

# Cree® PLCC4 1 in 1 SMD LED CLA1A-WKW/MKW Data Sheet

SMD LEDs is packaged in the industry standard package. These LEDs have high reliability performance and are designed to work under a wide range of environmental conditions. This high reliability feature makes them ideally suited to be used under illumination application conditions.

Its wide viewing angle makes these LEDs ideally suited for channel letter, or general backlighting and illumination applications. The flat top emitting surface makes it easy for these LEDs to mate with light pipes.



#### **FEATURES**

- Size (mm): 3.2 x 2.8
- Color Temperatures (K):
   CLA1A-WKW: Cool White: Min.(4600) / Typical (5500)
   CLA1A-MKW: Warm White: Min. (2500) / Typical (3200)
- CRI
   Typical CRI for Cool White is 72
   Typical CRI for Warm White is 80
- Viewing Angle: 120 degree
- Luminous Intensity (mcd): Cool White (1800 - 4500)
   Warm White (1400 - 3550)
- Lead-Free

RoHS Compliant

#### **APPLICATIONS**

- Light Strip
- Channel Letter



## Absolute Maximum Ratings $(T_A = 25^{\circ}C)$

Items	Symbol	Absolute Maximum Rating	Unit
Forward Current	$I_{_{\rm F}}$	35	mA
Peak Forward Current Note	$I_{\sf FP}$	100	mA
Reverse Voltage	$V_R$	5	V
Power Dissipation	$P_{_{D}}$	147	mW
Operation Temperature	$T_{opr}$	-40 ~ +100	°C
Storage Temperature	$T_{stg}$	-40 ~ +100	°C
Junction Temperature	T <sub>1</sub>	110	°C
Junction/Ambient	R <sub>THJA</sub>	350	°C/W
Junction/Solder Point	$R_{THJS}$	200	°C/W

**Note:** Pulse width  $\leq 0.1$  msec, duty cycle  $\leq 1/10$ .

# Typical Electrical & Optical Characteristics $(T_A = 25^{\circ}C)$

Characteristics	Color	Symbol	Condition	Unit	Minimum	Typical	Maximum
Forward Voltage	Cool/Warm	$V_{\scriptscriptstyle F}$	$I_F = 30 \text{ mA}$	V		3.6	4.2
Reverse Current	Cool/Warm	$I_R$	$V_R = 5 V$	μΑ			10
Luminous Flux	Cool	$\Phi_{V}$	$I_F = 30 \text{ mA}$	mlm		7000	
Luminous riux	Warm	Ф	$I_F = 30 \text{ mA}$	mlm		6000	
Luminous Intensity	Cool	$I_{v}$	$I_F = 30 \text{ mA}$	mcd	1800	2800	
	Warm	$I_{v}$	$I_F = 30 \text{ mA}$	mcd	1400	2500	
	Cool	Х	$I_F = 30 \text{ mA}$			0.3325	
Chromaticity	Cool	У	$I_F = 30 \text{ mA}$			0.3411	
Coordinates Warm	Х	$I_F = 30 \text{ mA}$			0.4234		
	vvafIII	У	$I_F = 30 \text{ mA}$			0.3990	
50% Power Angle	Cool/Warm	201/2	$I_F = 30 \text{ mA}$	deg		120	



# Intensity Bin Limit ( $I_F = 30 \text{ mA}$ )

#### Cool White

Bin Code	Min.(mcd)	Max.(mcd)
Xa	1800	2240
Xb	2240	2800
Ya	2800	3550
Yb	3550	4500

#### Warm White

Bin Code	Min.(mcd)	Max.(mcd)
Wb	1400	1800
Xa	1800	2240
Xb	2240	2800
Ya	2800	3550

Tolerance of measurement of luminous intensity is  $\pm 10\%$ .

## VF Bin Limit ( $I_F = 30 \text{ mA}$ )

#### Cool White

Bin Code	Min.(V)	Max.(V)
27	2.8	3.0
28	3.0	3.2
29	3.2	3.4
2a	3.4	3.6
2b	3.6	3.8
2c	3.8	4.0
2d	4.0	4.2

#### Warm White

Bin Code	Min.(V)	Max.(V)
27	2.8	3.0
28	3.0	3.2
29	3.2	3.4
2a	3.4	3.6
2b	3.6	3.8
2c	3.8	4.0
2d	4.0	4.2

Tolerance of measurement of VF is  $\pm 0.05$ V.

## Color Bin Limit ( $I_F = 30 \text{ mA}$ )

#### Cool White

Bin Code	Sub- bin	x	у
		0.2545	0.2480
	Wa	0.2633	0.2410
	vva	0.2545	0.2245
		0.2450	0.2290
		0.2633	0.2410
	Wb	0.2720	0.2340
		0.2640	0.2200
W1		0.2545	0.2245
AAT		0.2545	0.2480
	Wc	0.2640	0.2670
	VVC	0.2720	0.2575
		0.2633	0.2410
		0.2633	0.2410
	Wd	0.2720	0.2575
		0.2800	0.2480
		0.2720	0.2340

Bin Code	Sub- bin	x	у
		0.2640	0.2670
	We	0.2735	0.2860
	we	0.2808	0.2740
		0.2720	0.2575
		0.2720	0.2575
	Wf	0.2808	0.2740
	VVI	0.2880	0.2620
W2		0.2800	0.2480
VVZ	Wg	0.2735	0.2860
		0.2830	0.3050
		0.2895	0.2905
		0.2808	0.2740
		0.2808	0.2740
	Wh	0.2895	0.2905
		0.2960	0.2760
		0.2880	0.2620

Bin Code	Sub- bin	x	у
		0.2830	0.3050
	Wi	0.2950	0.3210
	VV J	0.2998	0.3028
		0.2895	0.2905
		0.2895	0.2905
	Wk	0.2998	0.3028
	VVK	0.3045	0.2865
W3		0.2960	0.2760
WS		0.2950	0.3210
	Wm	0.3070	0.3370
		0.3100	0.3150
		0.2998	0.3028
		0.2998	0.3028
	Wn	0.3100	0.3150
	VVII	0.3130	0.2970
		0.3045	0.2865



# Color Bin Limit ( $I_F = 30 \text{ mA}$ )

#### Cool White

Bin Code	Sub- bin	x	у
		0.3070	0.3370
	Wp	0.3185	0.3485
	VVΡ	0.3200	0.3270
		0.3100	0.3150
		0.3100	0.3150
	Wg	0.3200	0.3270
	vvq	0.3215	0.3075
W4		0.3130	0.2970
VV <del>-1</del>		0.3185	0.3485
	Wr	0.3300	0.3600
	VVI	0.3300	0.3390
		0.3200	0.3270
	Ws	0.3200	0.3270
		0.3300	0.3390
	VVS	0.3300	0.3180
		0.3215	0.3075

Bin Code	Sub- bin	x	у
		0.3300	0.3600
	Wt	0.3455	0.3725
	VVC	0.3443	0.3535
		0.3300	0.3390
		0.3300	0.3390
	Wu	0.3443	0.3535
	vvu	0.3430	0.3345
W5		0.3300	0.3180
VVJ		0.3455	0.3725
	Wv	0.3610	0.3850
	***	0.3585	0.3680
	Ww	0.3443	0.3535
		0.3443	0.3535
		0.3585	0.3680
		0.3560	0.3510
		0.3430	0.3345

Tolerance of measurement of the color coordinates is  $\pm 0.01$ .

#### Warm White

Bin Code	Sub- bin	x	у
		0.3610	0.3900
	Ma	0.3576	0.3651
	Ma	0.3751	0.3783
		0.3820	0.4075
		0.3576	0.3651
	Mb	0.3541	0.3401
	MID	0.3682	0.3491
M1		0.3749	0.3781
1411		0.3820	0.4075
	Mc	0.3751	0.3783
	MC	0.3926	0.3915
		0.4030	0.4250
		0.3751	0.3783
	Md	0.3682	0.3491
		0.3822	0.3580
		0.3926	0.3915

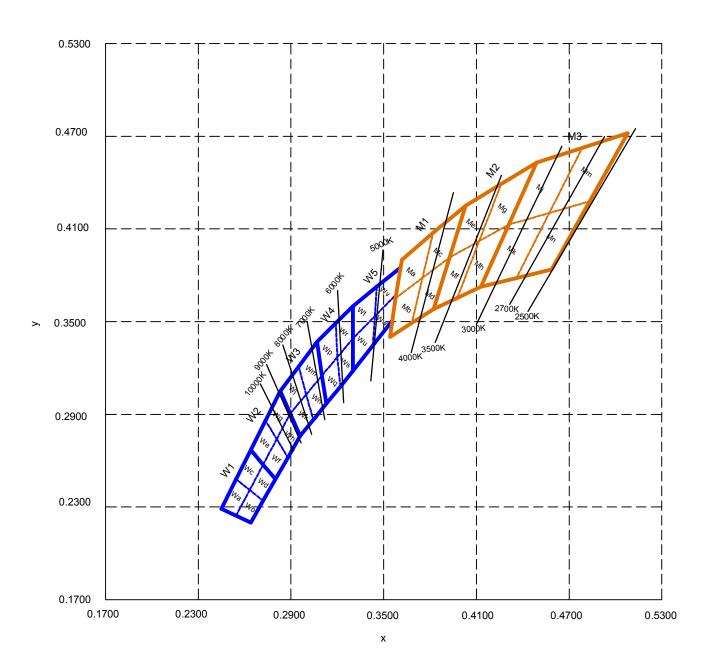
Bin Code	Sub- bin	x	у
	Ме	0.4030	0.4250
		0.3926	0.3915
		0.4118	0.4021
		0.4260	0.4390
	Mf	0.3926	0.3915
M2		0.3822	0.3580
		0.3976	0.3653
		0.4118	0.4021
	Mg	0.4260	0.4390
		0.4118	0.4021
		0.4310	0.4128
		0.4490	0.4530
	Mh	0.4118	0.4021
		0.3976	0.3653
		0.4129	0.3725
		0.4310	0.4128

Bin Code	Sub- bin	x	у
	Mj	0.4490	0.4530
		0.4310	0.4128
		0.4572	0.4203
М3		0.4785	0.4625
	Mk	0.4310	0.4128
		0.4129	0.3726
		0.4359	0.3782
		0.4572	0.4203
	Mm	0.4785	0.4625
		0.4572	0.4203
		0.4834	0.4279
			0.4720
	Mn	0.4572	0.4203
		0.4359	0.3782
		0.4588	0.3838
		0.4834	0.4279

Tolerance of measurement of the color coordinates is  $\pm 0.01$ .



## **CIE Chromaticity Diagram**





### **Order Code Table\***

Color	Kit Number	Viewing Angle	Luminous Intensity (mcd)		Color Bin Code
			Min.	Max.	3000 J 3000
Cool White	CLA1A-WKW-CXaYb153	120	1800	4500	W1,W2,W3,W4,W5
Cool White	CLA1A-WKW-CXaYb453	120	1800	4500	W4,W5
Cool White	CLA1A-WKW-CXbYb453	120	2240	4500	W4,W5

Color	Kit Number	Viewing Angle	Luminous Intensity (mcd)		Color Bin Code
			Min.	Max.	Goldi Zili Code
Warm White	CLA1A-MKW-CWbYa133	120	1400	3550	M1,M2,M3
Warm White	CLA1A-MKW-CWbYa513	120	1400	3550	W5,M1
Warm White	CLA1A-MKW-CWbYa233	120	1400	3550	M2,M3
Warm White	CLA1A-MKW-CXaYa233	120	1800	3550	M2,M3
Warm White	CLA1A-MKW-CXaYa513	120	1800	3550	W5,M1

#### Notes:

- 1. The above kit numbers represent order codes which include multiple intensity-bin and color-bin codes. Only one intensity-bin code and one color-bin code will be shipped on each reel. Single intensity-bin code and single color bin codes will not be orderable.
- 2. Please refer to the "Cree LED Lamp Reliability Test Standards" document for reliability test conditions.
- 3. Please refer to the "Cree LED Lamp Soldering & Handling" document for information about how to use this LED product safely.



## **Graphs**

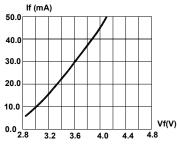
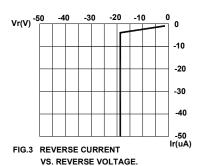
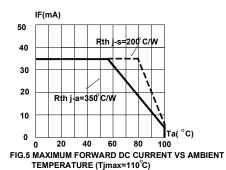


FIG.1 FORWARD CURRENT VS. FORWARD VOLTAGE.





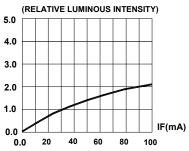
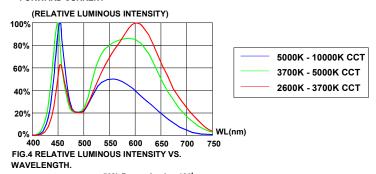
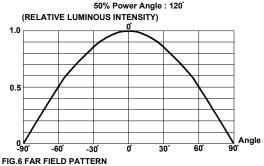


FIG.2 RELATIVE LUMINOUS INTENSITY VS. FORWARD CURRENT



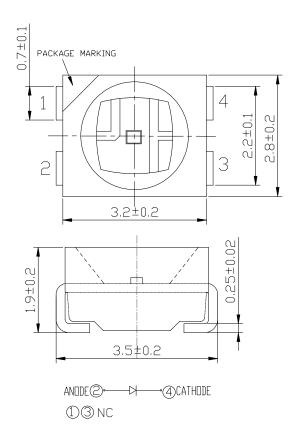


The above data are collected from statistical figures which do not necessarily correspond to the actual parameters of each single LED. Hence, these data will be changed without further notice.



### **Mechanical Dimensions**

All dimensions are in mm.



#### **Notes**

#### RoHS Compliance

The levels of environmentally sensitive, persistent biologically toxic (PBT), persistent organic pollutants (POP), or otherwise restricted materials in this product are below the maximum concentration values (also referred to as the threshold limits) permitted for such substances, or are used in an exempted application, in accordance with EU Directive 2002/95/EC on the restriction of the use of certain hazardous substances in electrical and electronic equipment (RoHS), as amended through April 21, 2006.

### Vision Advisory Claim

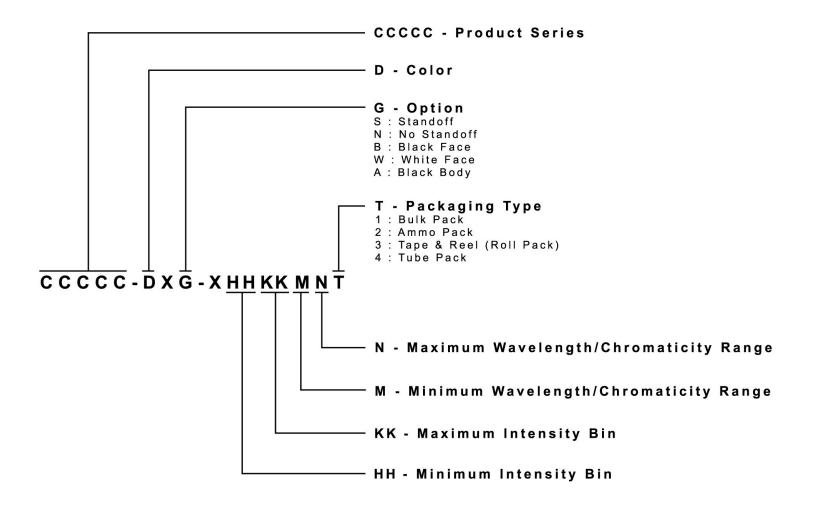
Users should be cautioned not to stare at the light of this LED product. The bright light can damage the eye.



## **Kit Number System**

Cree LED lamps are tested and sorted into performance bins. A bin is specified by ranges of color, forward voltage, and brightness. Sorted LEDs are packaged for shipping in various convenient options. Please refer to the "Cree LED Lamp Packaging Standard" document for more information about shipping and packaging options.

Cree LEDs are sold by order codes in combinations of bins called kits. Order codes are configured in the following manner:



www.cree.com/ledlamps



## **Packaging**

- The boxes are not water resistant and they must be kept away from water and moisture.
- The LEDs are packed in cardboard boxes after packaging in normal or anti-electrostatic bags.
- Cardboard boxes will be used to protect the LEDs from mechanical shocks during transportation.
- The reel pack is applied in SMD LED.
- Max 2000 pcs per reel.

