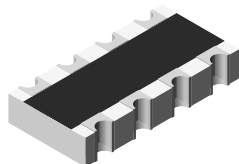


Thick Film, Resistor Array



The CRA04P thick film resistor array is constructed on a high grade ceramic body with concave terminations. A small package enables the design of high density circuits. The single component reduces board space, component counts and assembly costs.

FEATURES

- Concave terminal array with square corners
- Wide ohmic range: 1R0 to 1M0
- 8 terminal package with isolated resistors
- Pure tin solder contacts on Ni barrier layer, provides compatibility with lead (Pb)-free and lead containing soldering processes
- Compliant to RoHS directive 2002/95/EC
- Halogen-free according to IEC 61249-2-21 definition



RoHS
COMPLIANT
HALOGEN
FREE

STANDARD ELECTRICAL SPECIFICATIONS

MODEL	CIRCUIT	POWER RATING $P_{70^{\circ}\text{C}}$ W	LIMITING ELEMENT VOLTAGE MAX. V_{Ξ}	TEMPERATURE COEFFICIENT ppm/K	TOLERANCE %	RESISTANCE RANGE Ω	E-SERIES
CRA04P	03	0.063	50	± 100	± 2	10R to 1M0	24
				± 200	± 5	1R0 to 1M0	24
		Zero-Ohm-Resistor: $R_{\text{max.}} = 50 \text{ m}\Omega$, $I_{\text{max.}} = 1 \text{ A}$					

TECHNICAL SPECIFICATIONS

PARAMETER	UNIT	CRA04P
Rated Dissipation $P_{70}^{(1)}$	W per element	0.063
Limiting Element Voltage $U_{\text{max. AC/DC}}$	V	50
Insulation Voltage U_{ins} (1 min)	V	100
Insulation Resistance	Ω	$> 10^9$
Category Temperature Range	$^{\circ}\text{C}$	- 55 to + 155

Note

⁽¹⁾ Power rating depends on the max. temperature at the solder point, the component placement density and the substrate material.

PART NUMBER AND PRODUCT DESCRIPTION

PART NUMBER: CRA04P08347K0JTD

C	R	A	0	4	P	0	8	3	4	7	K	0	J	T	D		
MODEL	TERMINAL STYLE	PIN	CIRCUIT	VALUE			TOLERANCE		PACKAGING ⁽²⁾		SPECIAL						
CRA04	P	08	3 = 03	R = Decimal K = Thousand M = Million 0000 = 0 Ω Jumper			G = ± 2 % J = ± 5 % Z = 0 Ω Jumper		TD TC PZ		Up to 2 digits						
PRODUCT DESCRIPTION: CRA04P 08 03 47K 5% RT7 e3																	
CRA04P	08	03	47K	5 %		RT7		e3									
MODEL	TERMINAL COUNT	CIRCUIT TYPE	RESISTANCE VALUE	TOLERANCE		PACKAGING ⁽²⁾		LEAD (Pb)-FREE									
CRA04P	08	03	10R = 10 Ω 47K = 47 kΩ 1M = 1 MΩ 0R0 = Jumper	± 2 % ± 5 %		RT7 RT6 PZ		e3 = Pure tin Termination finish									

Notes

⁽¹⁾ Preferred way for ordering products is by use of the PART NUMBER

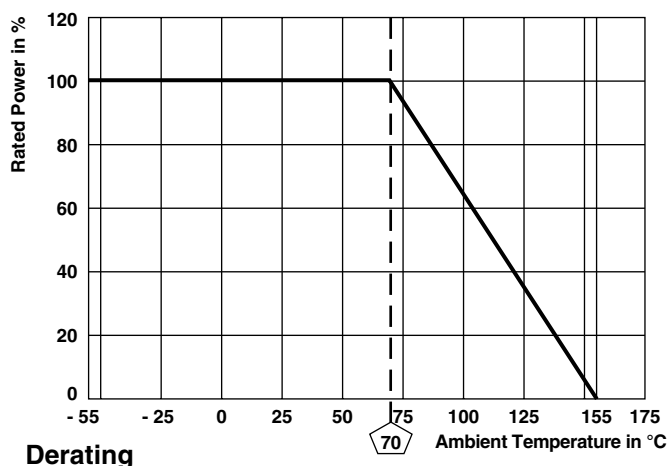
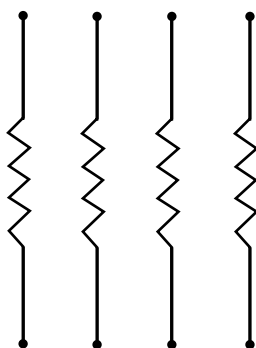
⁽²⁾ Please refer to the table PACKAGING, see next page

PACKAGING

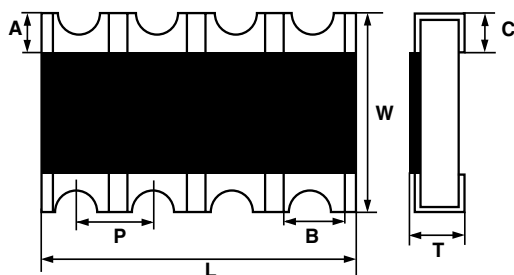
MODEL	TAPE WIDTH	DIAMETER	PITCH	PIECES/REEL	PACKAGING CODE	
					PAPER TAPE	
					PART NUMBER	PRODUCT DESCRIPTION
CRA04P	8 mm	180 mm/7"	2 mm	10 000	TD	RT7
		330 mm/13"	2 mm	20 000	TC	RT6
		330 mm/13"	2 mm	50 000	PZ	PZ

CIRCUIT

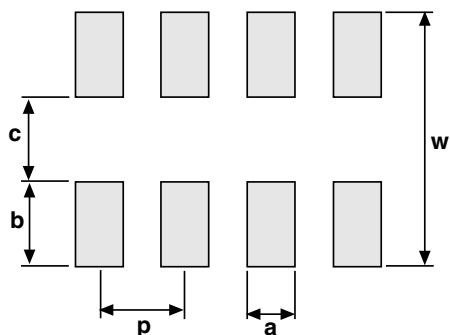
03 Circuit



DIMENSIONS



PIN NO#	DIMENSIONS (in millimeters)						
	L	A	B	C	P _{NOM}	T	W
8	2.00	0.20	0.32	0.25	0.50	0.45	1.00
TOL.	± 0.20	± 0.10	± 0.10	± 0.15	-	± 0.10	± 0.10



SOLDER PAD DIMENSIONS (in millimeters)					
	c	w	p	a	b
WAVE	0.5	1.5	0.5	0.32	0.5

TEST PROCEDURES AND REQUIREMENTS					
EN 60115-1 CLAUSE	IEC 60068-2 TEST METHOD	TEST	PROCEDURE	REQUIREMENTS PERMISSIBLE CHANGE (ΔR) ⁽¹⁾	
				STABILITY CLASS 2 OR BETTER	
			Stability for product type:	10 Ω to 1 MΩ	1 Ω to 1 MΩ
			CRA04P		
4.5	-	Resistance	-	± 2 %	± 5 %
4.7	-	Voltage proof	$U = 1.4 \times U_{ins}$; 60 s	No flashover or breakdown	
4.13	-	Short time overload	$U = 2.5 \times \sqrt{P_{70} \times R}$ $\leq 2 \times U_{max}$; Duration according to style	± (0.5 % R + 0.05 Ω)	
4.17.2	58 (Td)	Solderability	Solder bath method; Sn60Pb40; non-activated flux; (235 ± 5) °C; (2 ± 0.2) s	Good tinning (≥ 95 % covered) no visible damage	
			Solder bath method; Sn96.5Ag3Cu0.5; non-activated flux; (245 ± 5) °C; (3 ± 0.3) s	Good tinning (≥ 95 % covered) no visible damage	
4.8.4.2	-	Temperature coefficient	(20/- 55/20) °C and (20/125/20) °C	± 100 ppm/K	± 200 ppm/K
4.32	21 (U _{U3})	Shear (adhesion)	45 N	No visible damage	
4.33	21 (U _{U1})	Substrate bending	Depth 2 mm; 3 times	No visible damage, no open circuit in bent position ± (0.25 % R + 0.05 Ω)	
4.19	14 (Na)	Rapid change of temperature	30 min. at - 55 °C; 30 min at 125 °C 5 cycles 1000 cycles	± (0.5 % R + 0.05 Ω) ± (1 % R + 0.05 Ω)	
4.23	-	Dry heat	-	± (2 % R + 0.05 Ω)	
4.23.2	2 (Ba)	Damp heat, cyclic	125 °C; 16 h		
4.23.3	30 (Db)	Cold	55 °C; ≥ 90 % RH; 24 h; 1 cycle		
4.23.4	1 (Aa)	Low air pressure	- 55 °C; 2 h		
4.23.5	13 (M)	-	1 kPa; (25 ± 10) °C; 1 h		
4.23.6	30 (Db)	Damp heat, cyclic	55 °C; ≥ 90 % RH; 24 h; 5 cycle		
4.23.7	-	D.C. load	$U = \sqrt{P_{70} \times R}$		
4.25.1	-	Endurance at 70 °C	$U = \sqrt{P_{70} \times R} \leq U_{max}$. 1.5 h on; 0.5 h off; 70 °C; 1000 h 70 °C; 8000 h	± (2 % R + 0.1 Ω) ± (4 % R + 0.1 Ω)	
4.18.2	58 (Td)	Resistance to soldering heat	Solder bath method; (260 ± 5) °C; (10 ± 1) s	± (0.5 % R + 0.05 Ω)	
4.35	-	Flammability, needle flame test	IEC 60695-11-5; 10 s	No burning after 30 s	
4.24	78 (Cab)	Damp heat, steady state	(40 ± 2) °C; (93 ± 3) % RH; 56 days	± (1 % R + 0.05 Ω)	
4.25.3	-	Endurance at upper category temperature	155 °C; 1000 h	± (2 % R + 0.1 Ω)	
4.40	-	Electrostatic discharge (human body model)	IEC 61340-3-1; 3 positive and 3 negative discharges; ESD voltage according to style	± (1 % R + 0.05 Ω)	
4.29	45 (XA)	Component solvent resistance	Isopropyl alcohol; 50 °C; method 2	No visible damage	
4.30	45 (XA)	Solvent resistance of marking	Isopropyl alcohol; 50 °C; method 1; toothbrush	Marking legible, no visible damage	
4.22	6 (Fc)	Vibration, endurance by sweeping	f = 10 Hz to 2000 Hz; x, y, z ≤ 1.5 mm; A ≤ 200 m/s ² ; 10 sweeps per axis	± (0.5 % R + 0.05 Ω)	
4.37	-	Periodic electric overload	$U = \sqrt{15 \times P_{70} \times R} \leq 2 \times U_{max}$. 0.1 s on; 2.5 s off; 1000 cycles	± (1 % R + 0.05 Ω)	
4.27	-	Single pulse high voltage overload, 10 μs/700 μs	$\hat{U} = 10 \times \sqrt{P_{70} \times R} \leq 2 \times U_{max}$. 10 pulses	± (1 % R + 0.05 Ω)	

Note

⁽¹⁾ Figures are given for a single element

All tests are carried out in accordance with the following specifications:

- EN 60115-1, generic specification
- EN 140400, sectional specification
- EN 140401-802, detail specification
- IEC 60068-2 environmental test procedures

Packaging of components is done in paper or blister tapes according to IEC 60286-3



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