



- NOTES:
1. MATERIALS:  
HOUSING: POLYESTER (PBT), GLASS FILLED, UL94 V-0,  
COLOR: BLACK  
TERMINALS: COPPER ALLOY
  2. FINISHES: 1. TIN ONLY; 100µIN TIN OVER 50µIN NICKEL  
2. TIN/GOLD: 30µIN SELECT GOLD (CONTACT MATING AREA),  
100µIN SELECT TIN (PCB TAIL AREA) OVER 50µIN NICKEL OVERALL.
  3. PRODUCT SPECIFICATION: PS-19428-001
  4. PACKAGING SPECIFICATION: PK-19428-002
  5. MATES WITH: 19418 SERIES RECEPTACLE ASSEMBLIES.

PRODUCTION RELEASE EC NO: ETC2005-0273 DRAWN: JPALICK 7/05/06/10 CHKD: JPALICK 7/05/06/14 APPR: RDEROSS 7/05/06/14	QUALITY SYMBOLS ▽=0 ▽=0	GENERAL TOLERANCES (UNLESS SPECIFIED)	DIMENSION STYLE		SCALE	TITLE	MATERIAL NUMBER	TERMINAL PLATING
			mm	INCH				
REV A	DESCRIPTION	4 PLACES ± --- ± ---	DRAWN BY	DATE	2:1	2-WAY STRAIGHT HEADER ASSEMBLY, SHORT VERSION	194280009	TIN
		3 PLACES ± --- ± .015	BRUPERT	04/06/23			194280025	SELECT GOLD/TIN
		2 PLACES ± 0.38 ± ---	CHECKED BY	DATE				THIRD ANGLE PROJECTION
		1 PLACE ± --- ± ---	JPALICK	04/06/23				
		ANGULAR ± 1 °	APPROVED BY	DATE				
			RDEROSS	04/06/23				
		DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS	MATERIAL NO.	SEE CHART				
			SIZE	C				
			DOCUMENT NO.	SD-19428-001				
			SHEET NO.	1 OF 1				

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