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8.5"

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DO NOT SCALE THIS DRAWING

REVISIONS				
SYM	DESCRIPTION	DATE	E.C.O. NO.	APPR.
A	OFFICIAL ENG. RELEASE TO MFG.	12-14-88	3-43	DR

DIES ALIKE IF NOT OTHERWISE STATED. MARKING ALIGNED WITH CAVITIES STAMPED LETTERS A, B & C. TEXT HEIGHT 1/16.

227-1417
DRAWING NUMBER ISSUE
A

STAMP AS SHOWN
227-1417

NOTES:
1. MATERIAL: CRIMPING DIES - TOOL STEEL.
HEAT TREAT TO ROCKWELL C52-60
2. FINISH: FINISH ON CRIMPING SURFACES
32 MICROINCHES MAX. BLACK OXIDE
COATING PER MIL-C-13924.
3. USE WITH 227-987 HANDLE.
4. USE TO CRIMP B2-5589CC TWIN PLUG.

PART NO.	QUAN	UOM	FIN	DESCRIPTION	CODE	FINISH

REMOVE ALL BURRS, BREAK CORNERS AND SHARP EDGES TO A MINIMUM UNLESS OTHERWISE SPECIFIED.

NOTICE - These drawings, specifications or other data are not to be used for production of parts without the express written approval of the manufacturer. The manufacturer is not responsible for any errors or omissions in these drawings, specifications or other data. The manufacturer is not responsible for any damage to property or injury to persons resulting from the use of these drawings, specifications or other data.

MATERIAL	UNIT ON	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES NOT OTHERWISE SPECIFIED ARE:	DRAWN BY	DATE	TITLE
NOTE 1		2 PLACE DECIMAL	TERRI ALBERA	11-2-88	DIE SET
NOTE 2		3 PLACE DECIMAL		12-9-88	
		16/32 (1/16) ANGLES ± 1/2		12-3-88	
		REFERENCE DIMENSIONS		12-14-88	
				12-14-88	

SCALE	SHEET	OF
2:1		

Amphenol Corporation
RF/Microwave Operations
Danbury, Conn. U.S.A.

CAGE INDENTIFICATION	DRAWING FILE	ORGANIZATION	SCALE	SHEET	OF	REV
74888	C	227-1417				A

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