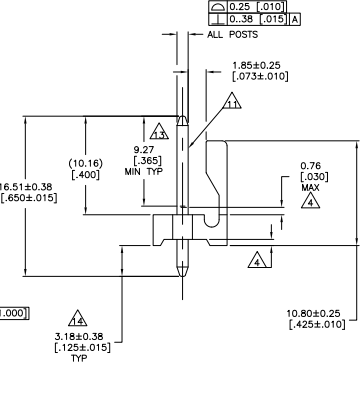
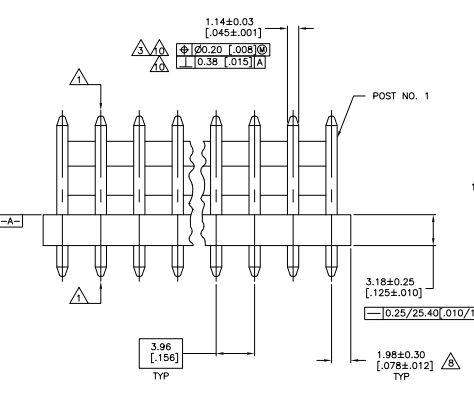
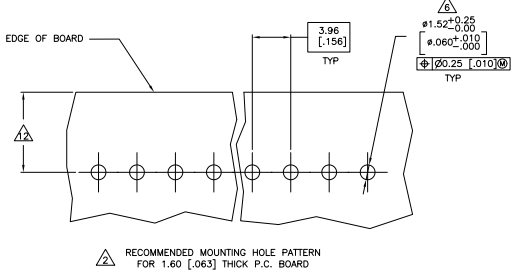
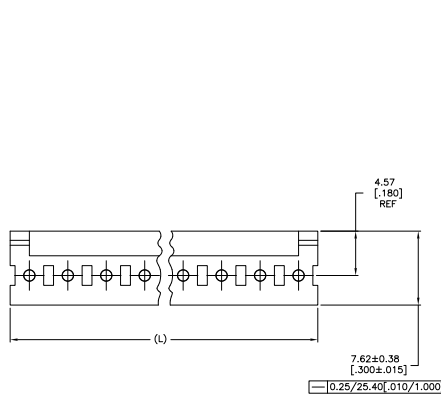


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REV	DATE	DESCRIPTION	BY	CHK	APP
CM 00					
AF2		REVISED PER ESD-11-04820			11MM11 RK HMR



DIM (L)	NO. OF POSN	ASSEMBLY
95.10 [3.744]	24	5-641120-4
91.14 [3.588]	23	5-641120-3
87.17 [3.432]	22	5-641120-2
83.21 [3.276]	21	5-641120-1
79.25 [3.120]	20	5-641120-0
75.29 [2.964]	19	4-641120-9
71.32 [2.808]	18	4-641120-8
67.36 [2.652]	17	4-641120-7
63.40 [2.496]	16	4-641120-6
59.44 [2.340]	15	4-641120-5
55.47 [2.184]	14	4-641120-4
51.51 [2.028]	13	4-641120-3
47.55 [1.872]	12	4-641120-2
43.59 [1.716]	11	4-641120-1
39.62 [1.560]	10	4-641120-0
35.66 [1.404]	9	3-641120-9
31.70 [1.248]	8	3-641120-8
27.74 [1.092]	7	3-641120-7
23.77 [0.936]	6	3-641120-6
19.81 [0.780]	5	3-641120-5
15.85 [0.624]	4	3-641120-4
11.89 [0.468]	3	3-641120-3
7.92 [0.312]	2	3-641120-2

DIM (L)	NO. OF POSN	ASSEMBLY
95.10 [3.744]	24	2-641120-4
91.14 [3.588]	23	2-641120-3
87.17 [3.432]	22	2-641120-2
83.21 [3.276]	21	2-641120-1
79.25 [3.120]	20	2-641120-0
75.29 [2.964]	19	1-641120-9
71.32 [2.808]	18	1-641120-8
67.36 [2.652]	17	1-641120-7
63.40 [2.496]	16	1-641120-6
59.44 [2.340]	15	1-641120-5
55.47 [2.184]	14	1-641120-4
51.51 [2.028]	13	1-641120-3
47.55 [1.872]	12	1-641120-2
43.59 [1.716]	11	1-641120-1
39.62 [1.560]	10	1-641120-0
35.66 [1.404]	9	641120-9
31.70 [1.248]	8	641120-8
27.74 [1.092]	7	641120-7
23.77 [0.936]	6	641120-6
19.81 [0.780]	5	641120-5
15.85 [0.624]	4	641120-4
11.89 [0.468]	3	641120-3
7.92 [0.312]	2	641120-2

- △ POST TO WITHSTAND 13 NEWTONS (3 LBS) MINIMUM AXIAL FORCE IN BOTH DIRECTIONS SHOWN WITHOUT DISLODGING.
- △ TOLERANCES APPLY TO SOLDER SIDE OF BOARD.
- △ MEASURED AT SURFACE [-A-]
- △ PLASTIC FLASH PERMITTED IN THIS AREA.
- △ PARTS COMPLY WITH AMP SOLDERABILITY SPEC. NO. 109-11-2.
- △ ONE HOLE MAY BE UNDERSIZED 1.65/1.52 [0.065/0.060] DIA. FOR ASSEMBLY RETENTION DURING WAVE SOLDERING.
- △ MATERIAL: HEADER-THERMOPLASTIC POLYESTER GLASS-FILLED 94V-0 (NATURAL)
POST-COPPER ALLOY (SEE NOTES 13 & 14 FOR PLATING)
- △ COORDINATE DIMENSION APPLIES FROM CENTER OF ACTUAL FEATURE.
- △ PLASTIC BURRS CAUSED BY CUT-OFF TOOLING ARE PERMITTED WITHIN THE MAXIMUM TOLERANCE ENVELOPE.
- △ POST TO BE MEASURED WHEN STRIP IS HELD FLAT.
- △ POST MUST WITHSTAND TWO 90° BENDS AGAINST EXTRUSION WITHOUT BREAKING.
- △ DIMENSION SHOULD BE 4.45 [175] MIN WHEN MATING WITH A MTA-156 CONNECTOR ASSEMBLY OR A SL-156 CONNECTOR ASSEMBLY.
- △ PLATING: GOLD PLATE AREA, 0.00038 [0.00015] MINIMUM, ALL SIDES, OVER NICKEL UNDERPLATE, 0.00127 [0.00050] MINIMUM, ALL SIDES AND ENTIRE LENGTH OF POST.
- △ PLATING: BRIGHT TIN/LEAD (93/7) PLATE AREA, 0.00381-0.00889 [0.00150-0.00350] THICK, ALL FOUR SIDES 3.18 [125] MINIMUM FOR -2 THRU -24.
MATTE TIN PLATE AREA 0.00381-0.00889 [0.00150-0.00350] THICK ALL FOUR SIDES, 3.18 [125] FOR -32 THRU -54.
- △ OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI

METRIC

THIS DRAWING IS A CONTROLLED DOCUMENT.

DRAWING NO. 00779
 REV. 5.1
 DATE 11/11/00
 CUSTOMER DRAWING

MTA-156 HEADER ASSEMBLY, FRICTION LOCK, STRAIGHT, 24S ROUND POST, 0.00015 GOLD.

DIM (L) NO. OF POSN ASSEMBLY
 DIM (L) NO. OF POSN ASSEMBLY