

For brush motors

# Reversible motor drivers (for two motors series)


**BA6246, BA6246N, BA6247FP-Y, BA6239A, BA6238A, BA6238AN**

No.09008EAT04

## ● Overview

The reversible motor driver for output 1.0A or more for two motors drives a brush motor and incorporates one and a half circuits of reversible motor driver. In addition, since the output section can control voltage applied to motors by output high voltage setting pin, the torque at the time of driving motors can be varied.

## ● Features

- 1) Built-in one and a half circuits of a reversible motor driver
- 2) Minimal external components
- 3) Output voltage can be optionally set by reference voltage setting pin
- 4) Built-in thermal shutdown circuit

## ● Applications

Audio-visual equipment; PC peripherals; Car audios; Car navigation systems; OA equipments

## ● Absolute maximum ratings (Ta=25°C, All voltages are with respect to ground)

| Parameter             | Symbol            | Ratings                                |                    |                   |  | Unit |
|-----------------------|-------------------|--|--------------------|-------------------|--|------|
|                       |                   | BA6246/N                               | BA6247FP-Y         | BA6239A           | BA6238A/AN                             |      |
| Supply voltage        | VCC1, VCC2        | 20                                     | 20                 | 20                | 20                                     | V    |
| Output current        | I <sub>OMAX</sub> | 1* <sup>1</sup>                        | 1* <sup>1</sup>    | 1.2* <sup>2</sup> | 1.6* <sup>1</sup>                      | A    |
| Control input pins    | V <sub>IN</sub>   | -0.2 ~ 6.0                             | -0.2 ~ 6.0         | -0.3 ~ 5.0        | -0.3 ~ 5.0                             | V    |
| Operating temperature | T <sub>OPR</sub>  | -25 ~ 75                               | -25 ~ 75           | -25 ~ 75          | -25 ~ 75                               | °C   |
| Storage temperature   | T <sub>STG</sub>  | -55 ~ 150                              | -55 ~ 150          | -55 ~ 125         | -55 ~ 125                              | °C   |
| Power dissipation     | P <sub>d</sub>    | 2.5* <sup>3</sup> / 1.19* <sup>4</sup> | 1.45* <sup>5</sup> | 2.0* <sup>3</sup> | 2.0* <sup>3</sup> / 0.95* <sup>4</sup> | W    |
| Junction temperature  | T <sub>jmax</sub> | 150                                    | 150                | 125               | 125                                    | °C   |

\*1 Do not, exceed Pd or ASO (Pulse at 1/50 duty: 50ms).

\*2 Do not, exceed Pd or ASO (Pulse at 1/100 duty: 500μs).

\*3 HSIP10 package. Derated at 20mW/°C above 25°C.

\*4 SIP10 package. Derated at 9.5mW/°C above 25°C.

\*5 HSOP25 package. Mounted on a 70mm x 70mm x 1.6mm FR4 glass-epoxy board with less than 3% copper foil. Derated at 11.6mW/°C above 25°C.

## ● Operating conditions (Ta=25°C)

| Parameter      | Symbol     | Ratings  |            |         |            | Unit |
|----------------|------------|----------|------------|---------|------------|------|
|                |            | BA6246/N | BA6247FP-Y | BA6239A | BA6238A/AN |      |
| Supply voltage | VCC1, VCC2 | 8 ~ 18   | 8 ~ 18     | 8 ~ 18  | 8 ~ 18     | V    |
| VREF voltage   | VR         | 0 ~ 18   | 0 ~ 18     | 8 ~ 18  | 0 ~ 18     | V    |

● **Electrical characteristics** (BA6246, unless otherwise specified, Ta=25°C and VCC1=VCC2=12V)

| Parameter                 | Symbol           | Limits |      |      | Unit | Conditions                                       |
|---------------------------|------------------|--------|------|------|------|--|
|                           |                  | Min.   | Typ. | Max. |      |  |
| Supply current            | I <sub>CC</sub>  | -      | 7    | 15   | mA   | IN1, IN2, IN3=OPEN                               |
| Input threshold voltage H | V <sub>IH</sub>  | 3.5    | -    | -    | V    |  |
| Input threshold voltage L | V <sub>IL</sub>  | -      | -    | 1.0  | V    |  |
| Output voltage H          | V <sub>OH</sub>  | 10     | 10.5 | -    | V    | I <sub>o</sub> =0.5A, VR=OPEN                    |
| Output voltage L          | V <sub>OL</sub>  | -      | 0.9  | 1.5  | V    | I <sub>o</sub> =0.5A                             |
| Output leak current       | I <sub>OL</sub>  | -      | -    | 1    | mA   | IN1, IN2, IN3=L, VCC2 current                    |
| Output offset voltage     | V <sub>OFS</sub> | -0.5   | 0    | 0.5  | V    | VR=6V, I <sub>o</sub> =0.5A, V <sub>OH</sub> -VR |
| VR bias current           | I <sub>8</sub>   | 0.5    | 0.8  | 1.6  | mA   | VR=6V, I <sub>o</sub> =0.5A                      |

● **Electrical characteristics** (BA6246N, unless otherwise specified, Ta=25°C and VCC1=VCC2=12V)

| Parameter                 | Symbol           | Limits |      |      | Unit | Conditions                                       |
|---------------------------|------------------|--------|------|------|------|--|
|                           |                  | Min.   | Typ. | Max. |      |  |
| Supply current            | I <sub>CC</sub>  | -      | 7    | 15   | mA   | IN1, IN2, IN3=OPEN                               |
| Input threshold voltage H | V <sub>IH</sub>  | 3.5    | -    | -    | V    |  |
| Input threshold voltage L | V <sub>IL</sub>  | -      | -    | 1.0  | V    |  |
| Output voltage H          | V <sub>OH</sub>  | 10     | 10.5 | -    | V    | I <sub>o</sub> =0.5A, VR=OPEN                    |
| Output voltage L          | V <sub>OL</sub>  | -      | 0.9  | 1.5  | V    | I <sub>o</sub> =0.5A                             |
| Output leak current       | I <sub>OL</sub>  | -      | -    | 1    | mA   | IN1, IN2, IN3=L, VCC2 current                    |
| Output offset voltage     | V <sub>OFS</sub> | -0.5   | 0    | 0.5  | V    | VR=6V, I <sub>o</sub> =0.5A, V <sub>OH</sub> -VR |
| VR bias current           | I <sub>8</sub>   | 0.5    | 0.8  | 1.6  | mA   | VR=6V, I <sub>o</sub> =0.5A                      |

● **Electrical characteristics** (BA6247FP-Y, unless otherwise specified, Ta=25°C and VCC1=VCC2=12V)

| Parameter                 | Symbol           | Limits |      |      | Unit | Conditions                                       |
|---------------------------|------------------|--------|------|------|------|--|
|                           |                  | Min.   | Typ. | Max. |      |  |
| Supply current            | I <sub>CC</sub>  | -      | 10   | 20   | mA   | IN1, IN2, IN3=L                                  |
| Input threshold voltage H | V <sub>IH</sub>  | 3.5    | -    | -    | V    |  |
| Input threshold voltage L | V <sub>IL</sub>  | -      | -    | 1.0  | V    |  |
| Output voltage H          | V <sub>OH</sub>  | 10     | 10.5 | -    | V    | I <sub>o</sub> =0.5A, VR=OPEN                    |
| Output voltage L          | V <sub>OL</sub>  | -      | 0.9  | 1.5  | V    | I <sub>o</sub> =0.5A                             |
| Output leak current       | I <sub>OL</sub>  | -      | -    | 1    | mA   | IN1, IN2, IN3=L, VCC2 current                    |
| Output offset voltage     | V <sub>OFS</sub> | -0.5   | 0    | 0.5  | V    | VR=6V, I <sub>o</sub> =0.5A, V <sub>OH</sub> -VR |
| VR bias current           | I <sub>8</sub>   | 0.5    | 0.8  | 1.6  | mA   | VR=6V, I <sub>o</sub> =0.5A                      |

● **Electrical characteristics** (BA6239A, unless otherwise specified, Ta=25°C and VCC1=VCC2=12V)

| Parameter                 | Symbol          | Limits |      |      | Unit | Conditions                                       |
|---------------------------|-----------------|--------|------|------|------|--|
|                           |                 | Min.   | Typ. | Max. |      |  |
| Supply current            | I <sub>CC</sub> | -      | 12   | 24   | mA   | IN1, IN2, IN3=L, R <sub>L</sub> =∞               |
| Input threshold voltage H | V <sub>IH</sub> | 4.0    | -    | -    | V    |  |
| Input threshold voltage L | V <sub>IL</sub> | -      | -    | 1.0  | V    |  |
| Output voltage H          | V <sub>OH</sub> | 10.5   | 11.2 | -    | V    | R <sub>L</sub> =100Ω                             |
| Output voltage L          | V <sub>OL</sub> | -      | 0.8  | 1.5  | V    | R <sub>L</sub> =100Ω                             |
| Output leak current       | I <sub>OL</sub> | -      | -    | 1    | mA   | IN1, IN2, IN3=L, R <sub>L</sub> =∞, VCC2 current |

● **Electrical characteristics** (BA6238A, unless otherwise specified, Ta=25°C and VCC1=VCC2=12V)

| Parameter                 | Symbol           | Limits |      |      | Unit | Conditions                                       |
|---------------------------|------------------|--------|------|------|------|--|
|                           |                  | Min.   | Typ. | Max. |      |  |
| Supply current            | I <sub>CC</sub>  | -      | 12   | 24   | mA   | IN1, IN2, IN3=L, R <sub>L</sub> =∞               |
| Input threshold voltage H | V <sub>IH</sub>  | 4.0    | -    | -    | V    |  |
| Input threshold voltage L | V <sub>IL</sub>  | -      | -    | 1.0  | V    |  |
| Output voltage H          | V <sub>OH</sub>  | 10.0   | 10.5 | -    | V    | I <sub>O</sub> =0.5A, VR=OPEN                    |
| Output voltage L          | V <sub>OL</sub>  | -      | 0.8  | 1.5  | V    | I <sub>O</sub> =0.5A, VR=OPEN                    |
| Output leak current       | I <sub>OL</sub>  | -      | -    | 1    | mA   | IN1, IN2, IN3=L, R <sub>L</sub> =∞, VCC2 current |
| Output offset voltage     | V <sub>OFS</sub> | -0.5   | 0    | 0.5  | V    | VR=6V, I <sub>O</sub> =0.5A, V <sub>OH</sub> -VR |
| VR bias current           | I <sub>B</sub>   | 0.2    | 0.6  | 1.5  | mA   | VR=6V, I <sub>O</sub> =0.5A                      |

● **Electrical characteristics** (BA6238AN, unless otherwise specified, Ta=25°C and VCC1=VCC2=12V)

| Parameter                 | Symbol           | Limits |      |      | Unit | Conditions                                       |
|---------------------------|------------------|--------|------|------|------|--|
|                           |                  | Min.   | Typ. | Max. |      |  |
| Supply current            | I <sub>CC</sub>  | -      | 12   | 24   | mA   | IN1, IN2, IN3=L, R <sub>L</sub> =∞               |
| Input threshold voltage H | V <sub>IH</sub>  | 4.0    | -    | -    | V    |  |
| Input threshold voltage L | V <sub>IL</sub>  | -      | -    | 1.0  | V    |  |
| Output voltage H          | V <sub>OH</sub>  | 10.0   | 10.5 | -    | V    | I <sub>O</sub> =0.5A, VR=OPEN                    |
| Output voltage L          | V <sub>OL</sub>  | -      | 0.8  | 1.5  | V    | I <sub>O</sub> =0.5A, VR=OPEN                    |
| Output leak current       | I <sub>OL</sub>  | -      | -    | 1    | mA   | IN1, IN2, IN3=L, R <sub>L</sub> =∞, VCC2 current |
| Output offset voltage     | V <sub>OFS</sub> | -0.5   | 0    | 0.5  | V    | VR=6V, I <sub>O</sub> =0.5A, V <sub>OH</sub> -VR |
| VR bias current           | I <sub>B</sub>   | 0.2    | 0.6  | 1.5  | mA   | VR=6V, I <sub>O</sub> =0.5A                      |

● Electrical characteristic curves (Reference data)

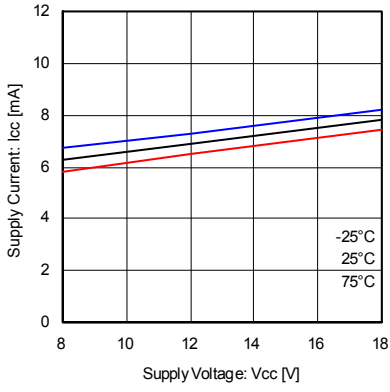


Fig.1 Supply current (BA6246)

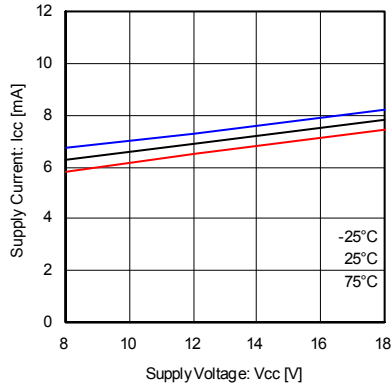


Fig.2 Supply current (BA6246N)

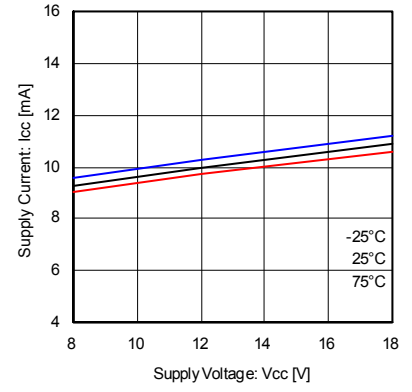


Fig.3 Supply current (BA6247FP-Y)

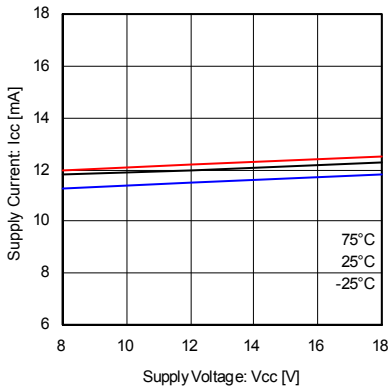


Fig.4 Supply current (BA6239A)

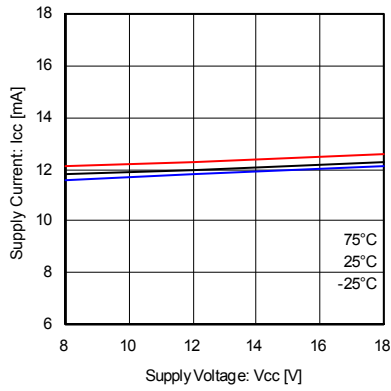


Fig.5 Supply current (BA6238A)

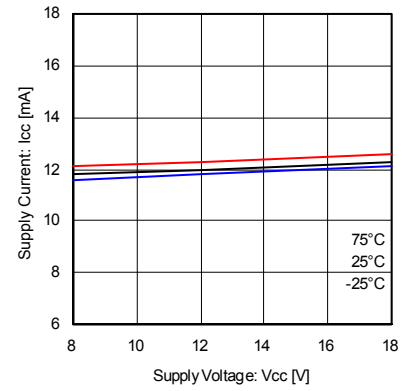


Fig.6 Supply current (BA6238AN)

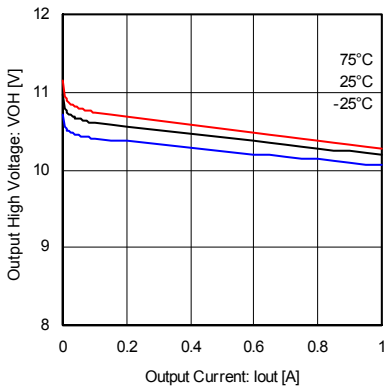


Fig.7 Output high voltage (BA6246)

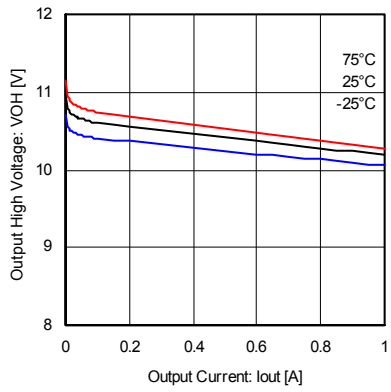


Fig.8 Output high voltage (BA6246N)

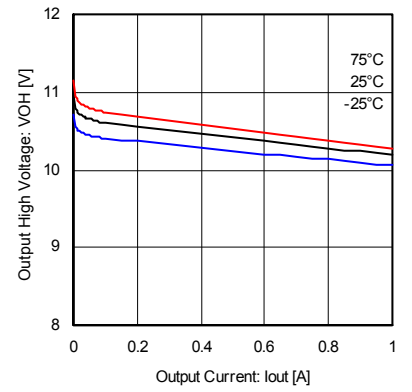


Fig.9 Output high voltage (BA6247FP-Y)

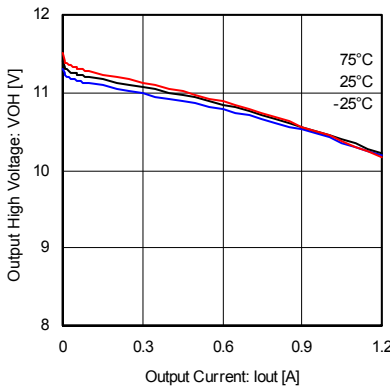


Fig.10 Output high voltage (BA6239A)

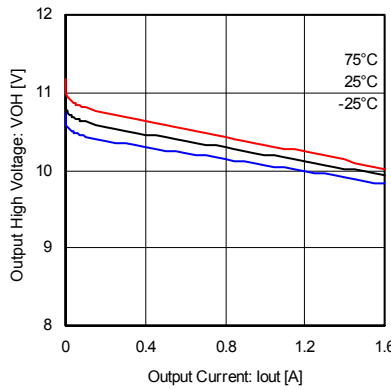


Fig.11 Output high voltage (BA6238A)

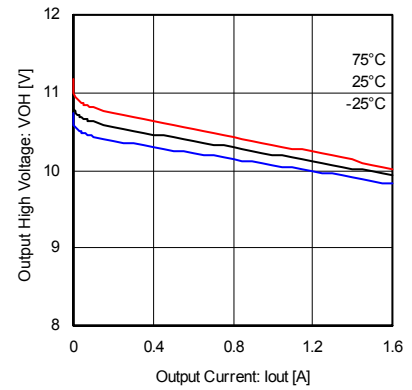


Fig.12 Output high voltage (BA6238AN)

● Electrical characteristic curves (Reference data) - Continued

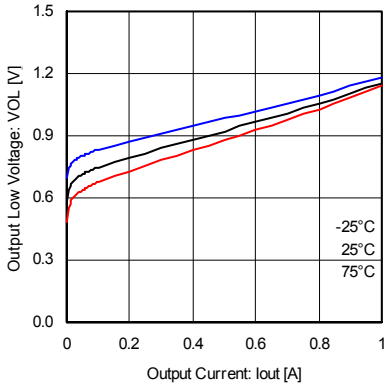


Fig. 13 Output low voltage (BA6246)

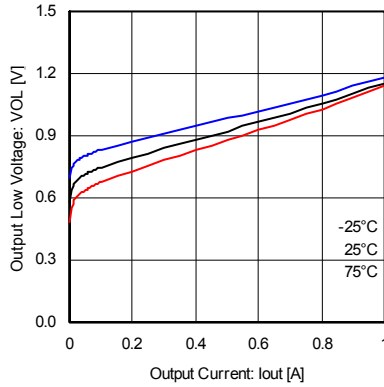


Fig. 14 Output low voltage (BA6246N)

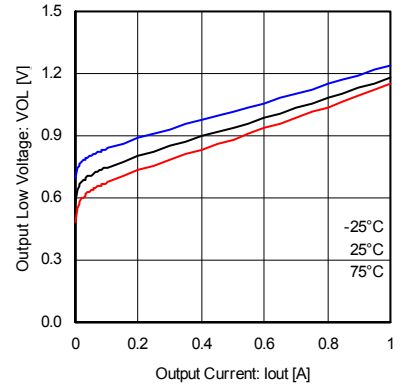


Fig. 15 Output low voltage (BA6247FP-Y)

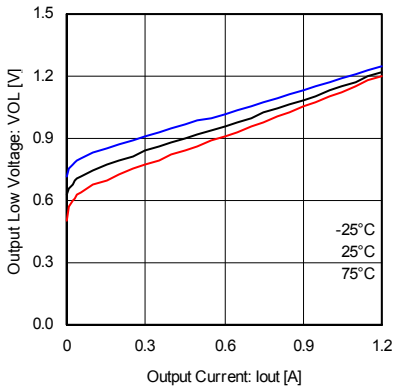


Fig. 16 Output low voltage (BA6239A)

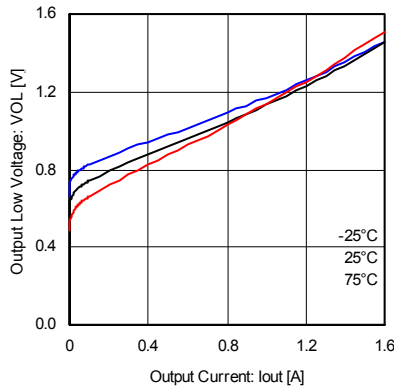


Fig. 17 Output low voltage (BA6238A)

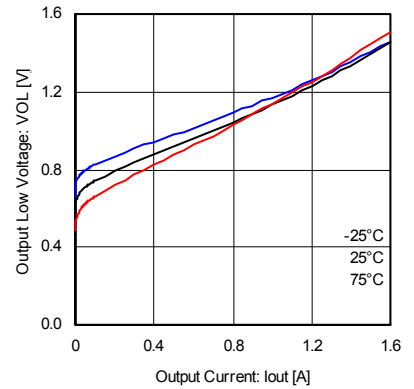


Fig. 18 Output low voltage (BA6238AN)

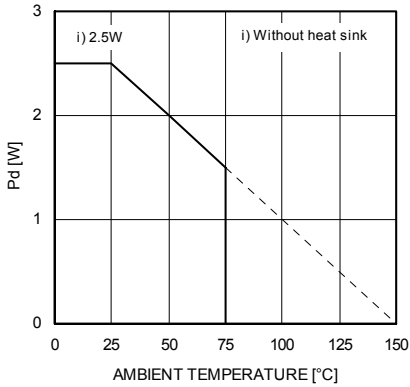


Fig. 19 Thermal derating curve (BA6246, HSIP10)

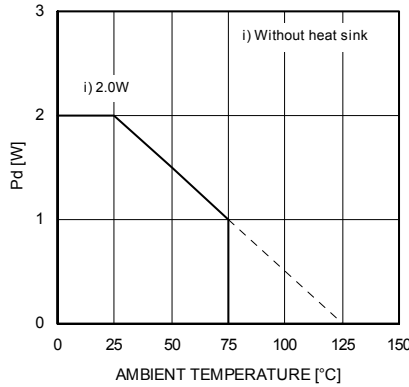


Fig. 20 Thermal derating curve (BA6239A, HSIP10)

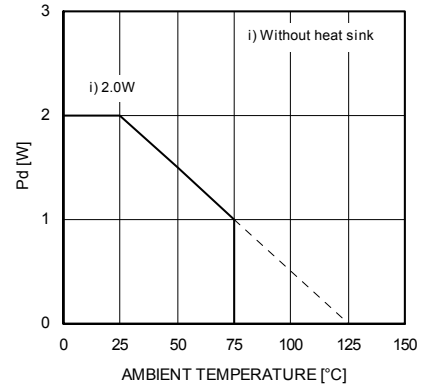


Fig. 21 Thermal derating curve (BA6238A, HSIP10)

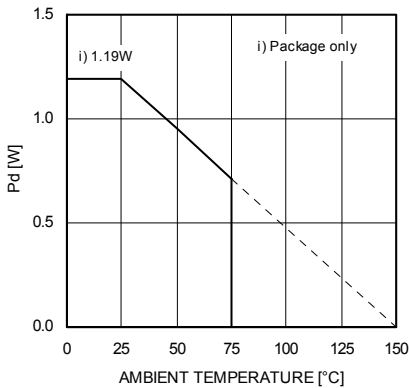


Fig. 22 Thermal derating curve (BA6246N, SIP10)

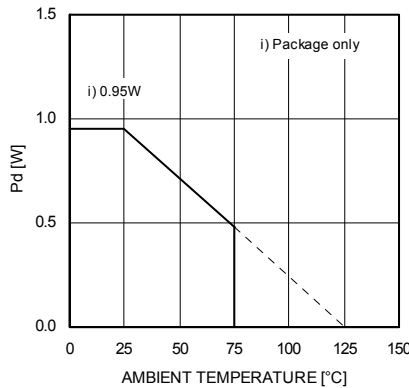


Fig. 23 Thermal derating curve (BA6238AN, SIP10)

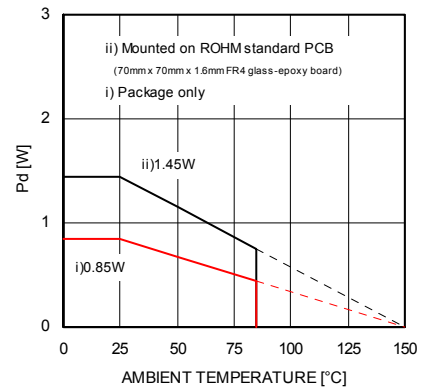


Fig. 24 Thermal derating curve (BA6247FP-Y, HSOP25)

● Block diagram and pin configuration

BA6246 / BA6246N

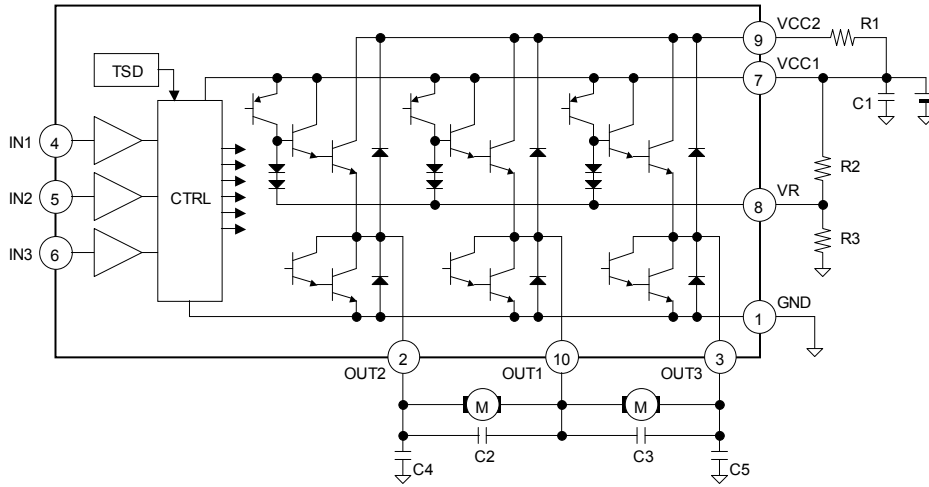


Fig.25 BA6246 / BA6246N

Table 1 BA6246 / BA6246N

| Pin | Name | Function                      |
|-----|------|-------------------------------|
| 1   | GND  | GND                           |
| 2   | OUT2 | Driver output                 |
| 3   | OUT3 | Driver output                 |
| 4   | IN1  | Control input                 |
| 5   | IN2  | Control input                 |
| 6   | IN3  | Control input                 |
| 7   | VCC1 | Power supply (small signal)   |
| 8   | VR   | Reference voltage setting pin |
| 9   | VCC2 | Power supply (driver stage)   |
| 10  | OUT1 | Driver output                 |

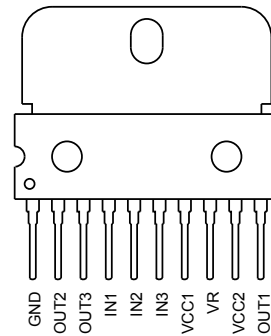


Fig.26 BA6246 (HSIP10)

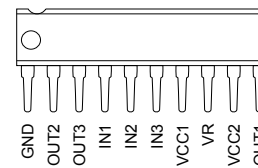


Fig.27 BA6246N (SIP10)

● Block diagram and pin configuration

BA6247FP-Y

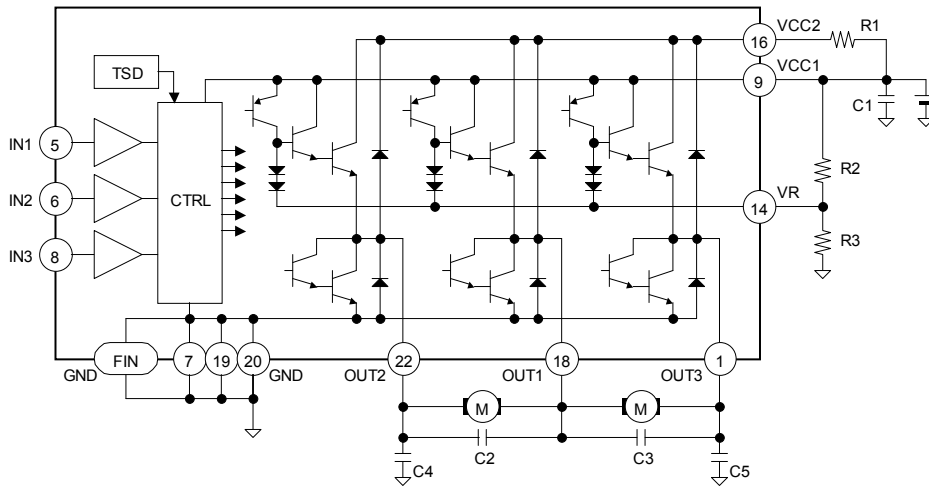


Fig.28 BA6247FP-Y

Table 2 BA6247FP-Y

| Pin | Name | Function                      |
|-----|------|-------------------------------|
| 1   | OUT3 | Driver output                 |
| 2   | NC   | NC                            |
| 3   | NC   | NC                            |
| 4   | NC   | NC                            |
| 5   | IN1  | Control input                 |
| 6   | IN2  | Control input                 |
| 7   | GND  | GND                           |
| 8   | IN3  | Control input                 |
| 9   | VCC1 | Power supply (small signal)   |
| 10  | NC   | NC                            |
| 11  | NC   | NC                            |
| 12  | NC   | NC                            |
| 13  | NC   | NC                            |
| 14  | VR   | Reference voltage setting pin |
| 15  | NC   | NC                            |
| 16  | VCC2 | Power supply (driver stage)   |
| 17  | NC   | NC                            |
| 18  | OUT1 | Driver output                 |
| 19  | GND  | GND                           |
| 20  | GND  | GND                           |
| 21  | NC   | NC                            |
| 22  | OUT2 | Driver output                 |
| 23  | NC   | NC                            |
| 24  | NC   | NC                            |
| 25  | NC   | NC                            |
| FIN | GND  | GND                           |

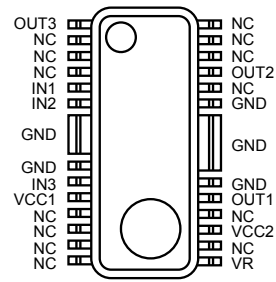


Fig.29 BA6247FP-Y (HSOP25)

● Block diagram and pin configuration

BA6239A

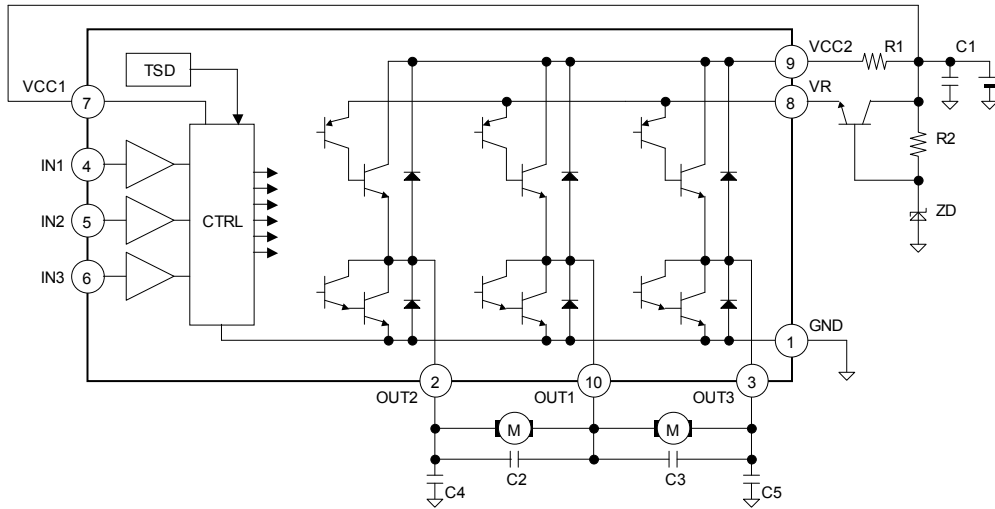


Fig.30 BA6239A

Table 3 BA6239A

| Pin | Name | Function                      |
|-----|------|-------------------------------|
| 1   | GND  | GND                           |
| 2   | OUT2 | Driver output                 |
| 3   | OUT3 | Driver output                 |
| 4   | IN1  | Control input                 |
| 5   | IN2  | Control input                 |
| 6   | IN3  | Control input                 |
| 7   | VCC1 | Power supply (small signal)   |
| 8   | VR   | Reference voltage setting pin |
| 9   | VCC2 | Power supply (driver stage)   |
| 10  | OUT1 | Driver output                 |

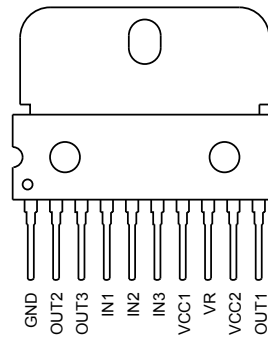


Fig.31 BA6239A (HSIP10)



● Block diagram and pin configuration

BA6238A / BA6238AN

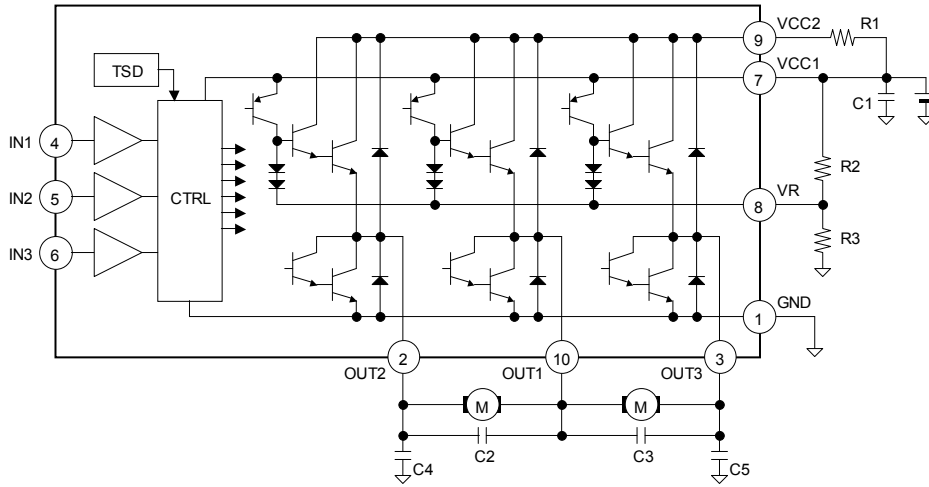


Fig.32 BA6238A / BA6238AN

Table 4 BA6238A / BA6238AN

| Pin | Name | Function                      |
|-----|------|-------------------------------|
| 1   | GND  | GND                           |
| 2   | OUT2 | Driver output                 |
| 3   | OUT3 | Driver output                 |
| 4   | IN1  | Control input                 |
| 5   | IN2  | Control input                 |
| 6   | IN3  | Control input                 |
| 7   | VCC1 | Power supply (small signal)   |
| 8   | VR   | Reference voltage setting pin |
| 9   | VCC2 | Power supply (driver stage)   |
| 10  | OUT1 | Driver output                 |

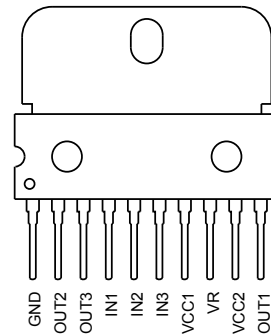


Fig.33 BA6238A (HSIP10)

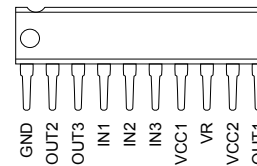


Fig.34 BA6238AN (SIP10)

● External application components

- 1) Resistor for the current limitation, R1  
 This is a current limiting resistor for collector loss reduction and at the time of short-circuited output. It depends on the power supply voltage used, etc., but choose resistance of about 5 to 10Ω. In addition, set resistance with utmost care to voltage drop caused by inrush current that flows when the motor is started.
- 2) Resistors and zener diode for the output high voltage setting, R2, R3 and ZD  
 These are the resistors and zener diode used when output high voltage is set. Zener diode ZD is recommended to be used instead of resistor R3 when the power supply voltage is unstable for BA6246/N, BA6247FP-Y and BA6238A/AN.
- 3) Stabilization capacitor for the power supply line, C1  
 Please connect the capacitor of 1μF to 100μF for the stabilization of the power supply line, and confirm the motor operation.
- 4) Phase compensating capacitor, C2, C3, C4, C5  
 Noise is generated in output pins or oscillation results in accord with the set mounting state such as power supply circuit, motor characteristics, PCB pattern artwork, etc. As noise oscillation measures, connect 0.01μF to 0.1μF capacitors.

● Functional descriptions

- 1) Operation modes

Table 5 Logic table, BA6246 / BA6246N

| IN1 | IN2 | IN3 | OUT1  | OUT2  | OUT3  | OPERATION                      |
|-----|-----|-----|-------|-------|-------|--------------------------------|
| L   | L   | L   | L     | L     | L     | Brake (stop)                   |
|     |     | H   |       |       |       |                                |
| H   | L   | L   | H     | L     | OPEN* | Motor 1, forward (OUT1 > OUT2) |
|     |     | H   | L     | H     | OPEN* | Motor 1, reverse (OUT2 > OUT1) |
| L   | H   | L   | H     | OPEN* | L     | Motor 2, forward (OUT1 > OUT3) |
|     |     | H   | L     | OPEN* | H     | Motor 2, reverse (OUT3 > OUT1) |
| H   | H   | L   | OPEN* | OPEN* | OPEN* | Stop (idling)                  |
|     |     | H   |       |       |       |                                |

\* OPEN is the off state of all output transistors. Please note that this is the state of the connected diodes, which differs from that of the mechanical relay.

Table 6 Logic table, BA6247FP-Y / BA6239A / BA6238A / BA6238AN

| IN1 | IN2 | IN3 | OUT1 | OUT2  | OUT3  | OPERATION                      |
|-----|-----|-----|------|-------|-------|--------------------------------|
| L   | L   | L   | L    | L     | L     | Brake (stop)                   |
|     |     | H   |      |       |       |                                |
| H   | L   | L   | H    | L     | OPEN* | Motor 1, forward (OUT1 > OUT2) |
|     |     | H   | L    | H     | OPEN* | Motor 1, reverse (OUT2 > OUT1) |
| L   | H   | L   | H    | OPEN* | L     | Motor 2, forward (OUT1 > OUT3) |
|     |     | H   | L    | OPEN* | H     | Motor 2, reverse (OUT3 > OUT1) |
| H   | H   | L   | L    | L     | L     | Brake (stop)                   |
|     |     | H   |      |       |       |                                |

\* OPEN is the off state of all output transistors. Please note that this is the state of the connected diodes, which differs from that of the mechanical relay.

2) Output high voltage setting

This function optionally sets output voltage by the VR pin and controls the motor rotating speed. However, when the output high voltage is set to a low level, consumption at IC increases. Carry out thermal design with sufficient margin incorporated with the power dissipation (Pd) under the actual application condition taken into account. Please do not to exceed the VCC1 and VCC2 voltage forced to the VR pin voltage.

a) BA6246, BA6246N, BA6247FP-Y

The circuit diagram associated with the output high voltage setting VR pin is as per shown on the right. The output high and low voltages  $V_{OH}$  and  $V_{OL}$  are expressed by:

$$V_{OH} = VR + (V_{F(Q5)} + V_{F(Q4)}) - (V_{F(Q2)} + V_{F(Q3)}) \approx VR$$

$$V_{OL} = V_{SAT(Q7)} + V_{F(Q6)}$$

(Reference values;  $V_{SAT} \approx 0.2V$ ,  $V_F \approx 0.7V$ )

In addition, the relation of VREF voltage to output voltage is expressed by:

$$VR < VCC1 - V_{SAT(Q1)} - V_{F(Q4)} - V_{F(Q5)}$$

$$VR < VCC2 - V_{SAT(Q3)} + (V_{F(Q2)} + V_{F(Q3)}) - (V_{F(Q4)} + V_{F(Q5)})$$

Therefore, when the VR voltage condition is as follows, the output high voltage is restricted.

$$VR > VCC1 - V_{SAT(Q1)} - V_{F(Q4)} - V_{F(Q5)}$$

$$VR > VCC2 - V_{SAT(Q3)} + (V_{F(Q2)} + V_{F(Q3)}) - (V_{F(Q4)} + V_{F(Q5)})$$

$$V_{OH} = VCC1 - V_{SAT(Q1)} - V_{F(Q2)} - V_{F(Q3)}$$

$$V_{OH} = VCC2 - V_{SAT(Q3)}$$

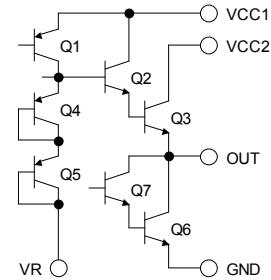


Fig.35 BA6246, BA6246N, BA6247FP-Y

b) BA6239A

The circuit diagram associated with the output high voltage setting VR pin is as per shown on the right. The output high and low voltages  $V_{OH}$  and  $V_{OL}$  are expressed by:

$$V_{OH} = VR - (V_{SAT(Q1)} + V_{F(Q2)})$$

$$V_{OL} = V_{SAT(Q3)} + V_{F(Q4)}$$

(Reference values;  $V_{SAT} \approx 0.1V$ ,  $V_F \approx 0.7V$ )

In addition, the relation of VREF voltage to output voltage is expressed by:

$$(V_{SAT(Q1)} + V_{F(Q2)}) < VR < VCC2 - V_{SAT(Q2)} + V_{F(Q2)} + V_{SAT(Q1)}$$

Therefore, when the VR voltage condition is as follows, the output high voltage is restricted.

$$VR > VCC2 - V_{SAT(Q2)} + V_{F(Q2)} + V_{SAT(Q1)}$$

$$V_{OH} = VCC2 - V_{SAT(Q2)}$$

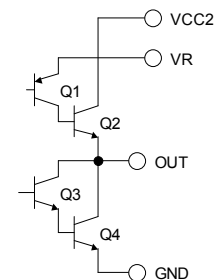


Fig.36 BA6239A

c) BA6238A, BA6238AN

The circuit diagram associated with the output high voltage setting VR pin is as per shown on the right. The output high and low voltages  $V_{OH}$  and  $V_{OL}$  are expressed by:

$$V_{OH} = VR + (V_{F(Q5)} + V_{F(Q4)}) - (V_{F(Q2)} + V_{F(Q3)}) \approx VR$$

$$V_{OL} = V_{SAT(Q7)} + V_{F(Q6)}$$

(Reference values;  $V_{SAT} \approx 0.1V$ ,  $V_F \approx 0.7V$ )

In addition, the relation of VREF voltage to output voltage is expressed by:

$$VR < VCC1 - V_{SAT(Q1)} - V_{F(Q4)} - V_{F(Q5)}$$

$$VR < VCC2 - (V_{SAT(Q2)} + V_{F(Q3)}) + (V_{F(Q2)} + V_{F(Q3)}) - (V_{F(Q4)} + V_{F(Q5)})$$

Therefore, when the VREF voltage condition is as follows, the output high voltage is restricted.

$$VR > VCC1 - V_{SAT(Q1)} - V_{F(Q4)} - V_{F(Q5)}$$

$$VR > VCC2 - (V_{SAT(Q2)} + V_{F(Q3)}) + (V_{F(Q2)} + V_{F(Q3)}) - (V_{F(Q4)} + V_{F(Q5)})$$

$$V_{OH} = VCC1 - V_{SAT(Q1)} - V_{F(Q2)} - V_{F(Q3)}$$

$$V_{OH} = VCC2 - V_{SAT(Q2)} - V_{F(Q3)}$$

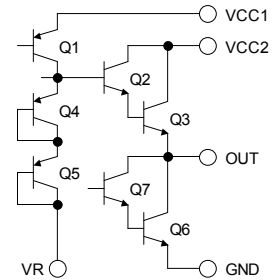


Fig.37 BA6238A, BA6238AN

3) Control input conditions

The input threshold voltage has a positive temperature coefficient and is expressed by:

$$\frac{\Delta V_{IH}}{\Delta T} = +2.8mV / ^\circ C \quad \frac{\Delta V_{IL}}{\Delta T} = +1.6mV / ^\circ C$$

The input pin is pulled up at about 15kΩ.

Set input voltage with care not to exceed the maximum input voltage (internal voltage regulator).

BA6246, BA6246N, BA6247FP-Y ... 6V  
 BA6239A, BA6238A, BA6238AN ... 5V

4) Switching of rotating direction (FWD/REV)

When the rotating direction is changed over by the motor rotating condition, switch the direction after the motor is temporarily brought to the BRAKE condition or OPEN condition. It is recommended to keep the relevant conditions as follows:

- via BRAKE: Longer than braking time\*.  
 (\* the time required for the output L terminal to achieve potential below GND when brake is activated.)
- via OPEN: The time longer than 1 ms is recommended (BA6246, BA6246N only)

The motor in no drive might be influenced momentarily because the all driver outputs low at the brake.

● Interfaces

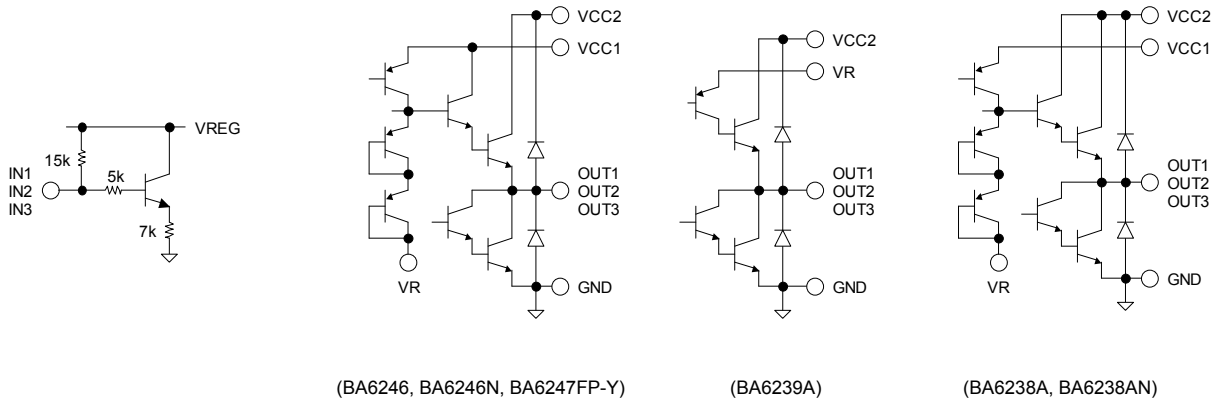


Fig. 38 IN1, IN2, IN3

Fig.39 VCC1, VCC2, OUT1, OUT2, OUT3, VR, GND

● Notes for use

1) Absolute maximum ratings

Devices may be destroyed when supply voltage or operating temperature exceeds the absolute maximum rating. Because the cause of this damage cannot be identified as, for example, a short circuit or an open circuit, it is important to consider circuit protection measures – such as adding fuses – if any value in excess of absolute maximum ratings is to be implemented.

2) Connecting the power supply connector backward

Connecting the power supply in reverse polarity can damage the IC. Take precautions against reverse polarity when connecting the power supply lines, such as adding an external direction diode.

3) Power supply lines

Return current generated by the motor's Back-EMF requires countermeasures, such as providing a return current path by inserting capacitors across the power supply and GND (10μF, ceramic capacitor is recommended). In this case, it is important to conclusively confirm that none of the negative effects sometimes seen with electrolytic capacitors – including a capacitance drop at low temperatures - occurs. Also, the connected power supply must have sufficient current absorbing capability. Otherwise, the regenerated current will increase voltage on the power supply line, which may in turn cause problems with the product, including peripheral circuits exceeding the absolute maximum rating. To help protect against damage or degradation, physical safety measures should be taken, such as providing a voltage clamping diode across the power supply and GND.

4) Electrical potential at GND

Keep the GND terminal potential to the minimum potential under any operating condition. In addition, check to determine whether there is any terminal that provides voltage below GND, including the voltage during transient phenomena. When both a small signal GND and high current GND are present, single-point grounding (at the set's reference point) is recommended, in order to separate the small signal and high current GND, and to ensure that voltage changes due to the wiring resistance and high current do not affect the voltage at the small signal GND. In the same way, care must be taken to avoid changes in the GND wire pattern in any external connected component.

5) Thermal design

Use a thermal design that allows for a sufficient margin in light of the power dissipation (Pd) under actual operating conditions.

6) Inter-pin shorts and mounting errors

Use caution when positioning the IC for mounting on printed circuit boards. The IC may be damaged if there is any connection error, or if pins are shorted together.

**7) Operation in strong electromagnetic fields**

Using this product in strong electromagnetic fields may cause IC malfunctions. Use extreme caution with electromagnetic fields.

**8) ASO - Area of Safety Operation**

When using the IC, set the output transistor so that it does not exceed absolute maximum ratings or ASO.

**9) Built-in thermal shutdown (TSD) circuit**

The TSD circuit is designed only to shut the IC off - when BA6239A, BA6238A/AN, driver outputs low - to prevent thermal runaway. It is not designed to protect the IC or guarantee its operation in the presence of extreme heat. Do not continue to use the IC after the TSD circuit is activated, and do not operate the IC in an environment where activation of the circuit is assumed.

|                       | BA6246 / N | BA6247FP-Y | BA6239A | BA6238A / AN |
|-----------------------|------------|------------|---------|--------------|
| T <sub>ON</sub> [°C]  | 170        | 170        | 150     | 150          |
| T <sub>HYS</sub> [°C] | 30         | 30         | 50      | 50           |

\*All temperature values are typical.

**10) Capacitor between output and GND**

In the event a large capacitor is connected between the output and GND, if VCC and VIN are short-circuited with 0V or GND for any reason, the current charged in the capacitor flows into the output and may destroy the IC. Use a capacitor smaller than 1µF between output and GND.

**11) Testing on application boards**

When testing the IC on an application board, connecting a capacitor to a low impedance pin subjects the IC to stress. Therefore, always discharge capacitors after each process or step. Always turn the IC's power supply off before connecting it to or removing it from the test setup during the inspection process. Ground the IC during assembly steps as an antistatic measure. Use similar precaution when transporting or storing the IC.

**12) Switching of rotating direction (FWD/REV)**

When the rotating direction is changed over by the motor rotating condition, switch the direction after the motor is temporarily brought to the BRAKE condition or OPEN condition. It is recommended to keep the relevant conditions as follows:

via BRAKE: Longer than braking time\*.

(\* the time required for the output L terminal to achieve potential below GND when brake is activated.)

via OPEN: The time longer than 1 ms is recommended (BA6246, BA6246N only)

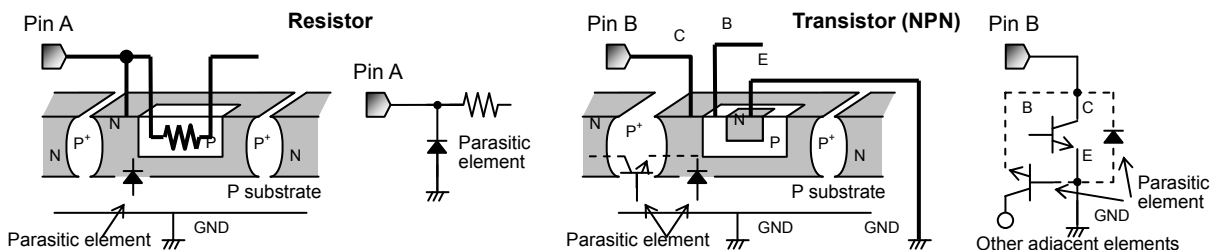
**13) Regarding the input pin of the IC**

This monolithic IC contains P+ isolation and P substrate layers between adjacent elements, in order to keep them isolated. P-N junctions are formed at the intersection of these P layers with the N layers of other elements, creating a parasitic diode or transistor. For example, the relation between each potential is as follows:

When GND > Pin A and GND > Pin B, the P-N junction operates as a parasitic diode.

When GND > Pin B, the P-N junction operates as a parasitic transistor.

Parasitic diodes inevitably occur in the structure of the IC. The operation of parasitic diodes can result in mutual interference among circuits, as well as operating malfunctions and physical damage. Therefore, do not use methods by which parasitic diodes operate, such as applying a voltage lower than the GND (P substrate) voltage to an input pin.

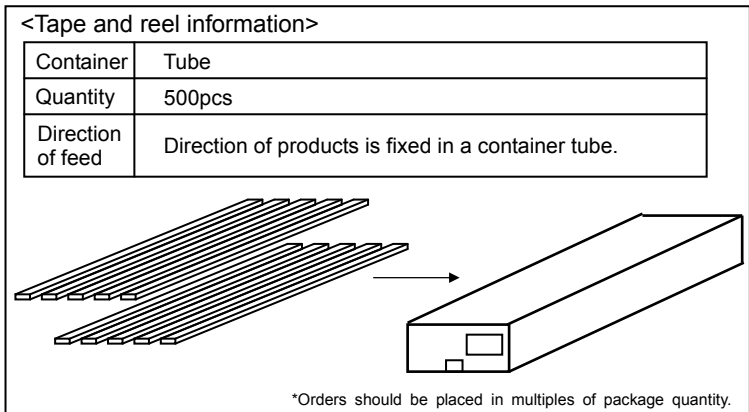
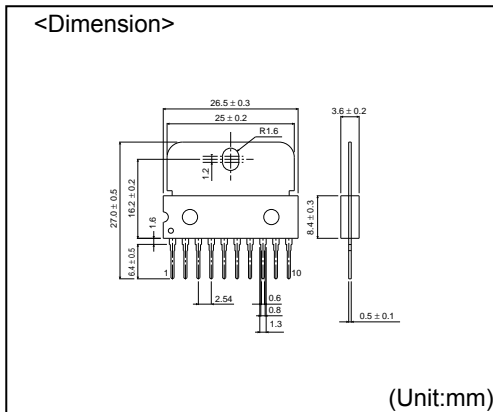


Appendix: Example of monolithic IC structure

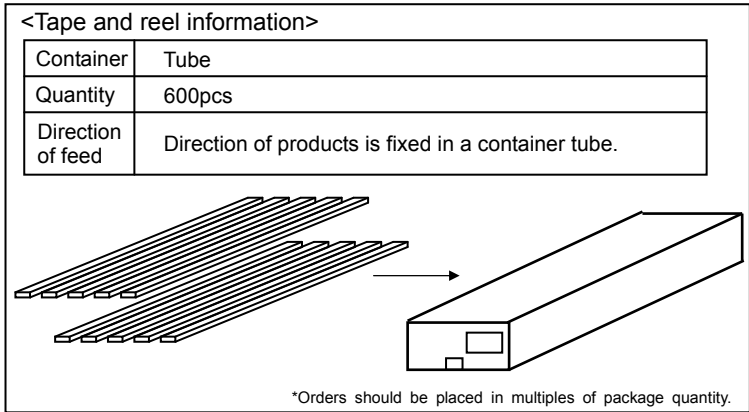
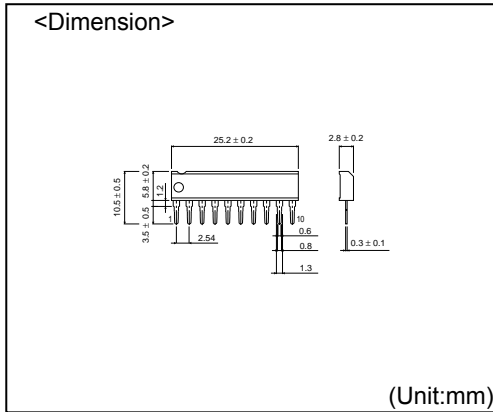
●Ordering part number

|                  |   |                               |   |   |   |  |   |   |   |   |   |   |
|------------------|---|-------------------------------|---|---|---|--|---|---|---|---|---|---|
| B                | A | 6                             | 2 | 4 | 7 | F  | P | - | Y | - | E   | 2 |
| ROHM part number |   | Type                          |   |   |   | Package                                  |   |   |   |   | Packaging spec.                             |   |
|                  |   | 6246<br>6247<br>6239<br>6238A |   |   |   | None: HSIP10<br>N: SIP10<br>FP-Y: HSOP25 |   |   |   |   | E2: Embossed taping<br>None: Container tube |   |

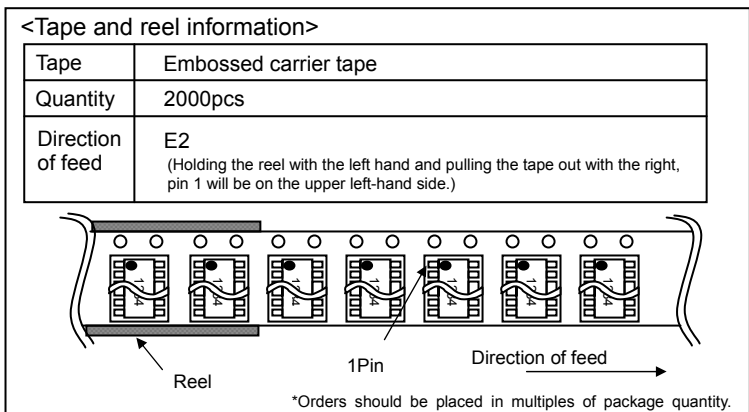
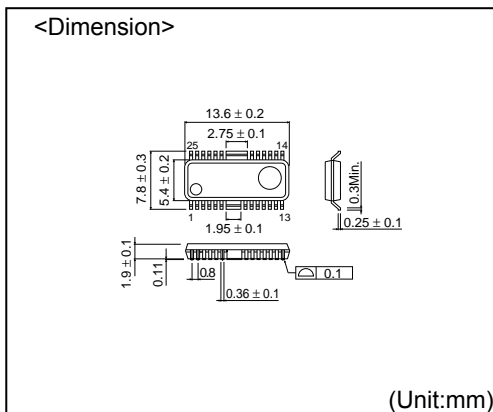
HSIP10



SIP10



HSOP25



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