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LED SCHEMATIC

## RoHS COMPLIANT 597-3121-20XF Part Numbers with the "F" suffix ending are RoHS Compliant. For example: 597-3121-202F Reel and bag packaging are marked with "RoHS Compliant" label or equivalent markings. These parts can be used with RoHS reflow profile. Parts can be wave soldered, dip soldered or hand soldered using typical lead-free soldering process with max 260°C temp. for 5 sec.

REVISIONS

NEW RELEASE

DRN CKD APP DATE

KLJ MES N.O. 6-9-09

REV ECN NO

## 300 MAXIMUM SOLDER PROFILE RECOMMENDED SOLDER PROFILE MINIMUM SOLDER PROFILE °c 260° C\*\*°C 245° C\*\*°C 235° C\*\*°C 250 217°C 200 IOs MIN 30s MAX RAMP DOWN 6°C/s (MAX 120s MAX 100s MAX RAMP UP 3°C/s (MAX) 50 - 25°C 0 -50 100 150 200 250 s 300 RECOMMENDED RoHS COMPLIANT

REFLOW PROFILE

OPERATING	CHARACTERISTICS	ΑT	25°C	AMBIENT	

OPERATING CHARACTERISTICS AT 25 C AMBIENT					
LED CHARACTERISTICS	MIN.	TYP.	MAX.	UNITS	TEST CONDITIONS
LUMINOUS INTENSITY	22.4	35.5	56	mc d	I <sub>F</sub> = 10 mA
FORWARD VOLTAGE		1.75	2.5	VOLTS	I <sub>F</sub> = 10 mA
REVERSE CURRENT		0.01	10	μА	V <sub>R</sub> = 12V
PEAK WAVELENGTH		660		nm	I <sub>F</sub> = 10 mA
DOMINANT WAVELENGTH	633	645	655	nm	I <sub>F</sub> = 10 mA
2 X HALF-INTENSITY ANGLE		120		DEGREES	I <sub>F</sub> = 10 mA



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ABSOLUTE MAXIMUM RATINGS AT 25°C AMBIENT	
POWER DISSIPATION	90 mW
DERATE LINEARLY FROM 60°C	.75 mA/°C
CONTINUOUS FORWARD CURRENT	30 mA
PEAK PULSE CURRENT, 10 µs PULSE	0.5 A
REVERSE VOLTAGE	12 V
SOLDERING PROFILE: SEE REFLOW PROFILE FOR LEAD FREE SOLDERING	
OPERATING TEMPERATURE	-40°C TO +100°C
STORAGE TEMPERATURE	-40°C TO +100°C

## NOTES:

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  1. EPOXY COLOR: WATER CLEAR
  2. DIE: ALGGAS
  3. PIN NUMBERS FOR REFERENCE ONLY, DESIGNATION NON-EXISTENT ON PART.
  4. SUFFIX -202F FOR 20 pcs ON A SAMPLE STRIP.
  5. SUFFIX -207F FOR 20 BROWN RELEA. BROWN WIDE TAPE, PACKAGED 2000 pcs PER REEL WITH A PITCH OF 4mm.
  6. DEVICES POSITIONED ON REEL WITH CATHODE SIDE TOWARDS SPROCKET.
  7. TAPE AND REEL LEDS MAY REQUIRE RE-TAPING AFTER TMELVE WONTHS.
  8. DIALIGHT PART NUMBERS: 597-3121-202F, 597-3121-207F
  9. THIS ASSEMBLY CONTAINS ELECTROSTATIC DISCHARGE SENSITIVE DEVICES (ESDS). MAINTAIN ALL PRECAUTIONARY MEASURES DURING ASSEMBLY, HANDLING, AND STORAGE IN ACCORDANCE WITH IPC-A-610.



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SCALE: DRAWING SCALE DRA		DRAWING NUMBER REV				
	ALL DIM'S IN: INCHES (MIN)	C-17644 A				
	TOLERANCES: UNLESS OTHERWISE SPECIFIED	C-17644 A				
	FRACTIONS: ±1/64 DECIMALS (.XX): ±.02 DECIMALS (.XXX): ±.015	TITLE SURFACE MOUNT H.E. RED LED ROHS COMPLIANT				
ANGLES: ±1°		MATERIAL				
	FINISH:	Dialight 1501 ROUTE 34 SOUTH				
	FSCM 83330	SHEET I OF I FAMILY TABLE:				