Notice for TAIYO YUDEN products

Please read this notice before using the TAIYO YUDEN products.

!\ REMINDERS

Product information in this catalog is as of October 2010. All of the contents specified herein are subject to change without notice due to technical improvements, etc. Therefore, please check for the latest information carefully before practical application or usage of the Products.

Please note that Taiyo Yuden Co., Ltd. shall not be responsible for any defects in products or equipment incorporating such products, which are caused under the conditions other than those specified in this catalog or individual specification.

- Please contact Taiyo Yuden Co., Ltd. for further details of product specifications as the individual specification is available.
- Please conduct validation and verification of products in actual condition of mounting and operating environment before commercial shipment of the equipment.
- All electronic components or functional modules listed in this catalog are developed, designed and intended for use in general electronics equipment.(for AV, office automation, household, office supply, information service, telecommunications, (such as mobile phone or PC) etc.). Before incorporating the components or devices into any equipment in the field such as transportation,(automotive control, train control, ship control), transportation signal, disaster prevention, medical, public information network (telephone exchange, base station) etc. which may have direct influence to harm or injure a human body, please contact Taiyo Yuden Co., Ltd. for more detail in advance. Do not incorporate the products into any equipment in fields such as aerospace, aviation, nuclear control, submarine system, military, etc. where higher safety and reliability are especially required.

In addition, even electronic components or functional modules that are used for the general electronic equipment, if the equipment or the electric circuit require high safety or reliability function or performances, a sufficient reliability evaluation check for safety shall be performed before commercial shipment and moreover, due consideration to install a protective circuit is strongly recommended at customer's design stage.

- The contents of this catalog are applicable to the products which are purchased from our sales offices or distributors (so called "TAIYO YUDEN's official sales channel").
 It is only applicable to the products purchased from any of TAIYO YUDEN's official sales channel.
- Please note that Taiyo Yuden Co., Ltd. shall have no responsibility for any controversies or disputes that may occur in connection with a third party's intellectual property rights and other related rights arising from your usage of products in this catalog. Taiyo Yuden Co., Ltd. grants no license for such rights.
- Caution for export

Certain items in this catalog may require specific procedures for export according to "Foreign Exchange and Foreign Trade Control Law" of Japan, "U.S. Export Administration Regulations", and other applicable regulations. Should you have any question or inquiry on this matter, please contact our sales staff.

WOUND CHIP INDUCTORS (LB SERIES)





FEATURES

LB-series are Wound Chip Inductors having wide line-up, which are suitable for any circuit designs.

- LBC series has large rated current. They contribute to the miniaturization of the power supply circuit.
- LBR series has low DC resistance. They contribute to the miniaturization of the power supply circuit.
- LBMF series has a low loss characteristic.

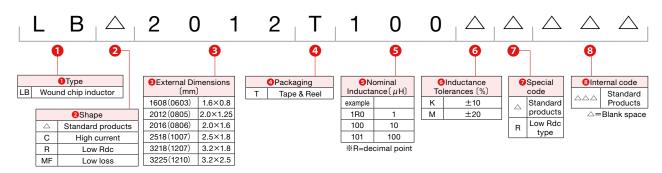
APPLICATIONS

They are suitable for an anti-noise measure on the power supply circuit of DSC, DVC, HDD, LCD-TV, mobile phones,PC, game equipments, various communication equipments and etc..

OPERATING TEMP.

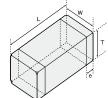
40 ~ 105℃ (Including-self-generated heat)

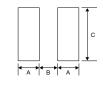
ORDERING CODE



EXTERNAL DIMENSIONS/STANDARD QUANTITY

EXTERNAL DIMENSIONS





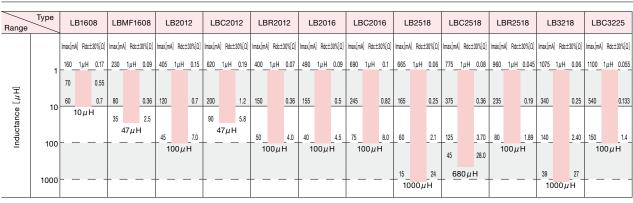
		L	Jnit: mm
TYPE	Α	В	С
1608	0.55	0.7	0.9
MF1608	0.55	0.7	1.0
2012	0.60	1.0	1.45
2016	0.60	1.0	1.8
2518	0.60	1.5	2.0
3218	0.85	1.7	2.0
3225	0.85	1.7	2.7

- Surface Mounting Mounting and soldering conditions should be checked beforehand.
- Applicable soldering process to those products is reflow soldering only.
- Recommended Land Patterns

					Standard Q	uantity [pcs]
Туре	L	W	Т	е	Paper Tape	Embossed Tape
LB1608	1.6±0.1 (0.063±0.004)	0.8±0.1 (0.031±0.004)	0.8±0.1 (0.031±0.004)	0.35±0.15 (0.014±0.006)	4000	_
LBMF1608	1.6±0.2 (0.063±0.008)	0.8±0.2 (0.031±0.008)	0.8±0.2 (0.031±0.008)	0.45±0.15 (0.016±0.006)	_	3000
LB2012 LBC2012 LBR2012	2.0±0.2 (0.079±0.008)	1.25±0.2 (0.049±0.008)	1.25±0.2 (0.049±0.008)	0.5±0.2 (0.020±0.008)	_	3000
LB2016 LBC2016	2.0±0.2 (0.079±0.008)	1.6±0.2 (0.063±0.008)	1.6±0.2 (0.063±0.008)	0.5±0.2 (0.020±0.008)	_	2000
LB2518 LBC2518 LBR2518	2.5±0.2 (0.098±0.008)	1.8±0.2 (0.071±0.008)	1.8±0.2 (0.071±0.008)	0.5±0.2 (0.020±0.008)	_	2000
LB3218	3.2±0.2 (0.128±0.008)	1.8±0.2 (0.071±0.008)	1.8±0.2 (0.071±0.008)	0.6±0.2 (0.024±0.008)	_	2000
LBC3225	3.2±0.2 (0.128±0.008)	2.5±0.2 (0.098±0.008)	2.5±0.2 (0.098±0.008)	0.6±0.3 (0.024±0.012)	_	1000
					11-	:4 : (:

Unit: mm (inch)

AVAILABLE INDUCTANCE RANGE



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PART NUMBERS

●1608(0603) TYPE

Ordering code	Inductance (μH)	Inductance Tolerance	Self-resonant frequency (MHz)min.	DC Resistance $(\Omega)(\pm 30\%)$	Rated current (mA) max.	Measuring frequency (MHz)
LB 1608T1R0M	1.0		100	0.17	160	
LB 1608T2R2M	2.2		80	0.33	115	7.96
LB 1608T4R7M	4.7	±20%	45	0.55	70]
LB 1608T8R2M	8.2		32	0.70	60	2.52
LB 1608T100M	10		32	0.70	60	2.52

Ordering code	Inductance (μH)	Inductance Tolerance	Self-resonant frequency (MHz)min.	DC Resistance (Ω) (±30%)	Rated current (mA) max.	Measuring frequency (MHz)
LBMF1608T1R0M	1.0		100	0.09	230	
LBMF1608T2R2M	2.2	±20%	80	0.17	160	7.96
LBMF1608T3R3M	3.3		60	0.22	130	7.90
LBMF1608T4R7M	4.7		45	0.24	110	
LBMF1608T100	10	1.400/	32	0.36	80	2.52
LBMF1608T220	22	±10% ±20%	16	1.00	50	
LBMF1608T470	47	±2070	11	2.50	35	

^{· □}Please specify the Inductance tolerance code(K or M)

2012(0805) TYPE

Ordering code	Inductance (μ H)	Inductance Tolerance	Self-resonant frequency [MHz] min.	DC Resistance $(\Omega)(\pm 30\%)$	Rated current (mA) max.	Measuring frequency (MHz)
LB 2012T1R0M	1.0		100	0.15	405	
LB 2012T2R2M	2.2		80	0.23	260	
LB 2012T3R3M	3.3	±20%	55	0.30	235	7.96
LB 2012T4R7M	4.7		45	0.40	190]
LB 2012T6R8M	6.8		38	0.47	135	
LB 2012T100	10		32	0.7	120	
LB 2012T100□R	10		32	0.5	120	
LB 2012T150□	15		28	1.3	100	0.50
LB 2012T220	22	±10% ±20%	16	1.7	80	2.52
LB 2012T470□	47		11	3.7	60	
LB 2012T680	68		10	6.0	50	
LB 2012T101	100	7	8	7.0	45	0.796

^{•□}Please specify the Inductance tolerance code(K or M)

Ordering code	Inductance (μH)	Inductance Tolerance	Self-resonant frequency (MHz)min.	DC Resistance $(\Omega)(\pm 30\%)$	Rated current [mA] max.	Measuring frequency [MHz]
LB C2012T1R0M	1.0		100	0.19	620	
LB C2012T2R2M	2.2	±20%	70	0.33	430	7.96
LB C2012T4R7M	4.7		45	0.5	295	
LB C2012T100□	10	1.400/	40	1.2	200	2.52
LB C2012T220	22	±10% ±20%	16	3.7	130	
LB C2012T470	47	±∠070	11	5.8	90	

^{• □} Please specify the Inductance tolerance code(K or M)

Ordering code	Inductance (µ H)	Inductance Tolerance	Self-resonant frequency (MHz) min.	DC Resistance (Ω)(±30%)	Rated current [mA] max.	Measuring frequency (MHz)
LB R2012T1R0M	1.0		100	0.07	400	
LB R2012T2R2M	2.2	±20%	80	0.13	260	7.96
LB R2012T4R7M	4.7		45	0.24	200	
LB R2012T100□	10		32	0.36	150	
LB R2012T220□	22	±10%	16	1	100	2.52
LB R2012T470□	47	±20%	11	1.7	75	
LB R2012T101□	100		8	4	50	0.796

 $[\]cdot \Box \text{Please}$ specify the Inductance tolerance code(K or M)

■2016(0806)TYPE

Ordering code	Inductance (µH)	Inductance Tolerance	Self-resonant frequency (MHz)min.	DC Resistance $(\Omega)(\pm 30\%)$	Rated current [mA] max.	Measuring frequency (MHz)
LB 2016T1R0M	1.0		100	0.09	490	
LB 2016T1R5M	1.5		80	0.11	380	
LB 2016T2R2M	2.2	±20%	70	0.13	375	7.96
LB 2016T3R3M	3.3	±20%	55	0.20	285	7.96
LB 2016T4R7M	4.7		45	0.25	225	
LB 2016T6R8M	6.8		38	0.35	200	
LB 2016T100	10		32	0.50	155	
LB 2016T150	15		28	0.70	130	
LB 2016T220	22	1.400/	16	1.0	105	0.50
LB 2016T330	33	±10% ±20%	14	1.7	85	2.52
LB 2016T470	47		11	2.4	70	
LB 2016T680	68		10	3.0	55	
LB 2016T101	100		8	4.5	40	0.796

^{• □} Please specify the Inductance tolerance code(K or M)

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Ordering code	Inductance (µH)	Inductance Tolerance	Self-resonant frequency (MHz)min.	DC Resistance (Ω)(±30%)	Rated current (mA) max.	Measuring frequency (MHz)
LB C2016T1R0M	1.0		100	0.1	690	
LB C2016T1R5M	1.5		80	0.15	600	
LB C2016T2R2M	2.2	±20%	70	0.2	520	7.96
LB C2016T3R3M	3.3	±20%	55	0.27	410	7.90
LB C2016T4R7M	4.7		45	0.37	355	
LB C2016T6R8M	6.8		38	0.59	290	
LB C2016T100□	10		32	0.82	245	
LB C2016T150	15		28	1.2	200	
LB C2016T220□	22	1.400/	16	1.8	165	0.50
LB C2016T330□	33	±10% ±20%	14	2.8	135	2.52
LB C2016T470□	47	±2070	11	4.3	110	
LB C2016T680□	68		10	7	95	
LB C2016T101□	100		8	8	75	0.796

^{•□}Please specify the Inductance tolerance code(K or M)

2518(1007) TYPE

Ordering code	Inductance (μH)	Inductance Tolerance	Self-resonant frequency (MHz) min.	DC Resistance (Ω)(±30%)	Rated current [mA] max.	Measuring frequency (MHz)
LB 2518T1R0M	1.0		100	0.06	665	
LB 2518T1R5M	1.5		80	0.07	405	
LB 2518T2R2M	2.2		68	0.09	340	
LB 2518T3R3M	3.3	±20%	54	0.11	280	7.96
LB 2518T4R7M	4.7		46	0.13	240	
LB 2518T4R7MR	4.7		46	0.10	235	
LB 2518T6R8M	6.8		38	0.15	195	1
LB 2518T100	10		30	0.25	165	
LB 2518T150	15		23	0.32	145	2.52
LB 2518T220	22		19	0.50	115	
LB 2518T330	33		15	0.70	95	
LB 2518T470	47		12	0.95	85	
LB 2518T680	68	1.100/	9.5	1.50	70	
LB 2518T101	100	±10% ±20%	9	2.10	60	
LB 2518T151	150	12070	7	3.20	45	
LB 2518T221	220		5.5	4.50	40	0.796
LB 2518T331	330		4.5	7.00	30	0.796
LB 2518T471	470		3.5	10	25	
LB 2518T681	680		3	17	20	1
LB 2518T102	1000		2.4	24	15	0.252

^{· □}Please specify the Inductance tolerance code(K or M)

Ordering code	Inductance (µH)	Inductance Tolerance	Self-resonant frequency (MHz)min.	DC Resistance (Ω)(±30%)	Rated current [mA] max.	Measuring frequency (MHz)
LB C2518T1R0M	1.0		100	0.08	775	
LB C2518T1R0MR	1.0		100	0.065	890	
LB C2518T1R5M	1.5		80	0.11	730	
LB C2518T2R2M	2.2	±20%	68	0.13	630	7.96
LB C2518T3R3M	3.3		54	0.16	560	
LB C2518T4R7M	4.7		41	0.2	510	
LB C2518T6R8M	6.8		38	0.3	420	
LB C2518T100	10		30	0.36	375	2.52
LB C2518T150	15		23	0.65	285	
LB C2518T220	22		19	0.77	250	
LB C2518T330□	33		15	1.5	185	
LB C2518T470	47		12	1.9	165	
LB C2518T680	68	±10%	9.5	2.8	140	
LB C2518T101	100	±20%	9	3.7	125	
LB C2518T151	150		7	6.1	95	
LB C2518T221	220		5.5	8.4	80	0.796
LB C2518T331□	330		4.5	12.3	65	0.796
LB C2518T471□	470		3.5	22	50	
LB C2518T681□	680		3	28	45	

^{• □} Please specify the Inductance tolerance code(K or M)

Ordering code	Inductance (µH)	Inductance Tolerance	Self-resonant frequency (MHz)min.	DC Resistance (Ω)(±30%)	Rated current [mA] max.	Measuring frequency (MHz)
LB R2518T1R0M	1.0		100	0.045	960	
LB R2518T2R2M	2.2	±20%	68	0.07	480	7.96
LB R2518T4R7M	4.7		45	0.1	345	
LB R2518T100	10		30	0.19	235	2.52
LB R2518T220	22	±10% ±20%	19	0.44	175	
LB R2518T470□	47		11	0.84	120	
LB R2518T101	100		9	1.89	80	0.796

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PART NUMBERS

●3218(1297) TYPE

Ordering code	Inductance (µH)	Inductance Tolerance	Self-resonant frequency (MHz) min.	DC Resistance $(\Omega)(\pm 30\%)$	Rated current [mA] max.	Measuring frequency (MHz)
LB 3218T1R0M	1.0		100	0.06	1075	
LB 3218T1R5M	1.5		80	0.07	860	7.96
LB 3218T2R2M	2.2	±20%	68	0.09	775	
LB 3218T3R3M	3.3	±20%	54	0.11	560	
LB 3218T4R7M	4.7		41	0.13	550	
LB 3218T6R8M	6.8		40	0.17	380]
LB 3218T100	10		30	0.25	340	
LB 3218T150	15		25	0.32	300	2.52
LB 3218T220	22		19	0.49	255	
LB 3218T330	33		15	0.75	215	2.52
LB 3218T470	47		12	0.92	205	
LB 3218T680	68		11	1.49	145]
LB 3218T101	100	±10% ±20%	8	2.40	140	
LB 3218T151	150	±2070	7	3.20	105	
LB 3218T221	220		5	5.40	80	0.796
LB 3218T331	330		4	7.00	65	0.796
LB 3218T471	470		3.5	14.0	54	
LB 3218T681	680		3	17.0	45]
LB 3218T102□	1000		2.4	27.0	39	0.252

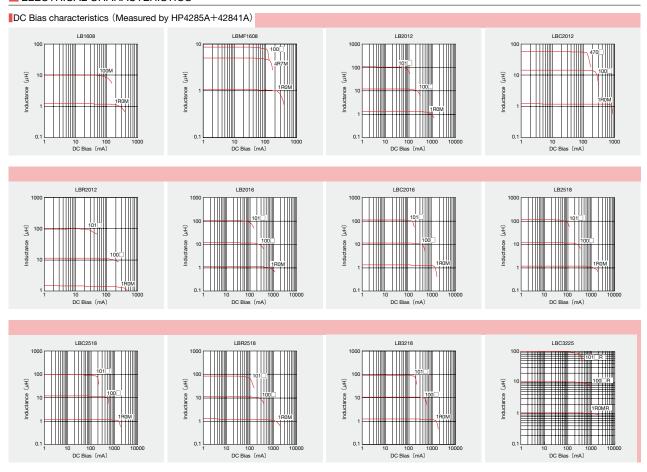
^{• □} Please specify the Inductance tolerance code(K or M)

3225(1210) TYPE

Ordering code	Inductance (µH)	Inductance Tolerance	Self-resonant frequency (MHz)min.	DC Resistance (Ω) (±30%)	Rated current [mA] max.	Measuring frequency [MHz]
LB C3225T1R0MR	1.0		250	0.055	1100	
LB C3225T1R5MR	1.5		220	0.060	1000	
LB C3225T2R2MR	2.2	+200/	190	0.080	930	
LB C3225T3R3MR	3.3	±20%	160	0.095	820	
LB C3225T4R7MR	4.7		70	0.100	680	
LB C3225T6R8MR	6.8		50	0.120	620	
LB C3225T100□R	10		23	0.133	540	0.1
LB C3225T150□R	15		20	0.195	420	
LB C3225T220□R	22	1.400/	17	0.270	330	
LB C3225T330□R	33	±10% ±20%	13	0.410	300	
LB C3225T470□R	47	1 ⊥∠0%	10	0.670	220	
LB C3225T680□R	68		8	1.00	190	
LB C3225T101□R	100		6	1.40	150	

^{· □}Please specify the Inductance tolerance code(K or M)

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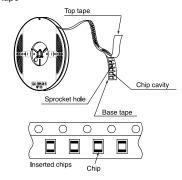
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1)Minimum Quantity

<u>_</u>	Standard Quantity [pcs]			
Туре	Papar Tape	Embossed Tape		
LBC3225/CBC3225	_	1000		
LB3218	-	2000		
LBR2518/LBC2518/LB251 /CB2518/CBC2518/LEM2520	_	2000		
LBM2016/LBC2016/ LB2016/CB2016/CBC2016	_	2000		
LB2012/LBC2012/LBR202 /CB2012/CBC2012	-	3000		
CBL2012	4000	-		
LB1608	4000	_		
LBMF1608/CBMF1608	=	3000		

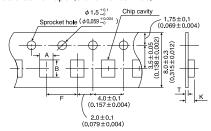
②Tape material

Embossed tape



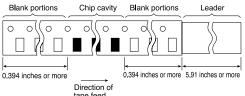
3 Taping Dimensions

- Embossed Tape (0.315 inches wide)
- Card board carrier tape (0.315 inches wide)

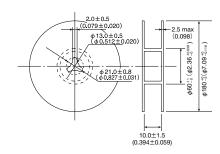


Tuno	Chip cavity		Insertion pitch	Tape thickness	
Туре	А	В	F	Т	K
LBM 2016	1.75±0.1	2.1±0.1	4.0±0.1	0.3±0.05	1.9max.
	(0.069±0.004)	(0.083±0.004)	(0.157±0.004)	(0.012±0.002)	(0.074)
LEM 2520	2.3±0.1	2.7±0.1	4.0±0.1	0.3±0.05	2.1±0.1
	(0.091±0.004)	(0.106±0.004)	(0.157±0.004)	(0.012±0.002)	(0.083±0.004)
LBC3225/	2.8±0.1	3.5±0.1	4.0±0.1	0.3±0.05	4.0max.
CBC3225	(0.110±0.004)	(0.138±0.004)	(0.157±0.004)	(0.012±0.002)	(0.157)
LB3218	2.1±0.1	3.5±0.1	4.0±0.1	0.3±0.05	2.2max.
	(0.084±0.004)	(0.014±0.004)	(0.157±0.004)	(0.012±0.002)	(0.086)
LB2518 / CB2518 LBC2518 / CBC2518 LBR2518	2.15±0.1 (0.085±0.004)	2.7±0.1 (0.107±0.004)	4.0±0.1 (0.157±0.004)	0.3±0.05 (0.012±0.002)	2.2max. (0.086)
LB2016 / CB2016	1.75±0.1	2.1±0.1	4.0±0.1	0.3±0.05	1.9max.
LBC2016 / CBC2016	(0.069±0.004)	(0.083±0.004)	(0.157±0.004)	(0.012±0.002)	(0.074)
LB2012 / CB2012 LBC2012 / CBC2012 LBR2012	1.45±0.1 (0.058±0.004)	2.25±0.1 (0.09±0.004)	4.0±0.1 (0.157±0.004)	0.25±0.05 (0.010±0.002)	1.45max. (0.057)
CBL2012	1.55±0.1	2.3±0.1	4.0±0.1	1.1max.	1.1max.
	(0.061±0.004)	(0.091±0.004)	(0.157±0.004)	(0.044)	(0.044)
LB1608	1.0±0.1	1.8±0.1	4.0±0.1	1.1max.	1.1max.
	(0.059±0.004)	(0.072±0.004)	(0.157±0.004)	(0.044)	(0.044)
LBMF1608 /	1.1±0.1	1.9±0.1	4.0±0.1	0.25±0.05	1.2max.
CBMF1608	(0.04±0.004)	(0.076±0.004)	(0.157±0.004)	(0.010±0.002)	(0.047)

4 Leader and Blank Portion

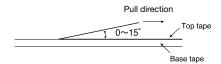


5Reel Size



6Top Tape Strength

The top tape requires a peel-off force 0.2 to 0.7N in the direction of the arrow as illustrated below.



Unit: mm(inch)

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RELIABILITY DATA				
1.Operating temperature Range				
LB, LBC, LBR, LBMF Series				
CB, CBC, CBL, CBMF Series	40~+105°C (Including self-generated heat)			
LBM Series LEM Series	40- 105°C			
<u>LEM Series</u>				
O Character				
2.Storage LB, LBC, LBR, LBMF Series				
CB, CBC, CBL, CBMF Series				
LBM, LEM Series				
[Test Methods and Remarks]				
Please refer the term of "7. storage conditions" in precautions.				
3.Rated Current				
LB, LBC, LBR, LBMF Series				
CB, CBC, CBL, CBMF Series	Within the specified tolerance			
LBM, LEM Series				
[Test Methods and Remarks] LEM Series The maximum DC value having inductance decrease within 10% and tempera	ture increase within 20°C by the application of DC bias.			
4.Inductance				
LB, LBC, LBR, LBMF Series				
CB, CBC, CBL, CBMF Series	Within the specified tolerance			
LBM, LEM Series				
Test Methods and Remarks LEM Series Measuring equipment : LCR M	Meter(HP4285A+42851A or its equivalent)			
Measuring frequency: Specific	ed frequency			
LB·LBC·LBR·CB·CBC·CBL·LBMF·CBMF·LBM Series Measuring equipment: LCR M	later(HP4285A or its equivalent)			
5.Q				
LB, LBC, LBR, LBMF Series				
CB, CBC, CBL, CBMF Series LBM, LEM Series	Within the specified tolerance			
Test Methods and Remarks	Within the specified tolerance			
LEM Series Measuring equipment : LCR Meter (HP4285A+42851A or its equivalent)				
Measuring frequency: Specified frequency LBM Series Measuring equipment: LCR Mater(HP4285A or its equivalent)				
6.DC Resisitance				
LB, LBC, LBR, LBMF Series				
CB, CBC, CBL, CBMF Series	Within the specified tolerance			
LBM, LEM Series				
[Test Methods and Remarks] Measuring equipment: DC Ohmmeter (HIOKI 3227 or its equivalent)				
7.Self-Resonant Frequency				
LB, LBC, LBR, LBMF Series				
CB, CBC, CBL, CBMF Series	Within the specified tolerance			
LBM, LEM Series				
[Test Methods and Remarks] Measuring equipment: Impedance analyzer (HP4291A or its equivalent)				
Measuring equipment - impedance analyzer (FF425TA or its equivalent)				
O.T. and an Observator (all)				
8.Temperature Characteristic LBM2016 LEM2520	Inductance change:Within±5%			
LB1608 LB2012 LBR2012 CB2012 CBL2012 LB2016				
CB2016 LB2518 LBR2518 CB2518 LBC3225 CBC3225	Inductance change:Within±20%			
LBMF1608 CBMF1608 LBC2016 CBC2016 LBC2518	Inductance change:Within±25%			
CBC2518 LB3218 LBC2012 CBC2012	Inductance change:Within±35%			
Test Methods and Remarks] Inductance change: within ±35 %				
Change of maximum inductance deviation in step 1-5				
LB, CB Series Step 1 2 3	4 5			
Temperture (℃) 20 —40 20 (Reference temperature) ∃	-85 (Maximum operating temperature) 20			
LEM2520 Step 1 2 3	4 5			
5.5p : 5	-85 (Maximum operating temperature) 20			
9.Rasistance to Flexure of Substrate				
LB, LBC, LBMF Series				
CB, CBC, CBL, CBMF Series LBM, LEM Series	No damage.			
Tast Methods and Remarks	1			
Warp: 2mm(LB·LBC·LBR·CB·CBC·CBL·LBM·LBMF·CBMF Series) Pressing jig	ness LEM2520:1.6mm			
3mm (LEM252U) Test autotaveta Board according to UC 00051	MF- 1608			
Others	0.8mm :1.0mm			

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RELIABILITY DATA				
10.Body Strength				
LB, LBC, LBR, LBMF Series				
CB, CBC, CBL, CBMF Series			No damage.	
LBM, LEM Series				
Test Methods and Remarks				
LB·LBC·LBR·CB·CBC·CBL·LBM·LEM2520	Applied force: Duration: 10se			
LB1608 · LBMF1608 · CBMF1608	Applied force : Duration : 10se			
11.Adhesion of terminal electrode				
LB, LBC, LBR, LBMF Series				
CB, CBC, CBL, CBMF Series			No abnormality.	
LBM, LEM Series				
Test Methods and Remarks			1	
LB·LBC·LBR·CB·CBC·CBL·LBM·LBMF·C	BMF·LEM2520	Duration: 5 sec. Test substrate: Printed boa	ard	
LB1608 · CBMF1608 · LBMF1608		Applied force : 5N to X and	Y directions	
		Duration : 5 sec.		
		Test substrate : Printed box	ard	
12.Resistance to vibration				
LB, LBC, LBR, LBMF Series			Inductance change:Within±10%	No significant abnormality in appearance.
CB, CBC, CBL, CBMF Series				
LBM, LEM Series [Test Methods and Remarks]			Inductance change:Within±5%	No significant abnormality in appearance.
LEM·LB·LBC·LBR·CB·CBC·CBL·LBM·LBI Vibration type: A Directions: 2 hrs each in X, Y and Z directions. Frequency range: 10 to 55 to 10 Hz (1min.) Amplitude: 1.5mm Mounting method: Soldering onto printed boar Recovery: At least 2 hrs of recovery under the s LEM: Recovery At least 1 hr of recovery under the standard con	Total : 6 hrs d standard conditio	n after the test, followed by	the measurement within 48 hrs.	
13.Drop test				
LB, LBC, LBR, LBMF Series				
			4	
CB, CBC, CBL, CBMF Series LBM Series				
			In divide an a sharp and Mithin + 50/	No significant about modificing accounts
LEM Series [Test Methods and Remarks] LEM:			Inductance change:Within±5%	No significant abnormality in appearance.
Acceleration : 980m/sec2				
Duration: 6msec				
Number of times : 6 sides × 3 times				
Mounting method: Soldering onto printed board				
Recovery: At least 2 hrs of recovery under the s	standard conditio	n after the test, followed by	the measurement within 48 hrs.	
LEM: Recovery At least 1 hr of recovery under the standard con	dition ofter the t	act followed by the measure	ment within 2 hrs	
At least 1 fir of recovery under the standard con	idition after the te	est, followed by the measure	inent within 2 hrs.	
14 Soldorability				
LB, LBC, LBR, LBMF Series				
CB, CBC, CBL, CBMF Series			At least 90% of surface of termina	al alastrada is anyorad by naw
			At least 90 % of Surface of termina	al electione is covered by flew
LBM, LEM Series				
[Test Methods and Remarks] LEM:	Soldor to	mperature: 230±5°C		
LLIVI ·		mperature - 230±5 € : 5±0.5sec.		

14.Solderability	
LB, LBC, LBR, LBMF Series	
CB, CBC, CBL, CBMF Series At least 90% of surface of terminal electrode is covered by new	
LBM, LEM Series	
7	

Duration · 5±0.ssec.
Flux : Methanol solution with 25% of colophony
Solder temperature : 245±5°C
Duration : 5±0.5sec
Flux : Methanol solution with 25% of colophony

LB.LBC.LBR.CB.CBC.CBL.LBM.LBMF.CBMF:

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RELIABILITY DATA

15.Resistance to soldering	
LB, LBC, LBR, LBMF Series	Inductance change:Within±10%
CB, CBC, CBL, CBMF Series	inductance change.within ± 10%
LEM Series	Inductance change:Within±5%
LEM2520	No significant abnormality in appearance.

[Test Methods and Remarks]

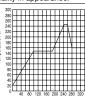
Reflow condition 3 times of reflow over at 220 \pm 5°C for 40sec. MAX, With Peak temperature at 240 \pm 5°C for 5 sec. MAX. (Refer to a Profile of chart below.)

Flow condition

Solder temperature : 260±5℃ Duration: 10±1sec. Once

LB.LBC.LBR.CB.CBC.CBL.LBM.LBMF.CBMF:

3 times of reflow oven at 230 $^{\circ}$ C MIN for 40sec. with peak temperature at 260 $^{\circ}$ C for 5sec.



16.Resisitance to solvent	
LB, LBC, LBR, LBMF Series	
CB, CBC, CBL, CBMF Series	No significant abnormality in appearance
LBM, LEM Series	
[Toot Mothada and Damarka]	

Test Methods and Remarks Solvent temperature : Room temperature Type of solvent : Isopropyl alcohol

Cleaning conditions: 90s. Immersion and cleaning.

17.Thermal shock		
LB, LBC, LBR, LBMF Series		
CB, CBC, CBL, CBMF Series	Inductance change:Within±10%	No significant abnormality in appearance.
LBM Series		
	Inductance change :Within±10%	
	Q→ R12~4R7:30 min.	
LEM Series	5R6~330 : 25 min.	
	390∼820 ∶ 20 min.	
	101 : 15 min	

Duration (min)

30

30

I=		
Test Methods and Remarks LEM : Conditions for 1 cycle	Step	Temperature (°C)
	1	-40
	2	+85

Number of cycle: 100 cycle

Recovery: At least 1 hr of recovery under the standard condition after the test, followed by the measurement within 2 hrs.

LB·LBC·LBR·CB·CBC·CBL·LBM·LBMF·CBMF: -40~+85°C, maintain times 30min. ,100 cycle

Recovery: At least 2 hrs of recovery under the standard condition after the test, followed by the measurement within 48 hrs.

18.Damp heat life test	
LB, LBC, LBR, LBMF Series	
CB, CBC, CBL, CBMF Series	Inductance change:Within±10% No significant abnormality in appearance.
LBM Series	
LEM Series	Inductance change :Within±10% Q→ R12~4R7 : 30 min. 5R6~330 : 25 min. 390~820 : 20 min. 101 : 15 min.

[Test Methods and Remarks] Temperature : 60±2°C Humidity: 90~95%RH Duration: 1000 hrs

Recovery: At least 2 hrs of recovery under the standard condition after the test, followed by the measurement within 48 hrs.

At least 1 hr of recovery under the standard condition after the test, followed by the measurement within 2 hrs.

19.Loading under damp heat life test			
LB, LBC, LBR, LBMF Series			
CB, CBC, CBL, CBMF Series	Inductance change:Within±10% No significant abnormality in appearance.		
LBM Series			
LEM Series	Inductance change :Within±10% Q→ R12~4R7 : 30 min. 5R6~430 : 25 min. 390~820 : 20 min. 101 : 15 min.		

[Test Methods and Remarks] Temperature: 60±2°C Humidity: 90~95%RH Duration: 1000 hrs

Applied current: Rated current Recovery: At least 2 hrs of recovery under the standard condition after the test, followed by the measurement within 48 hrs.

LEM : Recovery

At least 1 hr of recovery under the standard condition after the test, followed by the measurement within 2 hrs.

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RELIABILITY DATA

20.High temperature life test		
LB, LBC, LBR, LBMF Series		
CB, CBC, CBL, CBMF Series	Industance change:Within±100/	Inductance change:Within±10% No significant abnormality in appearance.
LBM Series	Inductance change.within±10%	
LEM Series	Inductance change :Within±10%	
	Q→ R12~4R7 : 30 min.	
	5R6~330 ∶ 25 min.	
	390∼820 : 20 min.	
	101 : 15 min.	

Test Methods and Ren Temperature: 85±2°C Duration: 1000 hrs

Recovery: At least 2 hrs of recovery under the standard condition after the test, followed by the measurement within 48 hrs. LEM: Recovery

At least 1 hr of recovery under the standard condition after the test, followed by the measurement within 2 hrs.

21.Loading at high temperature life test		
LB, LBC, LBR, LBMF Series	Inductance change:Within±10%	No significant abnormality in appearance.
CB, CBC, CBL, CBMF Series		
LBM, LEM Series		

[Test Methods and Remarks] Temperature : 85±2℃ Duration: 1000 hrs

Applied current: Rated current
Recovery: At least 2 hrs of recovery under the standard condition after the test, followed by the measurement within 48 hrs.

22.Low temperature life test			
LB, LBC, LBR, LBMF Series			
CB, CBC, CBL, CBMF Series	Inductance change:Within±10%	No significant abnormality in appearance.	
LBM Series			
LEM Series	Inductance change :Within±10% Q→ R12~4R7 : 30 min. 5R6~330 : 25 min. 390~820 : 20 min. 101 : 15 min.		

Test Methods and Remarks Temperature: −40±2°C Duration: 1000 hrs

Recovery: At least 2 hrs of recovery under the standard condition after the test, followed by the measurement within 48 hrs. LEM: Recovery

At least 1 hr of recovery under the standard condition after the test, followed by the measurement within 2 hrs.

23.Standard condition	
LB, LBC, LBR, LBMF Series	Standard test conditions Unless specified, Ambient temperature is $20\pm15^{\circ}$ C and the Relative humidity is $65\pm$
CB, CBC, CBL, CBMF Series	20%. If there is any doubt about the test results, further measurement shall be had within the following limits: Ambient Temperature: 20±2°C
LBM, LEM Series	Relative humidity: 65±5% Inductance value is based on our standard measurement systems.

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LEM Type, LB Type, CB Type

1. Circuit Design

Precautions

Operating environment

1. The products described in this specification are intended for use in general electronic equipment, (office supply equipment, telecommunications systems, measuring equipment, and household equipment). They are not intended for use in mission-critical equipment or systems requiring special quality and high reliability (traffic systems, safety equipment, aerospace systems, nuclear control systems and medical equipment including life-support systems,) where product failure might result in loss of life, injury or damage. For such uses, contact TAIYO YUDEN Sales Department in advance.

2. PCB Design

Land pattern design Precautions

Please contact any of our offices for a land pattern, and refer to a recommended land pattern of a right figure or specifications

PRECAUTIONS

considerations

- Surface Mounting

 Mounting and soldering conditions should be checked beforehand.
- Applicable soldering process to those products is reflow soldering only

3. Considerations for automatic placement

Precautions

Adjustment of mounting machine

- 1. Excessive impact load should not be imposed on the products when mounting onto the PC boards.
- 2. Mounting and soldering conditions should be checked beforehand.

Technical considerations

When installing products, care should be taken not to apply distortion stress as it may deform the products.

4. Soldering

◆Wave soldering (LEM Type only)

- 1. For wave soldering please apply conditions meeting the range of the specified conditions in our catalog or the relevant specifications.
- ◆Reflow soldering (LB and CB Types)

 1. For reflow soldering with either leaded or lead-free solder, the profile specified in "point for controlling" is recommended.

Precautions ◆Reflow soldering (LEM)

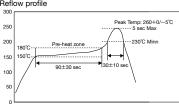
- 1. For reflow soldering, please apply conditions meeting the range of the specified conditions in our catalog or the relevant specifications.
- commended conditions for using a soldering iron
- 1. Put the soldering iron on the land-pattern. Soldering iron's temperature Below 350°C Duration-3 seconds or less. The soldering iron should not come in contact with inductor directly.

♦Wave soldering (LEM Type only)

- 1. Components can be damaged by excessive heat where soldering conditions exceed the specified range.
- ◆Reflow soldering (LB and CB Types)

 1. Reflow profile

Technical considerations



Recommended conditions for using a soldering iron

1. Components can be damaged by excessive heat where soldering conditions exceed the specified range

5. Cleaning

Cleaning conditions Precautions

Washing by supersonic waves shall be avoided.

Technical considerations

If washed by supersonic waves, the products might be broken.

6. Handling

Handling

1. There is a case that a characteristic varies with magnetic influence. ◆Breakaway PC boards (splitting along perforations)

Precautions

1. Planning pattern configurations and the position of products should be carefully performed to minimize stress.

◆Mechanical considerations

1. There is a case to be damaged by a mechanical shock

Handling

Keep the inductors away from all magnets and magnetic objects.

Technical considerations

Breakaway PC boards (splitting along perforations)

1. When splitting the PC board after mounting inductors, care should be taken not to give any stresses of deflection or twisting to the board.

2. Board separation should not be done manually, but by using the appropriate devices.

◆Mechanical considerations

1. Please do not give the inductors any excessive mechanical shocks

7. Storage conditions

Storage

Precautions

1. Under a high temperature and humidity environment, problems such as reduced solderability caused by oxidation of terminal electrodes and deterioration of taping/packaging materials may take place

Technical considerations

1. To maintain the solderability of terminal electrodes and to keep the packing material in good condition, temperature and humidity in the storage area should be controlled.

·Recommended conditions Ambient temperature : 0~40°C Humidity: Below 70% RH

The ambient temperature must be kept below 30°C even under ideal storage conditions, solderability of products electrodes may decrease as time passes. For this reason, LE type inductors should be used within one year from the time of delivery.

LB type: Should be used within 6 months from the time of delivery.

LE type: In case of storage over 6 months, solderability shall be checked before actual usage.

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