



RECOMMENDED HOLE LAYOUT

- ASSEMBLY MAY BE BROKEN TO THE DESIRED NUMBER OF POSITIONS
- TRUE POSITION TOLERANCE OF THE POSTS TIPS APPLIES WHEN THE HEADER IS HELD FLAT AGAINST THE PRINTED CIRCUIT BOARD.
- THE NOTED DIMENSION APPLIES AT THE INTERSECTION OF THE POST AND HOUSING.
- FINISH: 0.000127 [0.000005] GOLD ON CONTACT AREA, 0.00254-0.00508 [0.000100-0.000200] MATTE TIN-LEAD ON SOLDER TAIL ALL OVER 0.00127 [0.000050] NICKEL.
- FINISH: 0.000127 [0.000005] GOLD ON CONTACT AREA, 0.00254-0.00508 [0.000100-0.000200] MATTE TIN ON SOLDER TAIL ALL OVER 0.00127 [0.000050] NICKEL.
- HIGH TEMPERATURE CONFIGURATION.

REMARKS	PLATING	3	NONE	1.684	1.600	16	33	34	5-146223-1
		3	NONE	1.684	1.600	16	33	34	146223-1
		ROW N	ROW M	C	B	A	NO. OF ACTIVE POSN.	NO. OF POSN.	ASSEMBLY PART NUMBER
		POST OMITTED							

THIS DRAWING IS A CONTROLLED DOCUMENT.		DRW	T. JOEFMAN	6-3-95
DIMENSIONS: mm [INCHES]		CHK	G. DUBNICZKI	25-3-95
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APPD	G. DUBNICZKI	25-3-95
0 PLG	±	NAME		
1 PLG	±	TYCO Electronics		
2 PLG	±	Tyco Electronics Corporation		
3 PLG	± 0.1% (0.005)	Harrisburg, Pa 17105-3608		
4 PLG	±	APPLICATION SPEC		
ANGLES	± 0.30°	SIZE CASE CODE DRAWING NO		
MATERIAL	SEE TABLE	A200779C=146223		
FINISH	SEE TABLE	RESTRICTED TO		
HOUSING: FLAME RETARDANT		CUSTOMER DRAWING		
COATING: BLACK		SCALE 4:1 SHEET 1 OF 1 REV G		
POSTS: PIG BRONZE				