3M[™] Three-Wall Header

.100" × .100" Latch/Ejector, Straight and Right Angle

3000 Series



- Military (with 3M's 3518 or N3518 polarizing key) and center bump polarization
- · Low profile
- Optional ejector latches
- · Mounting holes for securing header to board
- Three wall shroud provides design flexibility
- Solder tail and wrap tail options
- Optional polarizing posts available
- Optional high temperature insulator suitable for "no lead" soldering operations
- High temperature option is suitable for reflow soldering using "paste in hole" techniques
- See the Regulatory Information Appendix (RIA) in the "RoHS compliance" section of www.3Mconnector.com for compliance information (RIA E1 & C1 apply)

Date Modified: July 5, 2010

TS-0771-D Sheet 1 of 5

Physical

Insulator:

Material: Glass Filled Polyester (PBT)

Glass Filled Polyester (PCT) - High Temp Option

Flammability: UL 94V-0

Color: Gray (PBT), Black (PCT)

Contact:

Material: Copper Alloy

Plating:

Underplating: 100 μ" [2.54 μm] Nickel - Overall

Wiping Area: 30μ " [0.76μ m] Gold

Solder Tails: $200~\mu$ " [$5.08~\mu m$] Tin Lead or Matte Tin (See Ordering Information)

Marking: 3M Logo, Part Identification Number and Orientation Triangle

Electrical

Current Rating: 2 A (EIA 364-70)

Insulation Resistance: $>1 \times 10^9 \,\Omega$ at $500 \,V_{DC}$ **Withstanding Voltage:** $1000 \,V_{RMS}$ at Sea Level

Environmental

Temperature Rating: -55°C to +105°C

Process Rating: 260°C (High Temp. PCT insulator) single pass (per J-STD-020C)

PBT gray insulator, maximum insulator temperature 191°C (solder

wave process only)

Moisture Sensitivity Level: 1 (per J-STD-020C) High Temp. (PCT) versions only

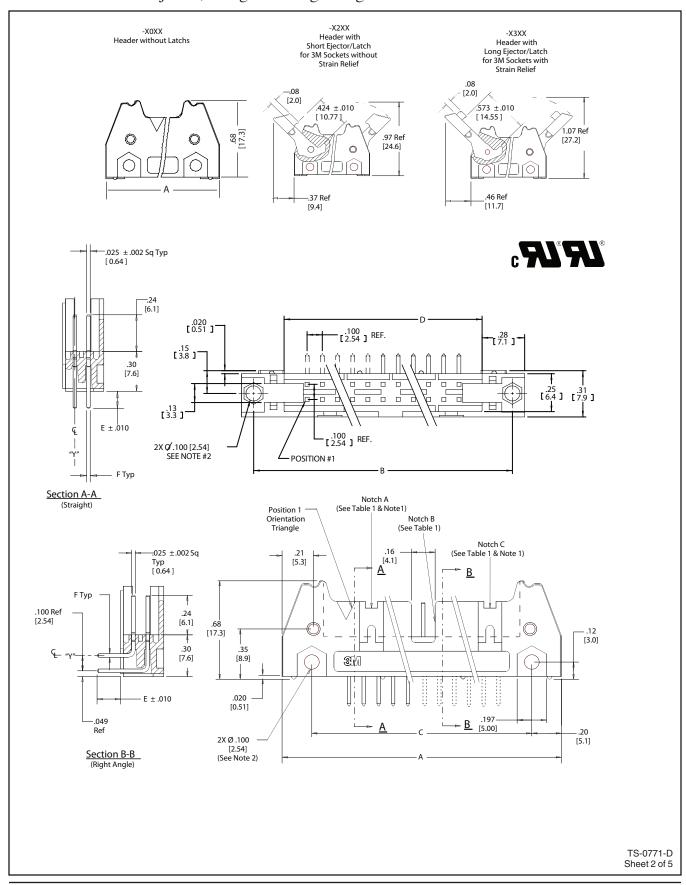
UL File No.: E68080

3M

Electronic Solutions Division Interconnect Solutions
http://www.3Mconnector.com

3M is a trademark of 3M Company. For technical, sales or ordering information call 800-225-5373

.100" × .100" Latch/Ejector, Straight and Right Angle



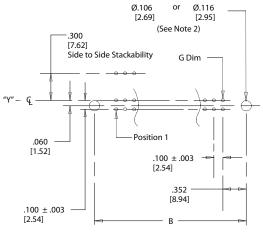
3M

Electronic Solutions Division Interconnect Solutions http://www.3Mconnector.com 3M is a trademark of 3M Company. For technical, sales or ordering information call 800-225-5373

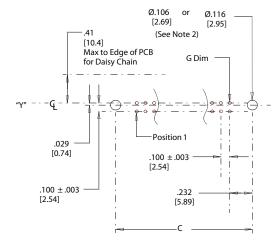
.100" × .100" Latch/Ejector, Straight and Right Angle

	Table 1					
Pin Qty	3M Part Number		Polarizing			
		Α	В	С	D	Notches
10	3793	1.26 (32.1)	1.105 (28.07)	0.865 (21.97)	0.71 (18.0)	BC
14	3314	1.46 (37.2)	1.305 (33.15)	1.065 (27.05)	0.91 (23.1)	BC
16	3408	1.56 (39.7)	1.405 (35.69)	1.165 (29.59)	1.01 (25.6)	ABC
20	3428	1.76 (44.8)	1.605 (40.77)	1.365 (34.67)	1.21 (30.7)	ABC
26	3429	2.06 (52.4)	1.905 (48.39)	1.665 (42.29)	1.51 (38.3)	ABC
34	3431	2.46 (62.6)	2.305 (58.55)	2.065 (52.45)	1.91 (48.5)	ABC
40	3432	2.76 (70.2)	2.605 (66.17)	2.365 (60.07)	2.21 (56.1)	ABC
50	3433	3.26 (82.9)	3.105 (78.87)	2.865 (72.77)	2.71 (68.8)	ABC
60	3372	3.76 (95.6)	3.605 (91.57)	3.365 (85.47)	3.21 (81.5)	ABC
64	3764	3.96 (100.7)	3.805 (96.65)	3.565 (90.55)	3.41 (86.6)	ABC

Table 2							
3M Part			Pin Cross Section				
Number Suffix	Contact Tail	Dimension E	Dimension F	Diagonals	Corner Radii	Dimension G	
-1XX2 -2XX2	Solder Tail for .062 (1.57) Thick PC Board	.112 (2.84)	.0245 ± .0005 (0.622)	.028 ± .001 (0.71)	.0075 Ref (0.191)	0.035 ± .003 (0.89) (See Note 3)	
-1X03 -2X03	Solder Tail for 0.94 (2.39) to .125 (3.18) Thick PC Board	.155 (3.94)	.0245 ± .0005 (0.622)	.028 ± .001 (0.71)	.0075 Ref (0.191)	0.035 ± .003 (0.89)	



Recommended Mounting Hole Pattern (Straight)



Recommended Mounting Hole Pattern
(Right Angle)

(mm)						
Tolera	Tolerance Unless Noted					
	.0	.00	.000			
Inch	± .1	± .01	± .005			

Inch

[] Dimensions for Reference only

Notes:

- 1. Notches A & C will accomodate 3M Polarizing Keys (3M Part #3518 or N3518).
- 2. Accepts Rear and Front mounting hardware:
 - Rear Entry: #4-24 thread cutting screw, 3M Part #3341-5, .116 [2.95] dia mounting hole Front Entry: (Prior to installation of latch on Straight Versions) #2-56 bolt and nut, 3M Part #3341-6, .106 [2.69] dia mounting hole
- 3. The recommended PCB hole size for the kinked tail positions on the .112 solder tail connector is .035 ± .002. Kink is located .05" below bottom surface of plastic. External radius of kink toward part centerline

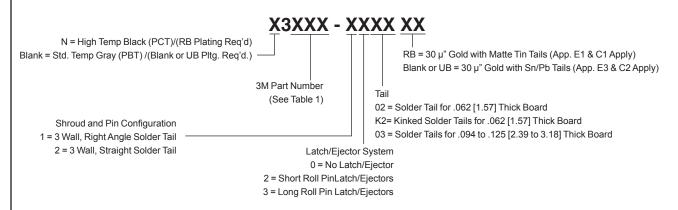
TS-0771-D Sheet 3 of 5

3M

3000 Series

.100" × .100" Latch/Ejector, Straight and Right Angle





Part Customization

This spec sheet details our standard offering.

3M has several capabilities that can provide a part tailored to your specific needs. Ask your 3M sales representative or customer service for more details.

Use of snap-in style latch/ejectors in either short (N3XXX X5XX) or long (N3XXX-X6XX) styles, installed or shipped separately (the -5 & -6 snap-in latches are dimensional and functional equivalents to the -2 & -3 roll pin latches) which are also available separately with roll pins included. Refer to chart below.

If ordering snap-in or roll pin style latches separately, please use the below chart

	Short Latch	Long Latch	Latch Style	Color
Standard Temperature (PBT)	3505-2	3505-3	Roll Pin	Gray
High Temperature (PCT)	N3505-2B	N3505-3B	Roll Pin	Black
High Temperature (PBT)	3505-30	3505-31	Snap-In	Gray
High Temperature (PPA)	N3505-30B	N3505-31B	Snap-In	Black

- Selective pin removal (ATA or other compatability)
- Wire wrap tails styles

Kinked Tail (K2 option) positions:

2500 & 3000 Series Shrouded Header						
Total Number of Pins	Number of Tails Kinked Positions					
10	4	3	4	7	8	
14	4	3	4	11	12	
16	4	3	4	13	14	
20	4	3	4	17	18	
24	4	3	4	21	22	
26	4	3	4	23	24	
30	4	5	6	25	26	
34	4	7	8	27	28	
36	4	7	8	27	28	
40	4	7	8	33	34	
50	4	7	8	43	44	
60	4	11	12	49	50	
64	4	11	12	53	54	

Kinked Tail Detail:

Kink is located .05" below bottom surface of plastic. External radius of kink toward part centerline.

> TS-0771-D Sheet 4 of 5

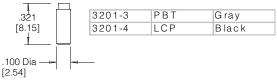
3M

Electronic Solutions Division Interconnect Solutions http://www.3Mconnector.com 3M is a trademark of 3M Company. For technical, sales or ordering information call 800-225-5373

3000 Series

.100" × .100" Latch/Ejector, Straight and Right Angle

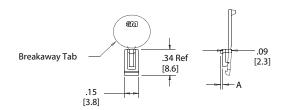




Note: Insert Post into one mounting hardware hole on bottom of header. Set post to protrude .115" [2.92]

Polarizing Keys

			Dim A
N3518	LCP	Black	.02
3518	PBT	Gray	.02



Note: #2216 B/A Scotchweld can be used to adhere keys.

Mounting Hardware

3341-6 (Must be inserted prior to latch or (Installed from bottom of board) vertical headers)





Panhead Thread Cutting Screw: #4-24 X 5/16" Type: USA Std BT, Federal BG Hex Head Bolt, Nut and Was Bolt - #2-56 X 1/2"

3341-5 & 6 Material - Stainless Steel

> TS-0771-D Sheet 5 of 5

3M

Important Notice

All statements, technical information, and recommendations related to 3M's products are based on information believed to be reliable, but the accuracy or completeness is not guaranteed. Before using this product, you must evaluate it and determine if it is suitable for your intended application. You assume all risks and liability associated with such use. Any statements related to the product which are not contained in 3M's current publications, or any contrary statements contained on your purchase order shall have no force or effect unless expressly agreed upon, in writing, by an authorized officer of 3M.

Warranty; Limited Remedy; Limited Liability.

This product will be free from defects in material and manufacture for a period of ninety (90) days from the time of purchase. 3M MAKES NO OTHER WARRANTIES INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE. If this product is defective within the warranty period stated above, your exclusive remedy shall be, at 3M's option, to replace or repair the 3M product or refund the purchase price of the 3M product. Except where prohibited by law, 3M will not be liable for any indirect, special, incidental or consequential loss or damage arising from this 3M product, regardless of the legal theory asserted.



3M Electronics Solutions Division

6801 River Place Blvd. Austin, TX 78726-9000 U.S.A. 1-800-225-5373 www.3Mconnector.com

Please recycle. Printed in USA. © 3M 2010. All rights reserved. RIA-2217B-E

3M is a trademark of 3M Company.