



SUGGESTED PLUG GAGE DESIGN

"A" DIM.		
SIZE	GO	NO GO
245-270	.377	.383

Gage dimensions apply when tool is bottomed but not under pressure.

SUPERSEDED BY 15-1662

PRINT/QUIET

AMP 1253 REV 1/60 8

1 B 2306144-6		INDENTER		2
1 A 304803-6		NEST ASSEMBLY		1
REQUIRED PER ASSEMBLY		©1962 BY AMP INCORPORATED ALL RIGHTS RESERVED AMP PRODUCTS COVERED BY PATENTS AND/OR PATENTS PENDING		CUSTOMER COPY REFERENCE ONLY
DR B. Schenfeld 1-16-64		MATERIAL AND FINISH + +		AMP INCORPORATED HARRISBURG PENNA.
CHK E. J. ...		WIRE - RANGE - INSULATION 245-270		CLASS
DE		TOLERANCE EXCEPT AS NOTED ± 0.15		TYPE TERMASHIELD
APP		SCALE 4-1		LOC M
NO. 45158-2		NO. B 45158-2		REV. F
DESCRIPTION		NAME		DIE ASS'Y
REVISION RECORD		LTR		
F	Supp. by 15-1662	PZ	RIF	3/2/64
E	REVISED	BS	DR	1/16/68
LTR	REVISION RECORD	DR	CHK	DATE