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REVISIONS FOR INFORMATION

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CONTACT LOADING CHART

PART NO	COLUMN NO	ROW NO																			
		0	1	2	3	4	5	6	7	8	9	0	1	1	1	1	1	1	1	1	9
650281-1 & 5-650281-1	3	2																			2
	2	1																			1
	1	1																			1
	0	2																			2

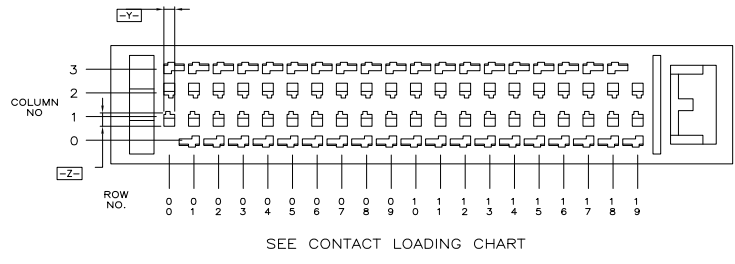
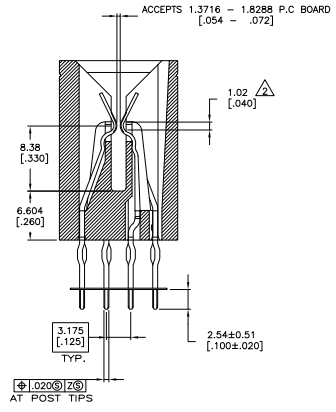
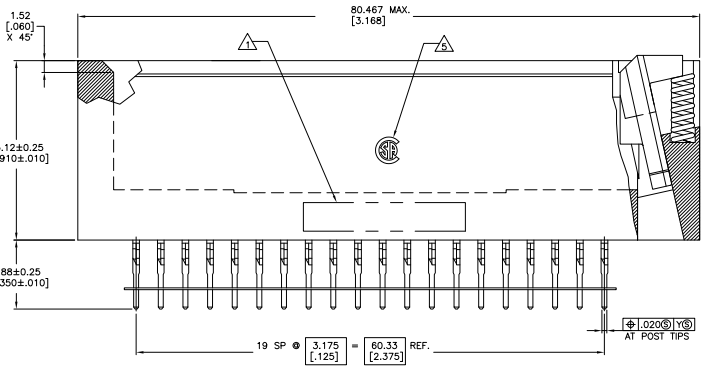
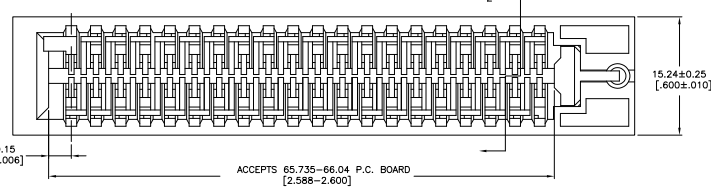
REV	DATE	DESCRIPTION	BY	CHK	APP
AD	00				
D		REVISED PER EC 0030-0205-06	28FEB04	SSK	MM

- △ AMP, PART NUMBER AND DATE CODE MARKED IN APPROXIMATE AREA SHOWN.
- △ GOLD PL .000030 MIN. THK. OVER .040 WIDE BAND, SOLDER PL .000030 MIN. THK. ON POSTS, NICKEL UNDERPLATE .000150 MIN. THK. ALL OVER
- △ HOUSING - POLYESTER MOLDING COMPOUND, VALOX 420-SEO COLOR: BLACK
WEDGE - POLYESTER MOLDING COMPOUND, VALOX 420-SEO COLOR: BLACK
COL. SPRING - STAINLESS STEEL
LOCATING STRIP - POLYESTER
INNER CONTACT - COPPER ALLOY 725
OUTER CONTACT - COPPER ALLOY 725

4. REQUIRED HOLE DIAMETER TOLERANCES

HOLE DIA.	PLATING THICKNESS	HOLE DIA.	COPPER HARDNESS	PAD DIA.
0.001	COPPER	TIN LEAD AFTER PLATING AFTER REFLOW	K40000	MIN
0.0453	0.01--0.03	0.0003 MIN	0.37--0.43	0.36--0.43
0.0453	NOT PLATED THRU		150 MAX	0.052
				0.065

- △ CSA LOGO MARKED IN APPROXIMATE AREA AS SHOWN.
- △ GOLD PL .000030 MIN. THK. OVER .040 WIDE BAND, MATTE TIN PL .000030 MIN. THK. ON POSTS, NICKEL UNDERPLATE .000150 MIN. THK. ALL OVER



REV	DATE	DESCRIPTION	BY	CHK	APP
6		SEE NOTE 2			
5		SEE NOTE 2			
4		SEE NOTE 1			
3		SEE NOTE 1			
2		SEE NOTE 2			
1		SEE NOTE 2			
0		SEE NOTE 1			

3	SHORTING	2	OUTER	1	INNER		
CONTACT FINISH				MARKING		PART NO	
THIS DRAWING IS A CONTROLLED DOCUMENT.				ELECTRONICS CORPORATION		39 DUAL 78 POSN. CONNECTOR ASSY. TELEVISION	
DRAWING NO. A100779				REV. 4.1		DATE 11/1/04	