

# Instructions for assembly using the SCOTCHFLEX 3430-2000 Wire Insertion Tool

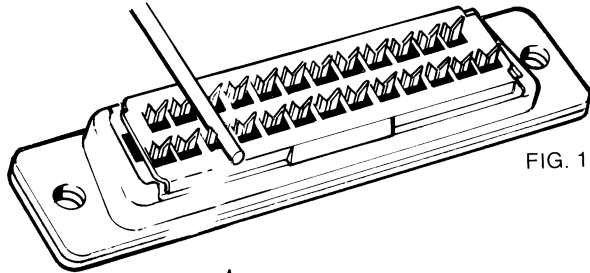


FIG. 1

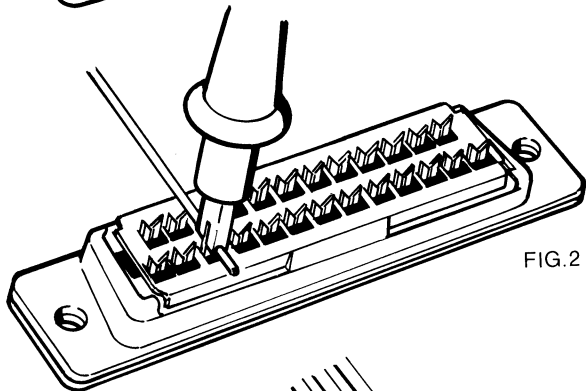


FIG. 2

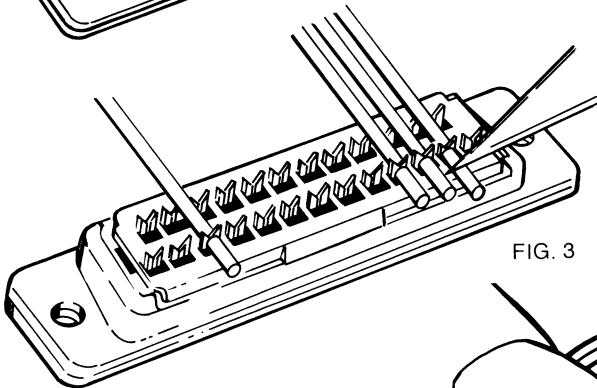


FIG. 3

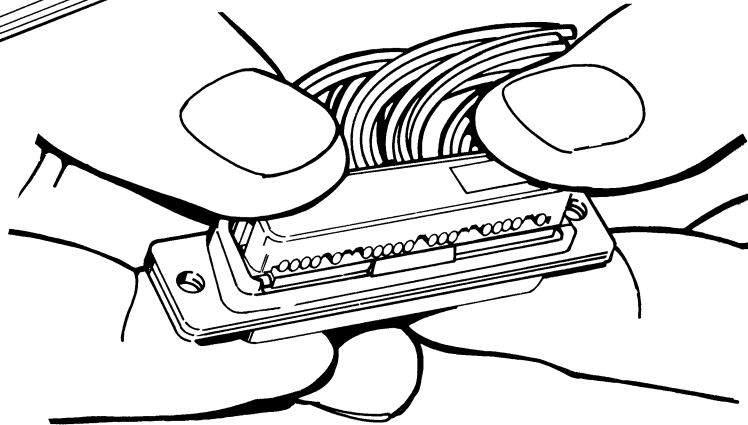


FIG. 4

## GENERAL:

SCOTCHFLEX Delta Connectors 3482, 3483, 3502, and 3503 can be terminated to discrete conductors using the SCOTCHFLEX 3430-2000 wire insertion tool. For assemblies terminated to round conductor flat cable, SCOTCHFLEX locator plates and presses are recommended.

## ASSEMBLY:

1. Position conductor over "U" contact. (Figure 1.)
2. Visually line the deeper grooves of the wire insertion tool parallel to the contact. (Figure 2.)
3. Holding the tool perpendicular to the contact, push tool down fully seating the wire within the contact.
4. Excessive conductor lengths can be trimmed with a sharp blade against the connector surface. (Figure 3.)
5. For protective cover—remove the paper liner, align the metal cover retainers with the body slots and push cover down firmly until retainer tabs engage. (Figure 4.)

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