--|
| Resistance Range   | 0.015 Ω to 1 MΩ  |  |  |  |  |
| Tolerances (Standard)                                      | ± 1 % to ± 10 %  |  |  |  |  |
| Dissipation and Associated                                 | Onto a heatsink  |  |  |  |  |
| Power Rating and<br>Thermal Resistance<br>of the Component | 100 W at + 25 °C (case temp.)  R <sub>TH (j - c)</sub> : 1.5 °C/W  Free air:  3.5 W at + 25 °C |  |  |  |  |
| Temperature Coefficient                                    | See Performance table  |  |  |  |  |
| Standard   | ± 150 ppm/°C   |  |  |  |  |
| Limiting Element Voltage U <sub>L</sub>                    | 375 V  |  |  |  |  |
| Dielectric Strength<br>MIL STD 202                         | 1500 V <sub>RMS</sub> - 1 min<br>10 mA max.  |  |  |  |  |
| Insulation Resistance                                      | $\geq 10^4  \text{M}\Omega$  |  |  |  |  |
| Inductance   | ≤ 0.1 μH   |  |  |  |  |
| Critical Resistance  | 1.41 kΩ  |  |  |  |  |

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| PERFORMANCE  |  |                               |  |  |  |
|--|--|-------------------------------|--|--|--|
| TESTS  | CONDITIONS   | REQUIREMENTS                  |  |  |  |
| Momentary Overload   | EN 60115-1<br>1.5 <i>P<sub>t</sub></i> /5 s<br><i>U</i> <sub>S</sub> < 1.5 <i>U</i> <sub>L</sub>   | $\pm (0.5 \% + 0.005 \Omega)$ |  |  |  |
| Rapid Temperature Change   | EN 60115-1<br>IEC 60068-2-14 Test Na<br>5 cycles<br>- 55 °C to + 175 °C  | $\pm (0.5 \% + 0.005 \Omega)$ |  |  |  |
| Load Life  | EN 60115-1<br>1000 h P <sub>r</sub> at + 25 °C ± (1 % + 0.005 Ω)   |                               |  |  |  |
| Humidity (Steady State)  | MIL STD 202<br>Method 103 B Cond. D  | ± (0.5 % + 0.005 Ω)           |  |  |  |
| Vibration  | MIL STD 202<br>Method 204 Cond. D  | ± (0.2 % + 0.005 Ω)           |  |  |  |
| Terminal Strength  | minal Strength MIL STD 202<br>Method 211 Cond. A1 ± (0.2 % + 0.2 |                               |  |  |  |
| Shock         100G, MIL STD 202           Method 213 Cond. I         100G, MIL STD 202 |  | ± (0.5 % + 0.005 Ω)           |  |  |  |

| SPECIAL FEATURES                                     |                 |                       |              |              |  |  |  |
|--|-----------------|-----------------------|--------------|--------------|--|--|--|
| Resistance Values                                    | ≥ 0.010         | ≥ 0.010 ≥ 0.015 ≥ 0.1 |              | ≥ 0.5        |  |  |  |
| Tolerances   | ± 1 % at ± 10 % |                       |              |              |  |  |  |
| Typical Temperature Coefficient (- 55 ° to + 175 °C) | ± 900 ppm/°C    | ± 700 ppm/°C          | ± 250 ppm/°C | ± 150 ppm/°C |  |  |  |

## **CHOICE OF THE HEATSINK**

The user must choose according to the working conditions of the component (power, room temperature). Maximum working temperature must not exceed 175 °C. The dissipated power is simply calculated by the following ratio:

$$P = \frac{\Delta T}{[R_{TH (j-c)} + R_{TH (c-a)}]}^{(1)}$$

P: Expressed in W

 $\Delta T$ : Difference between maximum working temperature and room temperature

R<sub>TH (j - c)</sub>: Thermal resistance value measured between resistive layer and outer side of the resistor. It is the thermal

resistance of the component.

R<sub>TH (C-a)</sub>: Thermal resistance value measured between outer side of the resistor and room temperature. It is the thermal

resistance of the heatsink itself (type, shape) and the quality of the fastening device, and the thermal resistance

of the thermal compound.

## **Example:**

R<sub>TH (c - a)</sub> for LTO 100 power rating 10 W at ambient temperature + 25 °C

Thermal resistance R<sub>TH (j - c)</sub>: 1.5 °C/W

Considering equation (1) we have:

$$\begin{split} \Delta T &= 175~^{\circ}\text{C} - 25~^{\circ}\text{C} = 150~^{\circ}\text{C} \\ R_{TH~(j~-c)} + R_{TH~(c~-a)} &= \frac{\Delta T}{P} = \frac{150}{10} = 15~^{\circ}\text{C/W} \\ R_{TH~(c~-a)} &= 15~^{\circ}\text{C/W} - 1.5~^{\circ}\text{C/W} = 13.5~^{\circ}\text{C/W} \end{split}$$

with a thermal grease  $R_{TH\ (c-h)}=1\ ^{\circ}C/W$ , we need a heatsink with  $R_{TH\ (h-a)}=12.5\ ^{\circ}C/W$ .

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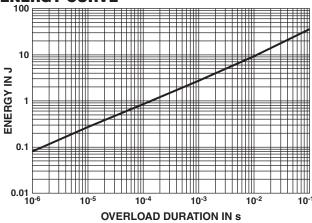


## **OVERLOADS**

In any case the applied voltage must be lower than the maximum overload voltage of 560 V.

The values indicated on the graph below are applicable to resistors in air or mounted onto a heatsink.

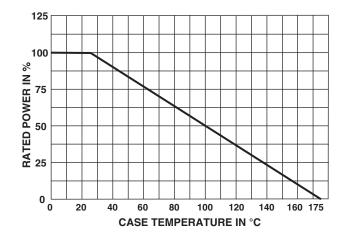
#### **ENERGY CURVE**



#### **POWER RATING**

The temperature of the case should be maintained within the limits specified.

To improve the thermal conductivity, surfaces in contact should be coated with a silicone grease and the torque applied on the screw for tightening should be around 1 Nm.

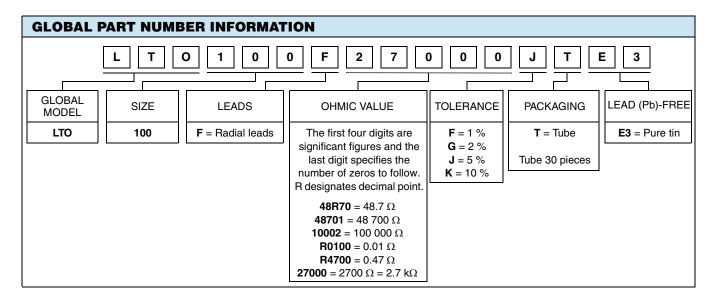


### **MARKING**

Model, style, resistance value (in  $\Omega$ ), tolerance (in %), manufacturing date, Vishay Sfernice trademark.



| ORDERING INFORMATION |       |             |                  |                                   |   |           |                |  |
|----------------------|-------|-------------|------------------|-----------------------------------|---|-----------|----------------|--|
| LTO                  | 100   | F           | <b>2.7 k</b> Ω   | ± 1 %                             | xxx   | TU30      | e3             |  |
| MODEL                | STYLE | CONNECTIONS | RESISTANCE VALUE | TOLERANCE                         | CUSTOM DESIGN   | PACKAGING | LEAD (Pb)-FREE |  |
|                      |       |             |                  | ± 1 %<br>± 2 %<br>± 5 %<br>± 10 % | Optional<br>on request:<br>Special TCR,<br>shape etc. |           |                |  |



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