



- △ POST TO WITHSTAND 13 NEWTONS (3LBS.) MIN. AXIAL FORCE IN BOTH DIRECTIONS SHOWN WITHOUT DISLODGING.
- △ TOLERANCES APPLY TO SOLDER SIDE OF BOARD.
- △ MEASURED AT SURFACE [-A-]
- △ PLASTIC FLASH PERMITTED IN THIS AREA.
- 5 PARTS COMPLY WITH AMP SOLDERABILITY SPEC. NO. 109-11-2.
- △ ONE HOLE MAY BE UNDERSIZED (.065-.060 DIA.) FOR ASSEMBLY RETENTION DURING WAVE SOLDERING.
- △ MATERIAL: HEADER-THERMOPLASTIC POLYESTER
GLASS-FILLED 94V-0(NATURAL)
POST-COPPER ALLOY (TIN PLATED)
- △ COORDINATE DIMENSION APPLIES FROM CENTER OF ACTUAL FEATURE.
- 9 PLASTIC BURRS CAUSED BY CUT-OFF TOOLING ARE PERMITTED WITHIN THE MAXIMUM TOLERANCE ENVELOPE.
- △ POST TO BE MEASURED WHEN STRIP IS HELD FLAT.
- △ POST MUST WITHSTAND TWO 90° BENDS AGAINST EXTRUSION WITHOUT BREAKING.
- △ DIMENSION SHOULD BE .175 MIN WHEN MATING WITH A MTA-156 CONNECTOR ASSEMBLY OR A SL-156 CONNECTOR ASSEMBLY.
- △ PIN BURR OF .005 MAX. VERTICAL AND .003 MAX. HORIZONTAL PERMITTED AT POST TIPS ON BOTH ENDS.

RECOMMENDED MOUNTING HOLE PATTERN FOR .063 THICK P.C. BOARD

644969-1 SHOWN

2	644969-3
4	644969-2
2,4	644969-1
POST NUMBER OMITTED	PART NUMBER

.065	1.65	-	-
.063	1.60	.780	19.81
.060	1.52	.700	17.78
.045	1.14	.450	11.43
.030	0.76	.425	10.80
.015	0.38	.312	7.92
.012	0.30	.300	7.62
.010	0.25	.180	4.57
.008	0.20	.175	4.45
.005	0.13	.125	3.18
.003	0.08	.078	1.98
.001	0.03	.073	1.85
.000	0.00	.070	1.78
IN	MM	IN	MM



THIS DRAWING IS A CONTROLLED DOCUMENT.

DESIGNER	DATE	REVISED	BY
DR	DATE	REVISED	BY
CHK	DATE	REVISED	BY
APP	DATE	REVISED	BY

PROJECT: MTA-156 HEADER ASSEMBLY, FRICTION LOCK, STRAIGHT .045 SQUARE POST, TIN PLATED, 5 POSITION, OMITTED POST

SIZE: A1 00779 644969

CUSTOMER DRAWING