

FEATURES

KEMET's line of Tin/Lead termination commercial MLCC surface mount capacitors are designed to meet the needs of the commercial, high reliability, and military customer applications where Tin/Lead plating is required. KEMET's Tin/Lead electroplating process is designed to meet a 5% minimum lead content in the termination of the component. As the bulk of the electronics industry marches to RoHS compliance it is important that KEMET provide the Tin/Lead terminated products for our valued high reliability and military customers.

KEMET Tin/Lead MLCC surface mount capacitors are available in standard EIA case sizes from 0402 to 2225 and standard capacitance values in X7R and C0G dielectrics. Voltage ratings range from 6.3V to 200V. To order the Tin/Lead terminations indicate an "L" in the 14th digit of the part number. To request the L Series termination for other surface mount product lines (Open Mode, High Voltage, Arrays, etc.) or for additional dielectrics and higher voltage ratings, please contact the factory or local Sales representative.

CAPACITOR OUTLINE DRAWINGS

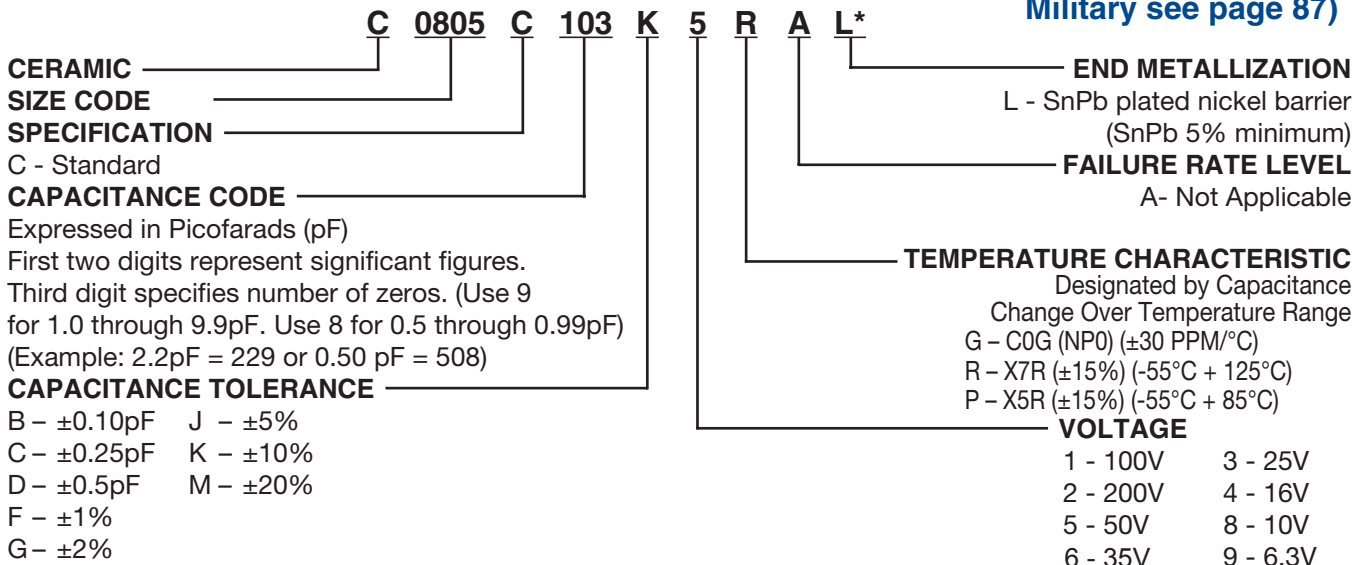


DIMENSIONS—MILLIMETERS AND (INCHES)

EIA SIZE CODE	METRIC SIZE CODE	L - LENGTH	W - WIDTH	T THICKNESS	B - BANDWIDTH	S SEPARATION minimum	MOUNTING TECHNIQUE
0201*	0603	0.6 (.024) ± .03 (.001)	0.3 ± (.012) ± .03 (.001)	See page 78 for thickness dimensions.	0.15 (.006) ± .05 (.002)	N/A	Solder Reflow
0402*	1005	1.0 (.04) ± .05 (.002)	0.5 (.02) ± .05 (.002)		0.20 (.008) - .40 (.016)	0.3 (.012)	
0603	1608	1.6 (.063) ± .15 (.006)	0.8 (.032) ± .15 (.006)		0.35 (.014) ± .15 (.006)	0.7 (.028)	Solder Wave + or Solder Reflow
0805*	2012	2.0 (.079) ± .20 (.008)	1.25 (.049) ± .20 (.008)		0.50 (.02) ± .25 (.010)	0.75 (.030)	
1206*	3216	3.2 (.126) ± .20 (.008)	1.6 (.063) ± .20 (.008)		0.50 (.02) ± .25 (.010)	N/A	
1210*	3225	3.2 (.126) ± .20 (.008)	2.5 (.098) ± .20 (.008)		0.50 (.02) ± .25 (.010)	N/A	Solder Reflow
1808	4520	4.5 (.177) ± .30 (.012)	2.0 (.079) ± .20 (.008)		0.60 (.024) ± .35 (.014)	N/A	
1812	4532	4.5 (.177) ± .30 (.012)	3.2 (.126) ± .30 (.012)		0.60 (.024) ± .35 (.014)	N/A	
1825*	4564	4.5 (.177) ± .30 (.012)	6.4 (.252) ± .40 (.016)		0.60 (.024) ± .35 (.014)	N/A	
2220	5650	5.6 (.220) ± .40 (.016)	5.0 (.197) ± .40 (.016)		0.60 (.024) ± .35 (.014)	N/A	
2225	5664	5.6 (.220) ± .40 (.016)	6.3 (.248) ± .40 (.016)	0.60 (.024) ± .35 (.014)	N/A		

* Note: Indicates EIA Preferred Case Sizes (Tightened tolerances apply for 0402, 0603, and 0805 packaged in bulk cassette, see page 96).
 † For extended value 1210 case size - solder reflow only.

CAPACITOR ORDERING INFORMATION (Standard Chips - For Military see page 87)



* Part Number Example: C0805C103K5RAL (14 digits - no spaces)

Refer to pages 73-76 for NP0/C0G, X7R and X5R dielectric capacitance ranges available.

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Thickness Code Reference Chart Packaging Quantity Based on Finished Chip Thickness Specifications

Thickness Code	Chip Size	Chip Thickness Range (mm)	Qty per Reel 7" Plastic	Qty per Reel 13" Plastic	Qty per Reel 7" Paper	Qty per Reel 13" Paper	Qty per Bulk Cassette
AA	0201	0.30 ± 0.03	N/A	N/A	15,000	N/A	N/A
BB	0402	0.50 ± 0.05	N/A	N/A	10,000	50,000	50,000
CB	0603	0.80 ± 0.07	N/A	N/A	4,000	10,000	15,000
CC	0603	0.80 ± 0.10	N/A	N/A	4,000	10,000	N/A
CD	0603	0.80 ± 0.15	N/A	N/A	4,000	10,000	N/A
DB	0805	0.60 ± 0.10	N/A	N/A	4,000	10,000	10,000
DC	0805	0.78 ± 0.10	N/A	N/A	4,000	10,000	N/A
DD	0805	0.90 ± 0.10	N/A	N/A	4,000	10,000	N/A
DE	0805	1.00 ± 0.10	2,500	10,000	N/A	N/A	N/A
DF	0805	1.10 ± 0.10	2,500	10,000	N/A	N/A	N/A
DG	0805	1.25 ± 0.15	2,500	10,000	N/A	N/A	N/A
DH	0805	1.25 ± 0.20	2,500	10,000	N/A	N/A	N/A
DJ	0805	1.25 ± 0.20	3,000	N/A	N/A	N/A	N/A
DK	0805	1.25 ± 0.15	3,000	N/A	N/A	N/A	N/A
DL	0805	0.95 ± 0.10	4,000	10,000	N/A	N/A	N/A
EB	1206	0.78 ± 0.10	4,000	10,000	4,000	10,000	N/A
EC	1206	0.90 ± 0.10	4,000	10,000	N/A	N/A	N/A
ED	1206	1.00 ± 0.10	2,500	10,000	N/A	N/A	N/A
EE	1206	1.10 ± 0.10	2,500	10,000	N/A	N/A	N/A
EF	1206	1.20 ± 0.15	2,500	10,000	N/A	N/A	N/A
EG	1206	1.60 ± 0.15	2,000	8,000	N/A	N/A	N/A
EH	1206	1.60 ± 0.20	2,000	8,000	N/A	N/A	N/A
EJ	1206	1.70 ± 0.20	2,000	8,000	N/A	N/A	N/A
EK	1206	0.80 ± 0.10	2,000	8,000	N/A	N/A	N/A
EL	1206	1.15 ± 0.15	2,000	8,000	N/A	N/A	N/A
EM	1206	1.25 ± 0.15	2,500	10,000	N/A	N/A	N/A
EN	1206	0.95 ± 0.10	4,000	10,000	N/A	N/A	N/A
FB	1210	0.78 ± 0.10	4,000	10,000	N/A	N/A	N/A
FC	1210	0.90 ± 0.10	4,000	10,000	N/A	N/A	N/A
FD	1210	0.95 ± 0.10	4,000	10,000	N/A	N/A	N/A
FE	1210	1.00 ± 0.10	2,500	10,000	N/A	N/A	N/A
FF	1210	1.10 ± 0.10	2,500	10,000	N/A	N/A	N/A
FG	1210	1.25 ± 0.15	2,500	10,000	N/A	N/A	N/A
FH	1210	1.55 ± 0.15	2,000	8,000	N/A	N/A	N/A
FJ	1210	1.85 ± 0.20	2,000	8,000	N/A	N/A	N/A
FK	1210	2.10 ± 0.20	2,000	8,000	N/A	N/A	N/A
FL	1210	1.40 ± 0.15	2,000	8,000	N/A	N/A	N/A
FM	1210	1.70 ± 0.20	2,000	8,000	N/A	N/A	N/A
FN	1210	1.85 ± 0.20	2,000	8,000	N/A	N/A	N/A
FO	1210	1.50 ± 0.20	2,000	8,000	N/A	N/A	N/A
FP	1210	1.60 ± 0.20	2,000	8,000	N/A	N/A	N/A
FQ	1210	2.50 ± 0.22	1,500	N/A	N/A	N/A	N/A
FR	1210	2.25 ± 0.20	2,000	8,000	N/A	N/A	N/A
FS	1210	2.50 ± 0.20	1,000	4,000	N/A	N/A	N/A
FT	1210	1.90 ± 0.20	1,500	4,000	N/A	N/A	N/A
LD	1808	0.90 ± 0.10	4,000	10,000	N/A	N/A	N/A
GB	1812	1.00 ± 0.10	1,000	4,000	N/A	N/A	N/A
GC	1812	1.10 ± 0.10	1,000	4,000	N/A	N/A	N/A
GD	1812	1.25 ± 0.15	1,000	4,000	N/A	N/A	N/A
GE	1812	1.30 ± 0.10	1,000	4,000	N/A	N/A	N/A
GF	1812	1.50 ± 0.10	1,000	4,000	N/A	N/A	N/A
GG	1812	1.55 ± 0.10	1,000	4,000	N/A	N/A	N/A
GH	1812	1.40 ± 0.15	1,000	4,000	N/A	N/A	N/A
GJ	1812	1.70 ± 0.15	1,000	4,000	N/A	N/A	N/A
GK	1812	1.60 ± 0.20	1,000	4,000	N/A	N/A	N/A
GL	1812	1.90 ± 0.20	1,000	4,000	N/A	N/A	N/A
GM	1812	2.00 ± 0.20	1,000	4,000	N/A	N/A	N/A
GN	1812	1.70 ± 0.20	1,000	4,000	N/A	N/A	N/A
GO	1812	2.50 ± 0.20	500	N/A	N/A	N/A	N/A
HB	1825	1.10 ± 0.15	1,000	4,000	N/A	N/A	N/A
HC	1825	1.15 ± 0.15	1,000	4,000	N/A	N/A	N/A
HD	1825	1.30 ± 0.15	1,000	4,000	N/A	N/A	N/A
HE	1825	1.40 ± 0.15	1,000	4,000	N/A	N/A	N/A
HF	1825	1.50 ± 0.15	1,000	4,000	N/A	N/A	N/A
JB	2220	1.00 ± 0.15	1,000	4,000	N/A	N/A	N/A
JC	2220	1.10 ± 0.15	1,000	4,000	N/A	N/A	N/A
JD	2220	1.30 ± 0.15	1,000	4,000	N/A	N/A	N/A
JE	2220	1.40 ± 0.15	1,000	4,000	N/A	N/A	N/A
JF	2220	1.50 ± 0.15	1,000	4,000	N/A	N/A	N/A
JG	2220	1.70 ± 0.15	1,000	4,000	N/A	N/A	N/A
JH	2220	1.80 ± 0.15	1,000	4,000	N/A	N/A	N/A
JO	2220	2.40 ± 0.15	500	2,000	N/A	N/A	N/A
KB	2225	1.00 ± 0.15	1,000	4,000	N/A	N/A	N/A
KC	2225	1.10 ± 0.15	1,000	4,000	N/A	N/A	N/A
KD	2225	1.30 ± 0.15	1,000	4,000	N/A	N/A	N/A
KE	2225	1.40 ± 0.15	1,000	4,000	N/A	N/A	N/A

This chart refers to ceramic chip thickness codes on pages 73 – 76.

Note: TU suffix represents tape and reel packaging of unmarked components.

Note: TM suffix represents tape and reel packaging of marked components.

Cases sizes ≤1210 are 8mm tape with 4mm pitch and Case Sizes >1210 are 12mm tape and 8mm pitch.

Tape & Reel Packaging

KEMET offers Multilayer Ceramic Chip Capacitors packaged in 8mm and 12mm plastic tape on 7" and 13" reels in accordance with EIA standard 481-1: Taping of surface mount components for automatic handling. This packaging system is compatible with all tape fed automatic pick and place systems. See page 78 for details on reeling quantities for commercial chips and page 87 for MIL-PRF-55681 chips.



Case Sizes ≤ 1210 are 8 mm tape with 4 mm pitch.
Case Sizes >1210 are 12 mm tape with 8 mm pitch.

Note: TU suffix represents tape and reel packaging of unmarked components.
TM suffix represents tape and reel packaging of marked components.

SURFACE MOUNT LAND DIMENSIONS - CERAMIC CHIP CAPACITORS - MM



Dimension	Reflow Solder					Wave Solder				
	Z	G	X	Y(ref)	C(ref)	Z	G	X	Y(ref)	Smin
0402	2.14	0.28	0.74	0.93	1.21	Not Recommended				
0603	2.78	0.68	1.08	1.05	1.73	3.18	0.68	0.80	1.25	1.93
0805	3.30	0.70	1.60	1.30	2.00	3.70	0.70	1.10	1.50	2.20
1206	4.50	1.50	2.00	1.50	3.00	4.90	1.50	1.40	1.70	3.20
1210	4.50	1.50	2.90	1.50	3.00	4.90	1.50	2.00	1.70	3.20
1812	5.90	2.30	3.70	1.80	4.10	Not Recommended				
1825	5.90	2.30	6.90	1.80	4.10					
2220	7.00	3.30	5.50	1.85	5.15					
2225	7.00	3.30	6.80	1.85	5.15					

Calculation Formula
 $Z = Lmin + 2Jt + Tt$
 $G = Smax - 2Jh - Th$
 $X = Wmin + 2Js + Ts$
 Tt, Th, Ts = Combined tolerances

TANTALUM, CERAMIC AND ALUMINUM CHIP CAPACITORS

Packaging Information

Performance Notes

- Cover Tape Break Force:** 1.0 Kg Minimum.
- Cover Tape Peel Strength:** The total peel strength of the cover tape from the carrier tape shall be:

Tape Width	Peel Strength
8 mm	0.1 Newton to 1.0 Newton (10g to 100g)
12 mm	0.1 Newton to 1.3 Newton (10g to 130g)

The direction of the pull shall be opposite the direction of the carrier tape travel. The pull angle of the carrier tape shall be 165° to 180° from the plane of the carrier tape. During peeling, the carrier and/or cover tape shall be pulled at a velocity of 300 ±10 mm/minute.

- Reel Sizes:** Molded tantalum capacitors are available on either 180 mm (7") reels (standard) or 330 mm (13") reels (with C-7280). Note that 13" reels are preferred.
- Labeling:** Bar code labeling (standard or custom) shall be on the side of the reel opposite the sprocket holes. Refer to EIA-556.

Embossed Carrier Tape Configuration: Figure 1



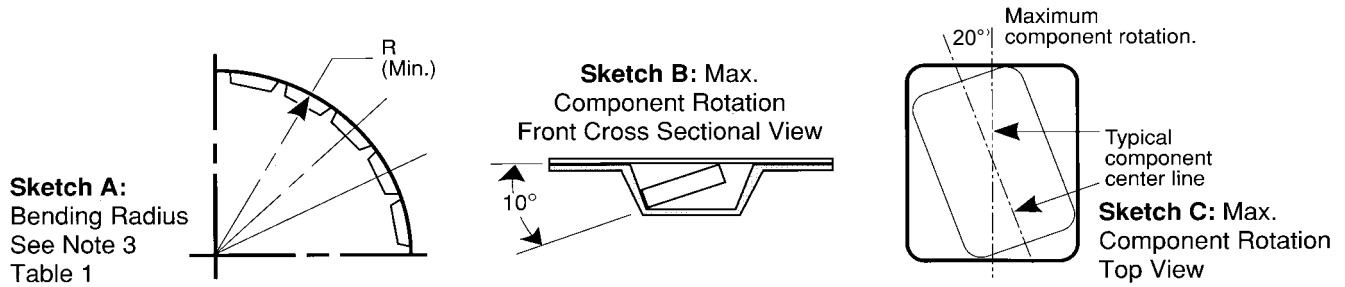
Table 1 — EMBOSSED TAPE DIMENSIONS (Metric will govern)

Constant Dimensions — Millimeters (Inches)									
Tape Size	D ₀	E	P ₀	P ₂	T Max	T ₁ Max			
8 mm and 12 mm	1.5 +0.10 -0.0 (0.059 +0.004, -0.0)	1.75 ±0.10 (0.069 ±0.004)	4.0 ±0.10 (0.157 ±0.004)	2.0 ±0.05 (0.079 ±0.002)	0.600 (0.024)	0.100 (0.004)			
Variable Dimensions — Millimeters (Inches)									
Tape Size	Pitch	B ₁ Max. Note 1	D ₁ Min. Note 2	F	P ₁	R Min. Note 3	T ₂ Max	W	A ₀ B ₀ K ₀ Note 4
8 mm	Single (4 mm)	4.4 (0.173)	1.0 (0.039)	3.5 ±0.05 (0.138 ±0.002)	4.0 ±0.10 (0.157 ±0.004)	25.0 (0.984)	2.5 (0.098)	8.0 ±0.30 (.315 ±0.012)	
12 mm	Double (8 mm)	8.2 (0.323)	1.5 (0.059)	5.5 ±0.05 (0.217 ±0.002)	8.0 ±0.10 (0.315 ±0.004)	30.0 (1.181)	4.6 (0.181)	12.0 ±0.30 (0.472 ±0.012)	

NOTES

- B1 dimension is a reference dimension for tape feeder clearance only.
- The embossment hole location shall be measured from the sprocket hole controlling the location of the embossment. Dimensions of embossment location and hole location shall be applied independent of each other.
- Tape with components shall pass around radius "R" without damage (see sketch A). The minimum trailer length (Fig. 2) may require additional length to provide R min. for 12 mm embossed tape for reels with hub diameters approaching N min. (Table 2)
- The cavity defined by A₀, B₀, and K₀ shall be configured to surround the part with sufficient clearance such that the chip does not protrude beyond the sealing plane of the cover tape, the chip can be removed from the cavity in a vertical direction without mechanical restriction, rotation of the chip is limited to 20 degrees maximum in all 3 planes, and lateral movement of the chip is restricted to 0.5 mm maximum in the pocket (not applicable to vertical clearance.)

Embossed Carrier Tape Configuration (cont.)



Sketch D: Tape Camber (Top View)



Figure 2: Tape Leader & Trailer Dimensions (Metric Dimensions Will Govern)

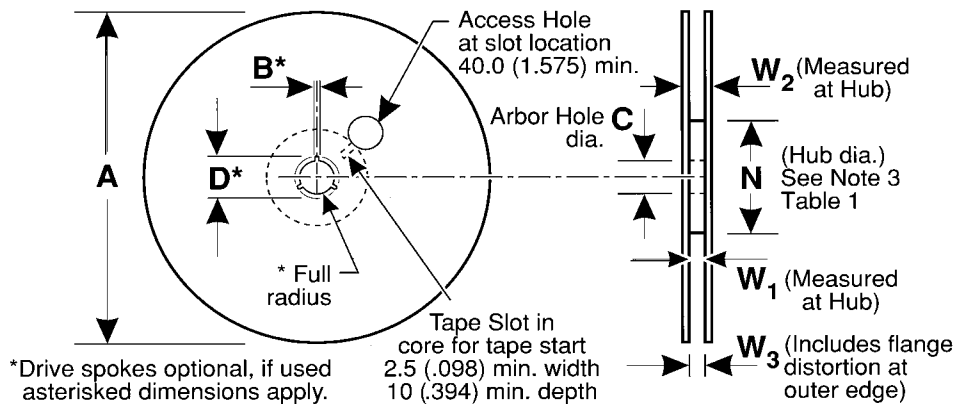


Figure 3: Reel Dimensions (Metric Dimensions will govern)

Table 2 – REEL DIMENSIONS (Metric will govern)

Tape Size	A Max	B^* Min	C	D^* Min	N Min	W_1	W_2 Max	W_3
8 mm	330.0 (12.992)	1.5 (0.059)	13.0 ± 0.20 (0.512 ± 0.008)	20.2 (0.795)	50.0 (1.969) See Note 3 Table 1	8.4 +1.5, -0.0 (0.331 +0.059, -0.0)	14.4 (0.567)	7.9 Min (0.311) 10.9 Max (0.429)
12 mm	330.0 (12.992)	1.5 (0.059)	13.0 ± 0.20 (0.512 ± 0.008)	20.2 (0.795)	Table 1	12.4 +2.0, -0.0 (0.488 +0.078, -0.0)	18.4 (0.724)	11.9 Min (0.469) 15.4 Max (0.606)

Punched Carrier (Paper Tape) Configuration (Ceramic Chips Only):



Table 1: 8 & 12mm Punched Tape
(Metric Dimensions Will Govern)

Constant Dimensions - Millimeters (Inches)

Tape Size	D ₀	E	P ₀	P ₂	T ₁	G ₁	G ₂	R Min.
8mm and 12mm	1.5 +0.10, -0.0 (.059 +0.004, -0.0)	1.75 ± 0.10 (.069 ± 0.004)	4.0 ± 0.10 (.157 ± 0.004)	2.0 ± 0.05 (.079 ± 0.002)	0.10 (.004) Max.	0.75 (.030) Min.	0.75 (.030) Min.	25 (.984) See Note 2 Table 1

Table 1: 8 & 12mm Punched Tape
(Metric Dimensions Will Govern)

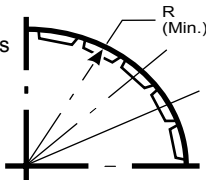
Variable Dimensions - Millimeters (Inches)

Tape Size	P ₁	F	W	A ₀ B ₀	T
8mm 1/2 Pitch	2.0 ± 0.10 (.079 ± .004) See Requirements Section 3.3 (d)	3.5 ± 0.05 (.138 ± .002)	8.0 ± 0.3 (.315 ± 0.012)	See Note 1 Table 1	1.1mm (.043) Max. for Paper Base Tape and 1.6mm (.063) Max. for Non- Paper Base Compositions. See Note 3.
8mm	4.0 ± 0.10 (0.157 ± .004)				
12mm	4.0 ± 0.10 (0.157 ± .004)				
12mm Double Pitch	8.0 ± 0.10 (0.315 ± .004)				

Note:

- A₀, B₀ and T determined by the maximum dimensions to the ends of the terminals extending from the body and/or the body dimensions of the component. The clearance between the ends of the terminals or body of the component to the sides and depth of the cavity (A₀, B₀ and T) must be within 0.05mm (.002) minimum and 0.50mm (.020) maximum. The clearance allowed must also prevent rotation of the component within the cavity of not more than 20 degrees (see sketches A and B).
- Tape with components shall pass around radius "R" without damage.
- KEMET nominal thicknesses are: 0402 = 0.6mm and all others 0.95mm minimum.

Sketch A:
Bending Radius
See Note 2
Table 1



Sketch B:
Max. Component
Rotation - Front
Cross Sectional View



Sketch C:
Component Rotation - Top View



Bulk Cassette Packaging (Ceramic Chips only) (Meets Dimensional Requirements IEC-286-6 and EIAJ 7201)

Table 2 – Capacitance Values Available In Bulk Cassette Packaging



Case Size	Dielectric	Voltage	Min. Cap Value	Max. Cap Value
0402	All	All	All	All
0603	All	All	All	All
0805	C0G	200	109	181
		100	109	331
		50	109	102
	X7R	200	221	392
		100	221	103
		50	221	273
		25	221	104
		16	221	104
Y5V		25	104	224
		16	104	224

Table 1 – Capacitor Dimensions for Bulk Cassette Packaging – Millimeters

Metric Size Code	EIA Size Code	Length L	Width W	Thickness T	Bandwidth B	Minimum Separation S	Number of Pcs/Cassette
1005	0402	1.0 ± 0.05	0.5 ± 0.05	0.5 ± .05	0.2 to 0.4	0.3	50,000
1608	0603	1.6 ± 0.07	0.8 ± 0.07	0.8 ± .07	0.2 to 0.5	0.7	15,000
2012	0805	2.0 ± 0.10	1.25 ± 0.10	0.6 ± .10	0.5 to 0.75	0.75	10,000

Terminations: KEMET nickel barrier layer with a tin overplate.

CAPACITOR MARKING TABLE (Marking Optional - Not Available for 0402 Size or Y5V Dielectric)

Alpha Character	Capacitance (pF) For Various Numerical Identifiers								
	9	0	1	2	3	4	5	6	7
A	0.10	1.0	10	100	1000	10,000	100,000	1,000,000	10,000,000
B	0.11	1.1	11	110	1100	11,000	110,000	1,100,000	11,000,000
C	0.12	1.2	12	120	1200	12,000	120,000	1,200,000	12,000,000
D	0.13	1.3	13	130	1300	13,000	130,000	1,300,000	13,000,000
E	0.15	1.5	15	150	1500	15,000	150,000	1,500,000	15,000,000
F	0.16	1.6	16	160	1600	16,000	160,000	1,600,000	16,000,000
G	0.18	1.8	18	180	1800	18,000	180,000	1,800,000	18,000,000
H	0.20	2.0	20	200	2000	20,000	200,000	2,000,000	20,000,000
J	0.22	2.2	22	220	2200	22,000	220,000	2,200,000	22,000,000
K	0.24	2.4	24	240	2400	24,000	240,000	2,400,000	24,000,000
L	0.27	2.7	27	270	2700	27,000	270,000	2,700,000	27,000,000
M	0.30	3.0	30	300	3000	30,000	300,000	3,000,000	30,000,000
N	0.33	3.3	33	330	3300	33,000	330,000	3,300,000	33,000,000
P	0.36	3.6	36	360	3600	36,000	360,000	3,600,000	36,000,000
Q	0.39	3.9	39	390	3900	39,000	390,000	3,900,000	39,000,000
R	0.43	4.3	43	430	4300	43,000	430,000	4,300,000	43,000,000
S	0.47	4.7	47	470	4700	47,000	470,000	4,700,000	47,000,000
T	0.51	5.1	51	510	5100	51,000	510,000	5,100,000	51,000,000
U	0.56	5.6	56	560	5600	56,000	560,000	5,600,000	56,000,000
V	0.62	6.2	62	620	6200	62,000	620,000	6,200,000	62,000,000
W	0.68	6.8	68	680	6800	68,000	680,000	6,800,000	68,000,000
X	0.75	7.5	75	750	7500	75,000	750,000	7,500,000	75,000,000
Y	0.82	8.2	82	820	8200	82,000	820,000	8,200,000	82,000,000
Z	0.91	9.1	91	910	9100	91,000	910,000	9,100,000	91,000,000
a	0.25	2.5	25	250	2500	25,000	250,000	2,500,000	25,000,000
b	0.35	3.5	35	350	3500	35,000	350,000	3,500,000	35,000,000
d	0.40	4.0	40	400	4000	40,000	400,000	4,000,000	40,000,000
e	0.45	4.5	45	450	4500	45,000	450,000	4,500,000	45,000,000
f	0.50	5.0	50	500	5000	50,000	500,000	5,000,000	50,000,000
m	0.60	6.0	60	600	6000	60,000	600,000	6,000,000	60,000,000
n	0.70	7.0	70	700	7000	70,000	700,000	7,000,000	70,000,000
t	0.80	8.0	80	800	8000	80,000	800,000	8,000,000	80,000,000
y	0.90	9.0	90	900	9000	90,000	900,000	9,000,000	90,000,000

Laser marking is available as an extra-cost option for most KEMET ceramic chips. Such marking is two sided, and includes a \bar{K} to identify KEMET, followed by two characters (per EIA-198 - see table below) to identify the capacitance value. Note that marking is not available for size 0402 nor for any Y5V chip. In addition, the 0603 marking option is limited to the \bar{K} only.



Example shown is 1,000 pF capacitor.