



C Series High Temperature Application

Type: C1005 [EIA CC0402]

C1608 [EIA CC0603] C2012 [EIA CC0805] C3216 [EIA CC1206] C3225 [EIA CC1210]

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Version A11

REMINDERS

Please read before using this product

SAFETY REMINDERS



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C Series







High Temperature Application

Type: C1005, C1608, C2012, C3216, C3225

Features



- · These products have no polarity.
- Their electrostatic capacity temperature response is stable at 15% even in high temperature ranges (up to 150°C).

Parameters	Specifications
Temperature	-55 to +150°C
Characteristics	$\Delta C/C = \pm 15\%$
Operating Temperature	-55 to +150°C
Dissipation Factor	3% maximum
Insulation Resistance	10 GΩ or 500 MΩ • μF minimum
Voltage Proof	2.5 • rated voltage for 1 to 5 seconds Charge/Discharge ≤ 50 mA

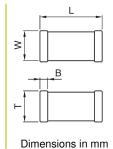
Applications

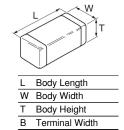






- Automotive (underhood)
- Measurement instruments used at high temperature environments
- LCD display
- · Sensor Module







С X8R 1E 335 K T XXXX **Series Name** Dimensions L x W (mm) Width **Case Code** Length C1005 1.00 ± 0.05 0.50 ± 0.05 C1608 0.80 ± 0.10 1.60 ± 0.10 C2012 2.00 ± 0.20 1.25 ± 0.20 C3216 3.20 ± 0.20 1.60 ± 0.20 C3225 3.20 ± 0.40 2.50 ± 0.30 **Temperature Characteristic Temperature** Capacitance **Temperature** Change Characteristics Range -55 to +150°C Rated Voltage (DC)

Voltage Code	Voltage(DC)
1C	16V
1E	25V
1H	50V
2A	100V

Internal Codes

 Packaging Code
 Style

 T
 Tape and Reel

 Capacitance Tolerance

- i - i - i - i - i

Tolerance Code Tolerance
K ± 10%

Nominal Capacitance (pF)

The capacitance is expressed in three digit codes and in units of pico Farads (pF). The first and second digits identify the first and second significant figures of the capacitance. The third digit identifies the multiplier. R designates a decimal point.

Capacitance Code Capacitance

0R5	0.5pF
010	1pF
102	1,000pF (1nF)
105	1,000,000pF (1µF)

[•] All specifications are subject to change without notice. Please read the precautions before using the product





C1005 [EIA CC0402]

Capacitance Range Chart

Temperature Characteristics: X8R (± 15%) Rated Voltage: 50V (1H), 25V (1E), 16V (1C)

Capacitance	Con		Х	8R
(pF)	Cap Code	Tolerance	1H (50V)	1E (25V)
150	151	K: ± 10%		
220	221			
330	331			
470	471			
680	681			
1,000	102			
1,500	152			
2,200	222			
3,300	332			
4,700	472			
6,800	682			
10,000	103			

Standard Thickness

0.50 ± 0.05 mm



Capacitance Range Table

Class 2 (Temperature Stable)

TDK Part Number (Ordering Code)	Temperature Characteristics	Rated Voltage	Capacitance (pF)	Capacitance Tolerance	Thickness (mm)
C1005X8R1E682K	X8R	25V	6,800	± 10%	0.50 ± 0.05
C1005X8R1E103K	X8R	25V	10,000	± 10%	0.50 ± 0.05
C1005X8R1H151K	X8R	50V	150	± 10%	0.50 ± 0.05
C1005X8R1H221K	X8R	50V	220	± 10%	0.50 ± 0.05
C1005X8R1H331K	X8R	50V	330	± 10%	0.50 ± 0.05
C1005X8R1H471K	X8R	50V	470	± 10%	0.50 ± 0.05
C1005X8R1H681K	X8R	50V	680	± 10%	0.50 ± 0.05
C1005X8R1H102K	X8R	50V	1,000	± 10%	0.50 ± 0.05
C1005X8R1H152K	X8R	50V	1,500	± 10%	0.50 ± 0.05
C1005X8R1H222K	X8R	50V	2,200	± 10%	0.50 ± 0.05
C1005X8R1H332K	X8R	50V	3,300	± 10%	0.50 ± 0.05
C1005X8R1H472K	X8R	50V	4,700	± 10%	0.50 ± 0.05





C1608 [EIA CC0603]

Capacitance Range Chart

Temperature Characteristics: X8R (± 15%)

Rated Voltage: 100V (2A), 50V (1H), 25V (1E), 16V (1C)

Capacitance	Con			X8R	
(pF)	Cap Code	Tolerance	2A (100V)	1H (50V)	1E (25V)
1,000	102	K: ± 10%			
1,500	152				
2,200	222				
3,300	332				
4,700	472				
6,800	682				
10,000	103				
15,000	153				
22,000	223				
33,000	333				
47,000	473				
68,000	683				
100,000	104				

Standard Thickness

0.80 ± 0.15 mm



Capacitance Range Table

Class 2 (Temperature Stable)

TDK Part Number (Ordering Code)	Temperature Characteristics	Rated Voltage	Capacitance (pF)	Capacitance Tolerance	Thickness (mm)
C1608X8R1E683K	X8R	25V	68,000	± 10%	0.80 ± 0.15
C1608X8R1E104K	X8R	25V	100,000	± 10%	0.80 ± 0.15
C1608X8R1H102K	X8R	50V	1,000	± 10%	0.80 ± 0.15
C1608X8R1H152K	X8R	50V	1,500	± 10%	0.80 ± 0.15
C1608X8R1H222K	X8R	50V	2,200	± 10%	0.80 ± 0.15
C1608X8R1H332K	X8R	50V	3,300	± 10%	0.80 ± 0.15
C1608X8R1H472K	X8R	50V	4,700	± 10%	0.80 ± 0.15
C1608X8R1H682K	X8R	50V	6,800	± 10%	0.80 ± 0.15
C1608X8R1H103K	X8R	50V	10,000	± 10%	0.80 ± 0.15
C1608X8R1H153K	X8R	50V	15,000	± 10%	0.80 ± 0.15
C1608X8R1H223K	X8R	50V	22,000	± 10%	0.80 ± 0.15
C1608X8R1H333K	X8R	50V	33,000	± 10%	0.80 ± 0.15
C1608X8R1H473K	X8R	50V	47,000	± 10%	0.80 ± 0.15
C1608X8R2A102K	X8R	100V	1,000	± 10%	0.80 ± 0.15
C1608X8R2A152K	X8R	100V	1,500	± 10%	0.80 ± 0.15
C1608X8R2A222K	X8R	100V	2,200	± 10%	0.80 ± 0.15
C1608X8R2A332K	X8R	100V	3,300	± 10%	0.80 ± 0.15
C1608X8R2A472K	X8R	100V	4,700	± 10%	0.80 ± 0.15
C1608X8R2A682K	X8R	100V	6,800	± 10%	0.80 ± 0.15
C1608X8R2A103K	X8R	100V	10,000	± 10%	0.80 ± 0.15
C1608X8R2A153K	X8R	100V	15,000	± 10%	0.80 ± 0.15

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C2012 [EIA CC0805]

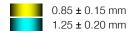
Capacitance Range Chart

Temperature Characteristics: X8R (± 15%)

Rated Voltage: 100V (2A), 50V (1H), 25V (1E), 16V (1C)

Capacitance Ca			X8R			
(pF)	Cap Code	Tolerance	2A (100V)	1H (50V)	1E (25V)	
22,000	223	K: ± 10%				
68,000	683					
100,000	104					
150,000	154					
220,000	224					
330,000	334					

Standard Thickness





Class 2 (Temperature Stable)

TDK Part Number (Ordering Code)	Temperature Characteristics	Rated Voltage	Capacitance (pF)	Capacitance Tolerance	Thickness (mm)
C2012X8R1E154K	X8R	25V	150,000	± 10%	0.85 ± 0.15
C2012X8R1E224K	X8R	25V	220,000	± 10%	1.25 ± 0.20
C2012X8R1E334K	X8R	25V	330,000	± 10%	1.25 ± 0.20
C2012X8R1H683K	X8R	50V	68,000	± 10%	1.25 ± 0.20
C2012X8R1H104K	X8R	50V	100,000	± 10%	1.25 ± 0.20
C2012X8R2A223K	X8R	100V	22.000	± 10%	1.25 ± 0.20





C3216 [EIA CC1206]

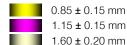
Capacitance Range Chart

Temperature Characteristics: X8R (± 15%)

Rated Voltage: 100V (2A), 50V (1H), 25V (1E), 16V (1C)

Capacitance	Can			X8R		
(pF)	Cap Code	Tolerance	2A (100V)	1H (50V)	1E (25V)	
33,000	333	K: ± 10%				
47,000	473					
68,000	683					
100,000	104					
150,000	154					
220,000	224					Standard
330,000	334					
470,000	474					
680,000	684					
1,000,000	105					







Class 2 (Temperature Stable)

TDK Part Number (Ordering Code)	Temperature Characteristics	Rated Voltage	Capacitance (pF)	Capacitance Tolerance	Thickness (mm)
C3216X8R1E334K	X8R	25V	330,000	± 10%	0.85 ± 0.15
C3216X8R1E474K	X8R	25V	470,000	± 10%	0.85 ± 0.15
C3216X8R1E684K	X8R	25V	680,000	± 10%	1.15 ± 0.15
C3216X8R1E105K	X8R	25V	1,000,000	± 10%	1.60 ± 0.20
C3216X8R1H154K	X8R	50V	150,000	± 10%	0.85 ± 0.15
C3216X8R1H224K	X8R	50V	220,000	± 10%	1.15 ± 0.15
C3216X8R1H334K	X8R	50V	330,000	± 10%	1.60 ± 0.20
C3216X8R1H474K	X8R	50V	470,000	± 10%	1.60 ± 0.20
C3216X8R2A333K	X8R	100V	33,000	± 10%	0.85 ± 0.15
C3216X8R2A473K	X8R	100V	47,000	± 10%	0.85 ± 0.15
C3216X8R2A683K	X8R	100V	68,000	± 10%	1.15 ± 0.15
C3216X8R2A104K	X8R	100V	100,000	± 10%	1.15 ± 0.15
C3216X8R2A154K	X8R	100V	150,000	± 10%	1.60 ± 0.20





C3225 [EIA CC1210]

Capacitance Range Chart

Temperature Characteristics: X8R (± 15%)

Rated Voltage: 100V (2A), 50V (1H), 25V (1E), 16V (1C)

	Capacitance	Cap			X8R		
	(pF)	Code	Tolerance	2A (100V)	1H (50V)	1E (25V)	
ĺ	1,500,000	155	K: ± 10%				
ĺ	2,200,000	225					
	3,300,000	335					





Capacitance Range Table

Class 2 (Temperature Stable)

TDK Part Number (Ordering Code)	Temperature Characteristics	Rated Voltage	Capacitance (pF)	Capacitance Tolerance	Thickness (mm)
C3225X8R1E155K	X8R	25V	1,500,000	± 10%	1.60 ± 0.20
C3225X8R1E225K	X8R	25V	2,200,000	± 10%	2.00 ± 0.20
C3225X8R1E335K	X8R	25V	3,300,000	± 10%	2.50 ± 0.30



No.	Item	Performance	Test or Inspection Method		
1	External Appearance	No defects which may affect performance.	Inspect with magnifying glass (3 \times).		
2	Insulation Resistance	10,000Μ Ω or 500 Μ Ω · μ F min.	Apply rated voltage for 60s.		
3	Voltage Proof	Withstand test voltage without insulation breakdown or other damage.	2.5 x VDC rated voltage shall be applied for $1\sim5$ s. Charge / discharge current shall not exceed 50mA.		
4	Capacitance	Within the specified tolerance.	Measuring Measuring Frequency Voltage		
			1kHz±10% 1.0±0.2V _{rms}		
5	Dissipation Factor	T.C. D.F. X8R 0.03 max.	See No.4 in this table for measuring condition.		
6	Temperature Characteristics of Capacitance	Capacitance Change (%) No Voltage Applied	Capacitance shall be measured by the steps shown in the following table after thermal equilibrium is obtained for each step.		
		X8R: ± 15%	△C be calculated ref. STEP3 reading Step Temperature (°C)		
			1 Reference temp. ± 2		
			2 Min. operating temp. ± 2		
			Reference temp. ± 2		
			4 Max. operating temp. \pm 2		
7	Robustness of Terminations	No sign of termination coming off, breakage of ceramic, or other abnormal signs.	Reflow solder the capacitor on a P.C. board (shown in Appendix 1) and apply a pushing force of 5N (C1608, C2012, C3216, C3225 type) and 2N (C1005 type) for $10\pm1s$.		
			Capacitor P.C. board		
8	Bending	No mechanical damage.	Reflow solder the capacitor on a P.C. board (shown in Appendix 2) and bend 1mm as illustrated:		
			50 F R230 Unit: mm		

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No.	Item	Performance		Test or Inspection Method		
9	Solderability	New solder to co termination.	ver over 75% of	Completely soak both terminations in solder at $235\pm5^{\circ}$ C for 2 ± 0.5 s.		
		25% may have p but not concentra	inholes or rough spots	Solder: H63A (JIS Z 3282)		
			of "A sections" shall due to melting or	Flux: Isopropyl alcohol (JIS K 8839) Rosin (JIS K 5902) 25% solid solution.		
			A section			
10	Resistance to so	older heat		Completely soak both terminations in solder at		
	External appearance	No cracks are all shall be covered least 60% with no		260±5°C for 5±1s. Preheating condition Temp.: 150±10°C		
	Capacitance	acitance Characteristics Changing value		Time: 1~2min. Flux: Isopropyl alcohol (JIS K 8839)		
		Class 2 X8R	± 7.5 %	Rosin (JIS K 5902) 25% solid solution.		
	D.F. (Class 2)	Meet the initial sp	Dec.	Solder: H63A(JIS Z 3282) Leave the capacitor in ambient conditions for 48±4h before measurement.		
	Insulation Resistance	Meet the initial sp	oec.			
	Voltage Proof	No insulation bre other damage.	akdown or	_		
11	Vibration			Reflow solder the capacitor on a P.C. board (shown in		
	External appearance	No mechanical d	amage.	Appendix 1) before testing. Vibrate the capacitor with amplitude of 1.5mm P-P		
	Capacitance	Characteristics	Change from the value before test	sweeping the frequencies from 10Hz to 55Hz and back to 10Hz in after 1min.		
		Class 2 X8R	± 7.5 %	Repeat this for 2h each in 3 perpendicular directions.		
	D.F. (Class 2)	Meet the initial sp	Dec.	_		





No.	Item	Performance		Test or Inspection Method		
12	Temperature cyc External appearance	No mechanical d	amage.	Reflow solder the capacitors on P.C. board (shown in Appendix 1) before testing. Expose the capacitor in the condition step 1 through 4,		
	Capacitance	Characteristics	Change from the value before test	 and repeat 5 times consecutively. Leave the capacitors in ambient conditions for 48±4h before measurement. 		
		Class 2 X8R	± 7.5 %			T
	D.F. (Class 2)	Meet the initial s	oec.	Step	Temperature (°C)	7ime (min.)
		·			Min. operating temp. ± 3 Reference Temp.	2-5
	Insulation Resistance	Meet the initial spec.		3	Max. operating temp. ± 2	30 ± 2
	——————————————————————————————————————			$-\frac{3}{4}$	Reference Temp.	2 - 5
	Voltage Proof	No insulation bre damage.	akdown or other			
13	Moisture Resistance (Steady State)			solder the capacitor on P.C	. board (shown in	
	External appearance	No mechanical damage.		Appendix 1) before testing. Leave at temperature 40±2°C, 90 to 95%RH for 500		
	Capacitance	Characteristics	Change from the value before test	 +24,0h. Leave the capacitor in ambient conditions for 48±4h before measurement. 		
		Class 2 X8R	± 12.5 %	before ii		
	D.F. (Class 2)	200% of initial sp	pec max.	<u> </u>		
	Insulation Resistance	1,000M Ω or 50 l	$M\Omega$ • μ F min.			
14	Moisture Resista	ance		Reflow solder the capacitor on P.C. board (shown in Appendix 1) before testing. Apply the rated voltage at temperature 40±2°C and 90 to 95%RH for 500+24,0h.		
	External	No mechanical d	amage			
	appearance	TVO THEOHAINGAI G				
	Capacitance	Characteristics	Change from the value before test		discharge current shall not	exceed 50mA.
		Class 2 X8R	± 12.5 %		we the capacitor in ambient conditions for 48 \pm re measurement.	
	D.F. (Class 2)	200% of initial sp	ec max.			
	Insulation Resistance	500MΩ or 25 M	$Ω \cdot μ$ F min.	 Voltage conditioning: Voltage treats the capacitor under testing tempera and voltage for 1 hour. 		testing temperature
				Leave the capacitor in ambient condition for 48 ± 41 before measurement.		
				Use this measurement for initial value.		

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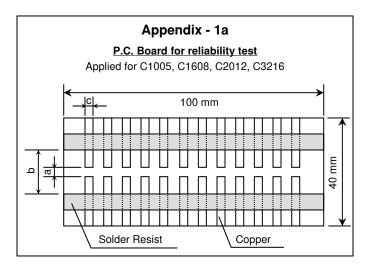


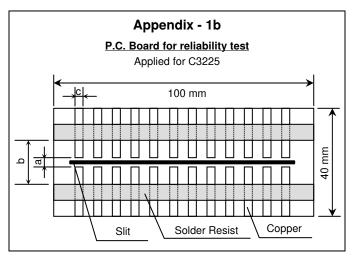
No.	Item	Performance		Test or Inspection Method
15	Life			Reflow solder the capacitor on P.C. board (shown in
	External	xternal No mechanical damage.	Appendix 1) before testing.	
	appearance			Apply $2 \times$ rated voltage at maximum operating temperature $\pm 3^{\circ}$ C for 1,000 +48.0h.
	Capacitance	Characteristics	Change from the value before test	Charge/discharge current shall not exceed 50mA.
		Class 2 X8R	± 15 %	Leave the capacitor in ambient conditions for 48±4h before measurement.
	D.F.	Characteristics		Voltage conditioning :
	(Class 2)	X8R: 200% of in	nitial spec. max	Voltage treats the capacitor under testing temperature
	Insulation	1,000M Ω or 50 M Ω • μ F min.		and voltage for 1 hour.
	Resistance			Leave the capacitor in ambient conditions for $48\!\pm\!4h$ before measurement.
				Use this measurement for initial value.

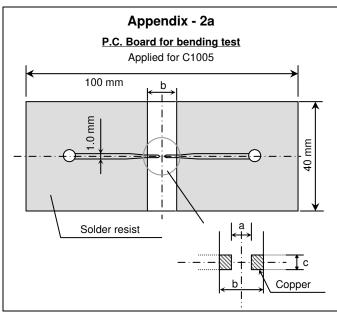
^{*}As for the initial measurement of capacitors on number 6,10,11,12 and 13, leave capacitor at 150 –10, 0°C for 1h and measure the value after leaving the capacitor for 48±4h in ambient conditions.

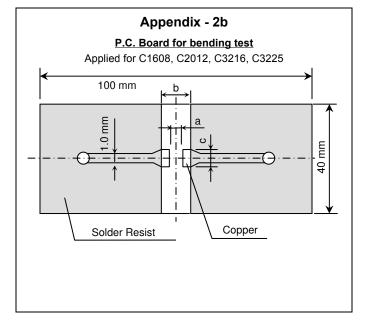


C Series – High Temperature Application









Material: Glass Epoxy (As per JIS C6484 GE4)

P.C. Board thickness: Appendix-2a 0.8mm

Appendix-1a, 1b, 2b 1.6mm

Copper (thickness 0.035mm)
Solder resist

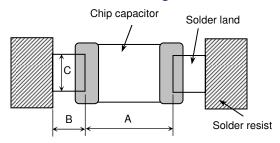
Case	Code	Di	mensions (m	m)
JIS	EIA	а	b	С
C1005	CC0402	0.4	1.5	0.5
C1608	CC0603	1.0	3.0	1.2
C2012	CC0805	1.2	4.0	1.65
C3216	CC1206	2.2	5.0	2.0
C3225	CC1210	2.2	5.0	2.9



С

C Series – High Temperature Application

Recommended Soldering Land Pattern



Wave Soldering Unit: m				
Туре	C1608	C2012	C3216	
Symbol	[CC0603]	[CC0805]	[CC1206]	
Α	0.7 - 1.0	1.0 - 1.3	2.1 - 2.5	
В	0.8 - 1.0	1.0 - 1.2	1.1 - 1.3	

0.6 - 0.8

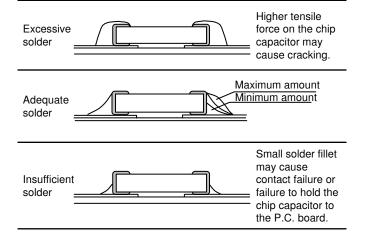
Reflow Soldering Unit: mm C1608 C2012 C1005 Type [CC0402] [CC0603] [CC0805] Symbol 0.6 - 0.80.9 - 1.20.3 - 0.5Α В 0.7 - 0.90.35 - 0.450.6 - 0.8С 0.4 - 0.68.0 - 0.0 0.9 - 1.2

0.8 - 1.1

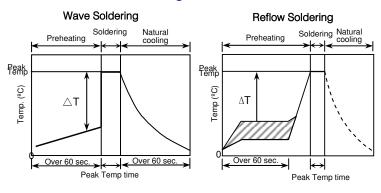
1.0 - 1.3

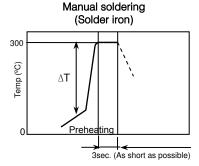
Reflow Solde	Reflow Soldering				
Туре	C3216	C3225 [CC1210]			
Symbol	[CC1206]				
Α	2.0 - 2.4	2.0 - 2.4			
В	1.0 - 1.2	1.0 - 1.2			
С	1.1 - 1.6	1.9 - 2.5			

Recommended Solder Amount



Recommended Soldering Profile





Recommended soldering duration

Temp./	Wave S	Wave Soldering		Soldering
Dura. Solder	Peak temp (°C)	Duration (sec.)	Peak temp (°C)	Duration (sec.)
Sn-Pb Solder	250 max.	3 max.	230 max.	20 max.
Lead-Free Solder	260 max.	5 max.	260 max.	10 max.

Recommended solder compositions

Sn-37Pb (Sn-Pb solder)

Sn-3.0Ag-0.5Cu (Lead Free Solder)

Preheating Condition

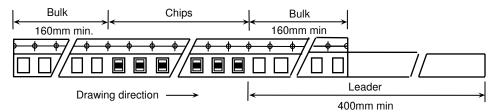
Soldering	Case Size - JIS (EIA)	Temp. (ºC)
Wave soldering	C1608(CC0603), C2012(CC0805), C3216(CC1206)	ΔT ≤ 150
Reflow	C1005(CC0402), C1608(CC0603), C2012(CC0805), C3216(CC1206)	ΔT ≤ 150
soldering	C3225(CC1210)	ΔT ≤ 130
Manual	C1005(CC0402), C1608(CC0603), C2012(CC0805), C3216(CC1206)	ΔT ≤ 150
soldering	C3225(CC1210)	ΔT ≤ 130

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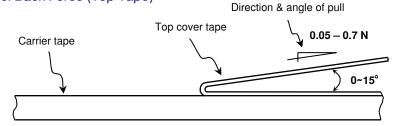


C Series – High Temperature Application

Carrier Tape Configuration

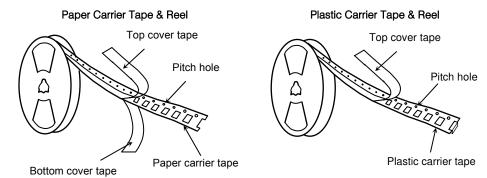


• Peel Back Force (Top Tape)



- Carrier tape shall be flexible enough to be wound around a minimum radius of 30mm with components in tape.
- The missing of components shall be less than 0.1%
- Components shall not stick to the cover tape.
- The cover tape shall not protrude beyond the edges of the carrier tape not shall cover the sprocket holes.

Chip Quantity Per Reel and Structure of Reel (Paper & Plastic)



Case Code		Chip	Taping	Chip quar	ntity (pcs.)
JIS	EIA	Thickness	Material	φ178mm (7") reel	φ330mm (13") reel
C1005	CC0402	0.50 mm	Paper	10,000	50,000
C1608	CC0603	0.80 mm	Paper	4,000	10,000
C2012	CC0805	0.85 mm	Paper	4,000	10.000
02012	000000	1.25 mm	Plastic	2,000	10,000
		0.85 mm	Paper	4,000	10.000
C3216	CC1206	1.15 mm	Plaatia	2 000	10,000
		1.60 mm	1.60 mm Plastic		8,000
		1.60 mm		2,000	8,000
C3225	CC1210	2.00 mm	Plastic	1.000	5.000
		2.50 mm		1,000	5,000

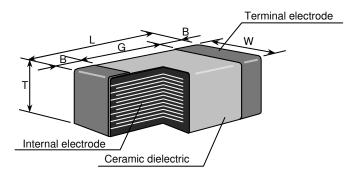
[•] All specifications are subject to change without notice. Please read the precautions before using the product





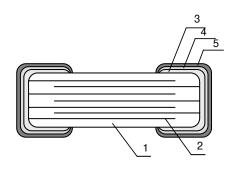
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Shape & Dimensions



Case Code		Dimensions (mm)				
JIS	EIA	L	W	Т	В	G
C1005	CC0402	1.00	0.50	0.50	0.25	0.35 min.
C1608	CC0603	1.60	0.80	0.80	0.20 min.	0.30 min.
C2012	CC0805	2.00	1.20	0.85	0.20 min.	0.50 min.
				1.25		
C3216	CC1206	3.20	1.60	0.85	0.20 min.	1.00 min.
				1.15		
				1.60		
C3225	CC1210	3.20	2.50	1.60	0.20 min.	1.00 min
				2.00		
				2.50		

Inside Structure & Material System



No.	NAME	MATERIAL		
		Class 2		
(1)	Ceramic Dielectric	BaTiO₃		
(2)	Internal Electrode	Nickel (Ni)		
(3)		Copper (Cu)		
(4)	Termination	Nickel (Ni)		
(5)		Tin (Sn)		

Environmental Information

TDK Corporation established internal product environmental assurance standards that include the six hazardous substances banned by the EU RoHS Directive¹ enforced on July 1, 2006 along with additional substances independently banned by TDK and has successfully completed making general purpose electronic components conform to the RoHS Directive².

- Abbreviation for Restriction on Hazardous Substances, which refers to the regulation EU Directive 2002/95/EC on hazardous substances by the European Union (EU) effective from July 1, 2006. The Directive bans the use of six specific hazardous substances in electric and electronic devices and products handled within the EU. The six substances are lead, mercury, cadmium, hexavalent chromium, PBB (polybrominated biphenyls), and PBDE (polybrominated diphenyl ethers).
- This means that, in conformity with the EU Directive 2002/95/EC, lead, cadmium, mercury, hexavalent chromium, and specific bromine-based flame retardants, PBB and PBDE, have not been used, except for exempted applications.

For REACH (SVHC: 15 substances according to ECHA / October 2008): All TDK MLCC do not contain these 15 substances.

For European Directive 2000/53/CE and 2005/673/CE:
Cadmium, Hexavalent Chromium, Mercury, Lead are not contained in all TDK MLCC.

For European Directive 2003/11/CE: Pentabromodiphenyl-ether, Octabromodiphenyl-ether are not contained in all TDK MLCC.