



User's Guide

NHD-320240WX-COTFH-V#I040 LCM

(Liquid Crystal Display Graphic Module) RoHS Compliant

NHD- Newhaven Display **320240-** 320 x 240 Dots

WX- W= V ersion Line X=Display Type- Tab Type

C O - Model/ Serial Number T- White LED B/L

F- FSTN (+)

H- Transflective, 6:00 View, Wide Temperature ($-20 \sim +70c$) V#- With Built in Positive Voltage, #: RoHS Compliant

I: ICIST3031TA0# ICIST3032TA0# ; 04Sales code 0: Version SGX320240CEV#002

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RECO	RDS OF REV	ISION	DOC. FIRST ISSUE
VERSION	DATE	REVISED PAGE NO.	SUMMARY
0	2008/3/12		First issue
A	2008.5.13		Modify Contour Drawing

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1. Module Classification Information

① Brand: Newhaven Display

② Display Font: 320 * 240 Dots

3 Factory Line: W

4 Display Type : H \rightarrow Character Type, G \rightarrow Graphic Type, C \rightarrow Color, X \rightarrow Tab Type

⑤ Model / Serial number: C0 → With RA8835 Controller

© Backlight Type : N→Without backlight T→White LED

 $B\rightarrow EL$, Blue green $A\rightarrow LED$, Amber $D\rightarrow EL$, Green $R\rightarrow LED$, Red $W\rightarrow EL$, White $O\rightarrow LED$, Orange $F\rightarrow CCFL$, White $G\rightarrow LED$, Green

Y→LED, Yellow Green

 \bigcirc LCD Mode : B \rightarrow TN Positive, Gray T \rightarrow FSTN Negative

 $N\rightarrow TN$ Negative, $Y\rightarrow STN$ Positive, Yellow Green

G→STN Positive, Gray M→STN Negative, Blue

F→FSTN Positive

Temperature range/ D→Reflective, N.T, 12:00 K→Transflective, W.T,12:00 View direction G→Reflective, W. T, 6:00 C→Transmissive, N.T,6:00

J→Reflective, W. T, 12:00 F→Transmissive, N.T,12:00
B→Transflective, N.T,6:00 I→Transmissive, W. T, 6:00

E→Transflective, N.T.12:00 L→Transmissive, W.T,12:00

9 Special Code #: RoHS; V: Built in Positive Voltage;

I: ICIST3031TA0# ICIST3032TA0

04: Sales Code 0: VersionSGX320240CEV#002

2. Precautions in Use of LCD Module

- (1) Avoid applying excessive shocks to the module or making any alterations or modifications to it.
- (2)Don't make extra holes on the printed circuit board, modify its shape or change the components of LCD Module.
- (3)Don't disassemble the LCM.
- (4)Don't operate it above the absolute maximum rating.
- (5)Don't drop, bend or twist LCM.
- (6) Soldering: only to the I/O terminals.
- (7)Storage: please storage in anti-static electricity container and clean environment.
- (8) Winstar have the right to change the passive components
- (9) Winstar have the right to change the PCB Rev.

3. General Specification

ITEM	STANDARD VALUE	UNIT	
Number of dots	320x240	dots	
Outline dimension	94.7(W)x 71.7(H)x 8.6max(T)	mm	
View area	81.4(W) x 61.0(H)	mm	
Active area	76.78(W)x 57.58(H)	mm	
Dot size	0.225(W)x 0.225(H)	mm	
Dot pitch	0.24(W)x 0.24(H)	mm	
LCD type	FSTN Positive Transflective,		
View direction	6 o'clock		
Backlight	LED, White		

4.Absolute Maximum Ratings

ITEM	SYMBOL	MIN.	TYP.	MAX.	UNIT
Operating Temperature	T_{OP}	-20	_	+70	$^{\circ}\mathbb{C}$
Storage Temperature	T_{ST}	-30	_	+80	$^{\circ}\!\mathbb{C}$
Input Voltage	V _I	0	_	V_{DD}	V
Supply Voltage For Logic	$V_{ m DD}$	0	_	3.5	V
Supply Voltage For LCD	Vo-V _{SS}	0	_	30	V
DC-DC converter output	VEE			23	

5. Electrical Characteristics

ITEM	SYMBOL	CONDITION	MIN.	TYP.	MAX.	UNIT
Logic Voltage	V_{DD} - V_{SS}	_	3.0	3.3	3.6	V
		Ta= -20°C		-	22.5	V
Supply Voltage For	Vo-V _{SS}	Ta=25°C	_	18.7	_	V
LCD		Ta=+70°C	12.2	_	_	V
Input High Volt.	$ m V_{IH}$	_	$0.5V_{DD}$	_	V_{DD}	V
Input Low Volt.	V_{IL}	_	V_{SS}	_	$0.2V_{DD}$	V
Output High Volt.	$ m V_{OH}$	_	2.4	_	_	V
Output Low Volt.	V _{OL}	_	_	_	0.4	V
Supply Current	I_{DD}	_	20.0	30.0	50.0	mA

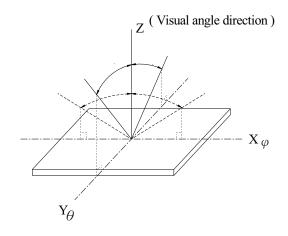
6. Optical Characteristics

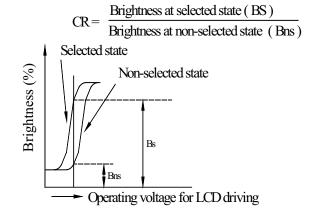
ITEM	SYMBAL	CONDITION	MIN	TYP	MAX	UNIT
77' 4 1	$(V)\theta$	CR≧2	30	_	60	deg.
View Angle	(H) φ	CR≧2	-45	_	45	deg.
Contrast Ratio	CR	_	_	5	_	_
	T rise	_	_	200	300	ms
Response Time	T fall	_	_	150	200	ms

6.1 Definitions

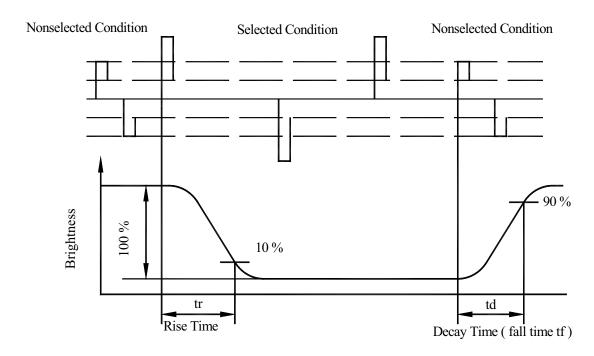
View Angles

Contrast Ratio

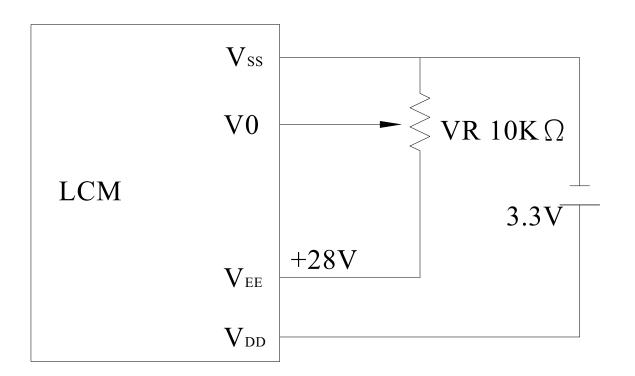




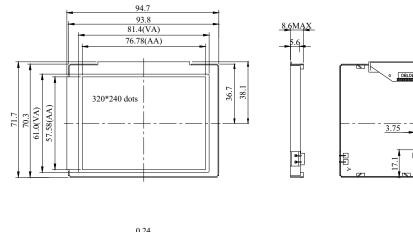
Response time



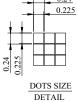
7. Power Supply for LCD Module



8. Contour Drawing & Block diagram



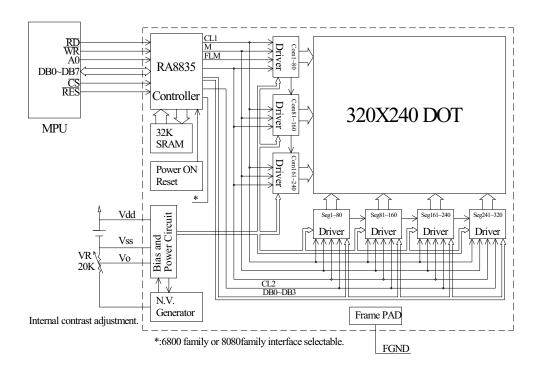
C	CON2					
PIN NO.	SYMBOL					
1	VSS					
2	VDD					
3	VO					
4	A0					
5	WR					
6	RD					
7	DB0					
8	DB1					
9	DB2					
10	DB3					
11	DB4					
12	DB5					
13	DB6					
14	DB7					
15	CS					
16	RES					
17	VEE+					
18	SEL1					
19	A					
20	K					
21	DIOFF					
22	BUSY					



The non-specified tolerance of dimension is $\pm 0.2 \ mm$.

47.05

CN-FPC-22P/P1.0 (Down-Side)



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9. Interface Pin Function

Pin No.	Symbol	Level	Description
1	$V_{\rm SS}$		Ground
2	V_{DD}		Power supply for Logic
3	V_{O}	(Variable)	Operation voltage LCD driving
4	A_0	H/L	H:Data L:Instruction
5	WR	Н	8080 family: Write signal, 6800 family: Enable clock
6	$\overline{\text{RD}}$	L	8080 family: Read signal, 6800 family: R/W signal
7	DB0	H/L	DB0 Data bus line
8	DB1	Н	DB1 Data bus line
9	DB2	H/L	DB2 Data bus line
10	DB3	H/L	DB3 Data bus line
11	DB4	H/L	DB4 Data bus line
12	DB5	Н	DB5 Data bus line
13	DB6	H/L	DB6 Data bus line
14	DB7	H/L	DB7 Data bus line
15	CS	H/L	Chip Enable
16	RES	H/L	Reset
17	VEE		Positive voltage output
18	SEL1	H/L	8080 OR 6800 Family Interface Select; H:68xx, L:80xx
19	A		Power supply for B/L
20	K		Power supply for B/L
21	DIOFF		DISPOFF
22	BUSY		BUSY

10. Timing Characteristics

PLEASE TO CONSUL RA8835 SPEC

11.RELIABILITY

Content of Reliability Test (wide temperature, -20°c~70°C)

	Environmental Test		
Test Item	Content of Test	Test Condition	Note
High Temperature storage	Endurance test applying the high storage temperature for a long time.	80°C 200hrs	2
Low Temperature storage	Endurance test applying the high storage temperature for a long time.	-30°C 200hrs	1,2
High Temperature Operation	Endurance test applying the electric stress (Voltage & Current) and the thermal stress to the element for a long time.	70°C 200hrs	
Low Temperature Operation	Endurance test applying the electric stress under low temperature for a long time.	-20°C 200hrs	1
High Temperature/ Humidity Operation	The module should be allowed to stand at 60 °C,90%RH max For 96hrs under no-load condition excluding the polarizer, Then taking it out and drying it at normal temperature.	60°C,90%RH 96hrs	1,2
Thermal shock resistance	The sample should be allowed stand the following 10 cycles of operation -20°C 25°C 70°C 30min 5min 30min 1 cycle	-20°C/70°C 10 cycles	
Vibration test	Endurance test applying the vibration during transportation and using.	Total fixed amplitude: 1.5mm Vibration Frequency: 10~55Hz One cycle 60 seconds to 3 directions of X,Y,Z for Each 15 minutes	3
Static electricity test	Endurance test applying the electric stress to the terminal.	VS=800V,RS=1.5k Ω CS=100pF 1 time	

Note1: No dew condensation to be observed.

Note2: The function test shall be conducted after 4 hours storage at the normal

Temperature and humidity after remove from the test chamber.

Note3: Vibration test will be conducted to the product itself without putting it in a container.

12. Backlight Information

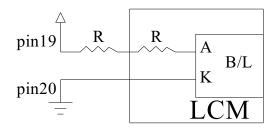
Specification

PARAMETER	SYMBOL	MIN	TYP	MAX	UNIT	TEST CONDITION
Supply Current	ILED	100	120	180	mA	V=3.5V
Supply Voltage	V	3.4	3.5	3.6	V	
Reverse Voltage	VR	_	_	5	V	
Luminous Intensity	IV	160	200	_	CD/M2	ILED=120mA
Life Time		_	50K	_	Hr.	ILED≤120mA
Color		white				

Note: The LED of B/L is drive by current only, drive voltage is for reference only.

drive voltage can make driving current under safety area (current between minimum and maximum)

Drive from pin19,pin20



13. Inspection specification

NO	Item	Criterion	AQL			
01	Electrical Testing	 1.1 Missing vertical, horizontal segment, segment contrast defect. 1.2 Missing character, dot or icon. 1.3 Display malfunction. 1.4 No function or no display. 1.5 Current consumption exceeds product specifications. 1.6 LCD viewing angle defect. 1.7 Mixed product types. 1.8 Contrast defect. 				
02	Black or white spots on LCD (display only)	 2.1 White and black spots on display ≤0.25mm, no more than three white or black spots present. 2.2 Densely spaced: No more than two spots or lines within 3mm 				
03	LCD black spots, white spots, contaminati on (non-display	3.1 Round type : As following drawing $\Phi = (x + y)/2$ X $\Phi \le 0.10$ $0.10 < \Phi \le 0.20$ $0.20 < \Phi \le 0.25$ $0.25 < \Phi$ 3.2 Line type : (As following drawing) $C = (As following drawing)$ $C = $	2.5			
04	Polarizer bubbles	If bubbles are visible, judge using black spot specifications, not easy to find, must check in specify direction. Size Φ Accept able Q TY $\Phi \le 0.20$ Accept no dense $0.20 < \Phi \le 0.50$ Accept no dense $0.50 < $	2.5			

NO	Item	Criterion	AQL
05	Scratches	Follow NO.3 LCD black spots, white spots, contamination	
06	Chipped glass	Symbols Define: x: Chip length y: Chip width z: Chip thickness k: Seal width t: Glass thickness a: LCD side length L: Electrode pad length: 6.1 General glass chip: 6.1.1 Chip on panel surface and crack between panels:	2.5

NO	Item	Criterion	AOL	

06	Glass crack	Symbols: x: Chip length y: Chip width z: Chip to k: Seal width t: Glass thickness a: LCD: L: Electrode pad length 6.2 Protrusion over terminal: 6.2.1 Chip on electrode pad: y: Chip width	z: Chip thickness $0 < z \le t$ z: Chip thickness $0 < z \le t$ z: Chip thickness $0 < z \le t$ l, over 2/3 of the ITO electrode terminal
NO	Item	Criterion	AOL

NO	Item	Criterion	AQL	

07	Cracked glass	The LCD with extensive crack is not acceptable.	2.5		
08	Backlight elements	 8.1 Illumination source flickers when lit. 8.2 Spots or scratched that appear when lit must be judged. Using LCD spot, lines and contamination standards. 8.3 Backlight doesn't light or color wrong. 	0.65 2.5 0.65		
09	Bezel	9.1 Bezel may not have rust, be deformed or have fingerprints, stains or other contamination.9.2 Bezel must comply with job specifications.			
10	PCB · COB	 10.1 COB seal may not have pinholes larger than 0.2mm or contamination. 10.2 COB seal surface may not have pinholes through to the IC. 10.3 The height of the COB should not exceed the height indicated in the assembly diagram. 10.4 There may not be more than 2mm of sealant outside the seal area on the PCB. And there should be no more than three places. 10.5 No oxidation or contamination PCB terminals. 10.6 Parts on PCB must be the same as on the production characteristic chart. There should be no wrong parts, missing parts or excess parts. 10.7 The jumper on the PCB should conform to the product characteristic chart. 10.8 If solder gets on bezel tab pads, LED pad, zebra pad or screw hold pad, make sure it is smoothed down. 10.9 The Scraping testing standard for Copper Coating of PCB 	2.5 2.5 0.65 2.5 2.5 0.65 2.5 2.5 2.5		
11	Soldering	 11.1 No un-melted solder paste may be present on the PCB. 11.2 No cold solder joints, missing solder connections, oxidation or icicle. 11.3 No residue or solder balls on PCB. 11.4 No short circuits in components on PCB. 	2.5 2.5 2.5 0.65		

NO	Item	Criterion	AQL
12	General appearance	 12.1 No oxidation, contamination, curves or, bends on interface Pin (OLB) of TCP. 12.2 No cracks on interface pin (OLB) of TCP. 12.3 No contamination, solder residue or solder balls on product. 12.4 The IC on the TCP may not be damaged, circuits. 12.5 The uppermost edge of the protective strip on the interface pin must be present or look as if it cause the interface pin to sever. 12.6 The residual rosin or tin oil of soldering (component or chip component) is not burned into brown or black color. 12.7 Sealant on top of the ITO circuit has not hardened. 12.8 Pin type must match type in specification sheet. 12.9 LCD pin loose or missing pins. 12.10 Product packaging must the same as specified on packaging specification sheet. 12.11 Product dimension and structure must conform to product specification sheet. 	2.5 0.65 2.5 2.5 2.5 2.5 0.65 0.65 0.65 0.65

14. Material List of Components for RoHs

1. Newhaven Display International hereby declares that all of or part of products (with the mark "#"in code), including, but not limited to, the LCM, accessories or packages, manufactured and/or delivered to your company (including your subsidiaries and affiliated company) directly or indirectly by our company (including our subsidiaries or affiliated companies) do not intentionally contain any of the substances listed in all applicable EU directives and regulations, including the following substances.

Exhibit A: The Harmful Material List

Material	(Cd)	(Pb)	(Hg)	(Cr6+)	PBBs	PBDEs
Limited	100	1000	1000	1000	1000	1000
Value ppm ppm ppm ppm ppm						
Above limited value is set up according to RoHS.						

2. Process for RoHS requirement:

(1) Use the Sn/Ag/Cu soldering surface; the surface of Pb-free solder is rougher than we used before.

(2) Heat-resistance temp. :

Reflow: 250° C, 30 seconds Max.;

Connector soldering wave or hand soldering : 320°C, 10 seconds max.

(3) Temp. curve of reflow, max. Temp. : $235\pm5^{\circ}$ C;

Recommended customer's soldering temp. of connector: 280°C, 3 seconds.

Newhaven LCM Sample Estimate Feedback Sheet

Iodi	ule Number:			<u> </u>	Page: 1
1 · <u>P</u>	anel Specification:				
1.	Panel Type:		Pass	□ NG ,	
2.	View Direction:		Pass	\square NG ,	
3.	Numbers of Dots:		Pass	\square NG ,	
4.	View Area:		Pass	□ NG ,	
5.	Active Area:		Pass	\square NG ,	_
6.	Operating Temperature:		Pass	\square NG ,	
7.	Storage Temperature:		Pass	\square NG,	
8.	Others:				
2 · <u>N</u>	Iechanical Specification :				
1.	PCB Size:		Pass	□ NG ,	
2.	Frame Size:		Pass	□ NG ,	
3.	Materal of Frame:		Pass	□ NG ,	
4.	Connector Position:		Pass	□ NG ,	
5.	Fix Hole Position:		Pass	\square NG,	
6.	Backlight Position:		Pass	\square NG ,	
7.	Thickness of PCB:		Pass	\square NG ,	
8.	Height of Frame to PCB:		Pass	\square NG ,	
9.	Height of Module:		Pass	\square NG,	
10.	Others:		Pass	\square NG,	
3 \ <u>R</u>	Relative Hole Size :				
1.	Pitch of Connector:		Pass	\square NG ,	
2.	Hole size of Connector:		Pass	\square NG ,	
3.	Mounting Hole size:		Pass	\square NG ,	
4.	Mounting Hole Type:		Pass	\square NG ,	
5.	Others:		Pass	\square NG ,	
4、 <u>B</u>	acklight Specification:				
1.	B/L Type:		Pass	□ NG ,	
2.	B/L Color:		Pass	□ NG ,	
3.	B/L Driving Voltage (Refer	ence	e for L	ED Type) : Pass	NG ,
4.	B/L Driving Current:		Pass	□ NG ,	
5.	Brightness of B/L:		Pass	□ NG ,	
6.	B/L Solder Method:		Pass	□ NG ,	
7.	Others:		Pass	□ NG ,	
		>	> G	o to page 2 <<	
J1	Newhaven			n	
aule	Number :			ľ	age: 2

5、	Electronic Characteristics of M	Module :	
1.	Input Voltage:	Pass	□ NG ,
2.	Supply Current:	Pass	□ NG ,
3.	Driving Voltage for LCD:	Pass	□ NG ,
4.	Contrast for LCD:	Pass	□ NG ,
5.	B/L Driving Method:	Pass	□ NG ,
6.	Negative Voltage Output:	Pass	□ NG ,
7.	Interface Function:	Pass	□ NG ,
8.	LCD Uniformity:	Pass	□ NG ,
9.	ESD test:	Pass	□ NG ,
10.	Others:	Pass	□ NG ,
6、	Summary :		
	Sales signature:		_

Date: / /

Customer Signature : _____