

4

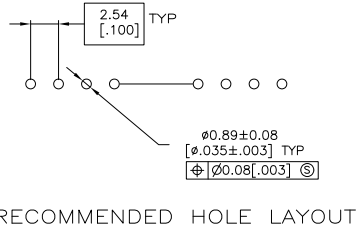
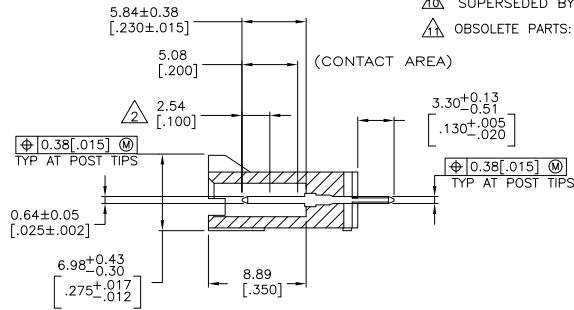
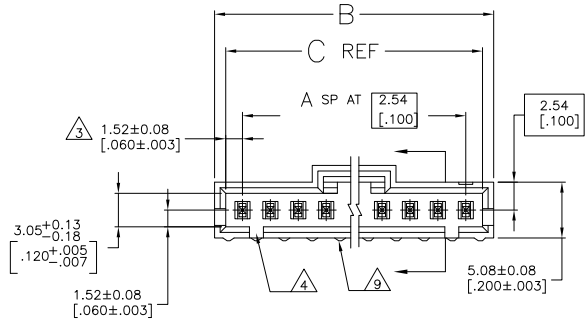
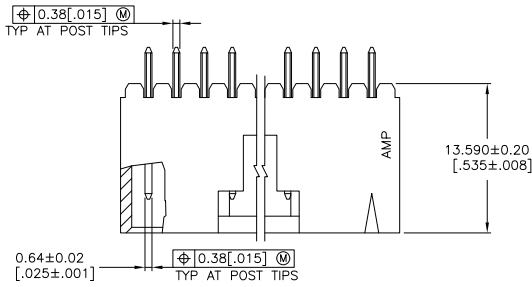
3

2

1

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LOC	DIST	REVISIONS				
AD	00	F	LR	DATE	BY	APPD
		W3		REVISED PER ECO-11-004587	11MAR11	RK HMR



- 1 .000100 BRIGHT TIN-LEAD OVER .000050 NICKEL.
- 2 POINT OF MEASUREMENT FOR PLATING THICKNESS.
- 3 THE NOTED DIMENSIONS APPLY AT THE INTERSECTION OF THE POST AND THE HOUSING.
- 4 ON ASSEMBLIES WITH FOUR OR MORE POSITIONS, TWO POLARIZATION SLOTS. ON ASSEMBLIES WITH TWO OR THREE POSITIONS, ONE POLARIZATION SLOT.
- 5 .000100 BRIGHT TIN OVER .000050 NICKEL.
- 6 PRELIMINARY PART-NOT RELEASED FOR PRODUCTION.
- 7 .000100 MATTE TIN OVER .000050 NICKEL.
- 8 HIGH TEMPERATURE CONFIGURATION
- 9 STANDOFFS NOT PRESENT ON UNDERSIDE OF ASSEMBLY
- 10 OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI

THIS DRAWING IS A CONTROLLED DOCUMENT.		DRN S. SHUEY 05MAR91		
DIMENSIONS: mm [INCHES]		CHK L. CASTAGNA 27MAR93		
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APPD L. CASTAGNA 27MAR93	NAME	
0 P.L.C. ±	1 P.L.C. ±	PRODUCT SPEC		HDR ASSY, VERT, SINGLE ROW
2 P.L.C. ±	3 P.L.C. ±	108-25034		2.54 [100] C/L 0.64 [025] SO POST,
4 P.L.C. ±	ANGLES ±	APPLICATION SPEC		WITH FLZN & LATCHING, AMPMODU MTE
MATERIAL FINISH		114-25026	SIZE CASE CODE DRAWING NO	RESTRICTED TO
HOUSING: SEE TABLE		HEIGHT	A2	©=103639
CUSTOMER DRAWING		SCALE	4:1	SHEET 1 of 2 REV W3

4

3

2

1

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LOC	DIST	F	LN	DESCRIPTION	DATE	BY	APPD
AD	00	-	-	SEE SHEET 1	-	-	-

REMARKS	PLATING	C	B	A	NO. OF POSN	PART NO.
△/△	△	64.01	66.04	24	25	7-103639-4
△/△	△	[2.520]	[2.600]			
△/△	△	61.47	63.50	23	24	7-103639-3
△/△	△	[2.420]	[2.500]			
△/△	△	58.93	60.96	22	23	7-103639-2
△/△	△	[2.320]	[2.400]			
△/△	△	56.39	58.42	21	22	7-103639-1
△/△	△	[2.220]	[2.300]			
△/△	△	53.85	55.88	20	21	7-103639-0
△/△	△	[2.120]	[2.200]			
△/△	△	51.31	53.34	19	20	6-103639-9
△/△	△	[2.020]	[2.100]			
△/△	△	48.77	50.80	18	19	6-103639-8
△/△	△	[1.920]	[2.000]			
△/△	△	46.23	48.26	17	18	6-103639-7
△/△	△	[1.820]	[1.900]			
△/△	△	43.69	45.72	16	17	6-103639-6
△/△	△	[1.720]	[1.800]			
△/△	△	41.15	43.18	15	16	6-103639-5
△/△	△	[1.620]	[1.700]			
△/△	△	38.61	40.64	14	15	6-103639-4
△/△	△	[1.520]	[1.600]			
△/△	△	36.07	38.10	13	14	6-103639-3
△/△	△	[1.420]	[1.500]			
△/△	△	33.53	35.56	12	13	6-103639-2
△/△	△	[1.320]	[1.400]			
△/△	△	30.99	33.02	11	12	6-103639-1
△/△	△	[1.220]	[1.300]			
△/△	△	28.45	30.48	10	11	6-103639-0
△/△	△	[1.120]	[1.200]			
△/△	△	25.91	27.94	9	10	5-103639-9
△/△	△	[1.020]	[1.100]			
△/△	△	23.37	25.40	8	9	5-103639-8
△/△	△	[.920]	[1.000]			
△/△	△	20.83	22.86	7	8	5-103639-7
△/△	△	[.820]	[.900]			
△/△	△	18.29	20.32	6	7	5-103639-6
△/△	△	[.720]	[.800]			
△/△	△	15.75	17.78	5	6	5-103639-5
△/△	△	[.620]	[.700]			
△/△	△	13.21	15.24	4	5	5-103639-4
△/△	△	[.520]	[.600]			
△/△	△	10.67	12.70	3	4	5-103639-3
△/△	△	[.420]	[.500]			
△/△	△	8.13	10.16	2	3	5-103639-2
△/△	△	[.320]	[.400]			
△/△	△	5.59	7.62	1	2	5-103639-1
△/△	△	[.220]	[.300]			

△/△ OBSOLETE  
 △/△ OBSOLETE  
 △/△ OBSOLETE  
 △/△ OBSOLETE  
 △/△ SUPERSEDED BY 7-103639-1  
 △/△ OBSOLETE  
 △/△ SUPERSEDED BY 6-103639-0

REMARKS	PLATING	C	B	A	NO. OF POSN	PART NO.
△/△	△	15.75	17.78	5	6	3-103639-3
△/△	△	[.620]	[.700]			
△/△	△	10.67	12.70	3	4	3-103639-2
△/△	△	[.420]	[.500]			
△/△	△	8.13	10.16	2	3	3-103639-1
△/△	△	[.320]	[.400]			
△/△	△	30.99	33.02	11	12	3-103639-0
△/△	△	[1.220]	[1.300]			
△/△	△	25.91	27.94	9	10	2-103639-9
△/△	△	[1.020]	[1.100]			
△/△	△	20.83	22.86	7	8	2-103639-8
△/△	△	[.820]	[.900]			
△/△	△	18.29	20.32	6	7	2-103639-7
△/△	△	[.720]	[.800]			
△/△	△	15.75	17.78	4	5	2-103639-6
△/△	△	[.520]	[.600]			
△/△	△	5.59	7.62	1	2	2-103639-5
△/△	△	[.220]	[.300]			
△/△	△	64.01	66.04	24	25	2-103639-4
△/△	△	[2.520]	[2.600]			
△/△	△	61.47	63.50	23	24	2-103639-3
△/△	△	[2.420]	[2.500]			
△/△	△	58.93	60.96	22	23	2-103639-2
△/△	△	[2.320]	[2.400]			
△/△	△	56.39	58.42	21	22	2-103639-1
△/△	△	[2.220]	[2.300]			
△/△	△	53.85	55.88	20	21	2-103639-0
△/△	△	[2.120]	[2.200]			
△/△	△	51.31	53.34	19	20	1-103639-9
△/△	△	[2.020]	[2.100]			
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△/△	△	[1.920]	[2.000]			
△/△	△	46.23	48.26	17	18	1-103639-7
△/△	△	[1.820]	[1.900]			
△/△	△	43.69	45.72	16	17	1-103639-6
△/△	△	[1.720]	[1.800]			
△/△	△	41.15	43.18	15	16	1-103639-5
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△/△	△	38.61	40.64	14	15	1-103639-4
△/△	△	[1.520]	[1.600]			
△/△	△	36.07	38.10	13	14	1-103639-3
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△/△	△	33.53	35.56	12	13	1-103639-2
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△/△	△	30.99	33.02	11	12	1-103639-1
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△/△	△	28.45	30.48	10	11	1-103639-0
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△/△	△	25.91	27.94	9	10	103639-9
△/△	△	[1.020]	[1.100]			
△/△	△	23.37	25.40	8	9	103639-8
△/△	△	[.920]	[1.000]			
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△/△	△	[.820]	[.900]			
△/△	△	18.29	20.32	6	7	103639-6
△/△	△	[.720]	[.800]			
△/△	△	15.75	17.78	5	6	103639-5
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△/△	△	13.21	15.24	4	5	103639-4
△/△	△	[.520]	[.600]			
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△/△	△	[.420]	[.500]			
△/△	△	8.13	10.16	2	3	103639-2
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△/△	△	5.59	7.62	1	2	103639-1
△/△	△	[.220]	[.300]			

THIS DRAWING IS A CONTROLLED DOCUMENT. DIM: S. SHUEY 05MAR91  
 DWG: L. CASTAGNA 27MAR93  
 DIMENSIONS: mm [INCHES]  
 TOLERANCES UNLESS OTHERWISE SPECIFIED:  
 0 PLZ ± .010  
 1 PLZ ± .015  
 2 PLZ ± .020  
 3 PLZ ± .030  
 4 PLZ ± .050  
 ANGLES ± .5°  
 MATERIAL: FINISH: SEE TABLE  
 HOUSING: SEE TABLE  
 DIM: S. SHUEY 05MAR91  
 DWG: L. CASTAGNA 27MAR93  
 ZFCO: L. CASTAGNA  
 PRODUCT SPEC: 108-25034  
 APPLICATION SPEC: 114-25026  
 WEIGHT: -  
 SIZE: A2  
 CASE CODE: -  
 DRAWING NO: C=103639  
 HDR ASSY, VERT, SINGLE ROW  
 2.54 [100] C/L 0.64 [025] SO POST,  
 WITH PLZN & LATCHING, AMPMODU MTE  
 RESTRICTED TO: -  
 CUSTOMER DRAWING SCALE: 1:1 SHEET: 2 of 2 REV: W3