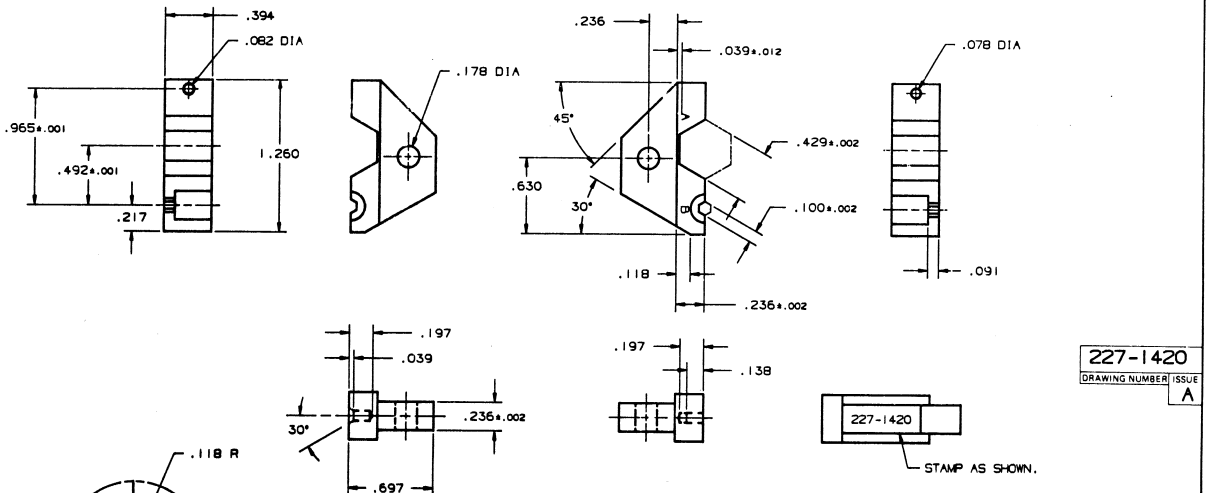


DO NOT SCALE THIS DRAWING

REVISIONS				
SYM	DESCRIPTION	DATE	E.C.O. NO.	APPR.
A	OFFICIAL ENG. RELEASE TO MFG.	12/14/83	36,043	OR



227-1420
DRAWING NUMBER ISSUE
A

- NOTES:
1. MATERIAL: CRIMPING DIES - TOOL STEEL. HEAT TREAT TO ROCKWELL C52-50
 2. FINISH: FINISH ON CRIMPING SURFACES 32 MICROINCHES MAX. BLACK OXIDE COATING PER MIL-C-13924.
 3. USE WITH 227-987 HANDLE.
 4. REF: MIL CRIMP TOOL DIE SET EQUIVALENT IS 227-1221-25.
 5. USE TO CRIMP ON CABLES R68, R69, R6213, R6214, R611, R6149.

DIES ALIKE IF NOT OTHERWISE STATED. MARKING ALIGNED WITH CAVITIES STAMPED LETTERS A & B. TEXT HEIGHT 1/16.

PART NO.	QUAN	UOM	DESCRIPTION	CODE	FINISH
LIST OF MATERIAL					
227-1420			DIE SET		

REMOVE ALL SURF. BREAK CORNERS AND SHARP EDGES AND RADIUS UNLESS OTHERWISE SPECIFIED	NOTE 1	NOTE 2	FINISH
NOTE 1 - These drawings, specifications, or other data apply and remain the property of Amphenol Corp. It shall be retained, stored, and all other uses shall be subject to the approval of Amphenol Corp. The user shall be liable for any damage or loss of data caused by the use of this information. Amphenol Corp. shall not be responsible for any damage or loss of data caused by the use of this information. Amphenol Corp. shall not be responsible for any damage or loss of data caused by the use of this information.	NOTE 2 - EAR 70264-2 PRESSMASTER 4100-2139		

DRAWN BY	DATE	TITLE
TERRI ALBERA	11-2-88	DIE SET
DATE	12/19/88	
DATE	12/19/88	
DATE	12-18-88	
DATE	12/14/88	

Amphenol Corporation
RF/Microwave Operations
Danbury, Conn. U.S.A.

SCALE 2:1 SHEET OF 1
74868 C 227-1420 A

OSPH HENRIT & CO