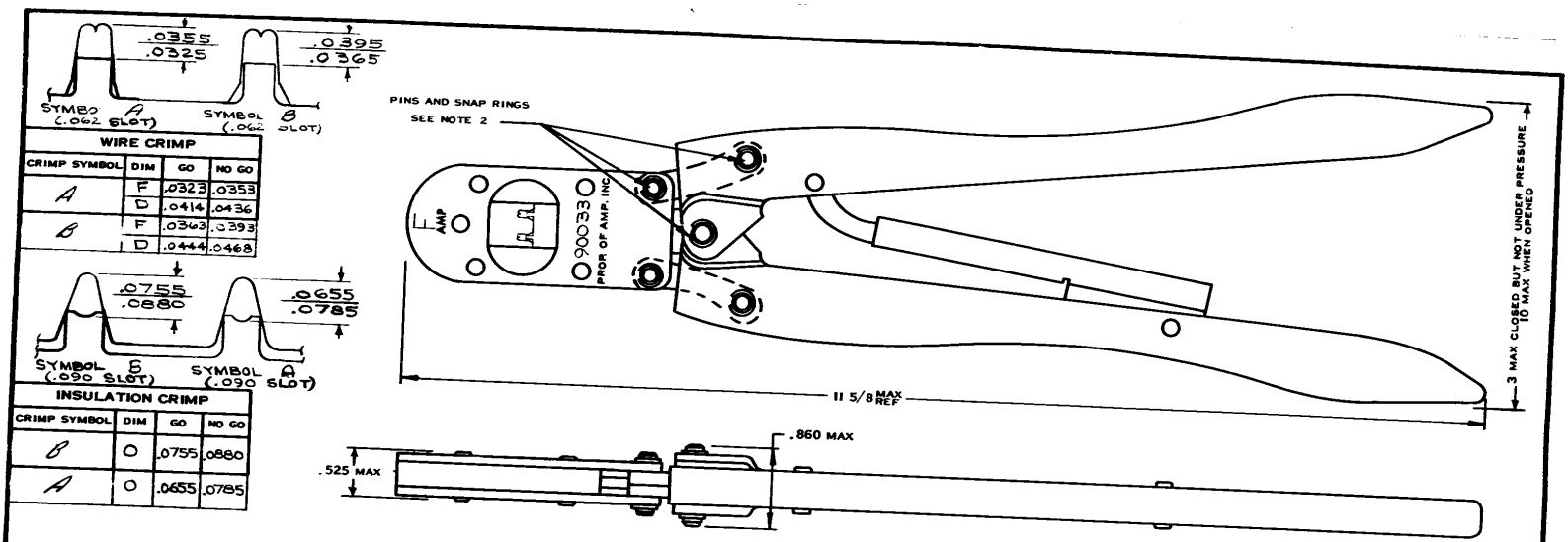

WIRE CRIMP			
CRIMP SYMBOL	DIM	GO	NO GO
A	F	.0323	.0353
	D	.0414	.0436
B	F	.0363	.0393
	D	.0444	.0468

INSULATION CRIMP			
CRIMP SYMBOL	DIM	GO	NO GO
B	O	.0755	.0880
A	O	.0655	.0785

WIRE CRIMP
CRIMP SYMBOL A & B
ENLARGED END VIEW

INSULATION CRIMP
CRIMP SYMBOL A & B
OF GAGE

1. CRIMP GAGE DIMENSIONS APPLY WHEN TOOL IS CLOSED OR BOTTOMED BUT NOT UNDER PRESSURE.
2. FOR REPLACEMENT OF PARTS SUCH AS PINS AND SNAP RINGS, ORDER REPAIR KIT NO. 125218-1.
3. FOR REPLACEMENT OF PARTS OTHER THAN PINS AND SNAP RINGS, TOOL IS TO BE RETURNED TO AMP INC., HARRISBURG, PENNA. TO INSURE PROPER CERTI-CRIMP ADJUSTMENT.
4. FOR TOOL USAGE, SEE INSTRUCTION SHEET NO. 1835.

LTR	REVISION RECORD	DR	CHK	DATE
A1	LOC M WAS P			
A	CRIMP SYMBOLS A WAS 23-20 BL CRIMP SYMBOLS B WAS 23-20 BL	BL	A	2/15/62

NUMBER 90033

SUGGESTED GAGE DESIGN

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DR: T. Schultz 1/3/62	MATERIAL AND FINISH: H	AMP INCORPORATED HARRISBURG, PENNA
CHK: 3-6-62 K. Kolenbrander	WIRE – RANGE – INSULATION: H	CLASS
DR: [signature] 3/5/62	TOLERANCE EXCEPT AS NOTED: H	TYPE
APP: C. Timmins 3/13/62	SCALE: H	SIZE: M / B / NO 90033 / REV A-1
	NAME: STRAIGHT ACTION HAND TOOL	

CUSTOMER DRAWING

DIMENSIONS IN INCHES DO NOT SCALE PRINT

REV 8/61

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