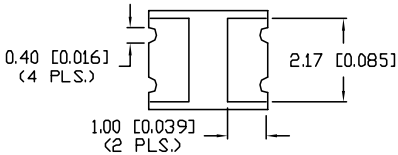
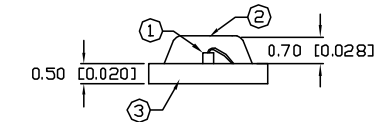
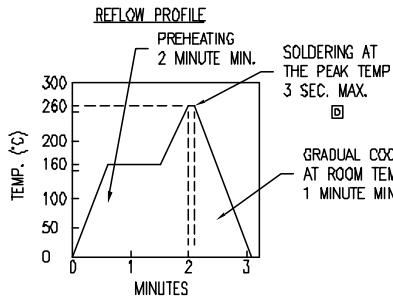
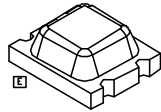
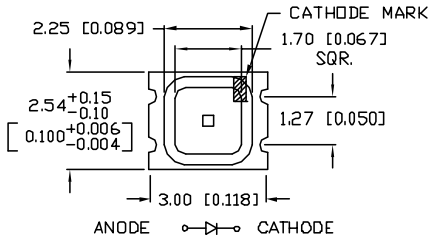
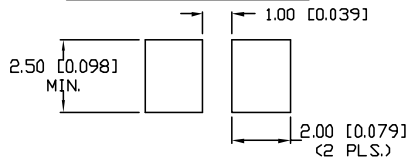


UNCONTROLLED DOCUMENT



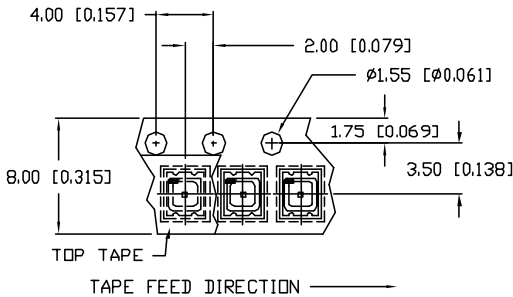
RECOMMENDED SOLDER PAD LAYOUT



NOTES:

1. PART SUPPLIED ON SUPER 8 TAPE AND REEL, 3,000 PIECES PER REEL.
2. THE CATHODE IS ORIENTED TOWARDS THE TAPE SPROCKET HOLE.
3. WHITE CERAMIC CARRIER.

CAUTION: MOISTURE SENSITIVE DEVICE  
PER JEDEC LEVEL 4 STANDARDS



\*UNLESS OTHERWISE SPECIFIED TOLERANCES PER DECIMAL PRECISION ARE: X=±1 (±0.039), XX=±0.5 (±0.020), XXX=±0.25 (±0.010), XXXX=±0.127 (±0.005). LEAD SIZE=±0.05 (±0.002), LEAD LENGTH=±0.75 (±0.030). MIN.=+DECIMAL PRECISION -0.00, MAX.=+0.00 -DECIMAL PRECISION

PART NUMBER  
CCL-CRS10Y

REV.  
G

REV.	E.C.N. NUMBER AND REVISION COMMENTS	DATE
A	REDRAWN.	4.27.93
B	E.C.N. #10131.	3.1.96
C	E.C.N. #10390 & #10BRDR & REDRAWN.	10.2.98
D	E.C.N. #10484. ADDED SOLDER SPECS.	12.11.98
E	E.C.N. #10695. & REDRAWN IN 3D.	1.12.01
F	E.C.N. #10967.	3.14.03
G	E.C.N. #11148.	12.01.06

ELECTRO-OPTICAL CHARACTERISTICS  $T_A=25^\circ\text{C}$   $I_f=20\text{mA}$

PARAMETER	MIN	TYP	MAX	UNITS	TEST COND
PEAK WAVELENGTH		585		nm	
FORWARD VOLTAGE		2.1	2.5	$V_f$	
REVERSE VOLTAGE	4.0			$V_r$	$I_f=100\mu\text{A}$
AXIAL INTENSITY		8		mcd	$I_f=20\text{mA}$
VIEWING ANGLE		180		$2x$ theta	
EMITTED COLOR:	YELLOW				
EPOXY LENS FINISH:	WATER CLEAR				

LIMITS OF SAFE OPERATION AT 25°C PER CHIP

PARAMETER	MAX	UNITS
PEAK FORWARD CURRENT*	100	mA
STEADY CURRENT	30	mA
POWER DISSIPATION	70	mW
DERATE FROM 25°C	-0.33	mW/°C
OPERATING TEMP.	-30 TO +75	°C
STORAGE TEMP.	-40 TO +85	°C

\*  $t < 10\mu\text{s}$

SOLDER HEAT PROOF TEST:	DIPPING FOR 5 SEC. AT 250°C, 2 TIMES.
THERMAL SHOCK TEST:	15 MIN. AT +90°C, AND 15 MIN. AT -30°C, 25 CYCLES.
VIBRATION TEST:	50Hz, FULL AMPLITUDE WIDTH; 1.5mm, 2 HOURS VERTICALLY AND HORIZONTALLY, RESPECTIVELY.
MOISTURE TEST:	$T_a=60^\circ\text{C}$ , $R_h=90\%$ , 1,000 HOURS.
IRON SOLDERING:	20W IRON (SHARP TIP), 280-320°C, 5 SEC. MAX.,
SOLDER DIP METHOD:	TEMP. IS 240-260°C AND TIME IS WITHIN 10 SEC.
RE-FLOW SOLDERING:	SEE CHART.

UNCONTROLLED DOCUMENT

REV. G	PART NUMBER CCL-CRS10Y
3.0mm x 2.5mm CERAMIC SURFACE MOUNT LED, 585nm YELLOW LED, WATER CLEAR LENS.	

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RELIABILITY NOTE  
OUR MANY YEARS OF EXPERIENCE DATA ACCUMULATION INDICATE THAT SOLDER HEAT IS A MAJOR CAUSE OF EARLY AND FUTURE FAILURE. PLEASE PAY ATTENTION TO YOUR SOLDERING PROCESS.



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DRAWN BY: JC	CHECKED BY:	APPROVED BY:	DATE: 12.01.06
			PAGE: 1 OF 1
			SCALE: N/A