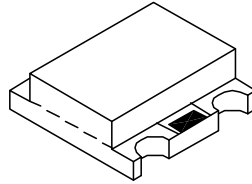
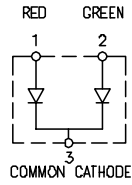
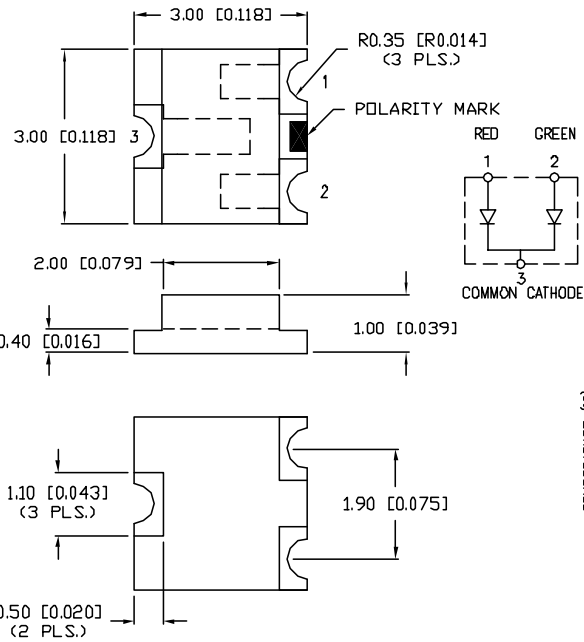
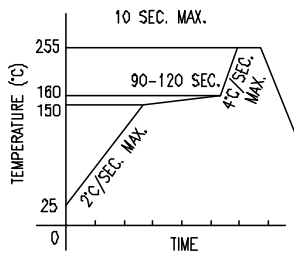


UNCONTROLLED DOCUMENT

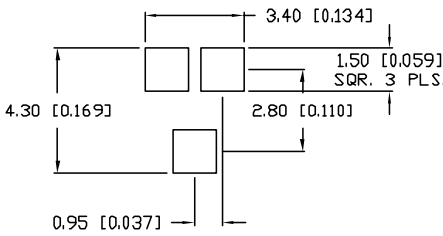


LEAD FREE REFLOW PROFILE

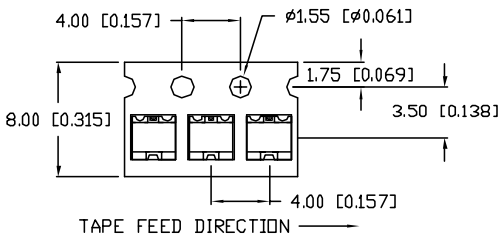


TOTAL TIME ABOVE 220°C IS 60 SECONDS MAX.

RECOMMENDED PAD LAYOUT



TAPE SPEC DETAIL



*UNLESS OTHERWISE SPECIFIED TOLERANCES PER DECIMAL PRECISION ARE: X=±1 (±0.039), XX=±0.5 (±0.020), XXX=±0.25 (±0.010), XXXX=±0.127 (±0.005). LEAD SIZE=±0.05 (0.002), LEAD LENGTH=±0.75 (±0.030). MIN= 0.00 DECIMAL PRECISION MAX.= 0.00 DECIMAL PRECISION

PART NUMBER		REV.
SML-LX15IGC-RP-TR		D
REV.	E.C.N. NUMBER AND REVISION COMMENTS	DATE
A	E.C.N. #10967.	3.14.03
B	E.C.N. #11010.	7.3.03
C	E.C.N. #1114B.	11.30.05
D	E.C.N. #11361	11.28.06

ELECTRO-OPTICAL CHARACTERISTICS $T_A=25^\circ\text{C}$ $I_f=20\text{mA}$					
PARAMETER	MIN	TYP	MAX	UNITS	TEST COND
PEAK WAVELENGTH		635 (RED)		nm	
		565 (GREEN)		nm	
FORWARD VOLTAGE (R/G)		2.0/2.2	2.5/2.6	V _f	$I_f=100\mu\text{A}$
REVERSE VOLTAGE	5.0			V _r	$I_f=20\text{mA}$
AXIAL INTENSITY		10		mcd	$I_f=20\text{mA}$
VIEWING ANGLE		140		2x theta	
EMITTED COLOR:	RED/GREEN				
EPOXY LENS FINISH:	WATER CLEAR				

LIMITS OF SAFE OPERATION AT 25°C PER CHIP			
PARAMETER	COLORS	MAX	UNITS
PEAK FORWARD CURRENT*		160	mA
STEADY CURRENT	(R/G)	30/25	mA
POWER DISSIPATION		105	mW
DERATE FROM 25°C		-1.2	mW/°C
OPERATING, STORAGE TEMP.		-40 TO +85	°C

* $t < 10\mu\text{s}$

NOTES:

- THE POLARITY MARK IS ORIENTED TOWARDS THE TAPE SPROCKET HOLE.



CAUTION: MOISTURE SENSITIVE DEVICE PER JEDEC LEVEL 4 STANDARDS

UNCONTROLLED DOCUMENT

REV.	PART NUMBER
D	SML-LX15IGC-RP-TR
SOT-23 REPLACEMENT, SURFACE MOUNT LED, 635nm RED/565nm GREEN BICOLOR LED, REVERSE POLARITY, WATER CLEAR LENS, TAPE AND REEL.	

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RELIABILITY NOTE
 OUR MANY YEARS OF EXPERIENCE DATA ACCUMULATION INDICATE THAT SOLDER HEAT IS A MAJOR CAUSE OF EARLY AND FUTURE FAILURE. PLEASE PAY ATTENTION TO YOUR SOLDERING PROCESS.

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DRAWN BY:	CHECKED BY:	APPROVED BY:	DATE: 11.28.06
JC			PAGE: 1 OF 1
			SCALE: N/A