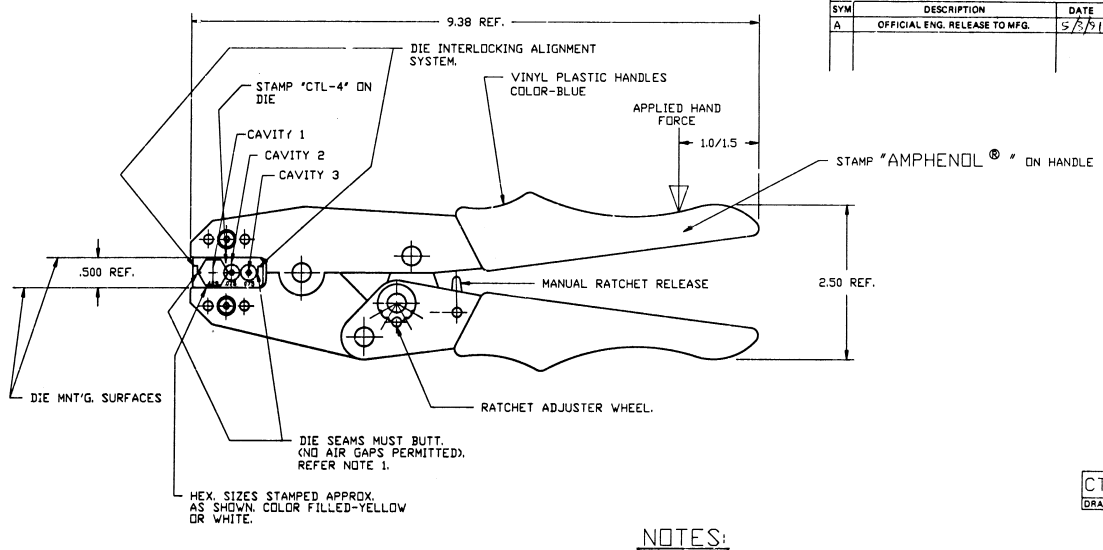
DO NOT SCALE THIS DRAWING

REVISIONS				
SYM	DESCRIPTION	DATE	E.C.O. NO.	APPR.
A	OFFICIAL ENG. RELEASE TO MFG.	5/3/91	38063	DR



CTL-4
DRAWING NUMBER | ISSUE A

CAVITY NO.	DIM. ACROSS HEX FLATS	GROOVE ACCOMMODATIONS
1	.429 +/-.003	BELDEN 8227 9207, 89207, IBM 7362211
2	.075 +/-.003	CENTER CONTACT
3	.075 +/-.003	CENTER CONTACT

NOTES:

1. INITIAL TOOL SETTING REQUIRMENTS:

   WITH DIES FIRMLY AFFIXED IN TOOL ON THE DIE MNT'G. SURFACES, CLOSE THE TOOL FULLY (UNTIL THE RATCHET RELEASES) WITH 25-35 LBS. HAND FORCE. THE DIES MUST BE 'BUTTED' (TOUCHING BOTH FRONT & REAR SURFACES). THE RATCHET ADJUSTER WHEEL SHOULD BE POSITIONED IN THE CENTER INDENT (+/- ONE INDENT POSITION).

2. NOTE: LABEL 999-309 MUST BE AFFIXED TO TOOL CONTAINER BOX.

RFX PROGRAM

PART NO.	QUAN	UOM	ITEM NO.	DESCRIPTION	CODE	FINISH

LIST OF MATERIAL

REF. CAD FILE: H:\DEPT611\TOOLS\CTL-4

REMOVE ALL BURRS, BREAK CORNERS AND SHARP EDGES .005 MAXIMUM UNLESS OTHERWISE SPECIFIED

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NEXT ASSY	USED ON
MATERIAL: AS PURCHASED	
SPECIFICATION: ----------	
FINISH: AS PURCHASED	

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES NOT OTHERWISE SPECIFIED ARE: 2 PLACE DECIMAL ± .018 (0.381 mm); 3 PLACE DECIMAL ± .006 (0.127 mm); ANGLES ± 1°

REFERENCE DRAWING NO.
EAR 962370-0

DRAWN BY	TERRI ALBERA	DATE 4-30-91
CHECKED	D. ROYCE	DATE 5-1-91
ENGINEER	D. ROYCE	DATE 5-1-91
QUALITY ASSURANCE		DATE 5/3/91
MFG. ENG'G		DATE 5/3/91

TITLE: QUICK CRIMP TOOL FOR TWINAX PLUGS

Amphenol Corporation
RF/Microwave Operations
Danbury, Conn. U.S.A.

CODE IDENTIFICATION 74868 | DRAWING SIZE C | DRAWING NO. CTL-4 | ISSUE A | SCALE 1=1 | SHEET | OF