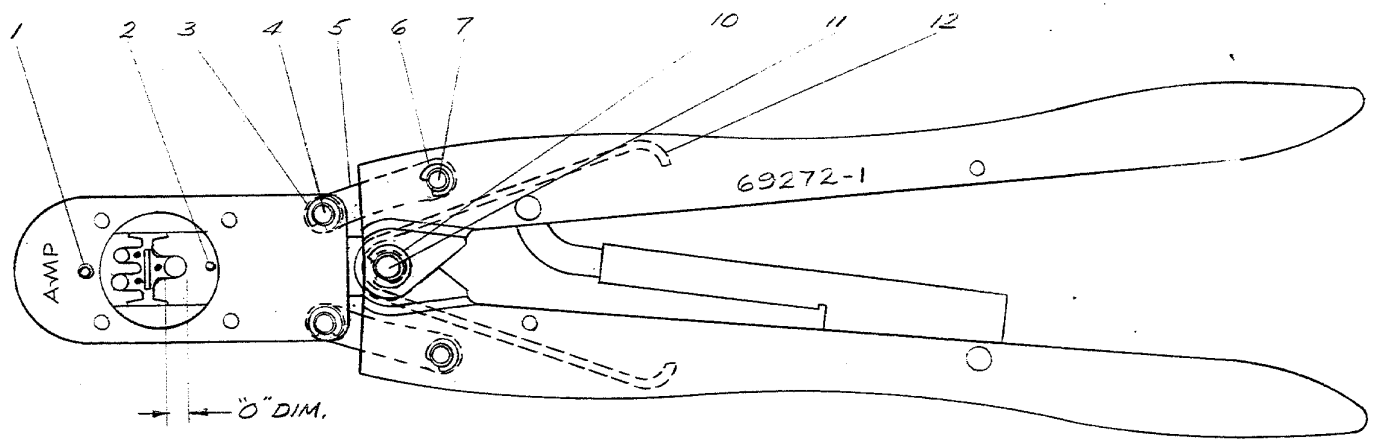
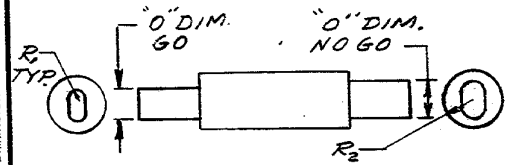


"O" DIM			R_1	R_2
COLOR CODE	GO	NO GO	DIM.	DIM.
GREEN	.123	.129	.051	.068
ORANGE	.134	.140	.062	.070
WHITE	.175	.181	.080	.094

For replacement of parts other than listed, Tool should be returned to our Factory to insure proper Certi-Crimp adjustment.

Gage dimensions apply when tool is bottomed but not under pressure.



SUGGESTED PLUG GAGE

DWG SIZE	NUMBER	NAME	REMARKS	ITEM NO
1	A	125416-1	SPRING	12
1	A	300449	PIN-RETAINING	11
2	-	21045-6	RING-RETAINING	10
2	A	38783	PIN-RETAINING	7
8	-	21045-3	RING-RETAINING	6
2	A	305401	LINK	5
2	A	306055-3	PIN-RETAINING	4
2	A	125115-2	SPACER	3
1	-	21028-3	ROLL PIN	2
1	-	21028-6	ROLL PIN	1

LTR	REVISION RECORD	DR	CHK	DATE
D	REVISED	B.S.		1-23-70
C	REVISED	RY	EJF	11-19-65
B	REVISED	RY.	EJF	3-21-62
A	REVISED	R.Y.	E.L.E.	6-1-62

NUMBER 69272-1

REQUIRED PER ASSEMBLY

DESCRIPTION

-1

69272-1

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AMP INCORPORATED HARRISBURG, PENNA.

DR L. Oseman 5-7-62

CHK [signature] 5-8-62

DE

APP [signature]

MATERIAL AND FINISH —

WIRE – RANGE – INSULATION

TOLERANCE EXCEPT AS NOTED ± .015 ± 1° 0'

SCALE 1-1

CLASS —

TYPE TEFLON SPARE WIRE CAPPER

LOC M B NO 69272-1 REV D

NAME HAND TOOL ASS'Y

DIMENSIONS IN INCHES. DO NOT SCALE PRINT.

PRINT DIST 3

AMP 1253 REV 7/60

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