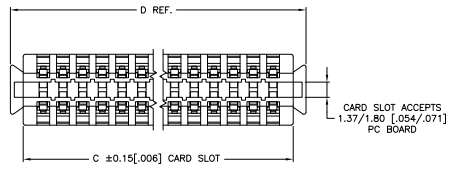


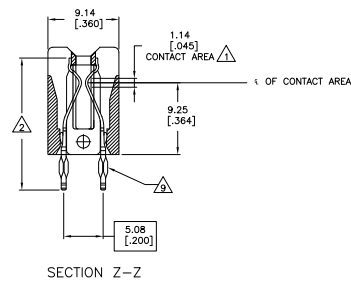
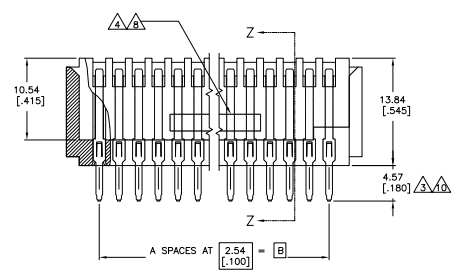
REV	DATE	DESCRIPTION	BY	CHK	APP
AD	14				
L		REVISED PER EC 0030-0205-05	13FBM4	SSK	MM
LT		REVISED PER EC0-09-024717	07M09	KK	AEG

- △ GOLD PLATE .00076[.000030] MIN. THICK.
- △ NICKEL PL .00127[.000050] MIN. THK. PER QQ-N-290.
- △ SOLDER PL .00076[.000030] MIN. THK.
- △ STAMPED P/N & DATE CODE.
- 5. OPTIONAL: KEYING PLUG FOR INTERCONTACT KEYING IS 118982-1.
- 6. OPTIONAL: CARD GUIDE (BASE NO 117169).
- △ TOP SURFACE OF P.C BOARD AFTER APPLICATION DUE TO MYLAR THICKNESS.
- △ ALL PARTS ASSEMBLED IN MEXICO MUST BE STAMPED "ASSY IN MEXICO". THE WORD "MEXICO" CAN BE SUBSTITUTED ONLY WHERE PART SIZE PROHIBITS STAMPING "ASSY IN MEXICO", INK PER 115-9009, APPROX WHERE SHOWN, SIDE OPTIONAL.
- △ ACTION PIN REQUIRES 2.13[.084] MIN. THK PC BOARD.

REQ'D DRILL SIZE	HOLE DIA ±.03[.001]	PLATING THICKNESS		HOLE DIAMETER		COPPER HARDNESS (KNOOP)	PAD DIA MIN.
		COPPER	TIN/LEAD	AFTER PLATING	AFTER REFLOW		
1.15mm	1.15 [0.0453]	0.03-0.08 [0.001-0.003]	0.008 MIN. [0.0003] MIN.	0.94-1.09 [0.037-.043]	0.914-1.09 [0.036-.043]	150 MAX	1.57 [0.062]
1.15mm	1.15 [0.0453]	NOT PLATED THRU					



- △ MATTE TIN PL .00076[.000030] MIN. THK.
- △ OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI



△ OBSOLETE	99.92	3.934	96.62	3.804	91.44	3.600	36	37	7-650122-3
△ OBSOLETE	87.22	3.434	83.92	3.304	78.74	3.100	31	32	6-650122-8
△ OBSOLETE	115.16	4.534	111.86	4.404	106.68	4.200	42	43	2-650122-9
SUPERCEDED BY 2-119738-0	103.54	4.234	104.24	4.104	93.66	3.900	39	40	2-650122-5
△ OBSOLETE	99.92	3.934	96.62	3.804	91.44	3.600	36	37	2-650122-3
△	87.22	3.434	83.92	3.304	78.74	3.100	31	32	1-650122-8
△	66.74	2.234	63.44	2.104	48.26	1.900	19	20	650122-6
SUPERCEDED BY 119738-1	44.04	1.734	40.74	1.604	35.66	1.400	14	15	650122-1

THIS DRAWING IS A CONTROLLED DOCUMENT.

INCHES (DIMENSIONS) 1/16" (TOLERANCES) 1/16" (MATERIAL) 1/16" (FINISH) 1/16" (PLATING) 1/16" (SOLDER)

REVISIONS: 1. 000779 (G) 650122

DATE: 4-1

SIZE: 4-1

CONNECTOR, AMP FACE .100 X .200

REVISIONS: 1. 000779 (G) 650122

DATE: 4-1

SIZE: 4-1