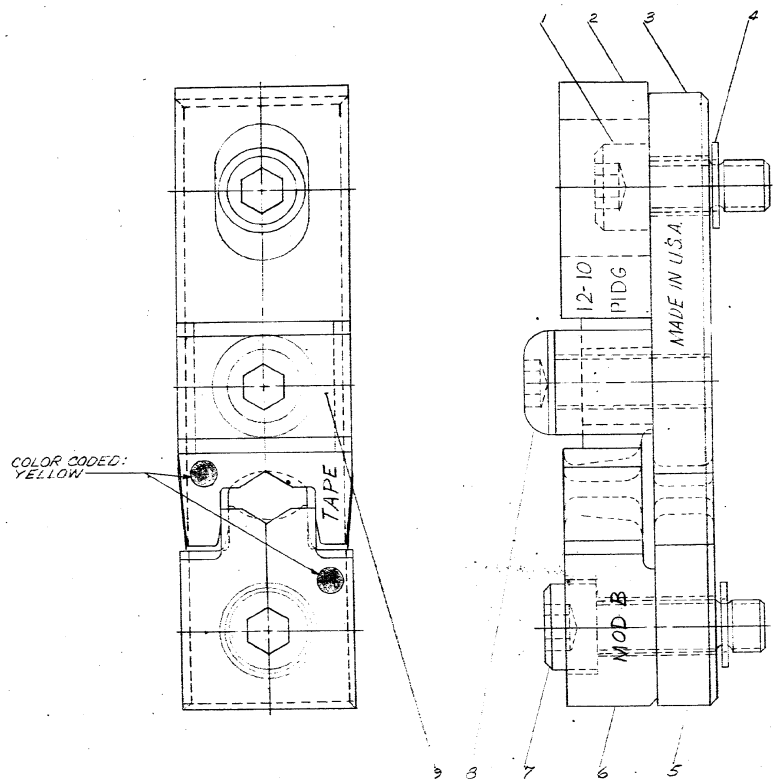
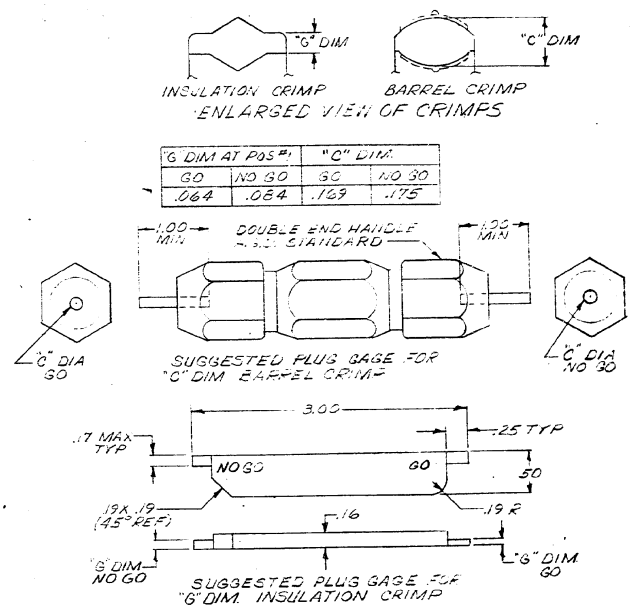
PLUG GAGE DIMENSIONS APPLY WHEN TOOL IS BOTTOMED BUT NOT UNDER PRESSURE.

NUMBER 69874





"G" DIM AT POS #1		"C" DIM.	
GO	NO GO	GO	NO GO
.064	.084	.169	.175

SUPERSEDED BY IS-2423

ITEM NO.	NUMBER	NAME	REMARKS
9	1 307275-2	SADDLE	
8	1 2-59577-8	SCREW (10-32 UNF-3A x .562 LONG)	
7	1 59781-5	SCREW-SPECIAL	
6	1 1-59619-2	ANVIL - INSULATION	
5	1 59623-4	ANVIL	
4	2 1-21046-3	PING-RETAINING	
3	1 59779-1	INDENTER	
2	1 307276-1	INDENTER - INSULATION	
1	1 59781-1	SCREW - SPECIAL	

REQUIRED PER ASSEMBLY

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CUSTOMER COPY REFERENCE ONLY

DR B. Ehrenfeld 11-24-69

CHK R. J. Jacquez 12-1-69

DE

APP R. J. Jacquez 12-1-69

MATERIAL AND FINISH

WIRE - RANGE - INSULATION 12 - 10

TOLERANCE EXCEPT AS NOTED ± .015 ± 1° 0'

SCALE 4-1

AMP INCORPORATED HARRISBURG, PENNA

USED ON 69875

PRS - INSUL DIAMOND GRIP CONFINED - CRESCENT

LOC M C NO. 69874 REV B-1

NAME DIE ASSEMBLY MOD B

DESCRIPTION

69874

LTR	REVISION RECORD	ECN	DATE
B-1	SUPD BY IS-2423	—	7-28
B	REVISED	—	

DIMENSIONS IN INCHES DO NOT SCALE PRINT

AMP 1740 REV 9/67

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