

.11

.11

.58

8.5

11"

17"

DO NOT SCALE THIS DRAWING

REVISIONS				
SYM	DESCRIPTION	DATE	E.C.O. NO.	APPR.
A	OFFICIAL ENG. RELEASE TO MFG.	5/3/91	38063	DR

CTL-3  
DRAWING NUMBER ISSUE  
A

**NOTES:**

- INITIAL TOOL SETTING REQUIREMENTS:  
WITH DIES FIRMLY AFFIXED IN TOOL ON THE DIE MNT'G. SURFACES, CLOSE THE TOOL FULLY (UNTIL THE RATCHET RELEASES) WITH 25-35 LBS. HAND FORCE. THE DIES MUST BE 'BUTTED' (TOUCHING BOTH FRONT & REAR SURFACES). THE RATCHET ADJUSTER WHEEL SHOULD BE POSITIONED IN THE CENTER INDENT (+/- ONE INDENT POSITION).
- NOTE LABEL 999-308 MUST BE AFFIXED TO TOOL CONTAINER BOX.

CAVITY NO.	DIM. ACROSS HEX FLATS	GROOVE ACCOMMODATIONS
1	.100 +/--.003	CENTER CONTACT
2	.429 +/--.003	RG8, 213, 214 ETHERNET
3	.213 +/--.003	RG58

REF. CAD FILE: H:\DEPT611\TOOLS\CTL-3

REMOVE ALL BURRS, BREAK CORNERS AND DEBurr SOLE AND CRITICAL UNLESS OTHERWISE SPECIFIED		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN DECIMAL TOLERANCES NOT OTHERWISE SPECIFIED		DRAWN BY		DATE		CHECKED BY		DATE	
NEXT ASSY	USED ON	SPECIFIED ARE	J PLACE	ANGLES	TERRY ALBERA	4-30-91					
MATERIAL	AS PURCHASED	FINISH	0.000	± .1°	D. ROYCE	5-1-91					
SPECIFICATION		REFERENCE DRAWING NO.	0.010		D. ROYCE	5-3-91					
		EAR 962370-0									
	AS PURCHASED										

PART NO.	QTY	UOM	DESCRIPTION	CODE	FINISH
			QUICK CRIMP TOOL FOR N CRIMP PLUGS- 3 PC. TYPES		

Amphenol Corporation  
RF/Microwave Operations  
Delbury, Conn. U.S.A.

REFX PROGRAM

QUALITY ASSURANCE	DATE	CODE IDENTIFICATION	DRAWING SIZE	OR APPROVED	SCALE	SHEET	OF
W. J. K. S.	5/3/91	74868	C	CTL-3			