

CW025 Triple-Output-Series Power Modules: 36 Vdc to 75 Vdc Input; 25 W

Options

- n Isolated case ground pin
- Short pins: 2.79 mm ± 0.25 mm (0.110 in. ± 0.010 in.)
- n Negative logic remote on/off
- ⁿ Heat sink available for extended operation

Description

The CW025 Triple-Output-Series Power Modules are dc-dc converters that operate over an input voltage range of 36 Vdc to 75 Vdc and provide three outputs. These modules offer extremely low noise levels with industry-standard pinouts in a small footprint. Each highly reliable and efficient unit features remote on/off and current limit.

The maximum total output power of the CW025 Triple-Output-Series Power Modules is limited to 25 W. The main output (Vo1) is designed to deliver the entire 25 W. The auxiliary outputs (Vo2 and Vo3) can provide a total of 22.5 W, as long as the total output power does not exceed 25 W.

Efficiency greater than 80%, a wide operating temperature range, and a metal case are additional features of these modules.

The CW025 Triple-Output-Series Power Modules use advanced, surface-mount technology and deliver high-quality, compact, dc-dc conversion at an economical price.

Features

- Small size: 71.1 mm x 61.0 mm x 12.7 mm (2.80 in. x 2.40 in. x 0.50 in.)
- $_{n}$ Low output noise
- n Industry-standard pinout
- n Metal case
- n 2:1 input voltage range
- n Remote on/off (positive logic)
- ⁿ *UL** Recognized, *CSA*[†] Certified, and VDE Licensed
- ⁿ Within FCC and CISPR Class A radiated limits
- ⁿ Higher accuracy output voltage clamp set point
- CE mark meets 73/23/EEC and 93/68/EEC directives[‡]

Applications

- ⁿ Distributed power architectures
- n Telecommunications

- * UL is a registered trademark of Underwriters Laboratories, Inc.
- † CSA is a registered trademark of Canadian Standards Association.
- ‡ This product is intended for integration into end-use equipment. All the required procedures for CE marking of end-use equipment should be followed. (The CE mark is placed on selected products.)

Absolute Maximum Ratings

Stresses in excess of the absolute maximum ratings can cause permanent damage to the device. These are absolute stress ratings only. Functional operation of the device is not implied at these or any other conditions in excess of those given in the operations sections of the data sheet. Exposure to absolute maximum ratings for extended periods can adversely affect device reliability.

Parameter	Symbol	Min	Max	Unit
Input Voltage Continuous	Vi	—	80	Vdc
I/O Isolation Voltage: dc Transient (1 minute)			500 850	V V
Operating Case Temperature	Тс	-40	100	°C
Storage Temperature	Tstg	-55	125	°C

Electrical Specifications

Unless otherwise indicated, specifications apply to all modules over all operating input voltage, resistive load, and temperature conditions.

Table 1. Input Specifications

Parameter	Symbol	Min	Тур	Max	Unit
Operating Input Voltage	Vi	36	48	72*	Vdc
Maximum Input Current (VI = 0 V to 75 V; Io = Io, max)	II, max	—	_	2.0	A
Inrush Transient	i ² t	—	—	0.2	A ² s
Input Reflected-ripple Current, Peak-to-peak (5 Hz to 20 MHz, 12 μH source impedance; Tc = 25 °C; see Figure 18 and Design Considerations section.)	_	_	25	_	mAp-p
Input Ripple Rejection (120 Hz)	_	—	60	_	dB

* Operation is specified to 75 V, provided the minimum load on Output 1 is at least 0.75 A. Safety agency reports specify 75 V maximum input.

Fusing Considerations

CAUTION: This power module is not internally fused. An input line fuse must always be used.

This encapsulated power module can be used in a wide variety of applications, ranging from simple stand-alone operation to an integrated part of a sophisticated power architecture. To preserve maximum flexibility, internal fusing is not included; however, to achieve maximum safety and system protection, always use an input line fuse. The safety agencies require a normal-blow, dc fuse with a maximum rating of 5 A in series with the ungrounded input lead. Based on the information provided in this data sheet on inrush energy and maximum dc input current, the same type of fuse with a lower rating can be used. Refer to the fuse manufacturer's data for further information.

Electrical Specifications (continued)

Table 2. Output Specifications

Parameter	Device	Symbol	Min	Тур	Мах	Unit
Output Voltage	CW025ABK-M	Vo1	4.80		5.20	Vdc
(Over all operating input		Vo2	10.80		13.70	Vdc
voltage, resistive load, and		Vo3	-10.80		-13.70	Vdc
temperature conditions until	CW025ACL-M	Vo1	4.80		5.20	Vdc
end of life. See Figure 20.)		Vo2	13.77		17.20	Vdc
		Vo3	-13.77	—	-17.20	Vdc
Output Voltage Set Point	CW025ABK-M	VO1, set	4.90	5.00	5.10	Vdc
(VI = 48 V; Tc = 25 °C;		VO2, set	11.83	12.20	12.57	Vdc
lo1 = 2.0 A, lo2 = lo3 = 0.5 A)		VO3, set	-11.83	-12.20	-12.57	Vdc
	CW025ACL-M	VO1, set	4.90	5.00	5.10	Vdc
		VO2, set	14.84	15.30	15.76	Vdc
		VO3, set	-14.84	-15.30	-15.76	Vdc
Output Regulation:						
Line (VI = 36 V to 75 V)	All	—	—	0.1	0.2	%
Load (Io1 = IO, min to IO, max,	All	Vo1	—	0.1	0.2	%
$I_{O2} = I_{O3} = I_{O, min}$						
Temperature (Tc = -40 °C to	All	Vo1	—	0.5	1.5	%
+100 °C)						
Output Ripple and Noise						
(See Figure 19.):						
RMS	All	Vo1			25	mVrms
		V02, V03	—	—	30	mVrms
Peak-to-peak (5 Hz to	All	Vo1	—	—	100	mVp-p
20 MHz)		V02, V03	—	—	150	mVp-p
Output Current	CW025ABK-M	lo1	0.5	—	5.0	A
(At Io < Io, min, the modules may		lo2, lo3	0.1		1.0	A
exceed output ripple	CW025ACL-M	lo1	0.5		5.0	A
specifications.)		I02, I03	0.1	—	0.83	A
Output Current-limit Inception	CW025ABK-M	lo1		6	7.5	А
(Vo = 90% of Vo, nom and		lo2, lo3	—	2	3.0	А
minimum load on other	CW025ACL-M	lo1	—	6	7.5	A
outputs.)		I02, I03	—	2	3.0	A
Output Short-circuit Current	CW025ABK-M	I 01	_	8	10.5	А
$(V_0 = 1 V \text{ and minimum load on})$		lo2, lo3		3	4.5	А
other outputs.)	CW025ACL-M	lo1		8	10.5	А
		lo2, lo3	—	3	4.5	А
Efficiency						
(Vi = 48 V; Tc = 25 °C; see						
Figures 13, 14, and 20.):						
$I_{01} = 2.5 \text{ A}, I_{02} = I_{03} = 0.5 \text{ A}$	CW025ABK-M	η	80	82	_	%
lo1 = 2.0 A, lo2 = lo3 = 0.5 A	CW025ACL-M	η	80	83	_	%

Electrical Specifications (continued)

Table 2. Output Specifications (continued)

Parameter	Device	Symbol	Min	Тур	Мах	Unit
Dynamic Response						
(ýlo/ýt = 1 A/10 μs, Vı = 48 V,						
Tc = 25 °C):						
Load Change from Io = 50%						
to 75% of Io, max:						
Peak Deviation	All	Vo1	—	80	—	mV
Settling Time (Vo < 10%	All	—	—	1	—	ms
peak deviation)						
Load Change from Io = 50%						
to 25% of Io, max:						
Peak Deviation	All	Vo1	—	80	—	mV
Settling Time (Vo < 10%	All	—	—	0.5	—	ms
peak deviation)						

Table 3. Isolation Specifications

Parameter	Min	Тур	Max	Unit
Isolation Capacitance	—	0.02	—	μF
Isolation Resistance	10	—	—	M³⁄4

General Specifications

Parameter	Min	Тур	Мах	Unit
Calculated MTBF (Io = 80% of Io, max; Tc = 40 °C)	2,906,000			hours
Weight	—	—	113 (4.0)	g (oz.)

Feature Specifications

Unless otherwise indicated, specifications apply over all operating input voltage, resistive load, and temperature conditions. See Feature Descriptions and Design Considerations for further information.

Parameter	Device	Symbol	Min	Тур	Мах	Unit
Remote On/Off						
$(V_1 = 0 V \text{ to } 75 V; \text{ open collector or equivalent})$						
compatible; signal referenced to V _I (–)						
terminal. See Figure 21 and Feature						
Descriptions.):						
CW025XXX-M (positive logic):						
Logic Low—Module Off						
Logic High—Module On						
CW025XXX1-M (negative logic):						
Logic Low—Module On						
Logic High—Module Off						
Module Specifications:						
On/Off Current—Logic Low	All	lon/off	_	—	1.0	mA
On/Off Voltage:						
Logic Low	All	Von/off	0	—	1.2	V
Logic High (Ion/off = 0)	All	Von/off	—	—	10	V
Open Collector Switch Specifications:						
Leakage Current During Logic High	All	lon/off	_	—	50	μA
$(V_{on/off} = 10 V)$						
Output Low Voltage During Logic Low	All	Von/off	_	—	1.2	V
(Ion/off = 1 mA)						
Turn-on Time	All	—	—	5		ms
(Io = 80% of Io, max; Vo within \pm 1% of						
steady state)						
Output Voltage Overshoot	All	—	—	0	5	%
Output Overvoltage Clamp	CW025ABK-M	Vo1		6	6.8	V
		Vo2	—	15	17	V
		Vo3	—	–15	–17	V
	CW025ACL-M	V01	—	6	6.8	V
		Vo2	—	19	21	V
		Vo3	_	-19	-21	V
Output Voltage Set-point Adjustment Range	All	—	90	—	110	%VO, nom

Characteristic Curves

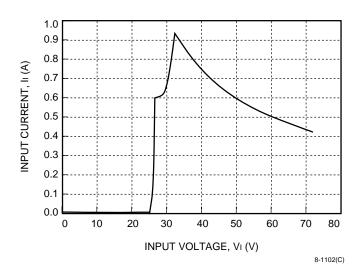
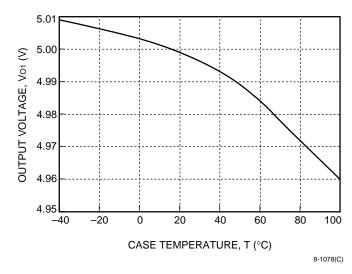
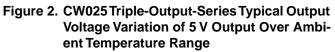


Figure 1. CW025 Triple-Output-Series Typical Input Characteristics





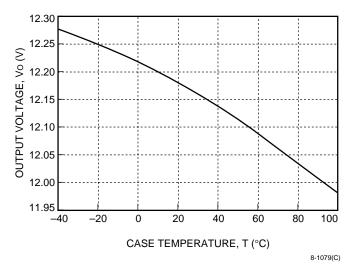
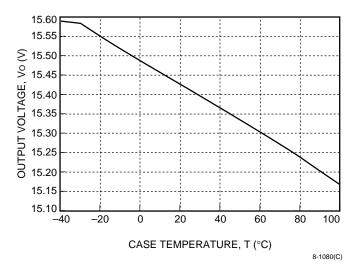
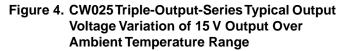


Figure 3. CW025 Triple-Output-Series Typical Output Voltage Variation of 12 V Output Over Ambient Temperature Range





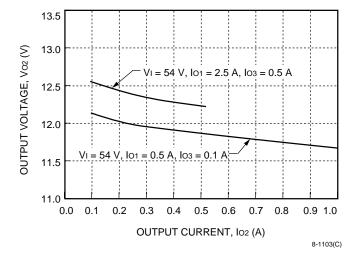


Figure 5. CW025ABK-M Typical Load Regulation

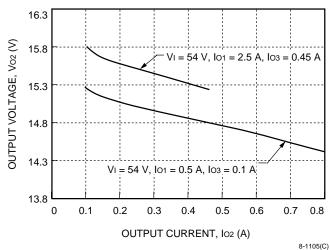
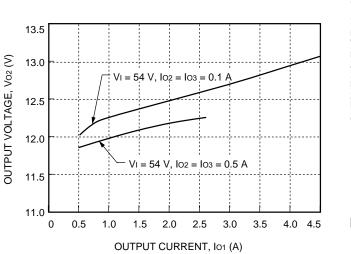


Figure 7. CW025ACL-M Typical Load Regulation



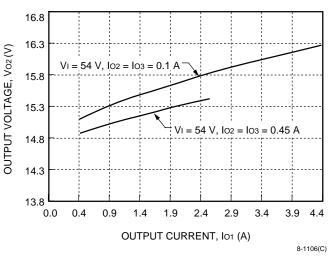


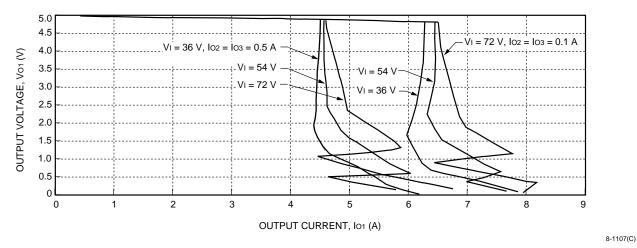
Figure 8. CW025ACL-M Typical Cross Regulation with Respect to Io1

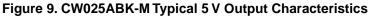
Figure 6. CW025ABK-M Typical Cross Regulation with Respect to Io1

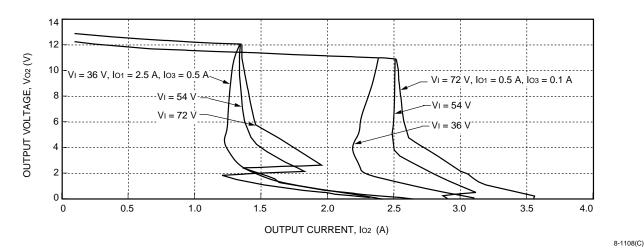
Note: Given the same load conditions, Output 3 has regulation characteristics similar to Output 2, except the polarity is negative.

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Lineage Power









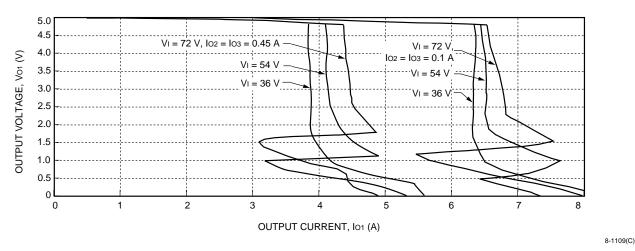


Figure 11. CW025ACL-M Typical 5 V Output Characteristics

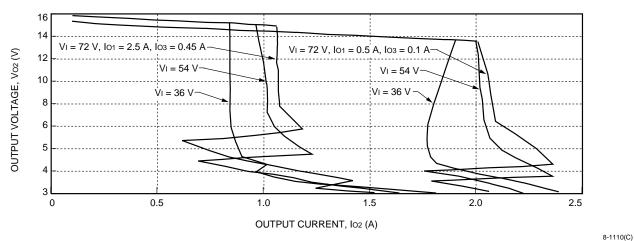
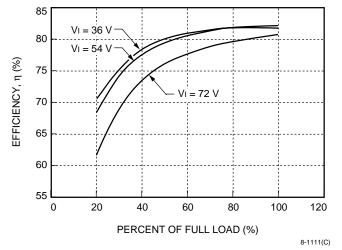
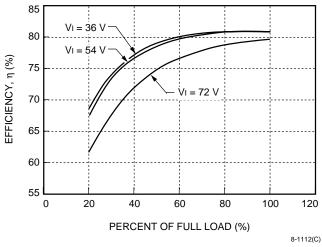


Figure 12. CW025ACL-M Typical 15 V Output Characteristics

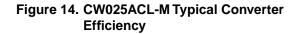


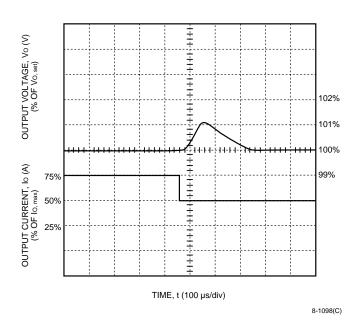
Note: Loads varied proportionately from minimum to 50% of full load.

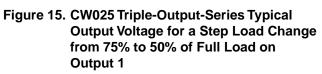
Figure 13. CW025ABK-M Typical Converter Efficiency

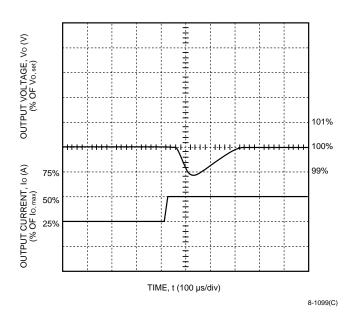


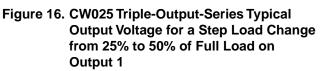
Note: Loads varied proportionately from minimum to 50% of full load.

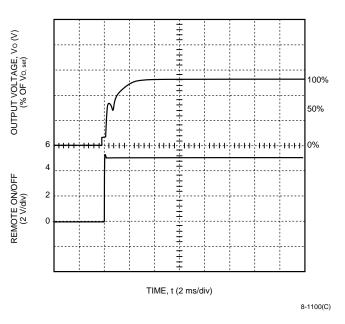






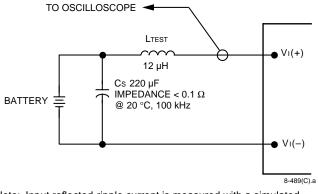








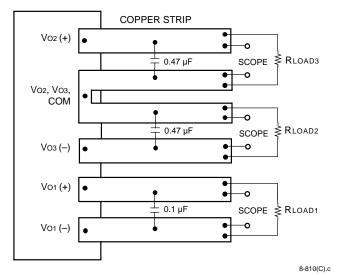
Test Configurations



Note: Input reflected-ripple current is measured with a simulated source impedance (LTEST) of 12 µH. Capacitor Cs offsets possible battery impedance. Current is measured at the input of the module.

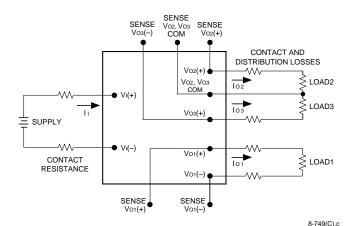
Figure 18. Input Reflected-Ripple Test Setup

Test Configurations (continued)



Note: Use the specified ceramic capacitor. Scope measurement should be made by using a BNC socket. Position the load between 50 mm (2 in.) and 75 mm (3 in.) from the module.

Figure 19. Output Noise Measurement Test Setup



Note: All measurements are taken at the module terminals. When socketing, place Kelvin connections at module terminals to avoid measurement errors due to socket contact resistance.

$$\eta = \frac{\sum_{j=1}^{3} |[Vo_{j}(+) - Vcom]Io_{j}|}{[Vi(+) + (-Vi(-))]I_{1}} \times 100$$

Figure 20. Triple Output Voltage and Efficiency Measurement Test Setup

Design Considerations

Input Source Impedance

The power module should be connected to a low ac-impedance input source. Highly inductive source impedances can affect the stability of the power module. A 33 μ F electrolytic capacitor (ESR < 0.7 Ω at 100 kHz) mounted close to the power module helps to ensure the stability of the unit.

Safety Considerations

For safety-agency approval of the system in which the power module is used, the power module must be installed in compliance with the spacing and separation requirements of the end-use safety agency standard, i.e., *UL*-1950, *CSA* 22.2-950, and EN60950.

For the converter output to be considered meeting the requirements of safety extra-low voltage (SELV), one of the following must be true:

- All inputs are SELV and floating, with the output also floating.
- All inputs are SELV and grounded, with the output also grounded.
- Any non-SELV input must be provided with reinforced insulation from any other hazardous voltages, including the ac mains, and must have a SELV reliability test performed on it in combination with the converters. Inputs must meet SELV requirements.

If the input meets extra-low voltage (ELV) requirements, then the converter's output is considered ELV.

The input to these units is to be provided with a maximum 5 A normal-blow fuse in the ungrounded lead.

Lineage Power

Feature Descriptions

Output Overvoltage Clamp

The output overvoltage clamp consists of control circuitry, independent of the primary regulation loop, that monitors the voltage on the output terminals. The control loop of the clamp has a higher voltage set point than the primary loop (see Feature Specifications table). This provides a redundant voltage control that reduces the risk of output overvoltage.

Current Limit

To provide protection in a fault (output overload) condition, the unit is equipped with internal current-limiting circuitry. At the point of current-limit inception, the unit shifts from voltage control to current control. If the output voltage is pulled very low during a severe fault, the current-limit circuit can exhibit either foldback or tailout characteristics (output current decrease or increase). The unit operates normally once the output current is brought back into its specified range.

Output Voltage Set-Point Adjustment

The output voltage adjustment feature provides the capability of increasing or decreasing the output voltage set point of a module. When the output voltage adjustment feature is used, the output voltage set point of all three outputs is adjusted.

The output voltage adjustment can be accomplished by using an external resistor connected between the TRIM pin and either the Vo1(+) or common pins. With an external resistor between the TRIM and common pins (Radj-up), the output voltage set point (Vo, adj) increases.

$$R_{\text{adj-up}} \ = \ \left(\frac{42.35}{\text{VO, adj} - \text{VO, nom}} \right) k\Omega$$

Note: The output voltage adjustment range must not exceed 110% of the nominal output voltage between the Vo1(+) and common terminals.

With an external resistor connected between the TRIM and Vo1(+) pins (Radj-down), the output voltage set point (Vo, adj) decreases.

$$\mathsf{R}_{\mathsf{adj}\text{-}\mathsf{down}} = \left(\frac{(\mathsf{Vo}, \mathsf{adj} - 2.5) \times 16.94}{\mathsf{Vo}, \mathsf{nom} - \mathsf{Vo}, \mathsf{adj}}\right) \mathsf{k}\Omega$$

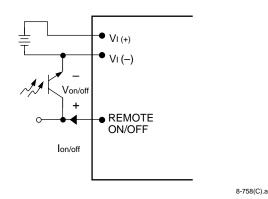
Note: The output voltage adjustment must be 90% or more of the nominal output voltage between the Vo1(+) and common terminals.

Remote On/Off

Two remote on/off options are available. Positive logic remote on/off turns the module on during a logic high voltage on the REMOTE ON/OFF pin, and off during a logic low. Negative logic remote on/off, suffix code "1," turns the module off during a logic high and on during a logic low.

To turn the power module on and off, the user must supply a switch to control the voltage between the on/off terminal and the V_I(–) terminal (V_{on/off}). The switch can be an open collector or equivalent (see Figure 21). A logic low is V_{on/off} = 0 V to 1.2 V. The maximum I_{on/off} during a logic low is 1 mA. The switch should maintain a logic-low voltage while sinking 1 mA.

During a logic high, the maximum Von/off generated by the power module is 10 V. The maximum allowable leakage current of the switch at Von/off = 10 V is 50 μ A.



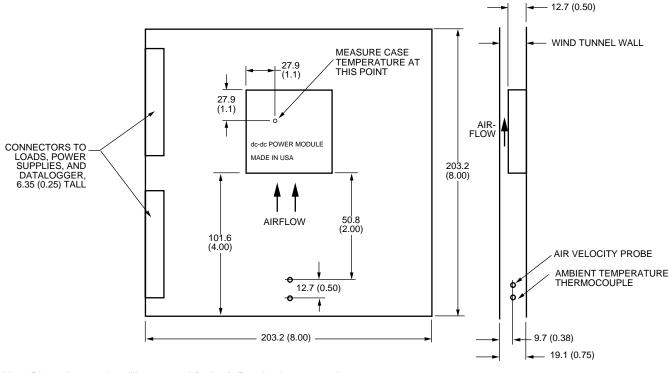


CAUTION: To avoid damaging the module or external circuitry, the V_I(–) pin must be connected to the –48 V source before or simultaneously to connecting the ON/OFF pin to the –48 V source (either directly or through the external on/off circuitry).

Grounding Considerations

For modules without the isolated case ground pin option, the case is internally connected to the $V_{I}(+)$ pin. For modules with the isolated case ground pin option, the $V_{I}(+)$ is not connected to the case.

Thermal Considerations



Note: Dimensions are in millimeters and (inches). Drawing is not to scale.



The 25 W triple output power modules are designed to operate in a variety of thermal environments. As with any electronic component, sufficient cooling must be provided to ensure reliable operation. Heat dissipating components inside the module are thermally coupled to the case to enable heat removal by conduction, convection, and radiation to the surrounding environment. The thermal data presented is based on measurements taken in a wind tunnel. The test setup shown in Figure 22 was used to collect data. Actual performance can vary depending on the particular application environment.

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Thermal Considerations (continued)

Basic Thermal Performance

The maximum operating temperature of the CW025 Triple-Output-Series Power Modules at a given operating condition can be predicted by combining the power dissipation curves (Figures 23 through 27), the power derating curve (Figure 28), and the thermal resistance curve (Figure 29).

Use Figures 23 through 28 and the steps below to predict the safe operating region for many different operating and environmental conditions.

1. Calculate the total output power.

Pototal = (IO1 x VO1) + (IO2 x VO2) + (IO3 x VO3)

- 2. Use Pototal with the appropriate figure (Figure 23 or 24) to determine the fixed losses (PP) associated with operating at Pototal. These losses are independent of which output the load is being drawn from.
- Use the desired output current (Io1) with Figure 25 to determine Ps1, which is the additional power being dissipated due to loading of the main output.
- 4. Repeat Step 3 for outputs 2 and 3 using the appropriate figure (Figure 26 or 27) to determine Ps2 and Ps3, which is the power dissipated due to loading of the auxiliary outputs.
- 5. Find the total power dissipated (Pototal) by adding the four power dissipations obtained in Steps 2 through 4.

 $P_{D}total = P_{P} + P_{S1} + P_{S2} + P_{S3}$

6. Use the estimated total power dissipated (Pototal) along with Figure 28 to determine the maximum ambient temperature allowable for a given air velocity.

For example, consider the CW025ABK-M power module operating with 54 V input and output currents $I_{01} = 2.5 A$, $I_{02} = 0.5 A$, $I_{03} = 0.5 A$.

The total output power (Pototal) is 24.5 W. The total power dissipation is Pototal = 4.74 W, which is obtained by adding:

 $P_P = 4.4 \text{ W}$ (from Figure 23) $P_{S1} = 0.22 \text{ W}$ (from Figure 25) $P_{S2} = 0.06 \text{ W}$ (from Figure 26) $P_{S3} = 0.06 \text{ W}$ (from Figure 26) Figure 28 shows that, in natural convection, the maximum ambient temperature that this module can operate at is approximately 67 °C.

Keep in mind that the procedure above provides approximations of the temperature and air velocities required to keep the case temperature below its maximum rating. The maximum case temperature, as monitored at the point shown in Figure 22, should be maintained at 100 °C or less under all conditions.

Air Velocity

The air velocity required to maintain a desired maximum case temperature for a given power dissipation and ambient temperature can be calculated using Figure 28 and the following equation:

$$\theta CA = \frac{TC, max - TA}{PDtotal}$$

where:

- θcA is the thermal resistance from case-to-ambient air (°C/W).
- Tc, max is the desired maximum case temperature (°C).
- TA is the ambient inlet temperature (°C).
- Pototal is the total power dissipated by the module (W) at the desired operating condition.

For example, to maintain a maximum case temperature of 85 °C with an ambient inlet temperature of 65 °C and a power dissipation of 4.74 W, the thermal resistance is:

$$\theta_{CA} \leq \frac{85 \ ^{\circ}C - 65 \ ^{\circ}C}{4.74 \ W} \ = \ 4.2 \ ^{\circ}C/W$$

This corresponds to an airflow greater than 0.36 ms^{-1} (70 fpm) in Figure 28.

Thermal Considerations (continued)



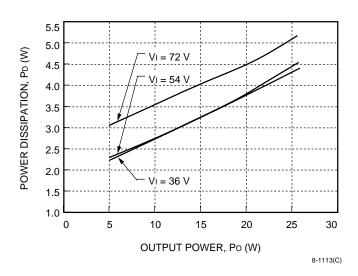


Figure 23. CW025ABK-M Fixed Losses, PP

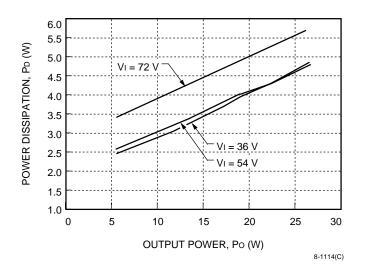


Figure 24. CW025ACL-M Fixed Losses, Pp

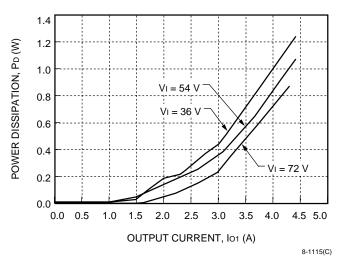


Figure 25. CW025ABK-M, CW025ACL-M Losses, Associated with 5 V Output, Ps1

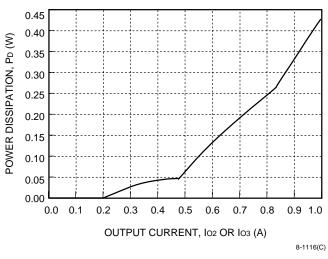


Figure 26. CW025ABK-M, Losses Associated with ±12 V Output, Ps2/Ps3

Thermal Considerations (continued)

Air Velocity (continued)

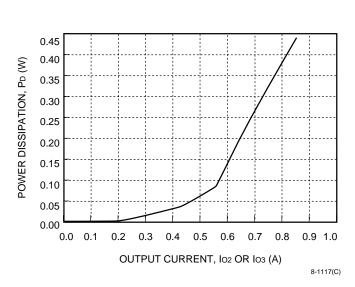


Figure 27. CW025ACL-M Losses Associated with ±15 V Output, Ps2/Ps3

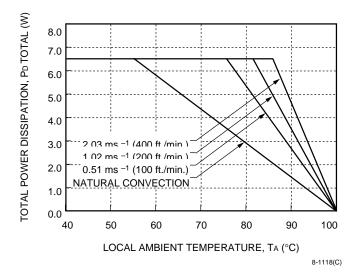


Figure 28. Total Power Dissipation vs. Local Ambient Temperature and Air Velocity

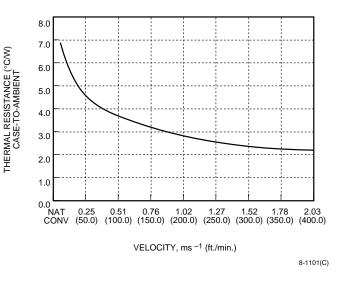
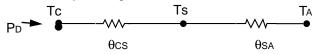


Figure 29. Case-to-Ambient Thermal Resistance vs. Air Velocity

Use of Heat Sinks and Cold Plates

The CW025 Triple-Output-Series case includes through-threaded M3 x 0.5 mounting holes, allowing attachment of heat sinks or cold plates from either side of the module. The mounting torque must not exceed 0.56 N/m (5 in.-lb).

The following thermal model can be used to determine the required thermal resistance of the sink to provide the necessary cooling:



where PD is the power dissipated by the module, θcs represents the interfacial contact resistance between the module and the sink, and θsA is the sink-to-ambient thermal impedance (°C/W). For thermal greases or foils, a value of $\theta cs = 0.1$ °C/W to 0.3 °C/W is typical.

The required θ_{SA} is calculated from the following equation:

$$\theta_{SA} = \frac{Tc - TA}{Pototal} - \theta_{CS}$$

Note that this equation assumes that all dissipated power must be shed by the sink. Depending on the user-defined application environment, a more accurate model including heat transfer from the sides and rear of the module can be used. This equation provides a conservative estimate in such instances.

For further information, refer to the *Thermal Energy* Management CC-, CW-, DC-, and DW-Series 25 W to 30 W Board-Mounted Power Modules Technical Note. Lineage Power

Outline Diagram

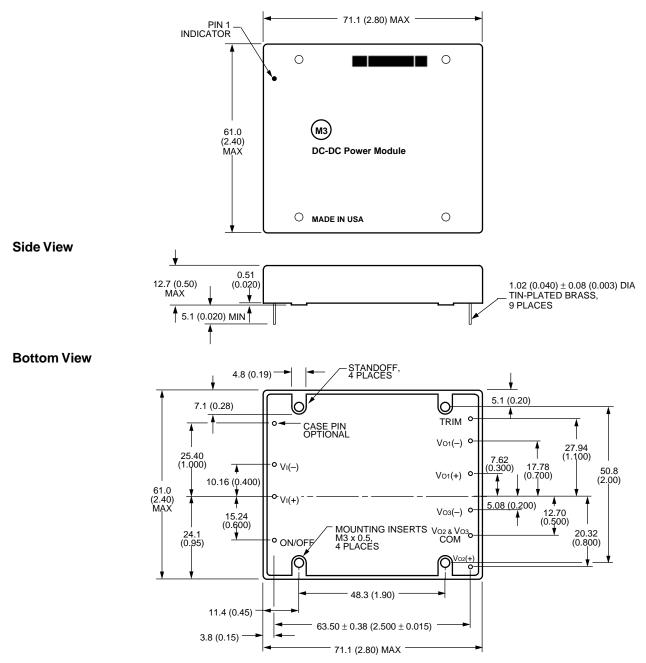
Dimensions are in millimeters and (inches).

Copper paths must not be routed beneath the power module standoffs.

Tolerances: x.x ± 0.5 mm (0.02 in.), x.xx ± 0.25 mm (0.010 in.).

Note: For standard modules, V₁(+) is internally connected to the case and the CASE GROUND pin is not present. If the CASE GROUND pin is chosen, device code suffix 7, then V₁(+) is not connected to the case and the CASE GROUND pin is floating.

Top View



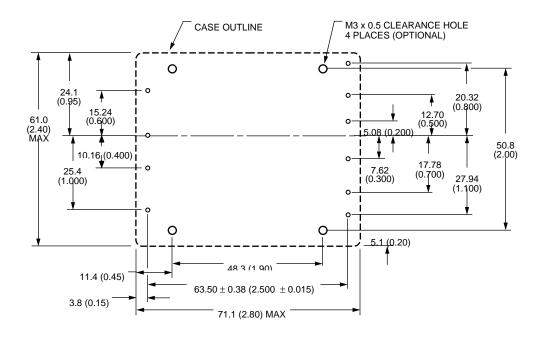
Lineage Power

Recommended Hole Pattern

Component-side footprint.

Dimensions are in millimeters and (inches).

Recommended hole size for pin: 1.27 mm (0.050 in.).



8-1053(C).a

Ordering Information

Table 4. C	Ordering	Information	Table
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Input Voltage	Output Voltage	Output Power	Remote On/Off Logic	Device Code	Comcode
36 V—75 V	+5 V, ±12 V	25 W	positive	CW025ABK-M	107587206
36 V—75 V	+5 V, ±15 V	25 W	positive	CW025ACL-M	107587875

Optional features may be ordered using the device code suffixes shown below. To order more than one option, list suffixes in numerically descending order followed by the -M suffix, indicating metric (M3 x 0.5 heat sink hardware). The heat sinks designed for this package have an M prefix, i.e., MHSTxxx45 and MHSLxxx45 (see *Thermal Energy Management CC-, CW-, DC-, and DW-Series 25 W to 30 W Board-Mounted Power Modules* Technical Note).

Table 5. Options Table

Option	Device Code Suffix
Short pins: 2.79 mm ± 0.25 mm (0.110 in. ± 0.010 in.)	8
Isolated case ground pin	7
Negative remote on/off logic	1

Please contact your Lineage Power Account Manager or Field Application Engineer for pricing and availability.



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