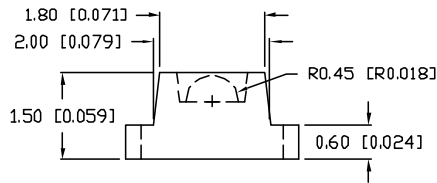
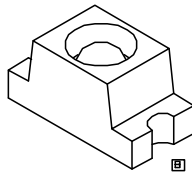
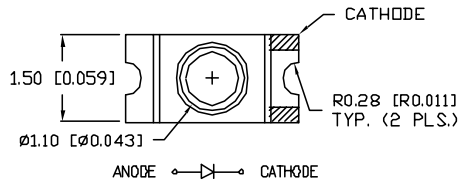
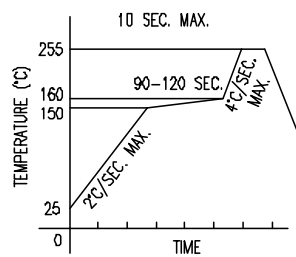


UNCONTROLLED DOCUMENT

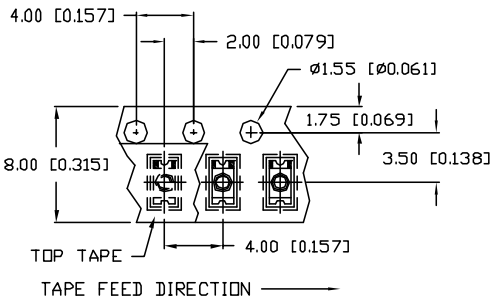
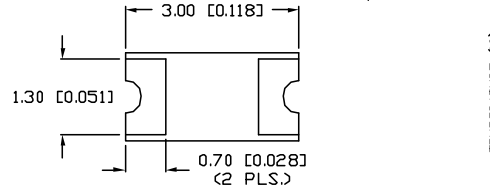
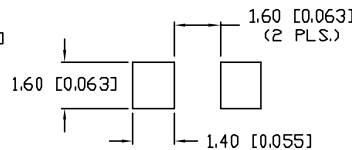


LEAD FREE REFLOW PROFILE



TOTAL TIME ABOVE 220°C IS 60 SECONDS MAX.

RECOMMENDED SOLDER PAD LAYOUT



PART NUMBER		REV.
SML-LXL1206SRC-TR		F
REV.	E.C.N. NUMBER AND REVISION COMMENTS	DATE
A	E.C.N. #10BRDR. & REDRAWN.	3.30.98
B	E.C.N. #10BRDR. & REDRAWN IN 3D.	1.8.01
C	E.C.N. #10750.	5.31.01
D	E.C.N. #10784.	9.8.01
E	E.C.N. #10967.	3.14.03
F	E.C.N. #11148.	3.17.05

Ⓜ ELECTRO-OPTICAL CHARACTERISTICS $T_A=25^\circ\text{C}$ $I_f=20\text{mA}$

PARAMETER	MIN	TYP	MAX	UNITS	TEST COND
PEAK WAVELENGTH		660		nm	
FORWARD VOLTAGE		1.7	2.2	V_f	
REVERSE VOLTAGE	5.0			V_r	$I_f=100\mu\text{A}$
AXIAL INTENSITY		90		mcd	$I_f=20\text{mA}$
VIEWING ANGLE		20		$2x$ theta	
EMITTED COLOR:	RED				
EPOXY LENS FINISH:	WATER CLEAR				

Ⓜ LIMITS OF SAFE OPERATION AT 25°C

PARAMETER	MAX	UNITS
PEAK FORWARD CURRENT*	160	mA
STEADY CURRENT	25	mA
POWER DISSIPATION	60	mW
DERATE FROM 25°C	-1.2	mW/°C
OPERATING TEMP.	-40 TO +85	°C
STORAGE TEMP.	-40 TO +90	°C

* $t < 10\mu\text{S}$

NOTES:

- THE CATHODE IS ORIENTED TOWARDS THE TAPE SPROCKET HOLE.

Ⓜ CAUTION: MOISTURE SENSITIVE DEVICE
PER JEDEC LEVEL 4 STANDARDS



*UNLESS OTHERWISE SPECIFIED TOLERANCES PER DECIMAL PRECISION ARE: X=±1 (±0.039), XX=±0.5 (±0.020), XXX=±0.25 (±0.010), XXXX=±0.127 (±0.005). LEAD SIZE=±0.05 (0.002), LEAD LENGTH=±0.75 (±0.030). MIN= +DECIMAL PRECISION -0.00 MAX.= +0.00 -DECIMAL PRECISION

REV.	PART NUMBER
F	SML-LXL1206SRC-TR
3.0mm x 1.6mm PCB SURFACE MOUNT LED WITH LENS, 660nm SUPER RED LED, WATER CLEAR LENS, TAPE AND REEL	

CONFIDENTIAL INFORMATION
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RELIABILITY NOTE
OUR MANY YEARS OF EXPERIENCE DATA ACCUMULATION INDICATE THAT SOLDER HEAT IS A MAJOR CAUSE OF EARLY AND FUTURE FAILURE. PLEASE PAY ATTENTION TO YOUR SOLDERING PROCESS.



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			PAGE: 1 OF 1
			SCALE: N/A