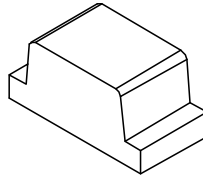
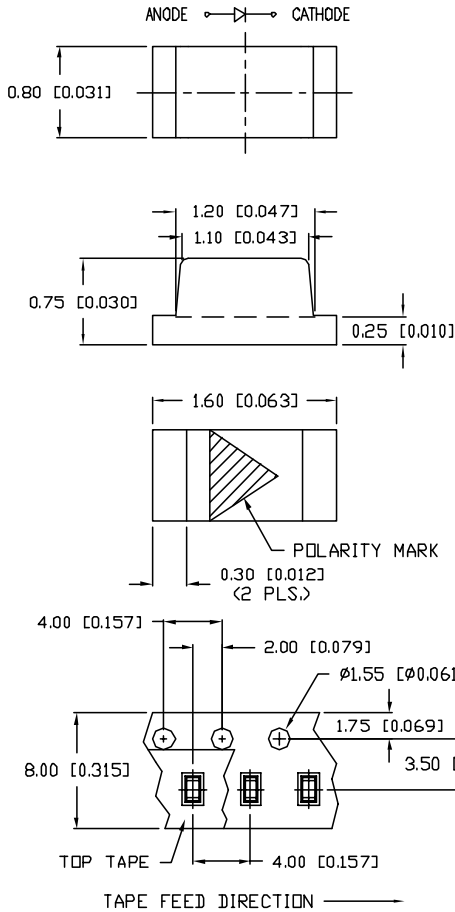
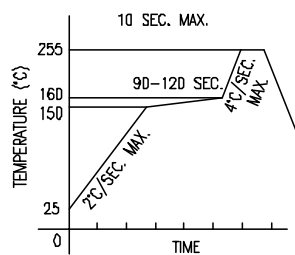


UNCONTROLLED DOCUMENT

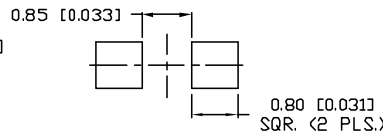


LEAD FREE REFLOW PROFILE



TOTAL TIME ABOVE 220°C IS 60 SECONDS MAX.

RECOMMENDED SOLDER PAD LAYOUT



PART NUMBER
SML-LXFT0603SOC-TR

REV.
B

REV.	E.C.N. NUMBER AND REVISION COMMENTS	DATE
A	E.C.N. #10967.	3.14.03
B	E.C.N. #11148.	3.2.05

ELECTRO-OPTICAL CHARACTERISTICS TA=25°C If=20mA					
PARAMETER	MIN	TYP	MAX	UNITS	TEST COND
PEAK WAVELENGTH		610		nm	
FORWARD VOLTAGE		2.0	2.5	Vf	
REVERSE VOLTAGE	5.0			Vr	If=100µA
AXIAL INTENSITY		200		mcd	If=20mA
VIEWING ANGLE		120		2x theta	
EMITTED COLOR:	ORANGE				
EPOXY LENS FINISH:	WATER CLEAR				

LIMITS OF SAFE OPERATION AT 25°C

PARAMETER	MAX	UNITS
PEAK FORWARD CURRENT*	150	mA
STEADY CURRENT	30	mA
POWER DISSIPATION	100	mW
DERATE FROM 25°C	-2.0	mW/°C
OPERATING TEMP.	-25 TO +85	°C
STORAGE TEMP.	-30 TO +85	°C

* t<10µS

NOTES:

- PARTS PACKAGED IN CONDUCTIVE COVER AND CARRIER TAPE.
- THE CATHODE IS ORIENTED TOWARDS THE TAPE SPROCKET HOLE.

CAUTION: MOISTURE SENSITIVE DEVICE
PER JEDEC LEVEL 4 STANDARDS

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*UNLESS OTHERWISE SPECIFIED TOLERANCES PER DECIMAL PRECISION ARE: X=±1 (±0.038), XX=±0.5 (±0.020), XXX=±0.25 (±0.010), XXXX=±0.127 (±0.005). LEAD SIZE=±0.05 (±0.002), LEAD LENGTH=±0.75 (±0.030), NN= +DECIMAL PRECISION MAX=-0.00 -DECIMAL PRECISION

REV. B PART NUMBER SML-LXFT0603SOC-TR

1.6mm x 0.8mm ULTRA THIN SURFACE MOUNT LED,
610nm SUPER ORANGE LED,
WATER CLEAR LENS, TAPE AND REEL.

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RELIABILITY NOTE
OUR MANY YEARS OF EXPERIENCE DATA ACCUMULATION INDICATE THAT SOLDER HEAT IS A MAJOR CAUSE OF EARLY AND FUTURE FAILURE. PLEASE PAY ATTENTION TO YOUR SOLDERING PROCESS.



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