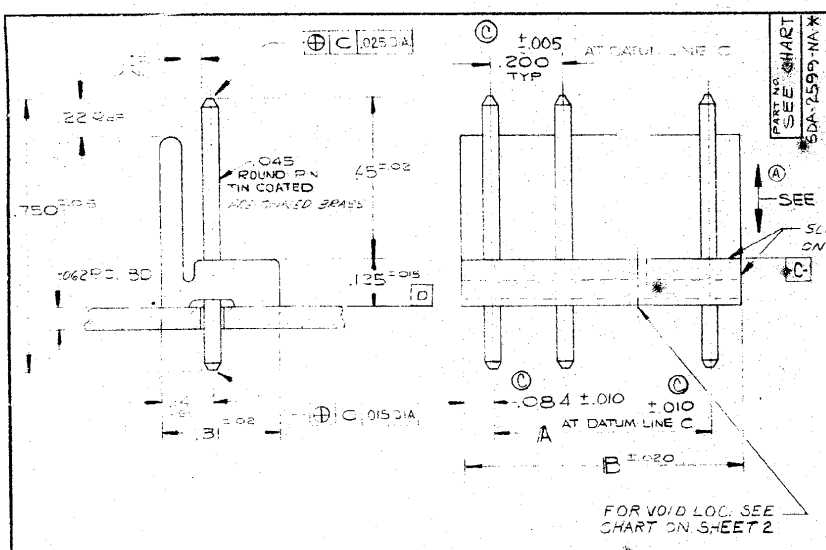

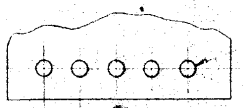

RECOMMENDED PC BOARD HOLE DIMENSIONS

PART NO	ENG NO	NO OF CIRCUITS	DIM. A	DIM. B
10-19-1181	A-2599-18A	18	3.400	3.568
1171	A-2599-17A	17	3.200	3.368
1161	A-2599-16A	16	3.000	3.168
1151	A-2599-15A	15	2.800	2.968
1141	A-2599-14A	14	2.600	2.768
1131	A-2599-13A	13	2.400	2.568
1121	A-2599-12A	12	2.200	2.368
1111	A-2599-11A	11	2.000	2.168
1101	A-2599-10A	10	1.800	1.968
1091	A-2599-9A	9	1.600	1.768
1081	A-2599-8A	8	1.400	1.568
1071	A-2599-7A	7	1.200	1.368
1061	A-2599-6A	6	1.000	.168
1051	A-2599-5A	5	.800	.968
1041	A-2599-4A	4	.600	.768
1031	A-2599-3A	3	.400	568
10-19-1021	A-2599-2A	2	.200	.368

NOTES:
A) 1. PIN PUSH OUT FORCE: 3 LBS. MIN.
2. BURRS NOT TO EXTEND BELOW SURFACE D
3. CODE LETTER PRECEDING PART NO. INDICATES MFG LOCATION I - IRELAND
4. PARTS TO MEET MOLEX PRODUCT SPEC 10-39

WAFER MATERIAL: NYLON-NATURAL COLOR

.200 CENTER DISTANCE

REVISIONS
A ADDED NOTE 1 ECO # 612 4-3-72 TPS/ER
B ADDED SHEET 2 NO PARTS/10PCS ECO NO 1833 4-17-72 JBC/ER
C A .005 VAR. CODE ADDED ECO # 1384 6-15-72 TPS/ER
D DIT REC PER ECO # 1560 12-6-73 JBC/ER
E ADDED SHEET 2 NO PARTS/10PCS ECO NO 1833 4-17-72 JBC/ER

UNLESS OTHERWISE SPECIFIED TOLERANCES:
3-PLACE DEC. DIMS ± .005
2-PLACE DEC. DIMS ± .010
FRACTIONAL DIMS ± 1/64
ANGULAR ± 1/2°
DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS, UNLESS OTHERWISE SPECIFIED.
DO NOT SCALE DRAWING

SCALE 4:1
DRAWN BY JBC
CHK'D BY TPS

POLARIZING WAFER ASSEMBLY
MOLEX PRODUCTS CO.
BAJH
DOWNERS GROVE, ILL. 60515, U.S.A.
DATE 1-13-72
SHT 1 OF 2
SDA-2599-NA*

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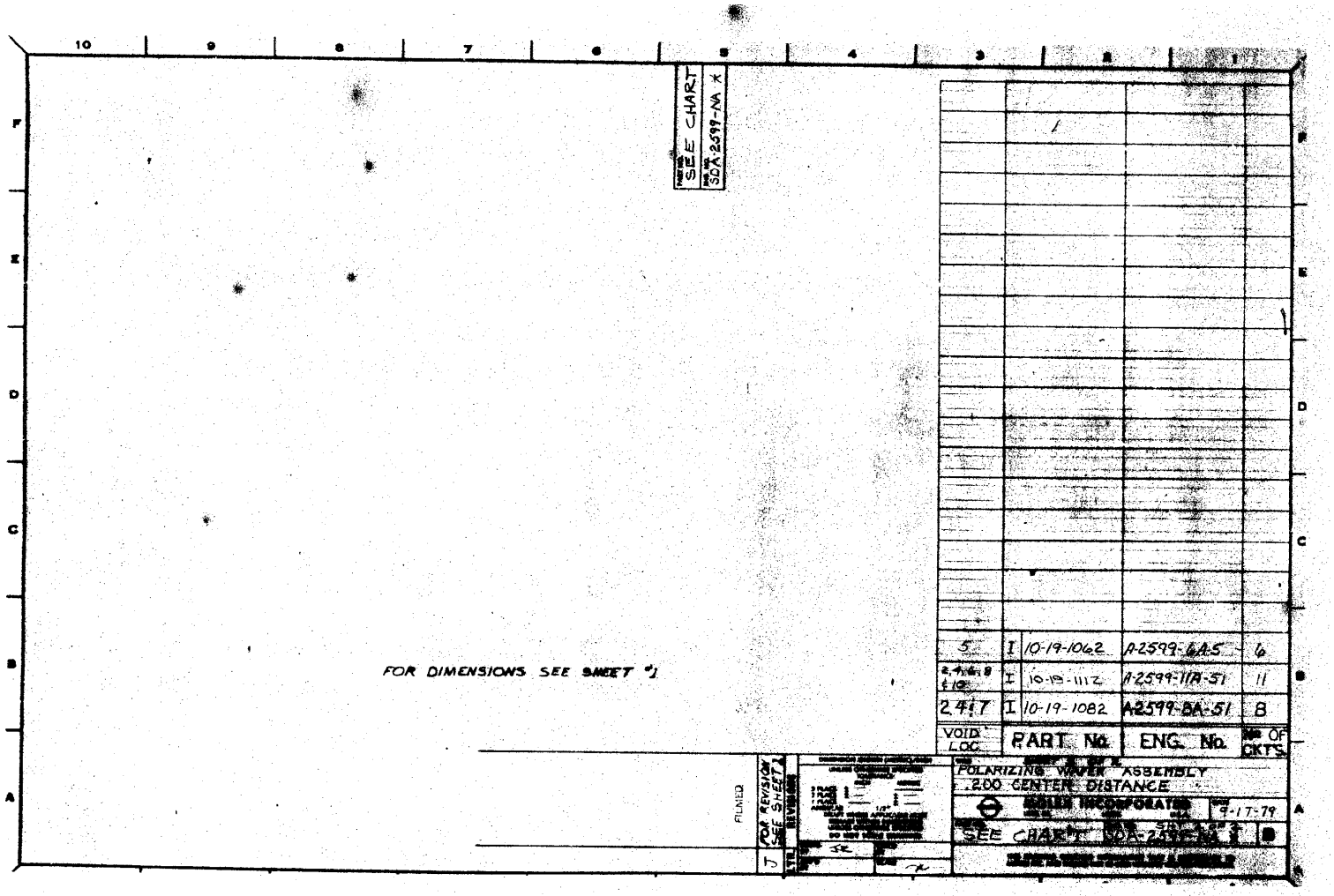

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