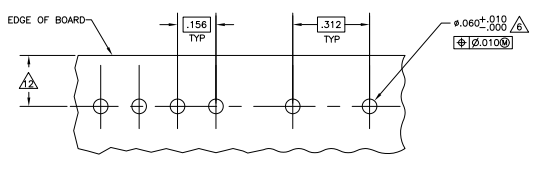
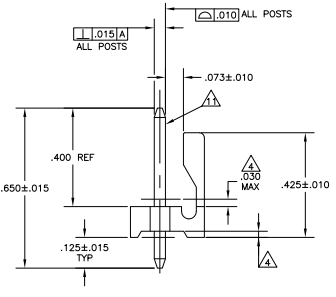
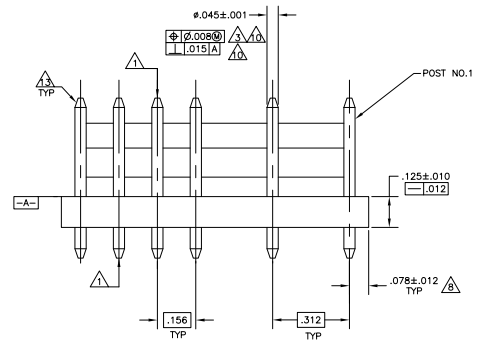
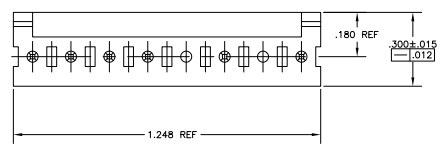


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REV	DATE	DESCRIPTION	BY	CHK	APP
CM 00					
U		REVISED FOR ECO-08-017244			



RECOMMENDED MOUNTING HOLE PATTERN FOR .063 THICK P.C. BOARD

- △ POST TO WITHSTAND 13 NEWTONS (3LBS.) MIN. AXIAL FORCE IN BOTH DIRECTIONS SHOWN WITHOUT DISLOGGING.
- △ TOLERANCES APPLY TO SOLDER SIDE OF BOARD.
- △ MEASURED AT SURFACE [A]
- △ PLASTIC FLASH PERMITTED IN THIS AREA.
- 5 PARTS COMPLY WITH AMP SOLDERABILITY SPEC. NO. 109-11-2.
- △ ONE HOLE MAY BE UNDERSIZED (.051/.046 DIA.) FOR ASSEMBLY RETENTION DURING WAVE SOLDERING.
- △ MATERIAL: HEADER-THERMOPLASTIC POLYESTER GLASS-FILLED 94V-0 (NATURAL) POST-COPPER ALLOY (TIN PLATED)
- △ COORDINATE DIMENSION APPLIES FROM CENTER OF ACTUAL FEATURE.
- 9 PLASTIC BURRS CAUSED BY CUT-OFF TOOLING ARE PERMITTED WITHIN THE MAXIMUM TOLERANCE ENVELOPE.
- △ POST TO BE MEASURED WHEN STRIP IS HELD FLAT.
- △ POST MUST WITHSTAND TWO 90° BENDS AGAINST EXTRUSION WITHOUT BREAKING.
- △ DIMENSION SHOULD BE .175 MIN WHEN MATING WITH A MTA 156 CONNECTOR ASSEMBLY OR A SL-156 CONNECTOR ASSEMBLY.
- △ PIN BURR OF .005 MAX. VERTICAL AND .003 MAX. HORIZONTAL PERMITTED AT POST TIPS ON BOTH ENDS.

		1.248	31.70
.080	1.52	.700	17.78
.051	1.30	.450	11.43
.046	1.17	.425	10.80
.045	1.14	.312	7.92
.030	0.76	.300	7.62
.015	0.38	.180	4.57
.012	0.30	.175	4.45
.010	0.25	.156	3.96
.008	0.20	.125	3.18
.005	0.13	.078	1.98
.003	0.08	.068	1.73
.001	0.03	.063	1.60

CONVERSION TABLE

[IN]	MM	[IN]	MM
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1 & 8	1-641938-1
3 & 4	1-641938-0
5	641938-9
7	641938-8
2	641938-7
3	641938-6
2, 4 & 8	641938-3
2 & 4	641938-2

641938-2 SHOWN

THIS DRAWING IS A CONTROLLED DOCUMENT.		BY: HOOPER	CHKD: SHAW	DATE: 10/10/08
DRAWN: BOGGS		APP'D: BOGGS	DATE: 10/10/08	
REVISIONS:		TYP: 1 1-641938-2 SHOWN 1-641938-0 641938-9 641938-8 641938-7 641938-6 641938-3 641938-2		
CUSTOMER DRAWING		DATE: 10/10/08	REV: 1	BY: U

