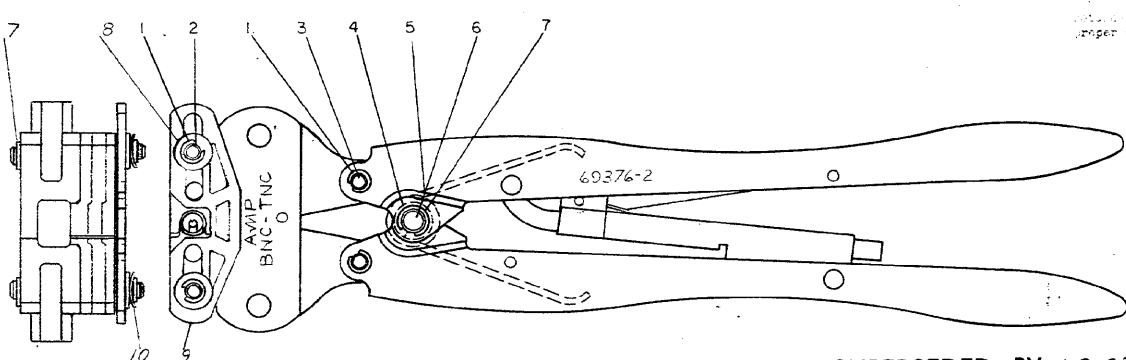


USE THIS TOOL TO CRIMP THE PARTS LISTED IN THIS DRAWING TO THE PROPER CRIMP DIMENSIONS TO INSURE PROPER CONTACT-CRIMP ADJUSTMENT



SUPERSEDED BY 1.5 2349

INSULATION CRIMP: $\frac{.224}{.233}$ $\frac{.310}{.333}$ GASKET CRIMP

BRAID CRIMP: $\frac{.211}{.221}$ FERRULE

PLUG ASSY #2-330953-3

METHOD OF GAGING CRIMP DIMS THE CRIMP DIMS APPLY ONLY TO THE ABOVE COMBINATIONS ON A CRIMPED PRODUCT.

CENTER CONTACT CRIMP SECTION AA

2	24058-6	CURVED WASHER	10
1	307089-2	LOCATOR	9
2	125115-1	WASHER	8
4	21045-6	RING-RETAINING	7
1	300449	PIN-RETAINING	6
1	39364	SPRING	5
1	39366	COLLAR	4
2	58723	PIN-RETAINING	3
2	1-306055-3	PIN-RETAINING	2
6	21045-3	RING-RETAINING	1

PRINTED BY AMP 15/67 DIMENSIONS IN INCHES UNLESS OTHERWISE SPECIFIED

REV	REVISION RECORD	BY	CHK	DATE
A	REVISED	BS	BS	12/27/67
B	REVISED	PL	PL	1/17/68
C	REVISED	AS	AS	1/17/68
D	REVISED	AS	AS	1/17/68
E	REVISED	PL	PL	1/17/68
F	REVISED	AS	AS	1/17/68
G	REVISED	PL	PL	1/17/68
H	REVISED	BS	BS	1/17/68

NO.	DESCRIPTION	REQUIRED PER ASSEMBLY
1		
2		
3		
4		
5		
6		
7		
8		
9		
10		

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DR: *Ch. Raymond 3/16/67* MATERIAL AND FINISH: _____

CLASS: _____

WIRE - RANGE - INSULATION: R6-55B TYPE: KNC-TNC

TOLERANCE EXCEPT AS NOTED: ±.010 SCALE: 1-1 LDC: M NO: 69376-2 ET

NAME: _____ HAND TOOL ASSEMBLY

8 7 6 5 4 3 2 1