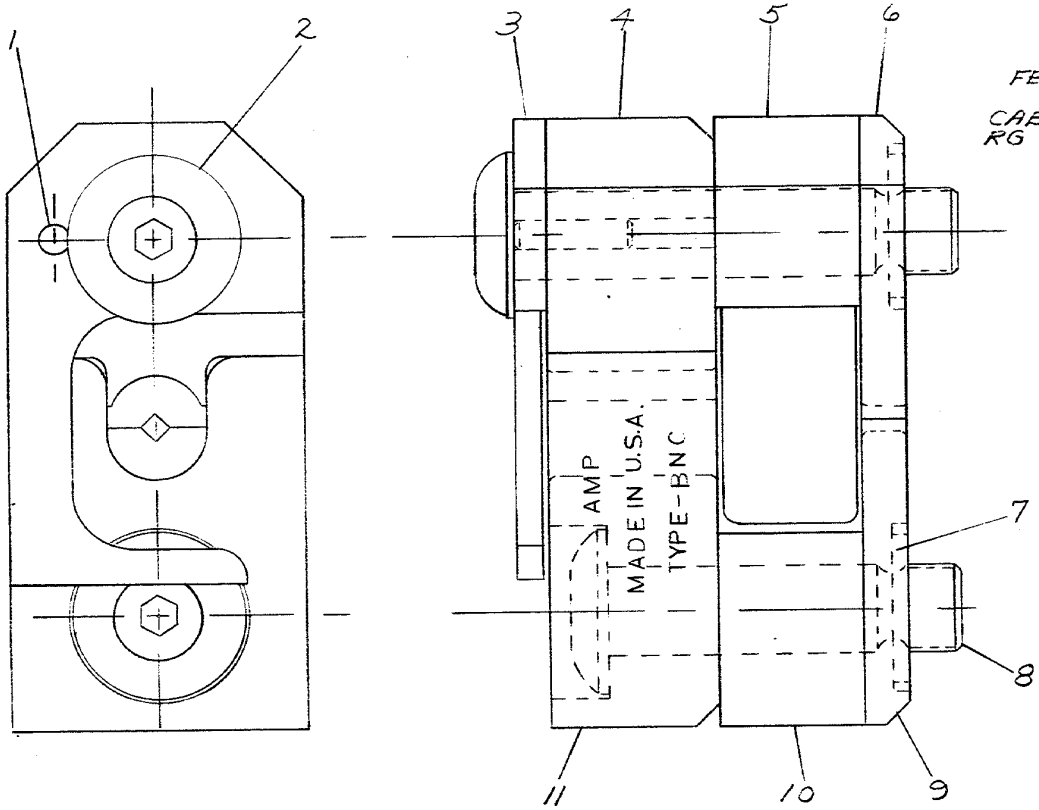

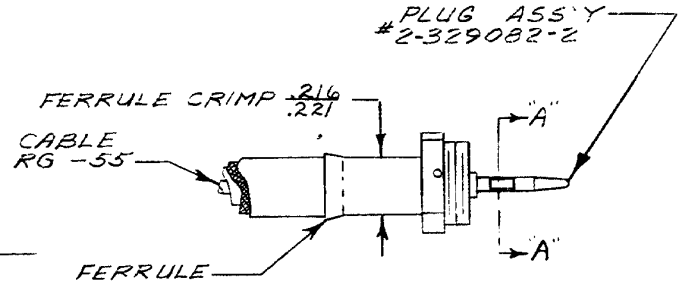

THE CRIMP DIM'S. APPLY ONLY TO THE ABOVE COMBINATIONS.

SECTION A-A
BARREL CRIMP

METHOD OF GAGING CRIMP DIM'S.

SUPERSEDED BY I.S. 2496

DWG SIZE		NUMBER	NAME	REMARKS	ITEM NO
1	B	306205-5	INDENTER-INSULATION		11
1	A	5-305832-2	SPACER		10
1	B	306207-2	INSERT-BARREL-LOWER		9
1	A	7-306105-8	SCREW-SPECIAL		8
2	-	1-21046-3	RETAINING RING		7
1	B	306208-2	INSERT-BARREL-UPPER		6
1	A	5-305832-1	SPACER-SPECIAL		5
1	B	306206-5	ANVIL-INSULATION		4
1	A	1-306113-2	EJECTOR		3
1	A	4-306131-2	SCREW-SPECIAL		2
1	-	21028-2	PIN		1

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REFERENCE ONLY

LTR	REVISION RECORD	DR	CHK	DATE
B	SUP. BY I.S. 2496	ELF	ELF	8-7-64
A	REVISED	BS		8-9-67

NUMBER 69424

REQUIRED PER ASSEMBLY

DESCRIPTION

DR: C. Moyer 10-16-63
CHK:
DE:
APP:

MATERIAL AND FINISH: H

WIRE - RANGE - INSULATION: RG-55 / H

TOLERANCE EXCEPT AS NOTED ± .015 ± 1° 0'

SCALE: 4-1

AMP INCORPORATED HARRISBURG, PENNA

CLASS: H

TYPE: BNC-COAX

LOC: M B NO 69424 REV B

NAME: DIE ASS'Y

DIMENSIONS IN INCHES. DO NOT SCALE PRINT.

PRINT SIZE B

AMP 1253 REV 7/60

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