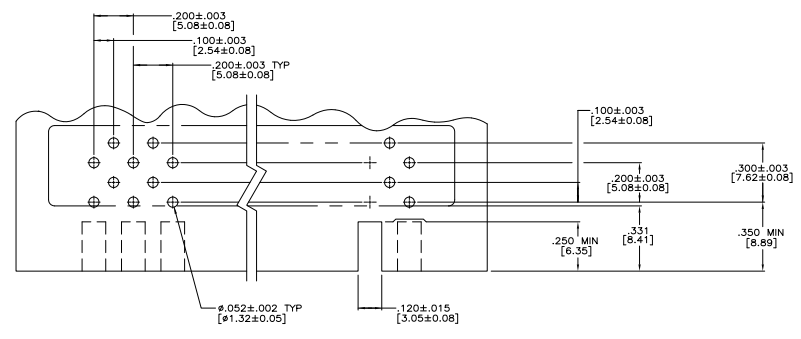


VIEW Z-Z



RECOMMENDED P.C. BOARD LAYOUT

- TAB-HOUSING ASSEMBLY MATES WITH AMP P/N 3-582151 SERIES.
 - BLADE CENTER LINE TO BE MEASURED FROM THE CENTER LINE FORMED BY THE ALIGNMENT PINS & AS LONG AS THE BLADES FALL WITHIN TOLERANCES INDICATED, THE ALLOWABLE WARPAGE IS INDEPENDENT OF THE BLADES & BECOMES A MEASUREMENT OF THE OUTSIDE SURFACE OF THE TAB-HOUSING & DOES NOT EFFECT THE MATING OF THIS TAB-HOUSING WITH 582151.
- ▲ MOUNTING HOLES.
 ▲ POST TO BE SOLDER DIPPED.
 ▲ CONN. MUST MEET REQUIREMENTS OF AMP SPEC 109-11-1.
 ▲ CONTACT MATL.; GILDING METAL. GOLD OVER NICKEL.
 ▲ TOLERANCE NON CUMULATIVE.
 ▲ TAB-HOUSING MATL.; DIALLYL PHTHALATE, GLASS FILLED PER MIL-M-14, TYPE S.O.C.-F.
 ▲ CUT OUT FOR KEYING BOSS, LOCATED WHERE RECD. (OPTIONAL)
 ▲ FROM EDGE OF P.C. BOARD TO FACE OF TAB-HOUSING.
 ▲ FIRST & LAST CONTACT POSITION TO BE MARKED IN AREA SHOWN. SEE TABLE.
 ▲ FOR SUPPLEMENTAL SPECIFICATIONS SEE AMP SPEC 108-9009.
 ▲ MARK AMP, TE PART NO. & DATE CODE IN THIS APPROX. AREA.

THIS DRAWING IS A CONTROLLED DOCUMENT.		DATE: 11-20-78	BY: J. LEFFERT	APP'D: J. B. BENDER	DATE: 11-20-78	BY: J. B. BENDER	DATE: 11-20-78	BY: J. B. BENDER	DATE: 11-20-78
DESIGNER: J. B. BENDER	DATE: 11-20-78	BY: J. B. BENDER	DATE: 11-20-78	BY: J. B. BENDER	DATE: 11-20-78	BY: J. B. BENDER	DATE: 11-20-78	BY: J. B. BENDER	DATE: 11-20-78
WORKING: J. B. BENDER	DATE: 11-20-78	BY: J. B. BENDER	DATE: 11-20-78	BY: J. B. BENDER	DATE: 11-20-78	BY: J. B. BENDER	DATE: 11-20-78	BY: J. B. BENDER	DATE: 11-20-78
SEE NOTES	SEE NOTES	SEE NOTES	SEE NOTES	SEE NOTES	SEE NOTES	SEE NOTES	SEE NOTES	SEE NOTES	SEE NOTES
CUSTOMER DRAWING		DATE: 11-20-78	BY: J. B. BENDER	DATE: 11-20-78	BY: J. B. BENDER	DATE: 11-20-78	BY: J. B. BENDER	DATE: 11-20-78	BY: J. B. BENDER