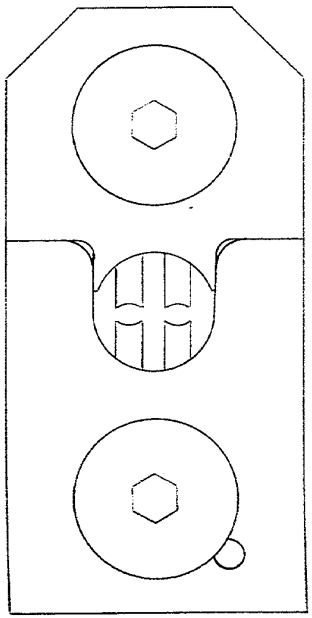

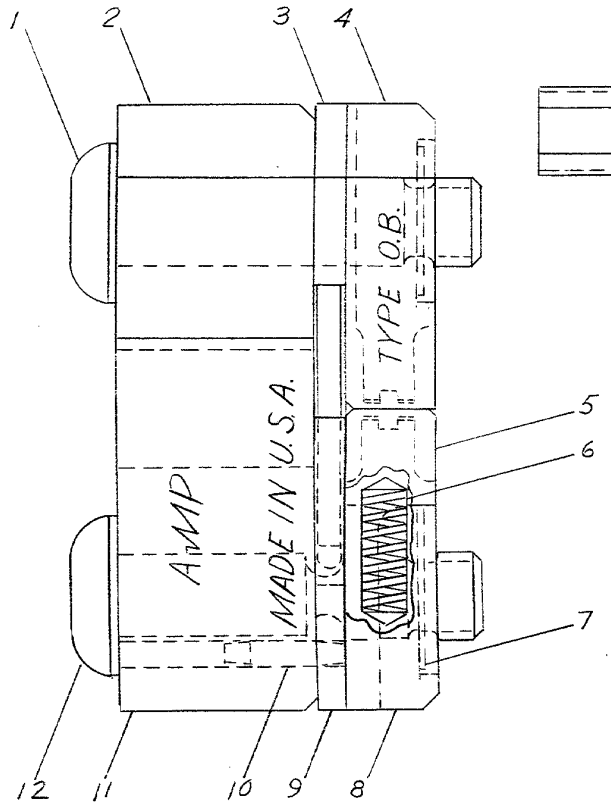

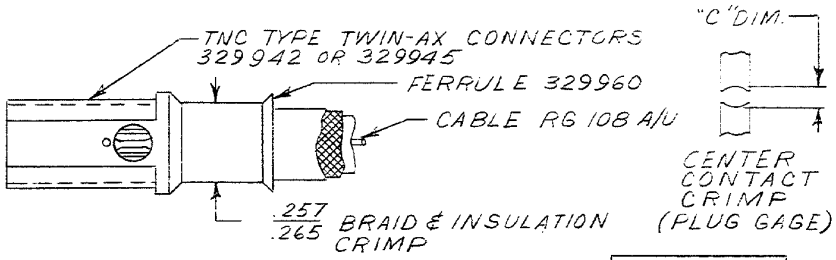

"C" DIM.	
GO	NO GO
.040	.044

METHOD OF GAGING CRIMP DIMENSIONS

THE CRIMP DIMENSIONS APPLY ONLY TO THE ABOVE COMBINATIONS ON A CRIMPED PRODUCT

SUPERSEDED BY I.S. 1833-3

1	4-306131-4	SCREW-SPECIAL	12
1	1-306540-8	INDENTER-INSULATION	11
1	21028-2	PIN-SLOTTED	10
1	9-305832-8	SPACER-SPECIAL	9
1	306543-3	BARREL-BLOCK	8
2	1-21046-3	RING-RETAINING	7
2	305182	SPRING	6
1	306545	INSERT-BARREL-LOWER	5
1	306201	INSERT-BARREL-UPPER	4
1	2-306113-3	EJECTOR	3
1	1-306539-8	ANVIL-INSULATION	2
1	4-306131-3	SCREW-SPECIAL	1

DIMENSIONS IN INCHES. DO NOT SCALE PRINT

PRINT SET A 3

LTR	REVISION RECORD	DR	CHK	DATE
A	SUP'D BY I.S. 1833-3	GJF	BJF	5-21-65

NUMBER 69410-1

REQUIRED PER ASSEMBLY

DESCRIPTION

DWG SIZE	NUMBER	NAME	REMARKS	ITEM NO
-1	69410-1	DIE ASSEMBLY		

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CUSTOMER COPY REFERENCE ONLY

DR G.J. Flaynick 11-10-65

CHK B.J. Wilson

DE B.J. Wilson 11-30-65

MATERIAL AND FINISH —"—

WIRE — RANGE — INSULATION RG-108 A/U —"—

TOLERANCE EXCEPT AS NOTED ± .015 ± 1° 0'

SCALE 4~1

AMP INCORPORATED HARRISBURG, PENNA.

CLASS —"—

TYPE O.B. TWIN COAX

LOC M B NO 69410-1 REV A

AMP 1253 REV 7/60

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