

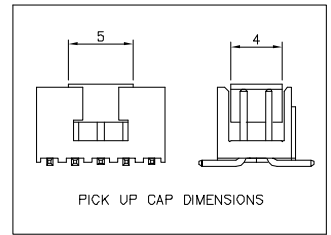
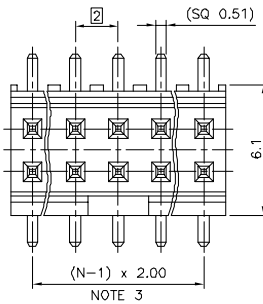
PRODUCT NUMBER  
95615-XXXXLF

- PLATING
- 0 = 0.20µm GOLD/GXT ON CONTACT AREA  
3.81 TIN LEAD ON TAIL
  - 1 = 0.76µm GOLD/GXT ON CONTACT AREA  
3.81 TIN LEAD ON TAIL
  - 3 = 0.38µm GOLD/GXT ON CONTACT AREA  
3.81 TIN LEAD ON TAIL
  - 5 = 0.38µm GXT FULL PLATED
  - 6 = 0.76µm GXT FULL PLATED
  - 7 = 0.76µm GOLD/GXT FULL PLATED
  - 9 = 0.20µm GOLD/GXT FULL PLATED

WHEN REQUIRED, ADD SUFFIX LETTER "LF"  
INDICATES THE PRODUCT IS RoHS  
COMPATIBLE, SEE NOTE 6 & 7

PACKAGING, SEE NOTE 5

TOTAL NB OF POSITIONS, 08 TO 34

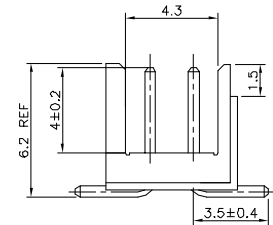
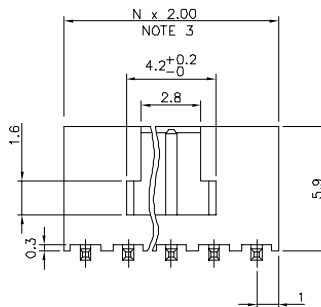


UNDERPLATING 1.27µm Ni MIN

WHEN "LF" IS REQUIRED, 2µm MATTE TIN OVER 1.27µm Ni MIN  
IS PROVIDED INSTEAD OF TIN LEAD, ONLY FOR PLATING 1, 3, 5

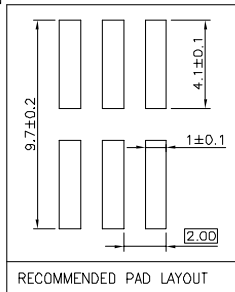
NOTES:

1. MATERIAL HOUSING: HIGH TEMP. THERMOPLASTIC  
UL 94V-0, COLOR CREAM
2. MATERIAL TERMINAL: COPPER ALLOY
3. TO DETERMINE DIMENSIONS:  
N = NUMBER OF POSITIONS PER ROW
4. 7N MIN. PIN RETENTION IN EITHER DIRECTION.
5. PACKAGING: = POLYBAGS  
T = TUBE  
AVAILABILITY : FROM 2x5 UP TO 2x 17  
B = TUBE WITH PICK UP CAP INSTALLED  
AVAILABILITY : FROM 2x5 UP TO 2x 17  
TR = TAPE AND REEL WITH PICK UP CAP INSTALLED  
IN THE CENTER OF THE PRODUCT FOR PICK & PLACE  
SEE TA 845 FOR PRODUCT AVAILABILITY.  
K = TAPE AND REEL WITHOUT PICK UP CAP  
SEE TA 855 FOR PRODUCT AVAILABILITY.



6. 95615-5XXXX IS SIMILAR TO 95615-5XXX  
95615-6XXXX IS SIMILAR TO 95615-6XXX  
THE SUFFIX "LF" IS ADDED FOR EASY LEAD FREE IDENTIFICATION
7. RoHS COMPATIBLE PRODUCT SPECIFICATIONS

- a - PLATING:  
- "LF" MEANS THE PRODUCT IS LEAD-FREE,  
2µm MINIMUM MATTE TIN OVER 1.27µm  
MINIMUM NICKEL UNDERPLATE.
- b - MANUFACTURING PROCESS COMPATIBILITY  
- THE HOUSING WILL WITHSTAND EXPOSURE TO  
260°C PEAK TEMPERATURE FOR 30 SECONDES  
MAX IN A CONVECTION, INFRA-RED OR VAPOR  
PHASE OR REFLOW OVEN.
- c - LABELLING:  
- MEETS PACKAGING SPECS AS PER GS-14-920
- d - THIS PRODUCT MEETS EUROPEAN DIRECTIVES  
AND OTHER COUNTRY REGULATIONS AS DISCRIBED  
IN GS-22-008.



mat'l. code		surface	tolerance	projection	product family
SEE NOTES		ISO 1982	ISO 486 ISO	101	MINITEK HEADER
ltr	ecn no	dr	date	tolerances unless otherwise specified	title
K	F05-0128	LMU	05.02.21	linear .XX ±0.3	SHR HEADER
L	F06-0214	LMU	06.07.05	linear .XX ±0.13	2.00mm SMT
M	F07-0191	J.CO	07.09.05	±2° .XXX ±0.05	
N	F08-0148	ELA	15.04.08	dr	JL.CORDIER 97.07.26
				engr	J.COMPAGNON 97.07.26
				chr	JL.CORDIER 97.07.26
				appd	COMPAGNON 97.07.26

sheet index	revision sheet	scale	dwg no	sheet 1 of 1	size
		7:1	95615		A3
					CUSTOMER Drawing