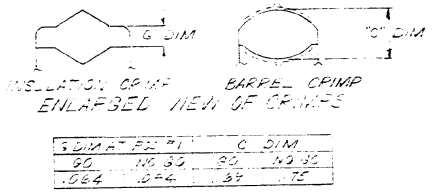
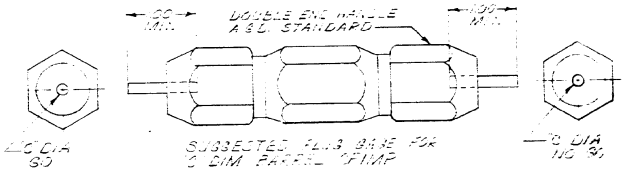
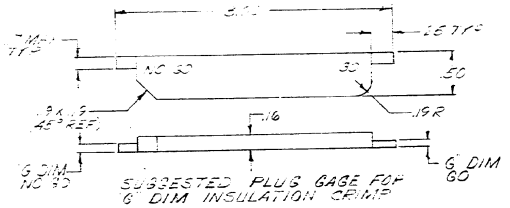
PLUG GAGE DIMENSIONS APPLY WHEN TOOL IS BOTTOMED BUT NOT UNDER PRESSURE.

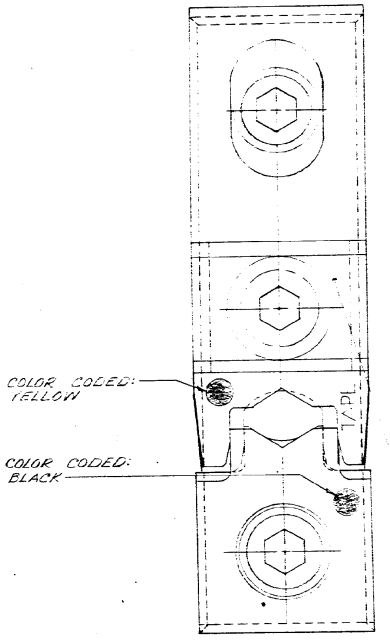
NUMBER 69897

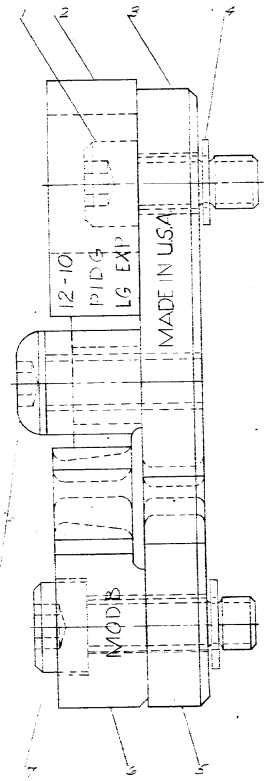


G DIM AT FIG #1		G DIM	
GO	NO GO	GO	NO GO
.1064	.1084	.137	.175









SUPERSEDED BY TS-2423

ITEM NO	QTY	NUMBER	NAME	REMARKS
5	1	307275-2	SADDLE	
8	2	2-599717-8	SCREW .10 32UNF-3A x .562 LONG	
7	1	59781-5	SCREW-SPECIAL	
6	1	2-596139-2	ANVIL-INSULATION	
5	1	596138-4	ANVIL	
4	2	2-210469-2	RING-RETAINING	
3	1	59779-1	INDENTER	
2	1	307276-2	INDENTER-INSULATION	
1	1	59781-1	SCREW-SPECIAL	

REQUIRED PER ASSEMBLY

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REFERENCE ONLY

DR E Thornfield 12/12/69
CHK D.J. Fraser 12/12/69
QE
APP D.J. Fraser 12-12-69

MATERIAL AND FINISH

AMP INCORPORATED HARRISBURG, PENNA

SED ON 69975

WIRE - RANGE - INSULATION 12-10
TYPE "DC" PIDG LG EXP
TOLERANCE EXCEPT AS NOTED ± 1°0
SCALE 4-1
SIZE C
NO. 69897
REV
NAME DIE ASSEMBLY MOD B

LTR	REVISION RECORD	ECN	DATE
A	SUPD BY TS-2423	69-779	12-12-69
B	REVISED	69-1274	12-12-69

DIMENSIONS IN INCHES. DO NOT SCALE PRINT

AMP 1-720 REV 7-67

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