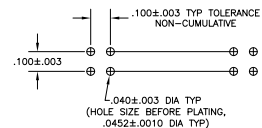
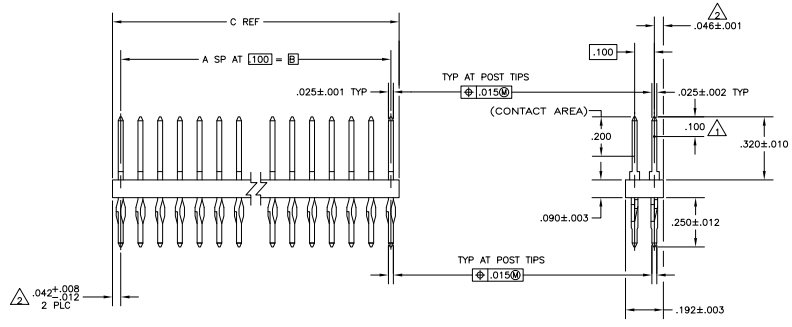


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REV	DATE	DESCRIPTION	BY	CHK	APP
AD	00				
J2		REVISED PER ECO-10-018495			DRS/P10 HMR JG

- △ POINT OF MEASUREMENT FOR PLATING THICKNESS
- △ THE NOTED DIMENSIONS APPLY AT THE INTERSECTION OF THE POST AND HOUSING
- 3. TRUE POSITION TOLERANCE OF THE POST TIPS APPLIES WHEN THE HEADERS ARE HELD FLAT AGAINST THE PRINTED CIRCUIT BOARD
- △ FINISH: POSTS, .000030 GOLD IN CONTACT AREA, .000100-.000200 MATTE TIN-LEAD ON SOLDER TAIL, ALL OVER .000050 NICKEL.
- △ FINISH: POSTS, .000030 GOLD IN CONTACT AREA, .000100-.000200 MATTE TIN ON SOLDER TAIL, ALL OVER .000050 NICKEL.
- △ OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI



RECOMMENDED HOLE LAYOUT

	PLATING	C	B	A	NO OF POSN	ASSEMBLY PART NUMBER
OBSOLETE	△	3.984	3.900	39	80	8-103542-9
OBSOLETE	△	3.284	3.200	32	66	8-103542-2
OBSOLETE	△	2.984	2.900	29	60	7-103542-9
OBSOLETE	△	2.484	2.400	24	50	7-103542-4
OBSOLETE	△	2.284	2.200	22	46	7-103542-2
OBSOLETE	△	2.084	2.000	20	42	7-103542-0
OBSOLETE	△	1.984	1.900	19	40	6-103542-9
OBSOLETE	△	1.884	1.800	18	38	6-103542-8
OBSOLETE	△	1.784	1.700	17	36	6-103542-7
OBSOLETE	△	1.684	1.600	16	34	6-103542-6
OBSOLETE	△	1.584	1.500	15	32	6-103542-5
OBSOLETE	△	1.484	1.400	14	30	6-103542-4
OBSOLETE	△	1.384	1.300	13	28	6-103542-3
OBSOLETE	△	1.284	1.200	12	26	6-103542-2
OBSOLETE	△	1.184	1.100	11	24	6-103542-1
OBSOLETE	△	1.084	1.000	10	22	6-103542-0
OBSOLETE	△	.984	.900	9	20	5-103542-9
OBSOLETE	△	.884	.800	8	18	5-103542-8
OBSOLETE	△	.784	.700	7	16	5-103542-7
OBSOLETE	△	.684	.600	6	14	5-103542-6
OBSOLETE	△	.584	.500	5	12	5-103542-5
OBSOLETE	△	.484	.400	4	10	5-103542-4
OBSOLETE	△	.384	.300	3	8	5-103542-3
OBSOLETE	△	.284	.200	2	6	5-103542-2
OBSOLETE	△	.184	.100	1	4	5-103542-1

OBSOLETE	△	3.984	3.900	39	80	3-103542-9
OBSOLETE	△	3.884	3.800	38	78	3-103542-8
OBSOLETE	△	3.784	3.700	37	76	3-103542-7
OBSOLETE	△	3.684	3.600	36	74	3-103542-6
OBSOLETE	△	3.584	3.500	35	72	3-103542-5
OBSOLETE	△	3.484	3.400	34	70	3-103542-4
OBSOLETE	△	3.384	3.300	33	68	3-103542-3
OBSOLETE	△	3.284	3.200	32	66	3-103542-2
OBSOLETE	△	3.084	3.000	30	62	3-103542-0
OBSOLETE	△	2.984	2.900	29	60	2-103542-9
OBSOLETE	△	2.884	2.800	28	58	2-103542-8
OBSOLETE	△	2.784	2.700	27	56	2-103542-7
OBSOLETE	△	2.684	2.600	26	54	2-103542-6
OBSOLETE	△	2.584	2.500	25	52	2-103542-5
OBSOLETE	△	2.484	2.400	24	50	2-103542-4
OBSOLETE	△	2.384	2.300	23	48	2-103542-3
OBSOLETE	△	2.284	2.200	22	46	2-103542-2
OBSOLETE	△	2.184	2.100	21	44	2-103542-1
OBSOLETE	△	2.084	2.000	20	42	2-103542-0
OBSOLETE	△	1.984	1.900	19	40	1-103542-9
OBSOLETE	△	1.884	1.800	18	38	1-103542-8
OBSOLETE	△	1.784	1.700	17	36	1-103542-7
OBSOLETE	△	1.684	1.600	16	34	1-103542-6
OBSOLETE	△	1.584	1.500	15	32	1-103542-5
OBSOLETE	△	1.484	1.400	14	30	1-103542-4
OBSOLETE	△	1.384	1.300	13	28	1-103542-3
OBSOLETE	△	1.284	1.200	12	26	1-103542-2
OBSOLETE	△	1.184	1.100	11	24	1-103542-1
OBSOLETE	△	1.084	1.000	10	22	1-103542-0
OBSOLETE	△	.984	.900	9	20	103542-9
OBSOLETE	△	.884	.800	8	18	103542-8
OBSOLETE	△	.784	.700	7	16	103542-7
OBSOLETE	△	.684	.600	6	14	103542-6
OBSOLETE	△	.584	.500	5	12	103542-5
OBSOLETE	△	.484	.400	4	10	103542-4
OBSOLETE	△	.384	.300	3	8	103542-3
OBSOLETE	△	.284	.200	2	6	103542-2
OBSOLETE	△	.184	.100	1	4	103542-1

THIS DRAWING IS A CONTROLLED DOCUMENT. DATE: 22 JUN 81  
 TDS Electronics Corporation, Harrisburg, Pa 17105-3008  
 INCHES: 1/16, 1/8, 1/4, 3/8, 1/2, 5/8, 3/4, 7/8, 1, 1 1/8, 1 1/4, 1 1/2, 1 3/4, 1 7/8, 2, 2 1/4, 2 1/2, 2 3/4, 3, 3 1/4, 3 1/2, 3 3/4, 4, 4 1/4, 4 1/2, 4 3/4, 5, 5 1/4, 5 1/2, 5 3/4, 6, 6 1/4, 6 1/2, 6 3/4, 7, 7 1/4, 7 1/2, 7 3/4, 8, 8 1/4, 8 1/2, 8 3/4, 9, 9 1/4, 9 1/2, 9 3/4, 10  
 DECIMALS: .001, .002, .003, .004, .005, .006, .007, .008, .009, .01, .012, .015, .02, .025, .03, .035, .04, .05, .06, .07, .08, .09, .1, .12, .15, .2, .25, .3, .35, .4, .5, .6, .7, .8, .9, 1, 1.2, 1.5, 2, 2.5, 3, 3.5, 4, 5, 6, 7, 8, 9, 10  
 HEADERS: 1, 2, 3, 4, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 15, 16, 17, 18, 19, 20, 21, 22, 23, 24, 25, 26, 27, 28, 29, 30, 31, 32, 33, 34, 35, 36, 37, 38, 39, 40, 41, 42, 43, 44, 45, 46, 47, 48, 49, 50, 51, 52, 53, 54, 55, 56, 57, 58, 59, 60, 61, 62, 63, 64, 65, 66, 67, 68, 69, 70, 71, 72, 73, 74, 75, 76, 77, 78, 79, 80, 81, 82, 83, 84, 85, 86, 87, 88, 89, 90, 91, 92, 93, 94, 95, 96, 97, 98, 99, 100  
 UNBROUDED, COMPLIANT P/N, DOUBLE ROW 100 X 1000/A, WITH 625 SQ POSTS  
 SEE TABLE  
 CUSTOMER DRAWING A100779 G=103542  
 DATE: 22 JUN 81  
 SHEET: 4-1 OF 1