

STANDARD AND PUBLISHED PROJECTIONS
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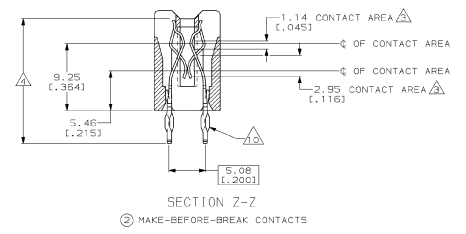
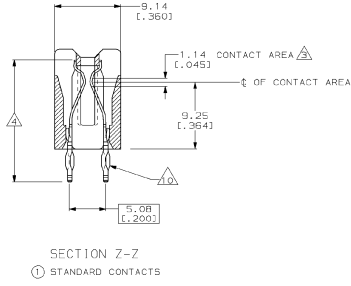
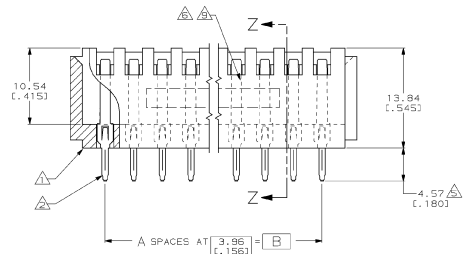
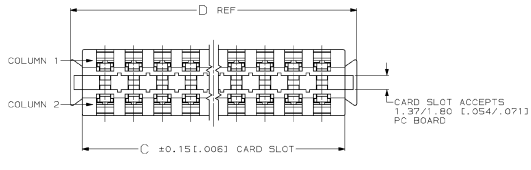
CONTACT LOADING CHART (CARD SLOT VIEW)

PART NO	COLUMN NO	ROW NUMBER															
		0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1
-1	1	①	①	②	②	①	①	①	①	②	②	①	①	①	①	①	①
	2	①	①	②	②	①	①	①	①	②	②	①	①	①	①	①	①

REV	DATE	DESCRIPTION	BY	CHKD
A	0010-0276-94	REVISED PER 0010-0313-94	10/24/94	50
B	0010-0313-94	REVISED PER 0010-0407-95	2/1/95	50
C	0010-0407-95	REVISED PER 0010-0200-95	9/23/95	50
D	0010-0200-95	REVISED PER 0010-1143-94	8/11/94	50
E	0010-1143-94	REVISED PER 0010-1531-95	1/28/95	50
F	0010-1531-95			

- △ MATERIAL: VALOX 420 SE0, BLACK
- △ MATERIAL: STANDARD - COPPER NICKEL
SHORTING - BERYLLIUM COPPER
- △ GOLD PL .00076 (.000030) MIN THK PER MIL-G-45204
- △ NICKEL PL .00127 (.000050) MIN THK PER QQ-N-290
- △ SOLDER PL .00076 (.000030) MIN THK.
- △ STAMPED P/N & DATE CODE.
- 7. OPTIONAL: KEYING PLUG FOR INTERCONTACT KEYING IS 118982-1
- 8. OPTIONAL: CARD GUIDE (BASE NO 117169)
- △ ALL PARTS ASSEMBLED IN MEXICO MUST BE STAMPED "ASSY IN MEXICO". THE WORD "MEXICO" CAN BE SUBSTITUTED ONLY WHERE PART SIZE PROHIBITS STAMPING "ASSY IN MEXICO", INK PER 115-3009, APPROX WHERE SHOWN, SIDE OPTIONAL.
- △ ACTION PIN REQUIRES 2.13(.084) MIN THK PC BOARD.

HOLE DIA	REQUIRED HOLE DIAMETER TOLERANCES FOR COMPLIANT SECTION		COPPER PLATING THICKNESS	HOLE DIAMETER		COPPER HARDNESS (KNOX)	PAD DIA
	BEFORE PLATING	AFTER PLATING		BEFORE PLATING	AFTER PLATING		
1.15mm	1.15 (.045)	0.03-0.08 (.001-.003)	0.008 MIN (.0003)	0.94-1.09 (.037-.043)	0.914-1.09 (.036-.043)	150 MAX	1.52 (.062)
1.15mm	1.15 (.045)			NOT PLATED THRU			1.65 (.065)



118.21 [4.654]	114.91 [4.524]	106.99 [4.212]	27	28	536234-1
D	C	B	A	POGN	PART NO

DO NOT SCALE PRINT. UNLESS SPECIFIED DIMENSIONS IN MM (INCHES) TOLERANCES: .015 (PLC DEC ± 0.26 (10%)) ANGLES: ° MATERIAL: △△△ FINISH: △△△

DR: 10/19/94 R.L. LORR
CHK: 7/12/94 R.L. ROSE
APPD: 7/12/94 R.L. ROSE
APPD: 7/12/94 R.L. ROSE
PRODUCT SPEC: -
APPLICATION SPEC: -
DESIGN: -

AMP Incorporated
Harrisburg, PA 17105-3600

CONNECTOR AMP PACE .155x.200
SELECT LOAD

DATE CODE: 00779
SCALE: 4:1

DRAWING NO: 536234
SHEET: 1 OF 1

CUSTOMER DRAWING