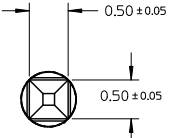
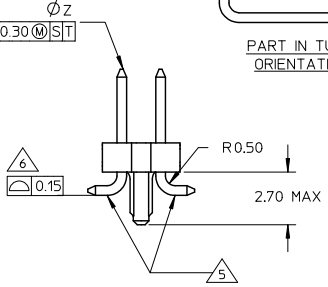
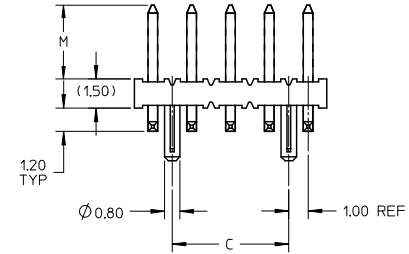
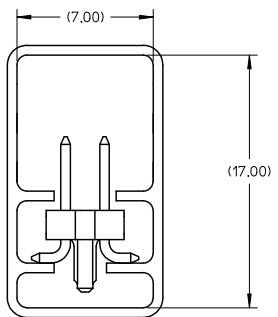
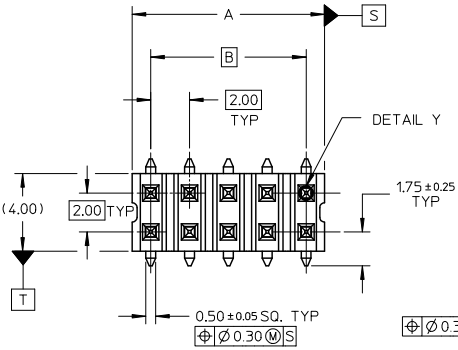
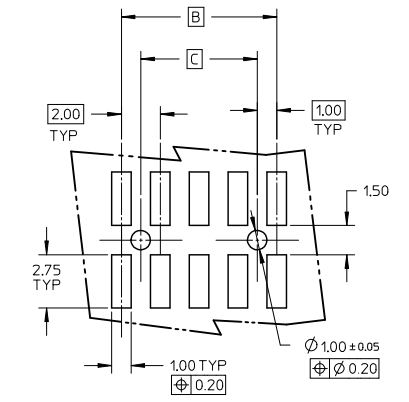


10 9 8 7 6 5 4 3 2 1



DETAIL Y



NOTE:

1. MATERIAL:
HSG - HIGH TEMPERATURE THERMOPLASTIC,
UL 94V-0, COLOUR BLACK
PIN - 0.50 SQ PHOSPHOR BRONZE
2. PLATING:
**50 / **52 - 0.38um MIN GOLD PLATE AT CONTACT AREA,
TIN PLATE AT SOLDER AREA,
BOTH OVER NICKEL UNDERPLATE

**51 - 0.76um MIN GOLD PLATE AT CONTACT AREA,
TIN PLATE AT SOLDER AREA,
BOTH OVER NICKEL UNDERPLATE
(** - REPRESENTS DIFFERENT CKT SIZE , SEE TABLE AT SHT 2)
3. PIN PUSHOUT FORCE: 1KG MIN IN EITHER DIRECTION
4. PRODUCT SPEC PS-87761-100 APPLIES.
5. BEND DEPRESSION IS ACCEPTABLE SO LONG AS IT DOES NOT AFFECT THE OVERALL COPLANARITY OF TAIL.
6. COPLANARITY IS TO BE MEASURED BY RESTING THE SOLDER TAIL ON A FLAT SURFACE.
7. FOR ILLUSTRATION PURPOSES, 10CKT IS SHOWN
8. TUBE LENGTH IS 560MM REF STANDARD.
9. RECOMMENDED PCB BOARD THK IS 1.60±0.10 MM.

PDR#S-001876-00-00 E.C. NO: SZ2009-0182 DRAWNSKANG 2008/09/24 CHYKATSEE 2008/09/24 APPR:MLONG 2008/09/25 B1 REV	QUALITY SYMBOLS	GENERAL TOLERANCES (UNLESS SPECIFIED)	DIMENSION STYLE	SCALE	DESIGN UNITS	THIRD ANGLE PROJECTION
	▽=0 ▽=0	mm INCH 4 PLACES ± --- ± --- 3 PLACES ± --- ± --- 2 PLACES ± 0.2 ± --- 1 PLACE ± --- ± --- ANGULAR ± 3°	MM ONLY	NTS	METRIC	
	DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS	DRAWN BY DATE KSEE 2003/12/24 CHECKED BY DATE KCLING 2004/01/12 APPROVED BY DATE SKTOH 2004/01/12	TITLE CUSTOM HEADER MGRID, 2MM DUAL ROW HDR WITH PEG, SMT	MOLEX INCORPORATED		
		MATERIAL NO. SEE TABLE	DOCUMENT NO. SD-87759-113	SHEET NO. 1 OF 2		

9 8 7 6 5 4 3 2 1

	10	9		8		7	6	5	4	3	2	1
	PART NUMBER WITHOUT CAP IN TUBE	CKT SIZE	A	B	C	M						
F	87759-0850/0851	08	7.90	6.00	4.00	3.80						
	87759-0852	08	7.90	6.00	4.00	9.60						
	87759-1050/1051	10	9.90	8.00	6.00	3.80						
	87759-1250/1251	12	11.90	10.00	8.00	3.80						
	87759-1450/1451	14	13.90	12.00	10.00	3.80						
E	87759-1650/1651	16	15.90	14.00	12.00	3.80						
	87759-1850/1851	18	17.90	16.00	14.00	3.80						
	87759-2050/2051	20	19.90	18.00	16.00	3.80						
	87759-2250/2251	22	21.90	20.00	18.00	3.80						
	87759-2450/2451	24	23.90	22.00	20.00	3.80						
	87759-2650/2651	26	25.90	24.00	22.00	3.80						
D	87759-2850/2851	28	27.90	26.00	24.00	3.80						
	87759-3050/3051	30	29.90	28.00	26.00	3.80						
	87759-3250/3251	32	31.90	30.00	28.00	3.80						
	87759-3450/3451	34	33.90	32.00	30.00	3.80						
	87759-3650/3651	36	35.90	34.00	32.00	3.80						
	87759-3850/3851	38	37.90	36.00	34.00	3.80						
	87759-4050/4051	40	39.90	38.00	36.00	3.80						
C	87759-4250/4251	42	41.90	40.00	38.00	3.80						
	87759-4450/4451	44	43.90	42.00	40.00	3.80						
	87759-4650/4651	46	45.90	44.00	42.00	3.80						
	87759-4850/4851	48	47.90	46.00	44.00	3.80						
	87759-5050/5051	50	49.90	48.00	46.00	3.80						

PDR#S-001876-00-00 EEC NO: S2009-0182 2008/09/24 DRWNSKANG 2008/09/24 CHYKATSEE 2008/09/25 APPR:MLONG 2008/09/25 REV B1	QUALITY SYMBOLS	GENERAL TOLERANCES (UNLESS SPECIFIED)	DIMENSION STYLE	SCALE	DESIGN UNITS	THIRD ANGLE PROJECTION															
	$\nabla=0$ $\nabla=0$	<table border="1"> <tr><th colspan="2">mm</th><th>INCH</th></tr> <tr><td>4 PLACES</td><td>± ---</td><td>± ---</td></tr> <tr><td>3 PLACES</td><td>± ---</td><td>± ---</td></tr> <tr><td>2 PLACES</td><td>± 0.2</td><td>± ---</td></tr> <tr><td>1 PLACE</td><td>± ---</td><td>± ---</td></tr> </table>	mm		INCH	4 PLACES	± ---	± ---	3 PLACES	± ---	± ---	2 PLACES	± 0.2	± ---	1 PLACE	± ---	± ---	MM ONLY	NTS	METRIC	
	mm		INCH																		
	4 PLACES	± ---	± ---																		
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DESCRIPTION	DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS	<table border="1"> <tr><th>DRAWN BY</th><th>DATE</th></tr> <tr><td>KSEE</td><td>2003/12/24</td></tr> <tr><th>CHECKED BY</th><th>DATE</th></tr> <tr><td>KCLING</td><td>2004/01/12</td></tr> <tr><th>APPROVED BY</th><th>DATE</th></tr> <tr><td>SKTOH</td><td>2004/01/12</td></tr> </table>	DRAWN BY	DATE	KSEE	2003/12/24	CHECKED BY	DATE	KCLING	2004/01/12	APPROVED BY	DATE	SKTOH	2004/01/12	TITLE	CUSTOM HEADER MGRID, 2MM DUAL ROW HDR WITH PEG, SMT					
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SKTOH	2004/01/12																				
		SEE TABLE	MOLEX INCORPORATED		DOCUMENT NO.	SHEET NO.															
			SD-87759-113		2 OF 2																

tb_frame_A3_P_AM.T Rev. E 2006/04/15	9	8	7	6	5	4	3	2	1
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