



1	306355-4	INDENTER	12
2	2-1700-8	SCREW (8-32 UNC-3A x .625 LONG)	11
2	2-055-8	WASHER	10
2	6-59683-8	SPRING	9
2	306383	SLEEVE	5
1	307130-3	LOCATOR	7
1	306384-4	ANVIL	6
2	302380	SPRING	5
2	301905	ADJUSTMENT KEY ASSY	4
4	306098-3	WASHER	3
4	4-23657-5	SCREW (6-32 UNC-3A x .325 LONG)	2
2	301904	INSULATION-INSERT	1

CRIMP DIMENSIONS			
G" WITH KEYS AT #1		H" DIM.	
GO	NO GO	GO	NO GO
.182	.202	.319	.325

PLUG GAGE DIMENSIONS APPLY WHEN TOOL IS BOTTOMED BUT NOT UNDER PRESSURE.

REVISION	DATE	BY	CHK
1	8-20-68	K.F. Jorgensen	

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		AMP PRODUCTS COVERED BY PATENTS AND/OR PATENTS PENDING.	
		MATERIAL AND FINISH	AMP INCORPORATED HARRISBURG, PENNA.
		WIRE - RANGE - INSULATION	CLASS H
		TOLERANCE EXCEPT AS NOTED ± .015 ± .1°	TYPE AMPLI-BOND WIRE GLASS FIBER INSUL. 0.040 DIA. GRID
		SCALE 2-1	CDR M B 48755 REV R1
		NAME	DIE ASSEMBLY MOD R

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