

4

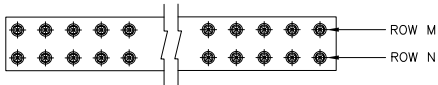
3

2

1

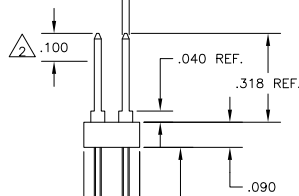
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LOC	DIST	REVISIONS					
AD	00	P	LR	DESCRIPTION	DATE	BY	APPD
		J1		REVISED PER ECO-09-024717	08NOV09	KK	AEG



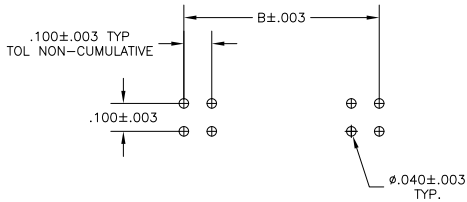
$.025 \pm .001$ TYP.
 $\phi .015$ TYP AT POST TIPS

$\phi .015$ TYP AT POST TIPS
 $.025 \pm .002$ TYP.



$.042$ TYP.
 A SPACES AT $.100$
 C REF.

$\phi .025$ TYP AT POST TIPS
 $.100$
 $.050$ MAX. TYP.
 $\phi .025$ TYP AT POST TIPS
 $.200$ REF.



RECOMMENDED HOLE LAYOUT

- TRUE POSITION OF POST TIPS APPLIES WHEN HEADERS ARE HELD FLAT AGAINST PRINTED CIRCUIT BOARD.
- POINT OF MEASUREMENT FOR PLATING THICKNESS.
- OBsolete PARTS: OBsolete CIS STREAMLINING PER D.RENAUD/D.SINISI

OBsolete	1,2,3,4	1,2,3,4	3.984	3.900	39	80	4-87545-2
OBsolete	1	1	3.984	3.900	39	80	4-87545-1
OBsolete	-	-	3.984	3.900	39	80	4-87545-0
OBsolete	-	-	3.884	3.800	38	78	3-87545-9
OBsolete	-	-	3.784	3.700	37	76	3-87545-8
OBsolete	-	-	3.684	3.600	36	74	3-87545-7
OBsolete	-	-	3.584	3.500	35	72	3-87545-6
OBsolete	-	-	3.484	3.400	34	70	3-87545-5
OBsolete	-	-	3.384	3.300	33	68	3-87545-4
OBsolete	-	-	3.284	3.200	32	66	3-87545-3
OBsolete	-	-	3.184	3.100	31	64	3-87545-2
OBsolete	-	-	3.084	3.000	30	62	3-87545-1
OBsolete	-	-	2.984	2.900	29	60	3-87545-0
OBsolete	-	-	2.884	2.800	28	58	2-87545-9
OBsolete	-	-	2.784	2.700	27	56	2-87545-8
OBsolete	-	-	2.684	2.600	26	54	2-87545-7
OBsolete	-	-	2.584	2.500	25	52	2-87545-6
OBsolete	-	-	2.484	2.400	24	50	2-87545-5
OBsolete	-	-	2.384	2.300	23	48	2-87545-4
OBsolete	-	-	2.284	2.200	22	46	2-87545-3
OBsolete	-	-	2.184	2.100	21	44	2-87545-2
OBsolete	-	-	2.084	2.000	20	42	2-87545-1
OBsolete	-	-	1.984	1.900	19	40	2-87545-0
OBsolete	-	-	1.884	1.800	18	38	1-87545-9
OBsolete	-	-	1.784	1.700	17	36	1-87545-8
OBsolete	-	-	1.684	1.600	16	34	1-87545-7
OBsolete	-	-	1.584	1.500	15	32	1-87545-6
OBsolete	-	-	1.484	1.400	14	30	1-87545-5
OBsolete	-	-	1.384	1.300	13	28	1-87545-4
OBsolete	-	-	1.284	1.200	12	26	1-87545-3
OBsolete	-	-	1.184	1.100	11	24	1-87545-2
OBsolete	-	-	1.084	1.000	10	22	1-87545-1
OBsolete	-	-	.994	.900	9	20	1-87545-0
OBsolete	-	-	.884	.800	8	18	87545-9
OBsolete	-	-	.784	.700	7	16	87545-8
OBsolete	-	-	.684	.600	6	14	87545-7
OBsolete	-	-	.584	.500	5	12	87545-6
OBsolete	-	-	.484	.400	4	10	87545-5
OBsolete	-	-	.384	.300	3	8	87545-4
OBsolete	-	-	.284	.200	2	6	87545-3
OBsolete	-	-	.184	.100	1	4	87545-2
OBsolete	-	-	.084	-	-	2	87545-1

ROM M	ROM N	C	B	A	NO OF POS	ASSEMBLY PART NUMBER
POSN NUMBER OMITTED						

THIS DRAWING IS A CONTROLLED DOCUMENT. DIM: S. SHUEY 1000000
 OK: S. SHUEY 1000000
 S. SHUEY 1000000 NAME
 PRODUCT SPEC: APPLICATION SPEC: SIZE: CASE CODE (DRAWING NO): A2 00779 C-87545 RESTRICTED TO: -
 MATERIAL: ELAME RETIRANT THERMOPLASTIC COLOR-BLACK POSTS: 000030 GOLD FINISH: 000000 NICKEL
 TYCO Electronics Corporation Harrisburg, Pa 17105-3608
 HEADER ASSEMBLY, MOD II
 .025 SQ. POST,
 .100x.100CL GRID, DOUBLE ROW
 CUSTOMER DRAWING SCALE: 4:1 SHEET 1 OF 1 REV J1